

Customer: GAZPROMNEFT

Project: HH300

DOC. N.

ER21-1206
ID#14*

Presentation of mud system - layout, appearance, winterization, equipment, environmental waste

Презентация по ЦС (схема, внешний вид, утепление, оборудование, экологические сбросы)

*Annex 1A - AMD#4

Rev.	DATE	REVISION DESCRIPTION	PREPARED By CONTRACTOR	CHECKED By CONTRACTOR	APPROVED BY CONTRACTOR
1	04/11/2021	ISSUED FOR INFORMATION	ZiL	RiM	LaU
0	23/09/2021	ISSUED FOR INFORMATION	ZiL	RiM	LaU

MUD GENERAL DESCRIPTION

RUSSO

MUD SYSTEM PHILOSOPHY / LAYOUT

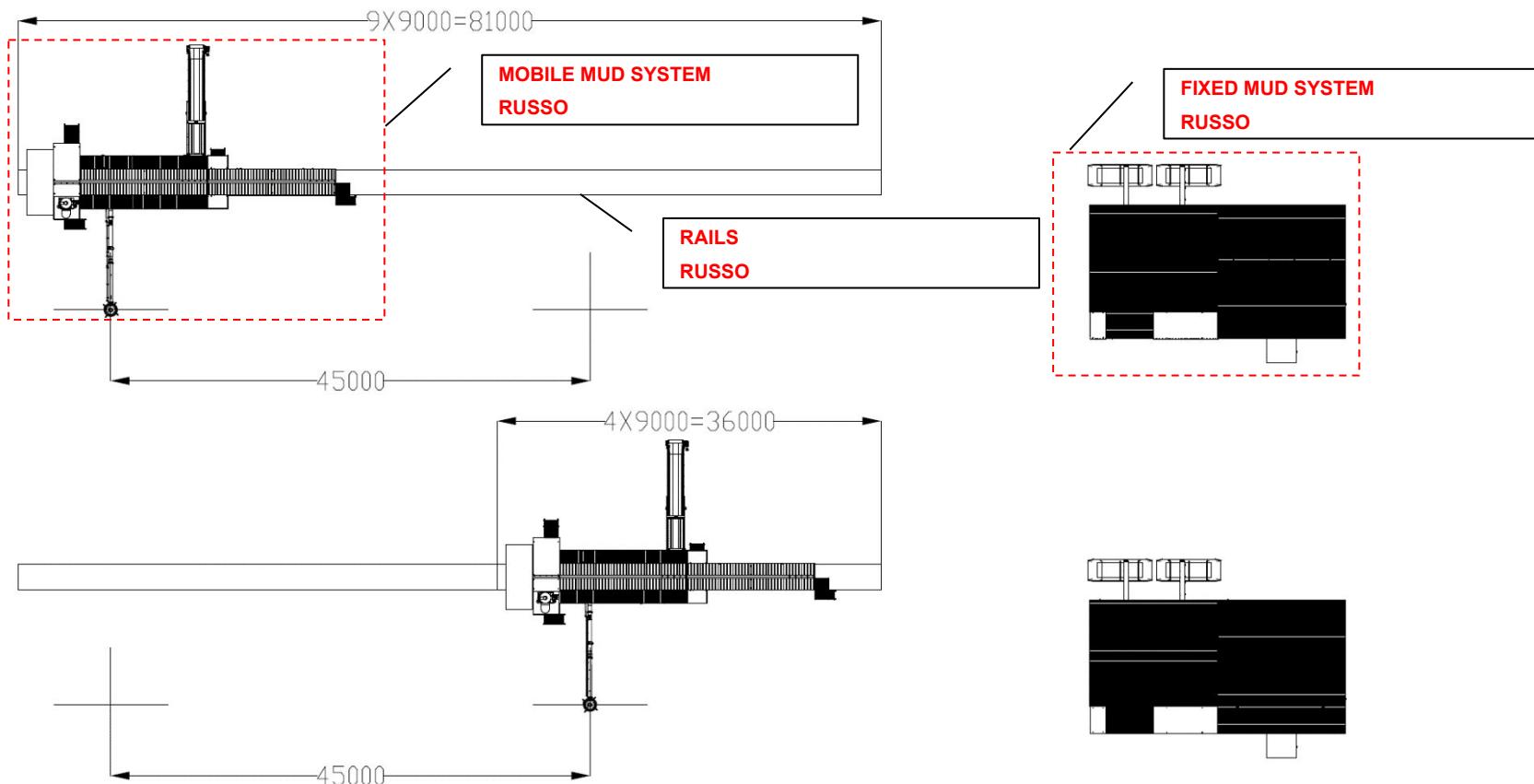
The mud system is split in two main group:

- Fixed mud tank with reserve and mixing functionality
- Mobile tank with mud treatment and first cleaning

The mud system is designed to match with drilling rig able to skid along a cluster well. The Mobile tanks are designed to move together with rig and keep the mud treatment section nearest to the rig.

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MUD GENERAL DESCRIPTION

MUD TANK VOLUME SUMMARY

The table below shows the tank volume of each, calculated on the real dimension from 3D model.

In the table are summarized also the overall dimension of tanks in transport configuration.

Total volume of 407 cum divided in total number of 10 tanks

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Расчет полезного объема емкостей ЦС400 / Calculation of CS400 useful volume													
Название емкости / Tank name	Номер отсека / Section number	Длина внутри / Internal length	Ширина внутри / Internal width	Высота внутри / Internal height	Объем внутри отсеков / Section internal volume	Общий объем / Tank total volume	Ширина уклона дна / Bottom inclin. Width	Длина уклона дна / Bottom inclin. Length	Высота уклона дна / Bottom inclin. Height	Объема уклона дна / Bottom inclin. volume	Внутр. объем отсеков / Final section volume	Объем перетоков / Cross-flow volume	Полезный объем емкости / Tank useful volume
Допивная емкость / Trip tank	1	6,83	1,01	2,19	15,10	15,10				15,10		15,1	
Емкость выбросит / Shakers tank	1	4,92	2,33	2,19	18,08	49,51				18,08		49,0	
	2	3,15	2,33	2,19	16,08		1,71	3,15	0,10	0,27	15,81		
	3	1,14	2,33	2,19	5,85		1,71	1,14	0,10	0,10	5,75		
	4	1,86	2,33	2,19	9,50		1,71	1,86	0,10	0,16	9,34		
Передаточная емкость / Transfer tank	1	4,11	2,33	2,19	20,99	20,99	1,65	4,11	0,10	0,34	20,65	0,75	21,4
Промежуточная емкость / Intermediate tank	1	2,45	2,39	2,20	12,88	40,18	1,98	2,45	0,10	0,24	12,64	0,40	39,8
	2	2,69	2,39	2,20	14,17		1,98	2,69	0,10	0,27	13,90		
	3	2,50	2,39	2,20	13,14		1,98	2,50	0,10	0,25	12,89		
Резервная емкость №1 / Reserve tank #1	1	9,16	2,44	2,20	49,30	49,30	2,44	8,38	0,10	1,02	48,27	0,23	48,5
Резервная емкость №2 / Reserve tank #2	1	9,16	2,44	2,20	49,30	49,30	2,44	8,38	0,10	1,02	48,27	0,23	48,5
Приемная емкость / Suction tank	1	9,16	2,44	2,20	49,30	49,30	2,44	8,38	0,10	1,02	48,27	0,23	48,5
Водяная емкость №1 / Water tank #1	1	7,84	2,39	2,20	41,22	41,22	0,00	7,84	0,10	0,00	41,22		41,2
Водяная емкость №2 / Water tank #2	1	7,84	2,44	2,20	42,21	42,21	0,00	7,84	0,10	0,00	42,21		42,2
Смесительная емкость / Mixing tank	1	10,14	2,44	2,20	54,59	54,59	2,44	9,24	0,10	1,13	53,46		53,5
ИТОГО:					411,69					405,86		407,7	407,7
												400,0	7,7

**MUD GENERAL
DESCRIPTION –
SKIDDING SYSTEM 1
of 3**

SKIDDING RAILS SYSTEM

The mobile section of mud system is installed on rails composed by various section.

Each section of rails is 9 m length, for a total length of 81m.

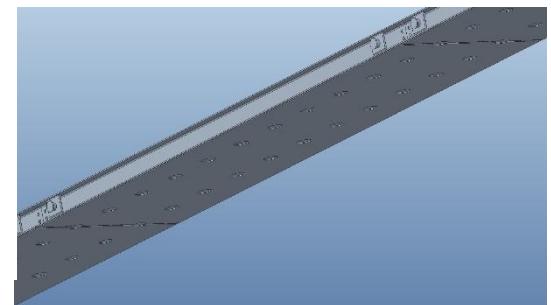
Each rail is built with steel structure and three runner I beam of 300mm height

The bottom side of rails are closed with steel plate to permit a better load bearing distribution.

The mobile tanks are installed on the counter frame that it permit to move the tanks with hydraulic jack system.

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Each mud system rail section is closed with 10 mm steel plate this it permit to have a contact surface area of rails of 20 sqm for each rail

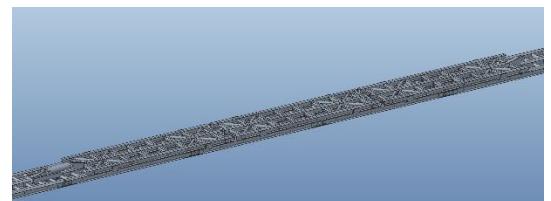
Total height of skidding rails of 310 mm from ground level to top flange

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The mobile mud system is installed on counter frame that it permit to move the following macro item:

- Choke manifold module (supplied by customer)
- Trip tank + Atmospheric degasser (Poor Boy)
- Shaker tank + top module
- Transfer tank + top module
- Belt conveyor

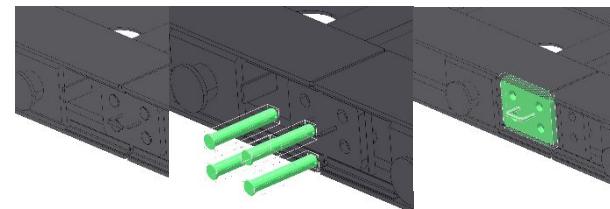
RUSSO



The skidding rail connection are designed to be removed also not using a crane but with a truck or similar, they are designed with female connection pinned with link plate, that after that pins are disconnected the link plate can slide to unlink the rails and permit lateral movement.

Link plate is driven by steel guide to permit to keep it in the position during transport.

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MUD GENERAL DESCRIPTION – SKIDDING SYSTEM 2 OF 3

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SKIDDING HYDRAULIC SYSTEM AND GRIPPER

The skidding jack system of mud system is designed to move the following weight:

- Trip tank filled of mud
- Shaker tank filled of mud
- Transfer tank filled of mud
- Top Module of trip tank
- Top Module of shaker tank
- Top Module of transfer tank
- Poor Boy
- Choke manifold module / container

The movement for east – west direction of counter frame with all equipment above is performed with a hydraulic jack. The hydraulic jack is the same of the skidding system of drilling rig (it could be replaced in case of any failure)

The skidding system actuator is composed by the hydraulic cylinder double effect.

Gripper system with anchors hook for the transversal tubular of rails, the anchors hook it could be rotated of 180° to permit the change of rotation for the movement from west-east to east-west.

The cylinder has a stroke of 850 mm and the anchors points on the rails they have a distance of 750 mm. Each single shot of movement it will have a stroke of 750 mm

The hydraulic cylinder of skidding system is feed by a electrical power unit installed on the mud mobile system, above the transfer tank.

The hydraulic cylinder is a double effect jack. It's interchangeable with the skidding cylinder of rig skidding system.

Stroke :850mm

Piston diameter: 380 mm

Rod diameter :120 mm

Max working pressure of cylinder: 210 bar

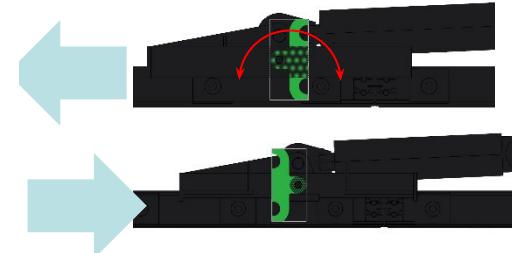
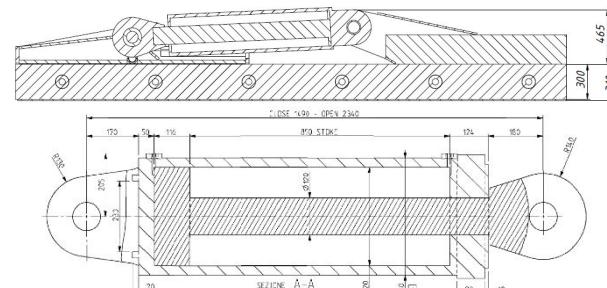
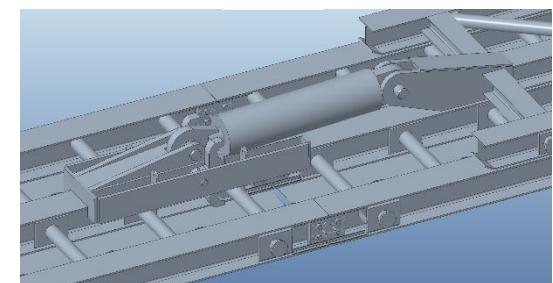
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The gripper system is designed to permit the movement of entire mud system in two direction To change the direction it's need to rotate the anchor of 180°, only when you have to change the rotation. During the normal travelling the anchors in automatic mode it will be jump the rails and it goes automatically for next stroke

MUD GENERAL DESCRIPTION – SKIDDING SYSTEM 3 OF 3

RUSSO

HYDRAULIC POWER UNIT

The skidding system is feed by HPU installed on the trasnfer tank into the enclosed shelter as showed on the previous slide

The hydraulic power unit is feed electrically from drag chain of rig. This HPU is used only to skid the mud system, without any other purpose.

The HPU is designed to be installed in Hazardous area

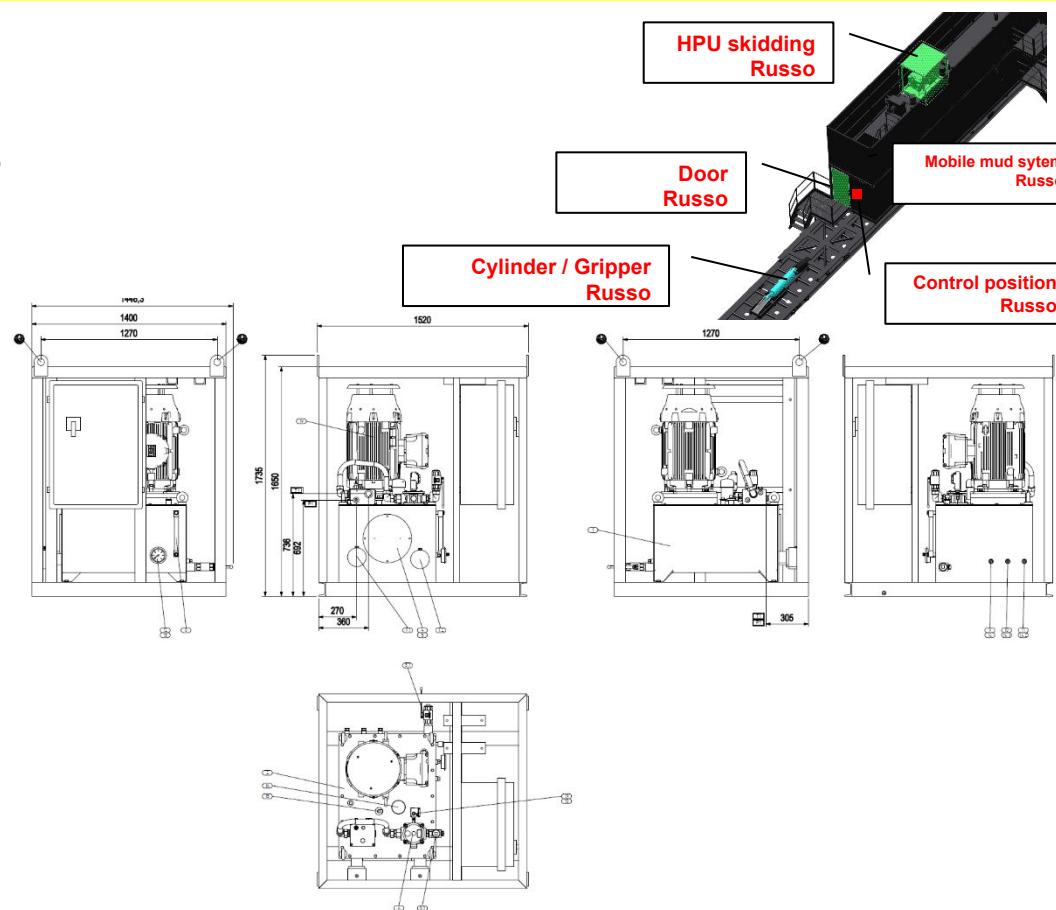
Main data:

- Power: 30 kW
 - Voltage: 400V – 50Hz
 - Oil Cooling system electrical radiator: 0,55 kW – 400V-50Hz
 - Oli tank: 250 liter
 - On board electrical panel
 - Hydraulic control of skidding jack remotely, they will be installed outside near the accesso door for a good visibility on the rig and mud skidding system
- RUSSO**

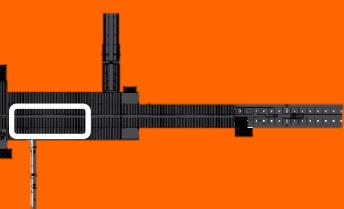
ID	QTY	DESCRIPTION
20	1	PUMP CONTROL MANIFOLD
19	1	30KW PUMP SYSTEM
18	1	PRESSURE SWITCH
17	1	CLOGGING INDICATOR
16	1	DESSICANT BREATHER
15	1	LEVEL SWITCH
14	4	THERMOWELL
13	1	THERMOWELL
12	1	TEMP. GAUGE
11	1	TEMP SWITCH
10	1	TEMP SWITCH
9	1	TEMP SWITCH
8	1	LEVEL INDICATOR
7	2	HEATER
6	1	FILTER
5	1	SEAL
4	1	INSPECTION DOOR
3	2	BALL VALVE
2	1	TANK COVER
1	1	OIL TANK

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**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM MOBILE
SECTION
RUSSO**



SHALE SHAKER

DESCRIPTION

RUSSO

RUSSO

Модель: RSD/BS203 / Model: RSD/BS203

Производительность: 41л/с (р-р 1,2 кг/дм³, вязк.41с, сита 120меш) / Performance capacity: 41 l/s (1.2 dens., 41s visc., API120 mesh screen)

Мощность электромоторов: 1,7 кВт / Electric motor power: 1.7 kW

Сита: 40-360 меш / Screen mesh: 40~360

Размер ситовых панелей: 1165*585*40 (в рамках) преднатянутые / Screen size: 1165*585*40 (frame grid) pretensioned

Количество ситовых панелей: 3 / Quantity of screens: 3

Регулировка наклона: механическая винтовая / Deck angle adjustment: mechanical screw adjustment

Диапазон регулировки наклона: -3 ° ~ +3 ° / Deck angle: -3 ° ~ +3 °

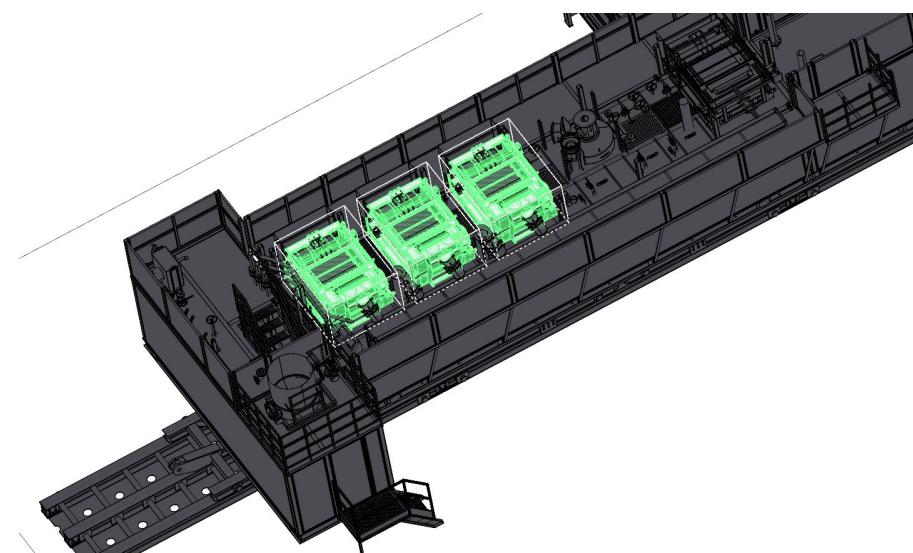
Механическая траектория движения: двойная эллиптическая / Mechanical trajectory: double elliptic

Оборудовано защитой из нержавеющей стали от разбрызгивания бурового раствора / Equipped with stainless steel anti-mud splash cover

Фиксация ситовых панелей клиньями с зубчатым механизмом / Installing and tensioning of the screen panels with gear wheel type wedge

Вес: 1700 кг / Weight: 1700 kg

Габариты (ДхШхВ), мм: 2400×1801×1440 / Dimensions (L*W*H), mm: 2400×1801×1440



CENTRIFUGAL DEGASSER

RUSSO

Модель: RSD/CD1500 / Model: RSD/CD1500

Производительность: 280м3/час / Performance capacity 280 m3/h

Мощность мотора насоса опущенного в буровой раствор: 22 кВт / Motor power for the mud pump under the fluid: 22 kW

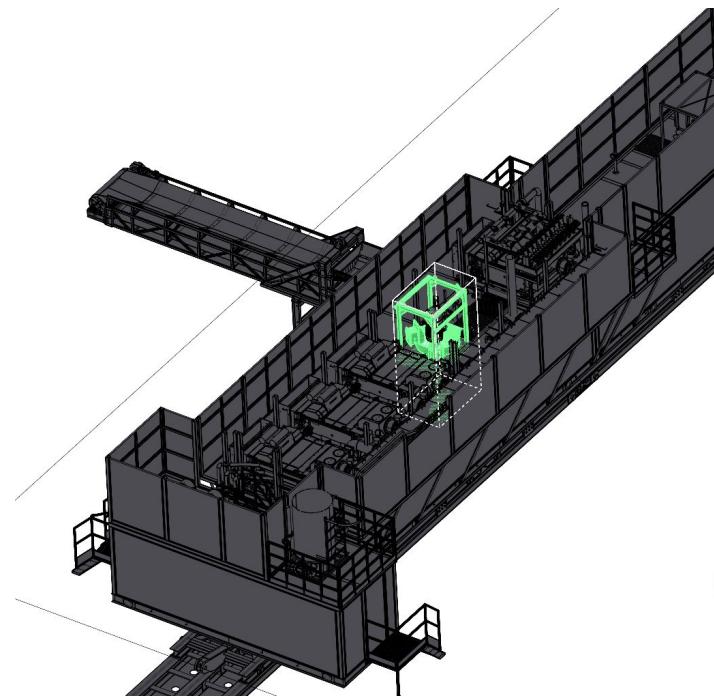
Мощность мотора наддува воздуха: 0,37 кВт / Motor power for the air blower: 0.37 kW

Размеры выходного окна для жидкости: 432*244 мм / Fluid outlet opening size: 432*244 mm

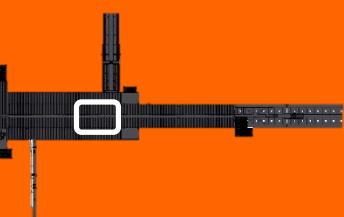
Диаметр трубопровода выхода газа: 115 мм / Diameter of the gas outlet opening: 115 mm

Вес: 1600 кг / Weight: 1600 kg

Габариты (ДхШхВ), мм: 1150*1450*3450 / Dimensions, mm: 1150*1450*3450



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM MOBILE
SECTION
RUSSO**



MUD CLEANER

RUSSO

Модель СГУ: RSD/BS203Y / Mud cleaner model: RSD/BS203Y

Модель вибросита: / Shale shaker model: RSD/BS203

Движение вибросита: двойное эллиптическое (прямо или обратно сбалансированное) / Shaker motion: dual ellipse (forward or reverse balanced)

Производительность вибросита: 41л/с (р-р 1,2 кг/дм3, вязк.41с, сита 120меш) / Shaker capacity: 41 l/s (1.2 dens., 41s visc., API120 mesh screen)

Мощность электромоторов: 1,7 кВт / Electric motor power: 1.7 kW

Сита: 40-360 меш / Screen mesh: 40~360

Размер ситовых панелей: 1165*585*40 (в рамках) преднатянутые / Screen size: 1165*585*40 (frame grid) pretensioned

Количество ситовых панелей: 3 / Quantity of screens: 3

Регулировка наклона: механическая винтовая / Deck angle adjustment: mechanical screw adjustment

Диапазон регулировки наклона: -3 ° ~ +3 ° / Deck angle: -3 ° ~ +3 °

Оборудовано защитой из нержавеющей стали от разбрызгивания бурового раствора / Equipped with stainless steel anti-mud splash cover

Механическая траектория движения: двойная эллиптическая / Mechanical trajectory: double elliptic

Фиксация ситовых панелей клиньями с зубчатым механизмом / Installing and tensioning of the screen panels with gear wheel type wedge

Диаметр гидроциклонов пескотделителя: 10" / Diameter of the desander hydroclone: 10"

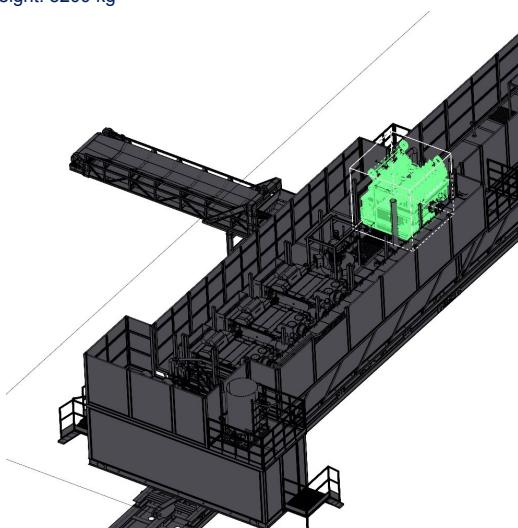
Число гидроциклонов пескотделителя: 3 / Number of the desander hydroclone: 3

Диаметр гидроциклонов илоотделителя: 4" / Diameter of the desilter hydroclone: 4"

Число гидроциклонов илоотделителя: 20 / Number of the desilter hydroclone: 20

Максимальные общие габариты (ДхШхВ), мм: 2406*2361*2520 / Maximum overall dimension (L*W*H), mm: 2406*2361*2520

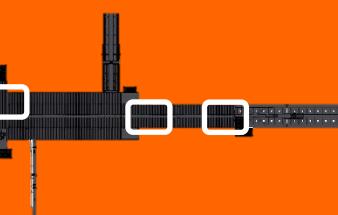
Общий вес: 3200 кг / Total weight: 3200 kg



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**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM MOBILE
SECTION
RUSSO**



CENTRIFUGAL PUMP OF MOBILE MUD SYSTEM

- Centrifugal pump 4x3x13 15Kw Qty(2) Trip tank
- Centrifugal pump 8x6x14 75Kw Qty(2) Transfer tank (for mud treatment)
- Centrifugal pump 8x6x14 75Kw Qty(2) Transfer tank (for mud trasnfer)

RUSSO

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Each centrifugal pump is equipped with local station of push button with start / stop control

Модель: RSD/SB8x6 / Model: RSD/SB8x6

Входной фланец - DN200; выходной фланец - DN150 / Fluid inlet - DN200, fluid outlet - DN150

Производительность: не менее 240 м3/час / Flow: not less than 240 m3/h

Напор: не менее 37 м / Pressure: not less than 37 m

Мощность привода: 75 кВт / Power: 75 kW

Диаметр крыльчатки: 14" или 13" / Diameter of impeller: 14" or 13"

Вес: 830 кг / Weight: 830 kg

Габариты (ДхШхВ), мм: 1932*600*880 / Dimensions (L*W*H), mm: 1932*600*880



Модель: RSD/SB4x3 / Model: RSD/SB4x3

Производительность: не менее 80 м3/час / Flow: not less than 80 m3/h

Напор: не менее 23 м / Pressure: not less than 23 m

Мощность привода: 15 кВт / Power: 15 kW

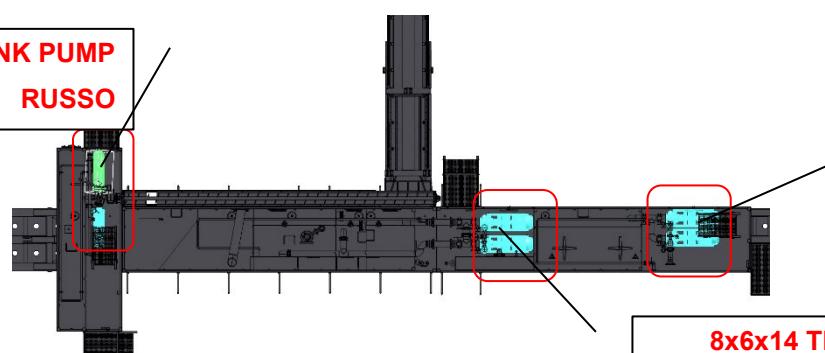
Диаметр крыльчатки: 13" или 12" / Diameter of impeller: 13" or 12"

Вес: 395 кг / Weight: 395 kg

Габариты (ДхШхВ), мм: 1531*386*674 / Dimensions (L*W*H), mm: 1531*386*674



**4X3X13 TRIP TANK PUMP
RUSSO**



**8x6x14 TRANFER PUMP
RUSSO**

**8x6x14 TREATMENT PUMP
RUSSO**

ATMOSPHERIC MUD GAS SEPARATOR

RUSSO

Модель: СРБ-2 / Model: SRB-2

Производительность по газу (жидкости): 6000м3 (200м3) / Capacity for gas (water): 6000m3 (200m3)

Давление рабочее, не менее: 0,07 Мпа / Working pressure, not less than: 0.07 Mpa

Рабочий объем сосуда: 2,5м3 / Working volume: 2.5m3

Габариты (ДxШxВ), мм: 2200x2100x3100 / Sizes (LxWxH), mm: 2200x2100x3100

Вес: 2000 кг / Weight: 2000 kg

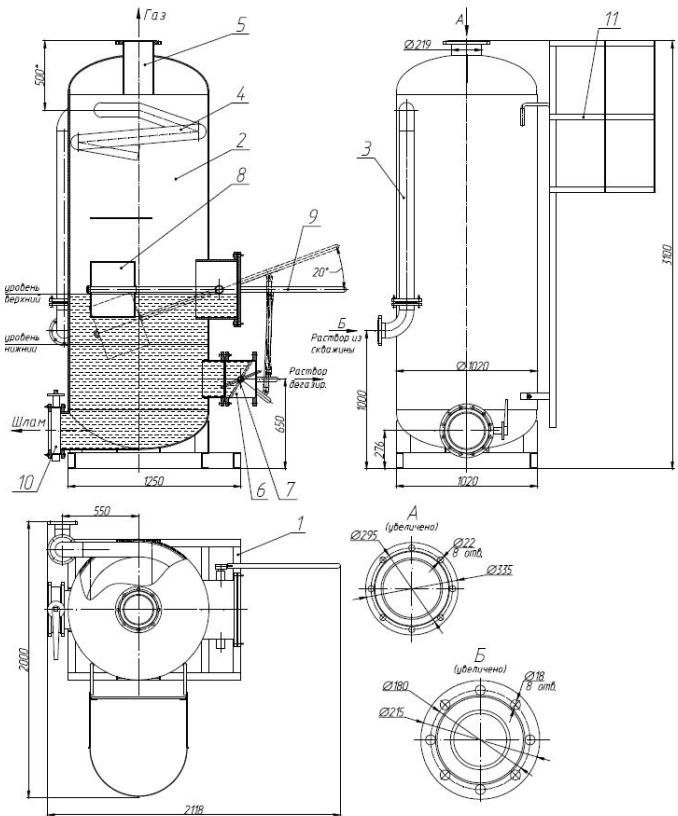
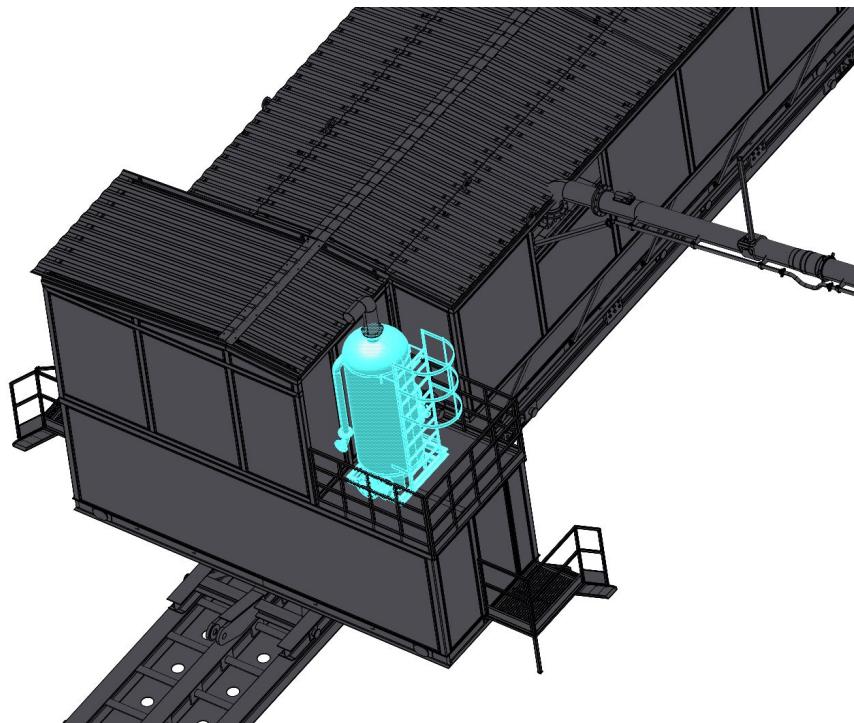
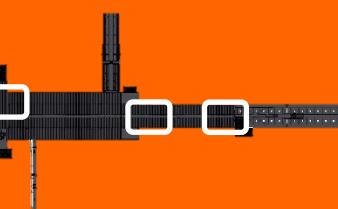


Рисунок 1 – Сепаратор бурового раствора СРБ-2

**MUD SYSTEM FLUID
MANAGING ON MUD
SYSTEM MOBILE
SECTION**
RUSSO



MUG GUN AND AGITATOR

- Centrifugal pump 4x3x13 15Kw Qty(2) Trip tank
- Centrifugal pump 8x6x14 75Kw Qty(2) Transfer tank (for mud treatment)
- Centrifugal pump 8x6x14 75Kw Qty(2) Transfer tank (for mud trasnfer)

Each centrifugal pump is equipped with local station of push button with start / stop control

RUSSO

RUSSO

Модель: RSD/NJQ-80 / Model: RSD/NJQ-80

Угол поворота: 0-330° / Range of rotation 0-330°

Рабочее давление: 1,6 МПа / Working pressure: 1.6 MPa

Номинальный диаметр: DN80 / Nominal diameter: DN80

Производительность: 20 м3/час / Performance capacity: 20 m3/h

Диаметр сопла: 4-20мм / Nozzle diameter: 4-20 mm

Вес: 60 кг / Weight: 60 kg



Модель: ПБРТ-75-ГК-1500-22-900-Turbo / Model: PBRT-75-GK-1500-22-900-turbo

Скорость вращения крыльчаток: 66 об./мин / Rotational speed of the impeller: 66 rpm

Можность привоного мотора: 7,5 кВт / Power of the electric motor is 7.5 kW

Диаметр крыльчаток (число лопастей): 900 мм (4) / Impeller diameters (number of blades): 900 mm (4)

Глубина установки крыльчаток: 500 ~ 2125 мм / Height of the impeller installation: 500 ~ 2125 mm

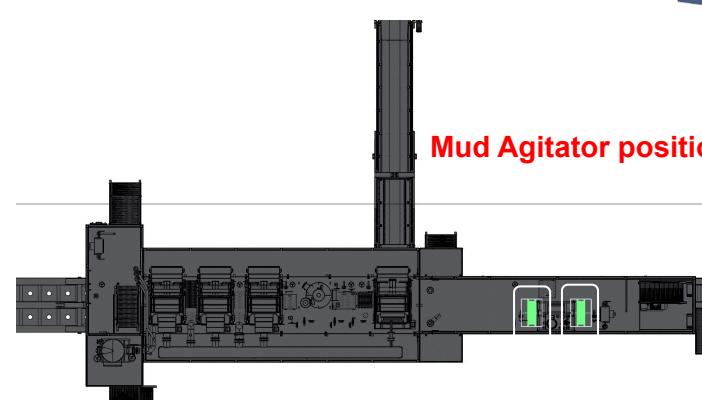
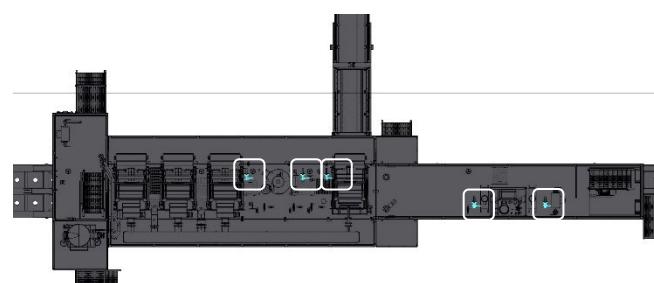
Диаметр вала крыльчаток: 73 мм / Diameter of the impeller shaft: 73 mm

Вес: 245 кг / Weight: 245 kg

Установочные габариты (ДхШ), мм: 1200*352 / Installation dimensions (L*W), mm: 1200*352



Mud Gun position/Russo



Mud Agitator position/Russo

**MUD SYSTEM WAISTE
HANDLING ON MUD
SYSTEM MOBILE
SECTION**
RUSSO

SCREW CONVEYOR SHAKER TANK

On mud pit side between the top module, and on side of shaker tanks is installed a screw conveyor to collect the cutting / discharge material from Mud Cleaner and Shale Shaker.

It's electrica driven screw conveyor that it feed the belt conveyor

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Модель: RSD/LS400 / Model: RSD/LS400

Производительность: 32 т/час / Performance capacity: 32 tons/hour

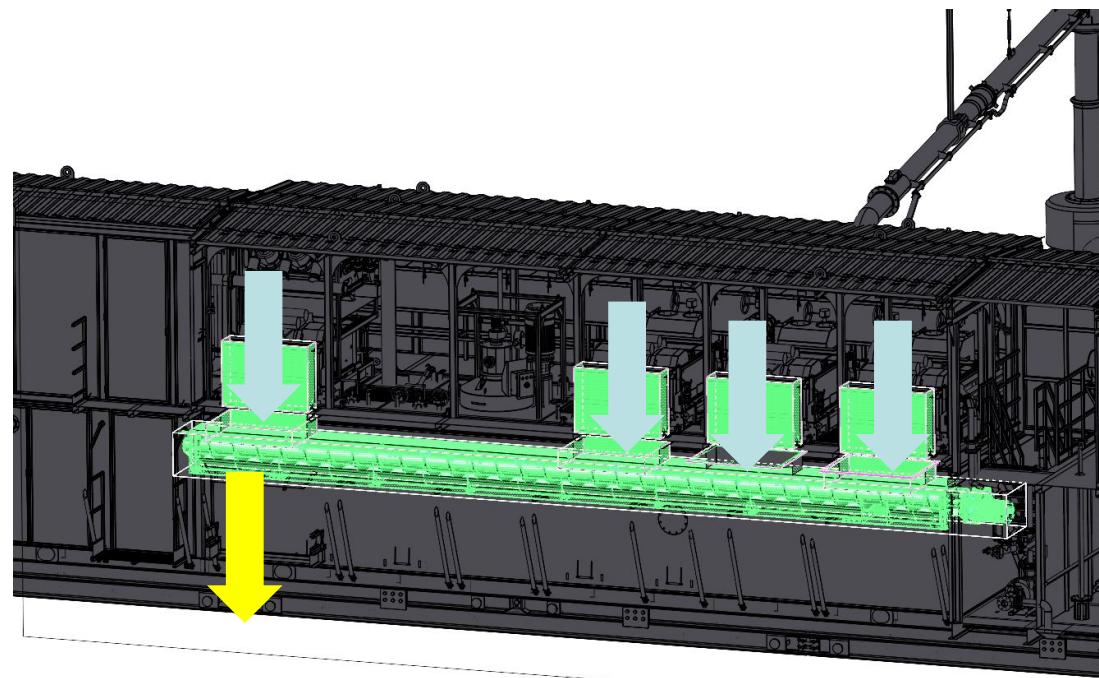
Мощность электропривода: 15 кВт / Electric motor power: 15 kW

Длина: 12 м / Length: 12

Диаметр шнека: 420 мм / Screw housing size: 420 mm

Скорость вращения: 21 об./мин / Rotational speed: 21 RPM

Редуктор: FAF107 / Gearbox model: FAF107



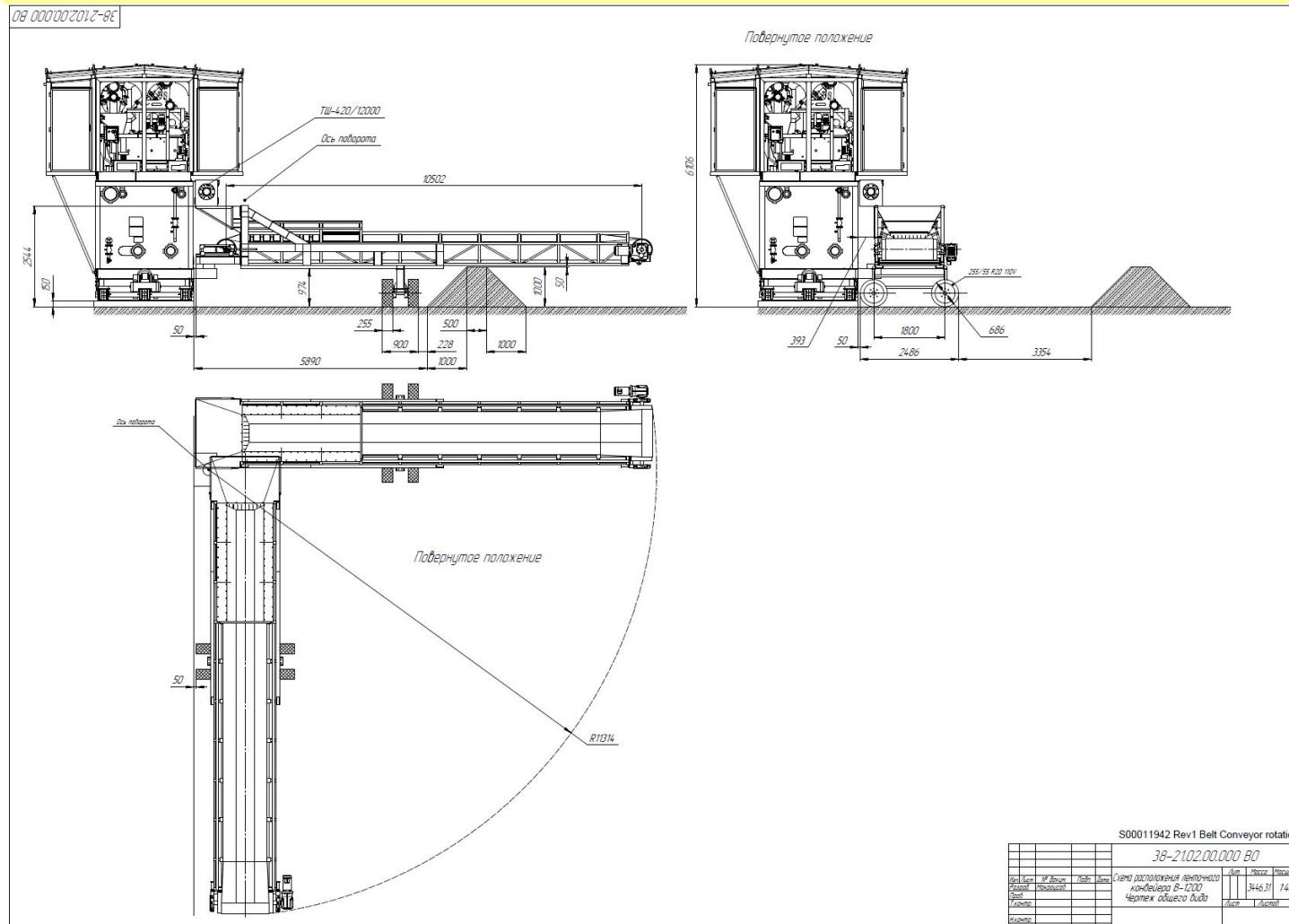
**MUD SYSTEM WAISTE
HANDLING ON MUD
SYSTEM MOBILE
SECTION
RUSSO**

BELT CONVEYOR

Model: SOTEK KT1200
 Performance capacity: up to 30 tons/hour
 Power of the electric motor: 4 kW
 Linear speed: 1 m/s
 Length: 10.5m
 Belt width: 1200 mm

RUSSO

Модель: СОТЭК KT1200
 Производительность: до 30 т/час
 Мощность электропривода: 4 кВт
 Линейная скорость: 1 м/с
 Длина: 10,5 м
 Ширина ленты: 1200 мм



**MUD SYSTEM DRAIN
PUMP MUD SYSTEM
MOBILE SECTION
RUSSO**

DRAINAGE PUMP AND SUCTION SYSTEM RUSSO

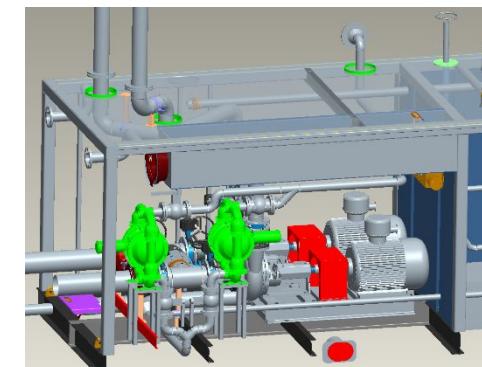
The draining pump is equipped with two (2) drain diaphragm pump pneumatic driven

This system is able to collect the fluid from the following section:

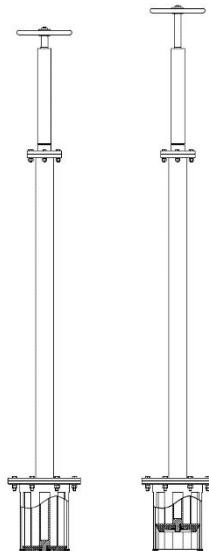
- Shaker tank
- Tranfer tank
- Trip Tank
- Centrifugal pump area

Pump model: XPS1520/AAAAAA/ZGS/BN/BN/0014
 Pump flow capacity: 878 l/min
 Max pressure: 8,6 bar

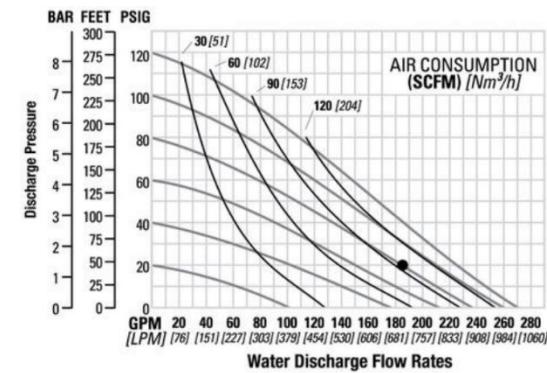
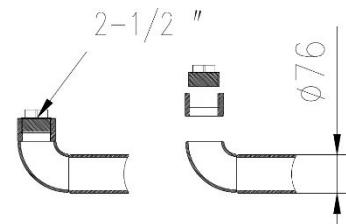
RUSSO



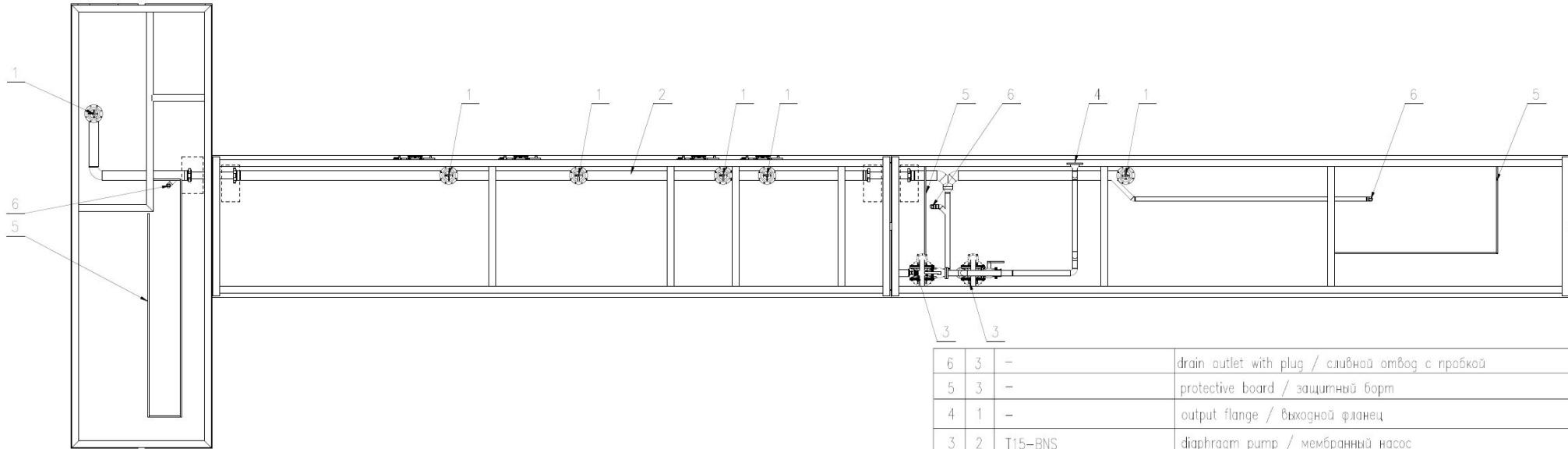
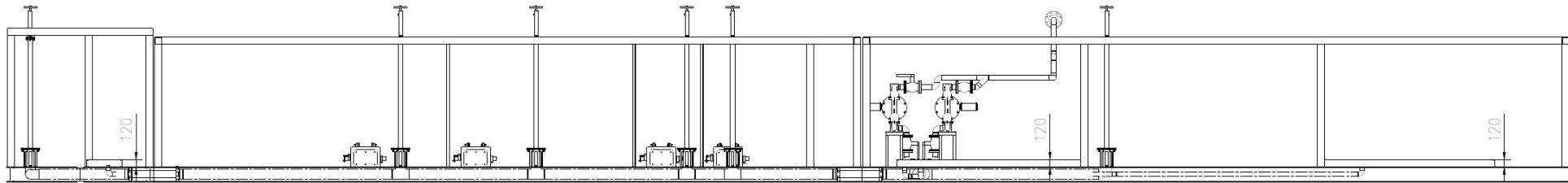
SUCTION VALVE FROM TANK RUSSO



SUCTION VALVE FROM AREA OF PUMP RUSSO



Drawing S00011907 Drainage system Moving mud system RUSSO



POS	Q.TY	CODE	DESCRIPTION			
		WEIGHT (kg)	PROJECT DESC.	ASSEMBLY	STATUS	
			HH300 GAZPROM		0	
RSD-SOTEK	DRAWN BY	04/11/2021 SOLDIERCUI	CHECKED BY	REV. Z	SHEET	SCALE
DESCRIPTION				CODE		
Sewage collection drawings of moving part Дренажная система мобильной части					S00011907	

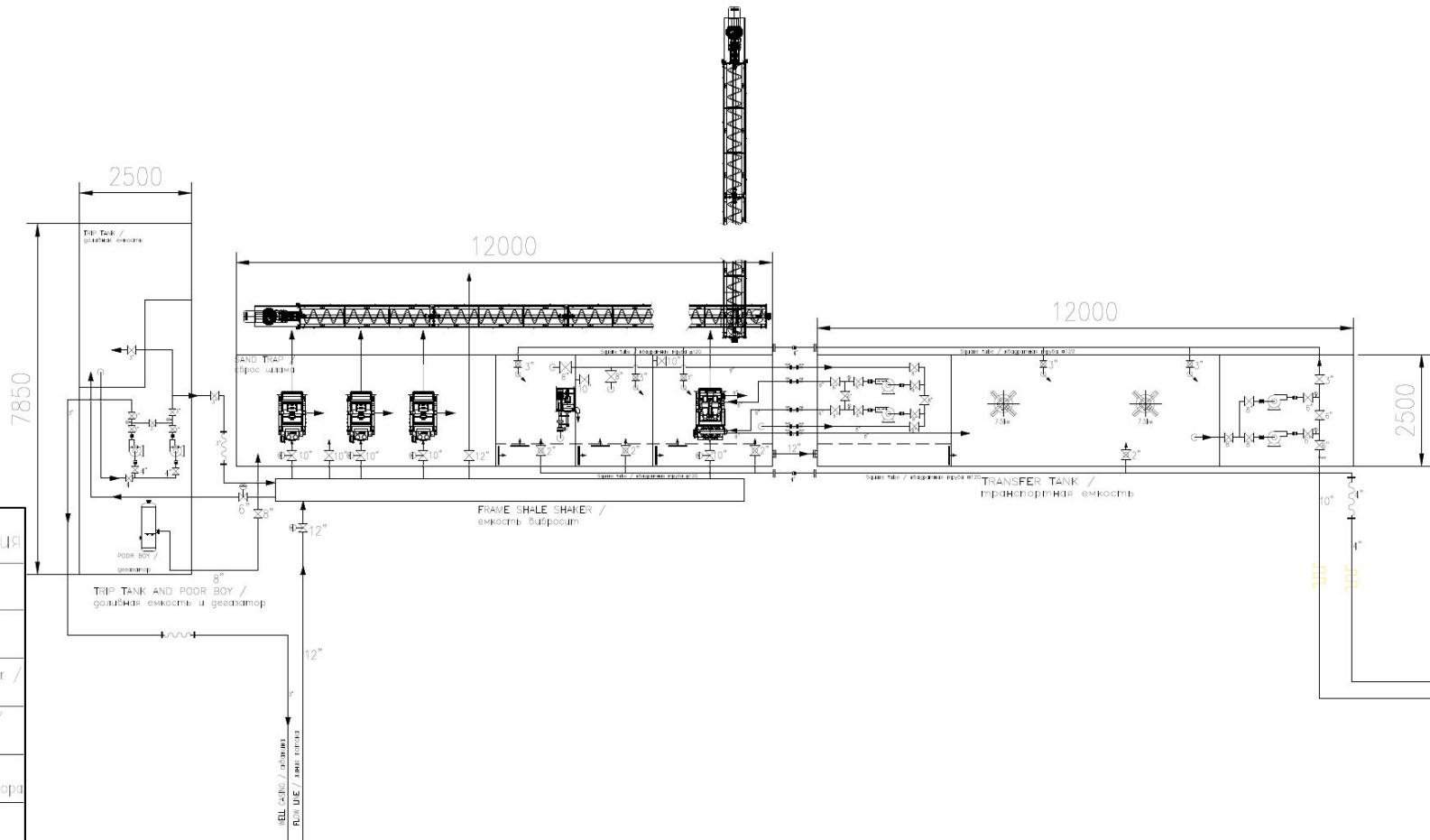
Hydraulic schematic - Mobile part

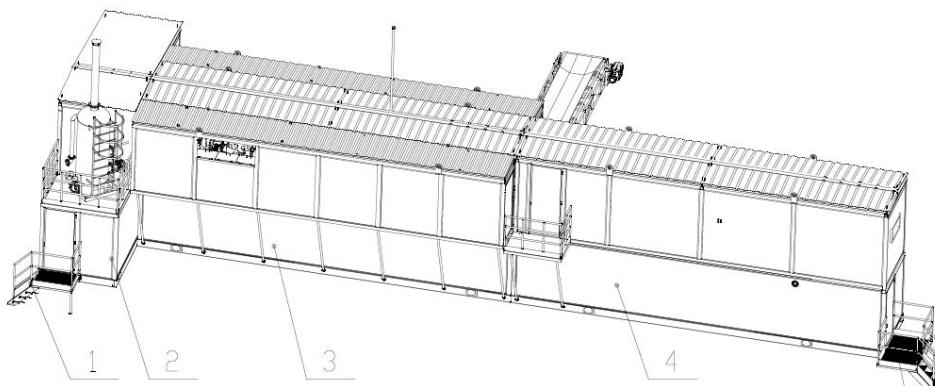
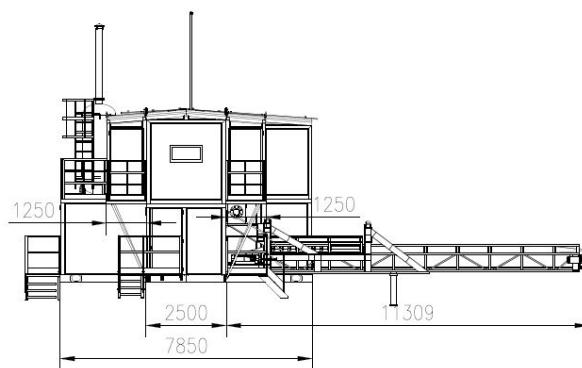
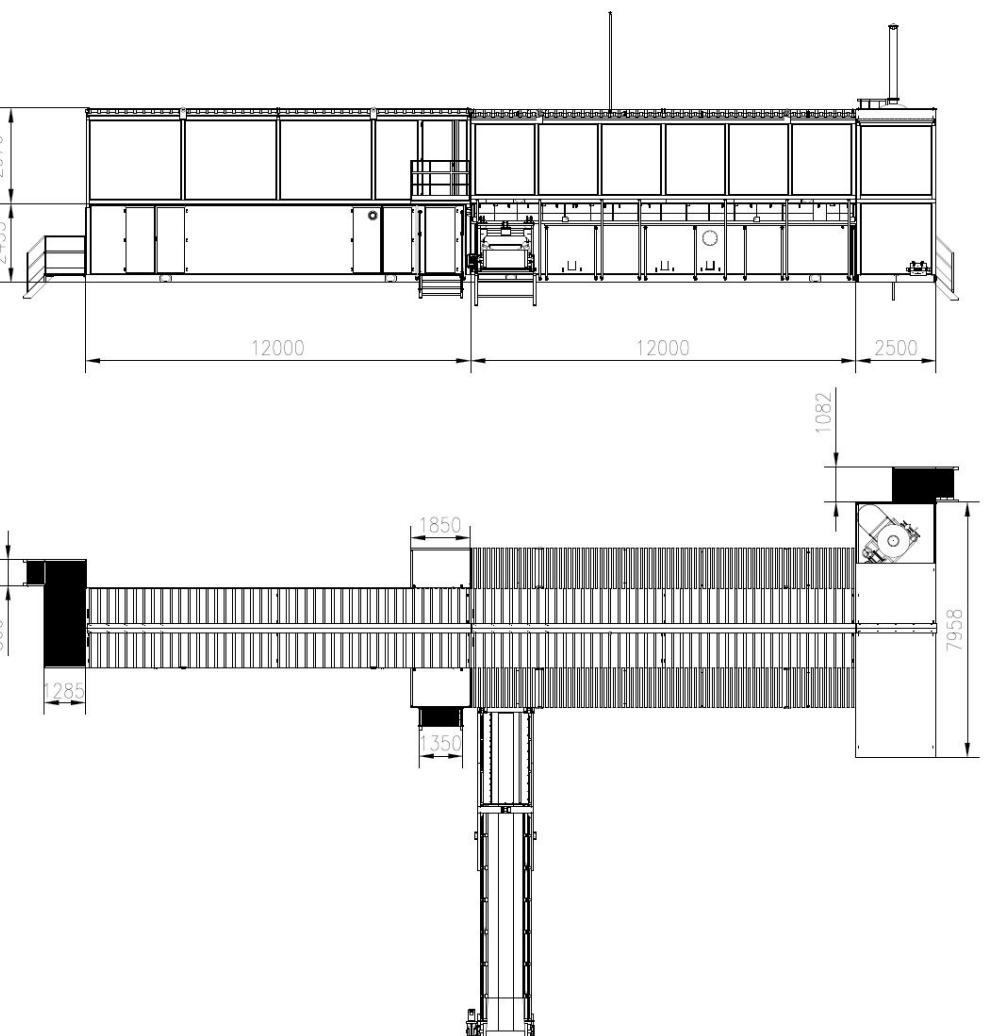
russo

Description

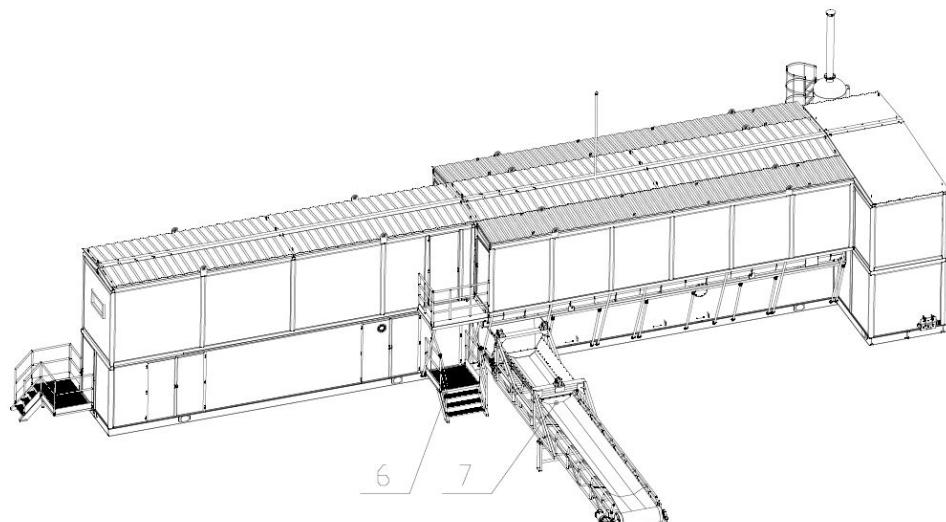
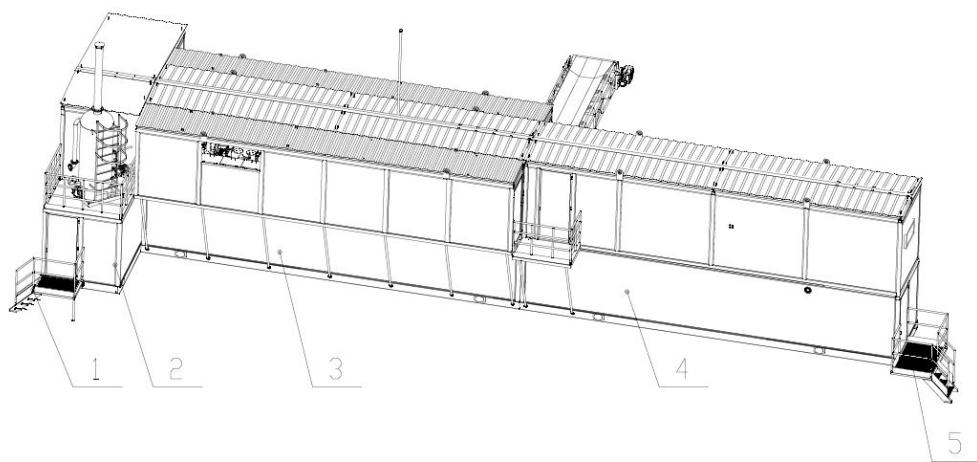
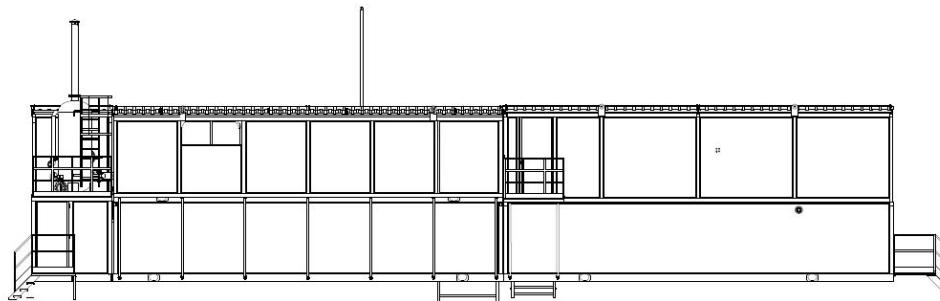
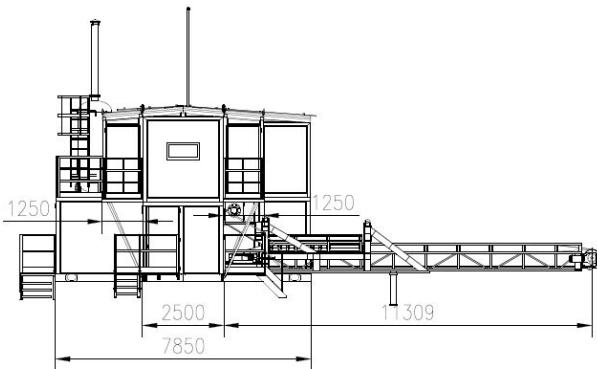
The P&ID shows all circulation lines of the mobile mud system

Russo

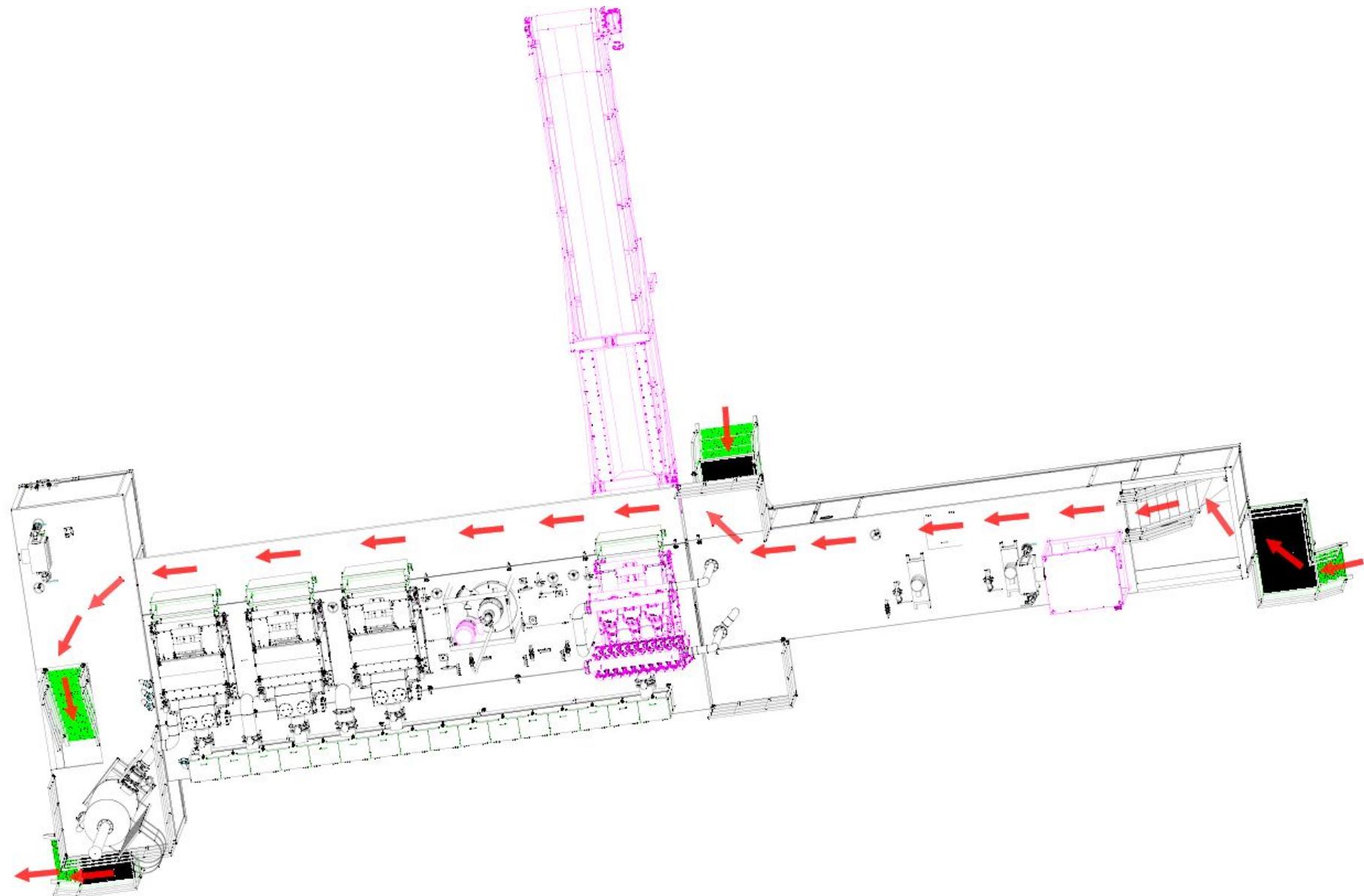




7	1	SOTEK KT1200	Belt conveyor / Ленточный конвейер
6	1	XHG-03-04	stairs / лестница
5	1	XHG-03-03	stairs / лестница
4	1	S00011894_C	Transfer tank / транспортная емкость
3	1	S00011894_B	Shaker tank / емкость вибросит
2	1	S00011894_A	Trip Tank / головная емкость
1	1	XHG-01-03	stairs / лестница
POS	Q.TY	CODE	DESCRIPTION
	WEIGHT kg	PROJECT DE-CF. HHB0064.PDM	STATUS
RSO-SOTEK	DE-AWN	18/09/2021	0
	DATE BY	SOLDIER(CII)	
DESCRIPTION	CODE		
Assembly drawing of moving part / Мобильная часть ЦС	S0001902		



7	1	SOTEK KT1200	Belt conveyor / Ленточный конвейер
6	1	XHG-03-04	stairs / лестница
5	1	XHG-03-03	stairs / лестница
4	1	S00011894_C	Transfer tank / транспортная емкость
3	1	S00011894_B	Shaker tank / емкость для сепарации
2	1	S00011894_A	Trip Tank / дозажная емкость
1	1	XHG-01-03	stairs / лестница
POS	Q.TY	CODE	DESCRIPTION
	WEIGHT (kg)	PROJECT REF.CF.	REV.ELEV.
		HME00-BAT/PPM	
RSD-SOTEK	DRAWN BY	CHECKED BY	STATUS
	DATE 18/09/2021	DATE	0
	BY SOLDIERCH	BY	
DESCRIPTION	CODE		
Assembly drawing of moving part / Мобильная часть ЦС	S00011902		



GENERAL ASSEMBLY
DRAWING OF MUD
SYSTEM

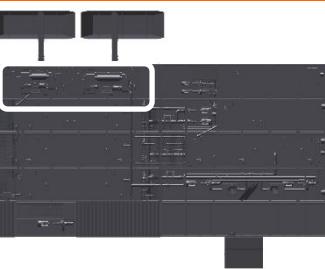
RUSSO

GENERAL ASSEMBLY DRAWING LIST FOR MOBILE MUD SYSTEM RUSSO

DESCRIPTION	RUSSO	NUMBER
MUD SYSTEM HYDRAULIC SCHEME		S0011901
TRIP TANK		S00011894_A
SHAKER TANK		S00011894_B
TRANSFER TANK		S00011894_C
DRAINAGE SYSTEM OVERALL		S00011912
DRAINAGE SYSTEM MOBILE MUD SYSTEM		S00011907

SEE ANNEX AT THE END OF PDF FILE OF PRESENTATION RUSSO

**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



DECANTING CENTRIFUGE

DESCRIPTION

RUSSO

RUSSO

Модель: RSD/518HV / Model: RSD/518HV

Производительность: 40м3/час / Performance capacity: 40 m3/h

Скорость вращения барабана: 3250/2500/1900 об./мин / Drum rotational speed: 3250/2500/1900 RPM

Фактор разделения: 2100/1243/718 (для 3-х скоростей соответственно) / Separation factor: 2100/1243/718 (for above 3 speeds respectively)

Диаметр барабана: 356 мм / Diameter of the drum: 356 mm

Длина барабана: 1422 мм / Length of the drum: 1422 mm

Мощность приводов: 37/11 кВт (откл. при вибрации и открытии защиты) / Motors power : 37/11 kW (Safety switches for vibration and cover opening)

Материал выходного канала: нерж.сталь с керамической втулкой / Drainage outlet material: stainless steel with durable ceramic bushing

Твердосплавные насадки на шнеке: L-тип, болтовое и сварное крепление / Hard-alloy plates of the screw: L-shaped, screw and weld connected

Взрывозащищ. панель управления DIIIBT4, в т.ч. с ЧРП винтового насоса / DIIIBT4 explosion-proof control cabinet, including VFD control of screw pump

Вес: 3140 кг / Weight: 3140 kg

Габариты (ДxШxВ), мм: 3022*1780*1100 / Dimensions (L*W*H), mm: 3022*1780*1100

Модель: RSD/414 / Model: RSD/414

Скорость вращения барабана: 2500/1900 об./мин / Drum rotational speed: 2500/1900 RPM

Фактор разделения: 243/718 (для 2-х скоростей соответственно) / Separation factor: 243/718 (for above two speeds respectively)

Диаметр барабана: 356 мм / Diameter of the drum: 356 mm

Длина барабана: 860 мм / Length of the drum: 860 mm

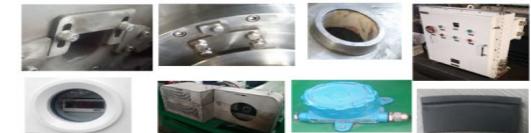
Мощность приводов: 18.5/5.5 кВт (откл. при вибрации и открытии защиты) / Motors power: 18.5/5.5 kW (Safety switches for vibration and cover opening)

Материал выходного канала: нерж.сталь с керамической втулкой / Drainage outlet material: stainless steel with durable ceramic bushing

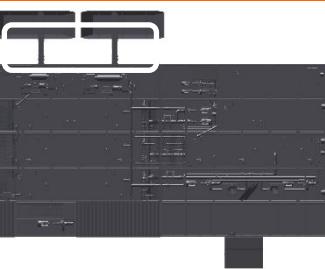
Твердосплавные насадки на шнеке: L-тип, болтовое и сварное крепление / Hard-alloy plates of the screw: L-shaped, screw and weld connected

Взрывозащищ. панель управления DIIIBT4, в т.ч. с ЧРП винтового насоса / DIIIBT4 explosion-proof control cabinet, including VFD control of screw pump

Габариты (ДxШxВ), мм: 2424*1780*1100 / Dimensions (L*W*H), mm: 2424*1780*1100



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



SCREW CONVEYOR

DESCRIPTION

RUSSO

RUSSO

Модель: RSD/LS315 / Model: RSD/LS315

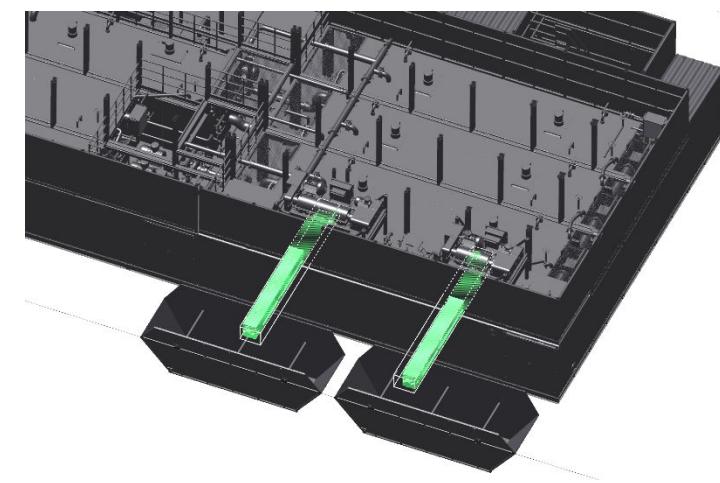
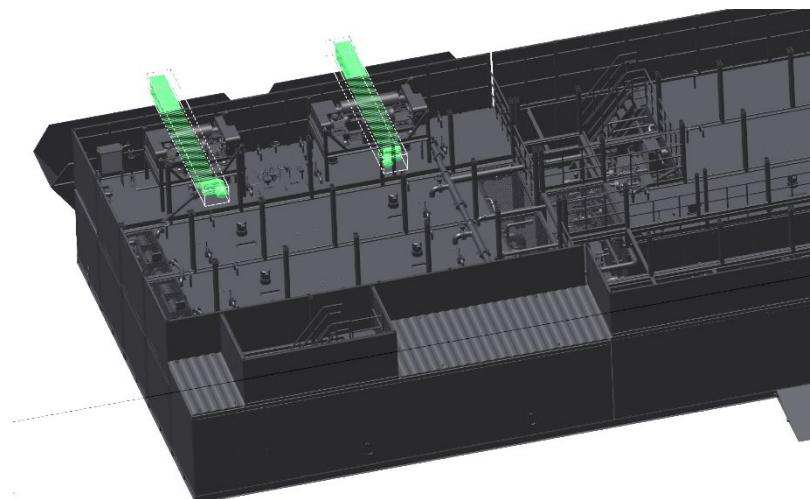
Производительность: 30 т/час / Performance capacity: 30 tons/hour

Мощность электропривода: 7,5 кВт / Power of the electric motor is 7.5 kW

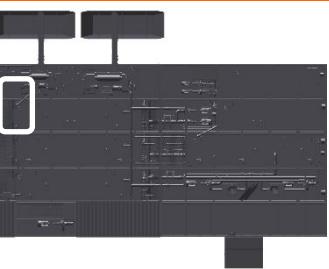
Длина: 5 м / Length: 5 m

Диаметр шнека: 300 мм / Screw housing size: 300 mm

Скорость вращения: 21 об./мин / Rotational speed: 21 RPM



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



MONO PUMP / SCREW PUMP

RUSSO

Модель: AMS PCP30S6/3 / Model: AMS PCP30S6/3

Мощность привода: 5,5 кВт / Power of motor: 5.5 kW

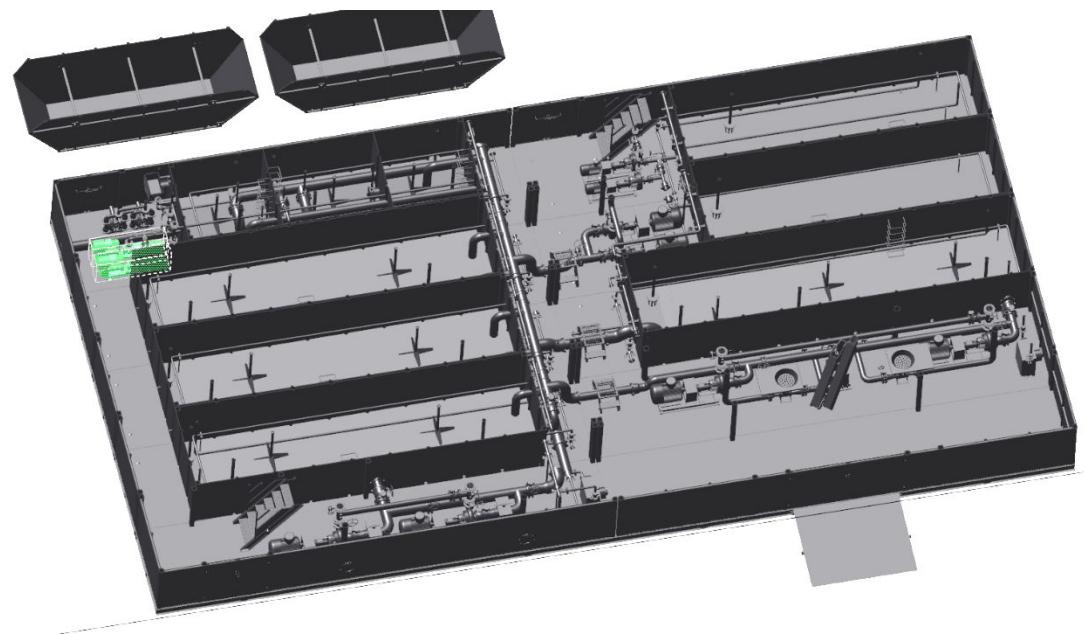
Производительность: 3-22 м³/час / Performance capacity: 3-22 m³/h

Напор: не менее 10м / Pressure: not less than 10 m

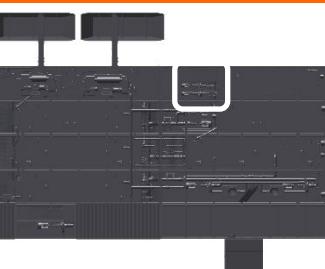
Регулировка скорости: ременный вариатор / Speed control: belt type variator

Вес: 300 кг / Weight: 300 kg

Габариты (ДхШхВ), мм: 1950*350*740 / Dimensions (L*W*H), mm: 1950*350*740



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



WATER CENTRIFUAL PUMP

RUSSO

Модель: RSD/SB3x2 / Model: RSD/SB3x2

Производительность: не менее 55 м³/час / Flow: not less than 55 m³/h

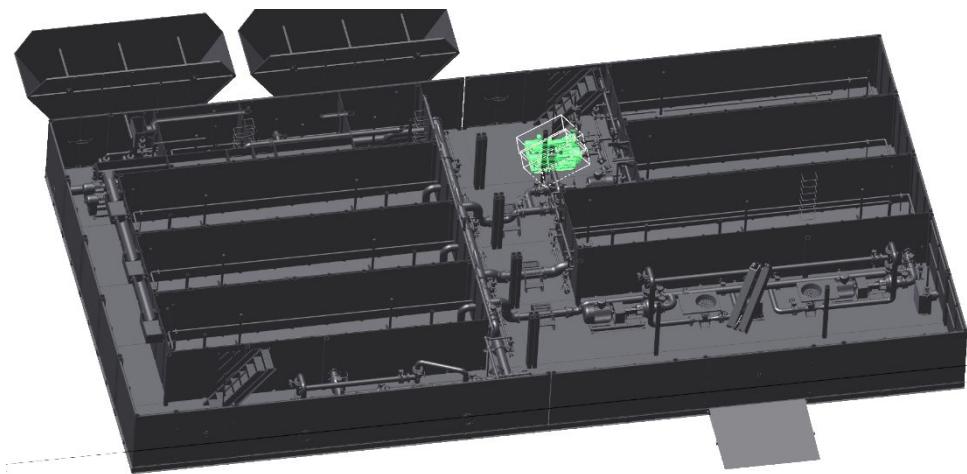
Напор: не менее 26 м / Pressure: not less than 26 m

Мощность привода: 15 кВт / Power: 15 kW

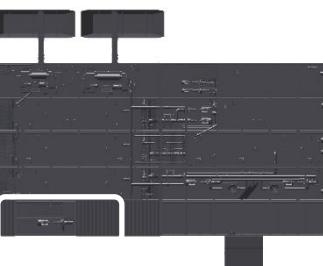
Диаметр крыльчатки: 13" или 12" / Diameter of impeller: 13" or 12"

Вес: 375 кг / Weight: 375 kg

Габариты (ДхШхВ), мм: 1531*386*674 / Dimensions (L*W*H), mm: 1531*386*674



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



BOOSTER / SUPERCHARGING CENTRIFUAL PUMP

RUSSO

Модель: RSD/SB8x6 / Model: RSD/SB8x6

Входной фланец - DN200; выходной фланец - DN150 / Fluid inlet - DN200, fluid outlet - DN150

Производительность: не менее 240 м3/час / Flow: not less than 240 m3/h

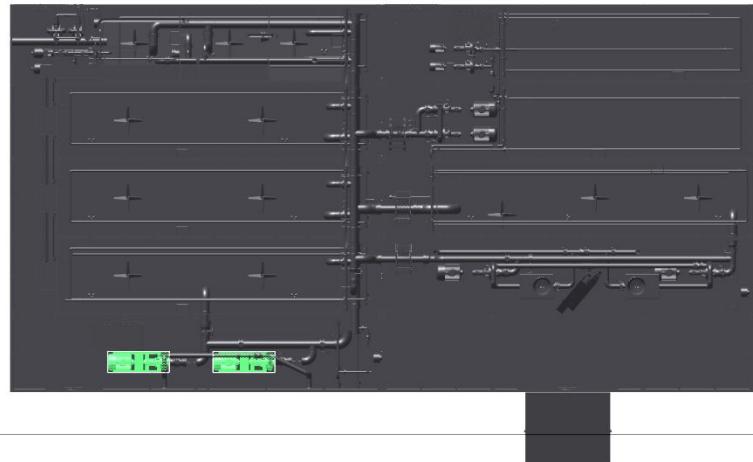
Напор: не менее 37 м / Pressure: not less than 37 m

Мощность привода: 75 кВт / Power: 75 kW

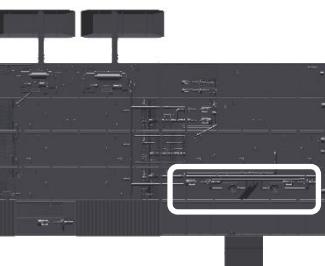
Диаметр крыльчатки: 14" или 13" / Diameter of impeller: 14" or 13"

Вес: 830 кг / Weight: 830 kg

Габариты (ДхШхВ), мм: 1932*600*880 / Dimensions (L*W*H), mm: 1932*600*880



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



MIXING CENTRIFUAL PUMP

RUSSO

Модель: RSD/SB8x6 / Model: RSD/SB8x6

Входной фланец - DN200; выходной фланец - DN150 / Fluid inlet - DN200, fluid outlet - DN150

Производительность: не менее 240 м3/час / Flow: not less than 240 m3/h

Напор: не менее 37 м / Pressure: not less than 37 m

Мощность привода: 75 кВт / Power: 75 kW

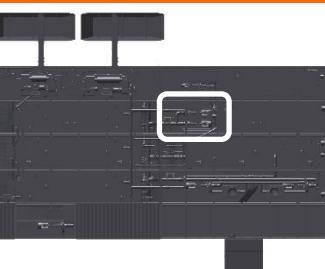
Диаметр крыльчатки: 14" или 13" / Diameter of impeller: 14" or 13"

Вес: 830 кг / Weight: 830 kg

Габариты (ДхШхВ), мм: 1932*600*880 / Dimensions (L*W*H), mm: 1932*600*880



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



TRANSFER CENTRIFUAL PUMP

RUSSO

Модель: RSD/SB8x6 / Model: RSD/SB8x6

Входной фланец - DN200; выходной фланец - DN150 / Fluid inlet - DN200, fluid outlet - DN150

Производительность: не менее 240 м3/час / Flow: not less than 240 m3/h

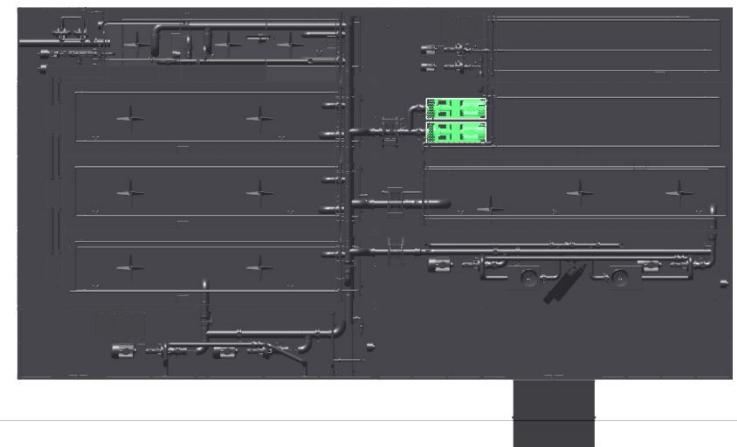
Напор: не менее 37 м / Pressure: not less than 37 m

Мощность привода: 75 кВт / Power: 75 kW

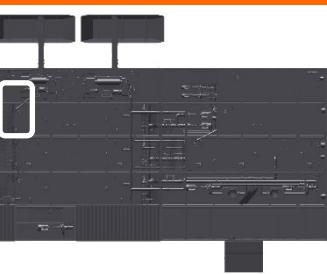
Диаметр крыльчатки: 14" или 13" / Diameter of impeller: 14" or 13"

Вес: 830 кг / Weight: 830 kg

Габариты (ДхШхВ), мм: 1932*600*880 / Dimensions (L*W*H), mm: 1932*600*880



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



MONO PUMP / SCREW PUMP

The draining pump is equipped with two (2) drain diaphragm pump pneumatic driven

RUSSO

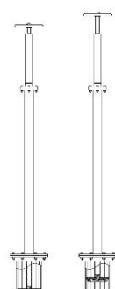
This system is able to collect the fluid from the following section:

- Reserve tanks
- Water tanks
- Suction Tanks
- Mixing tank
- Centrifugal pump area
- Mud pump room

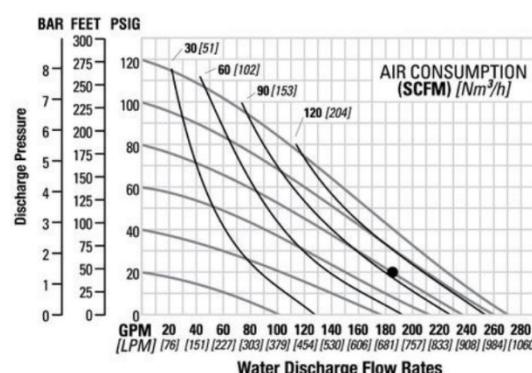
Pump model: XPS1520/AAAAA/ZGS/BN/BN/0014
Pump flow capacity: 878 l/min
Max pressure: 8,6 bar

SUCTION VALVE FROM TANK

RUSSO

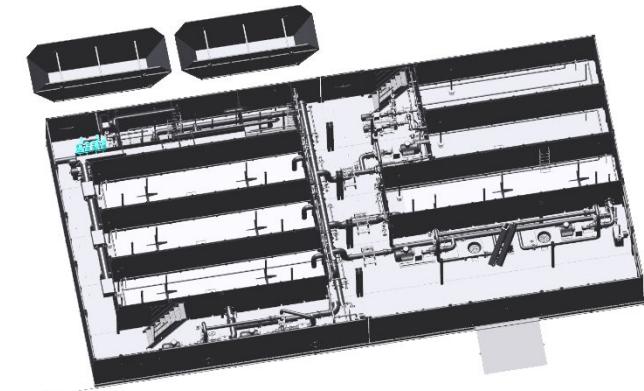
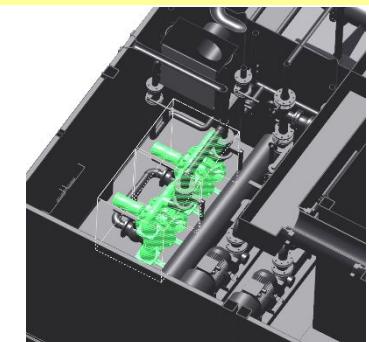
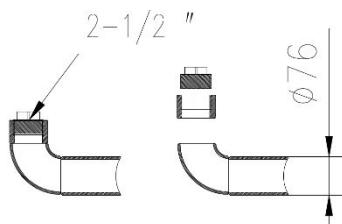


RUSSO

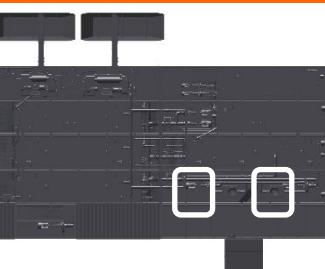


SUCTION VALVE FROM AREA OF PUMP

RUSSO



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



MIXING HOPPER

RUSSO

Модель: RSD/SHQ-200 / Model: RSD/SHQ-200

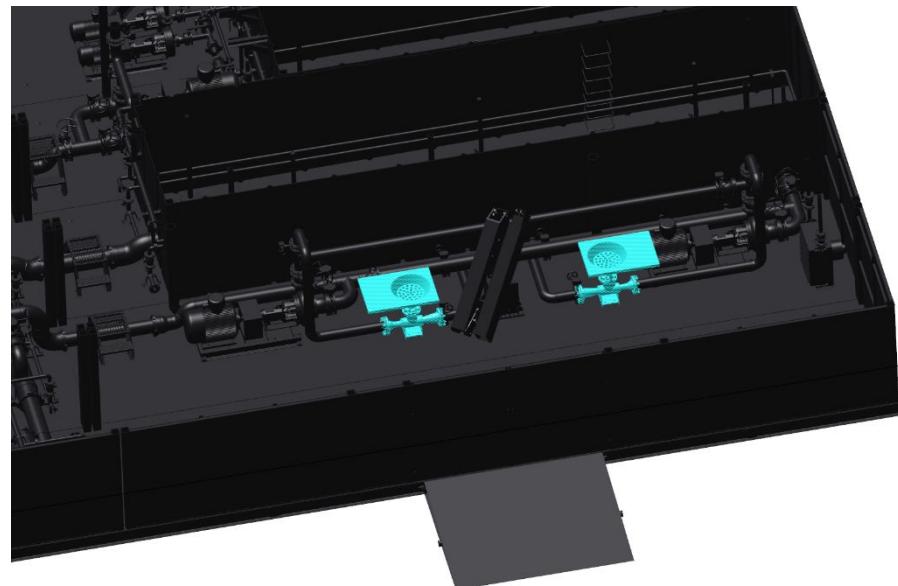
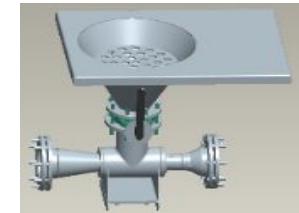
Производительность: 200 м3/час / Performance capacity: 200 m3/h

Проходной диаметр входного и выходного канала: 150 мм / Drift diameter of the input and output channel: 150 mm

Диаметр сопла: 40 мм / Diameter of the nozzle: 40 mm

Вес: 140 кг / Weight: 140 kg

Габариты (ДхШхВ), мм: 1100*845*875 / Dimensions (L*W*H), mm: 1100*845*875



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



MUD AGITATOR

The fixed mud system is equipped with the following mud agitators:

Intermediate tank: three (3)
Reserve tank: three (3)
Mixing tank: three (3)
Suction tank: three (3)

RUSSO

RUSSO

Модель: ПБРТ-75-ГК-1500-22-900-Turbo / Model: PBRT-75-GK-1500-22-900-turbo

Скорость вращения крыльчаток: 66 об./мин / Rotational speed of the impeller: 66 rpm

Мощность приводного мотора: 7,5 кВт / Power of the electric motor is 7.5 kW

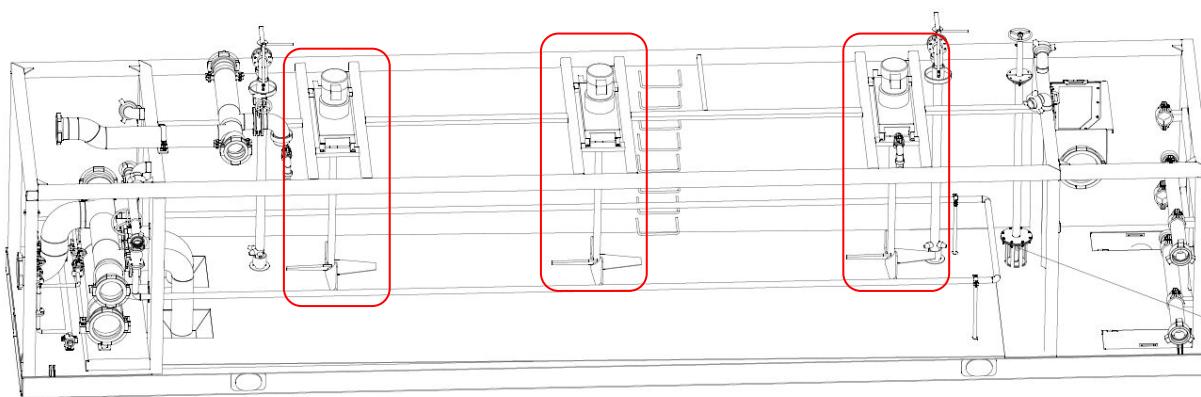
Диаметр крыльчаток (число лопастей): 900 мм (4) / Impeller diameters (number of blades): 900 mm (4)

Глубина установки крыльчаток: 500 ~ 2125 мм / Height of the impeller installation: 500 ~ 2125 mm

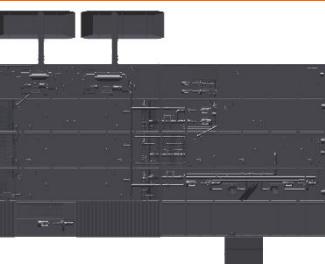
Диаметр вала крыльчаток: 73 мм / Diameter of the impeller shaft: 73 mm

Вес: 245 кг / Weight: 245 kg

Установочные габариты (ДхШ), мм: 1200*352 / Installation dimensions (L*W), mm: 1200*352



**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**



MUD GUN

The fixed mud system is equipped with the following mud gun:

Intermediate tank: Two (2)
Reserve tank: Two (2)
Mixing tank: Two (2)
Suction tank: Two (2)

RUSSO

RUSSO

Модель: RSD/NJQ-80 / Model: RSD/NJQ-80

Угол поворота: 0-330° / Range of rotation 0-330°

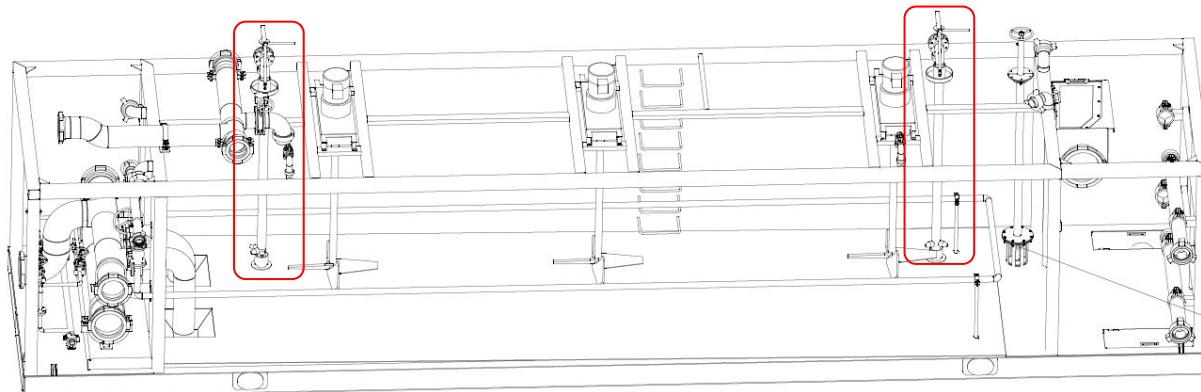
Рабочее давление: 1,6 МПа / Working pressure: 1.6 MPa

Номинальный диаметр: DN80 / Nominal diameter: DN80

Производительность: 20 м³/час / Performance capacity: 20 m³/h

Диаметр сопла: 4-20мм / Nozzle diameter: 4-20 mm

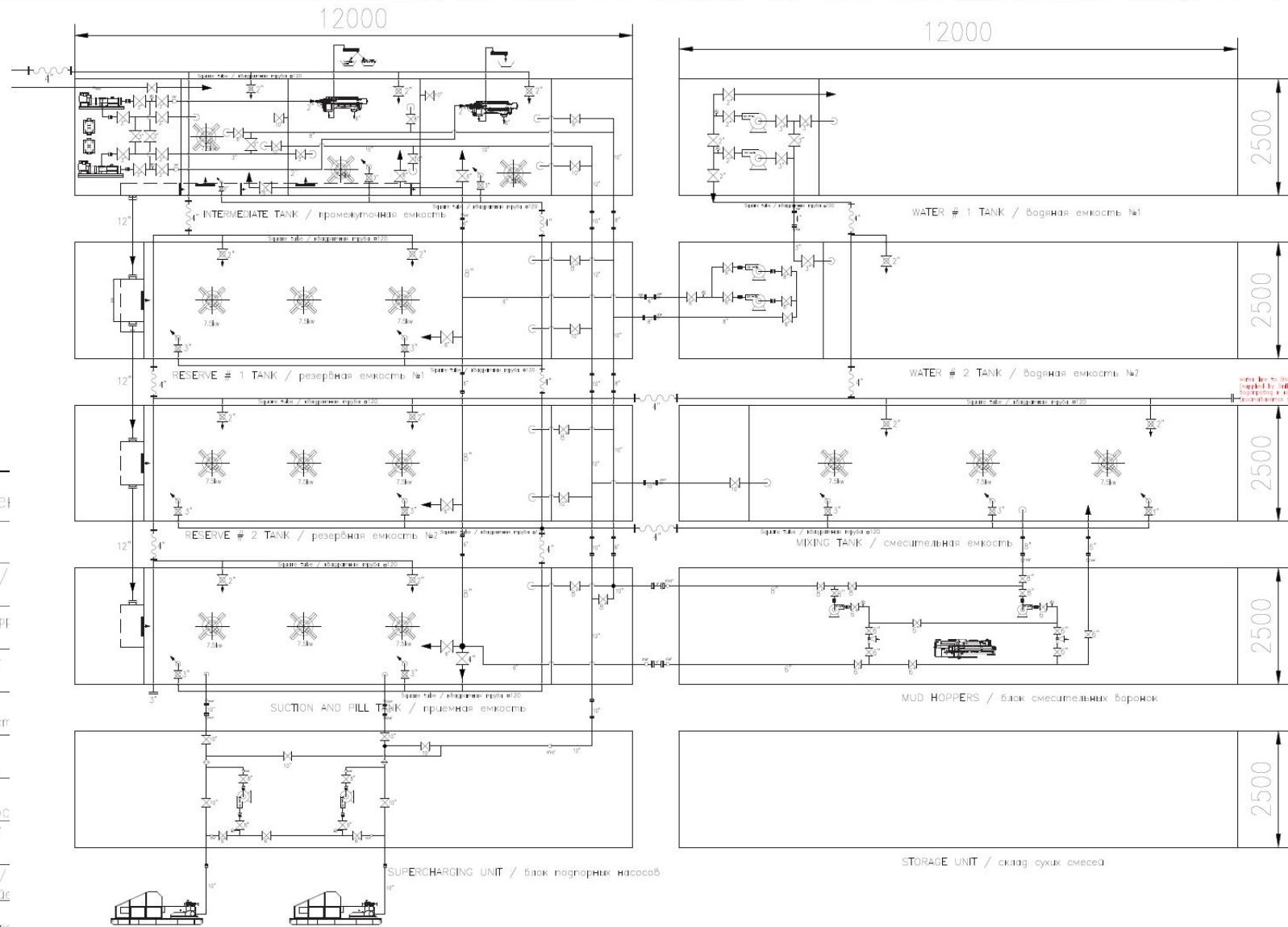
Вес: 60 кг / Weight: 60 kg



Hydraulic schematic - Mobile part

Description

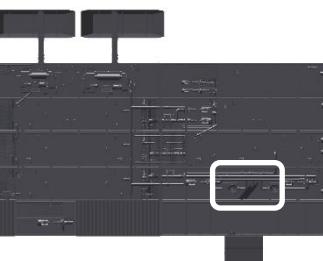
The P&ID shows all circulation lines of the fixed mud system



Graphical Symbols / артификасные обозначения

Symbol / символ	name обозначение	symbol / символ	name обозначение
	Mud agitator / перемешиватель		Shale shaker / Вибросито
	Centrifugal pump / центробежный насос		Jet flow type mud hopper приемные воронки
	Butterfly valve / задвижка		Mud degasser дегазатор
	Center of well / центр скважины		Mud gate valve / юпитан бурового раствора
	Mud gun / гидромонитор		Mud pump / буровой насос
	Ball valve / шаровый кран		Screw pump / винтовой насос
	Centrifuge / центрифуга		Mud cleaner / СГУ
	Mud gas separator / сепаратор		Screw conveyor / шнековый конвейер
	Pipelines discharge / Слив трубопроводов		Piping suction / Всасывающие трубы
	Rubber hose / резиновая шланг		Rotation beam crane / кран-манипулятор
	filter / фильтр		Pressure gauge / манометр
	Electric butterfly valve / Электрический золотник		Pneumatic diaphragm pump / мембранный насос

**MUD SYSTEM
TREATMENT
EQUIPMENT ON MUD
SYSTEM FIXED
SECTION
RUSSO**

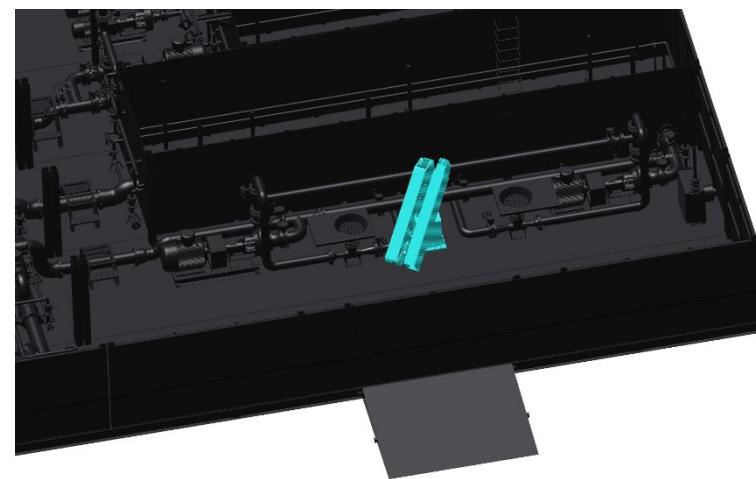
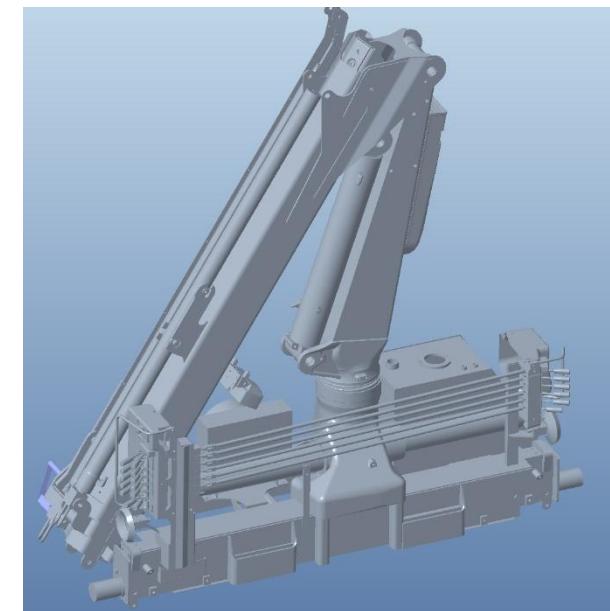
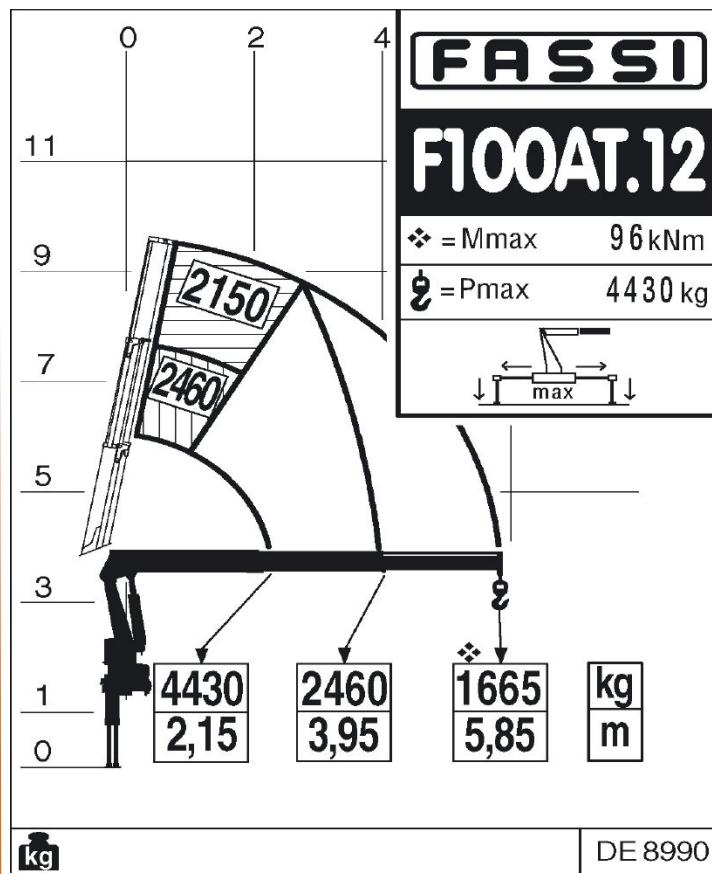


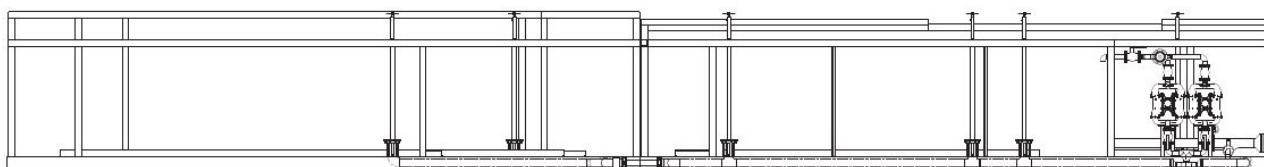
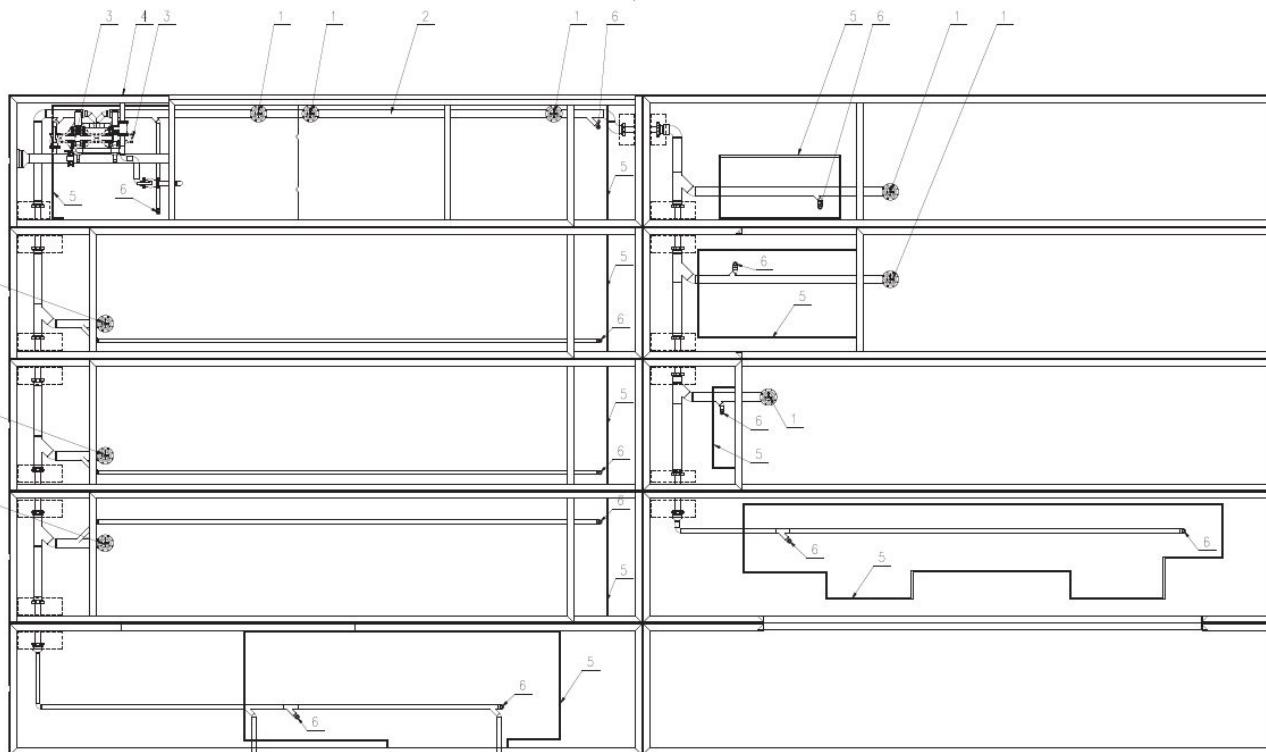
MIXING HANDLING CRANE

RUSSO

Mixing handling crane installed between the two mud hopper.
The scope of this crane is to handle the sacks or other material on the mixing area.
The crane is hydraulic driven, by means the electric HPU.
The HPU is independent from the other service of the mud system and rig. The crane package need only the electrical power feeding system.
The Crane is controlled by local panels
Max lifting capacity: 4430 kg
Max length handling capacity: 5,85 m
The crane during the transport it's on the bottom module of mixing it's not required to remove its

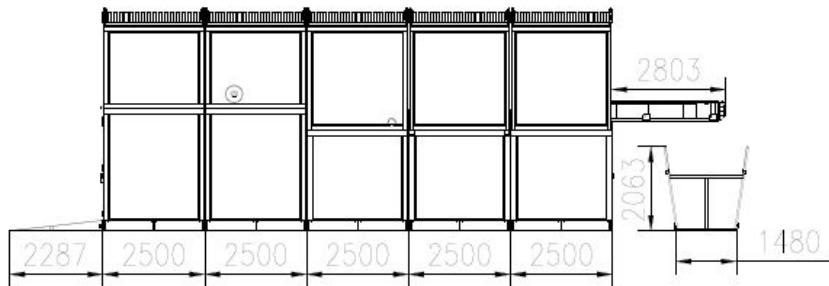
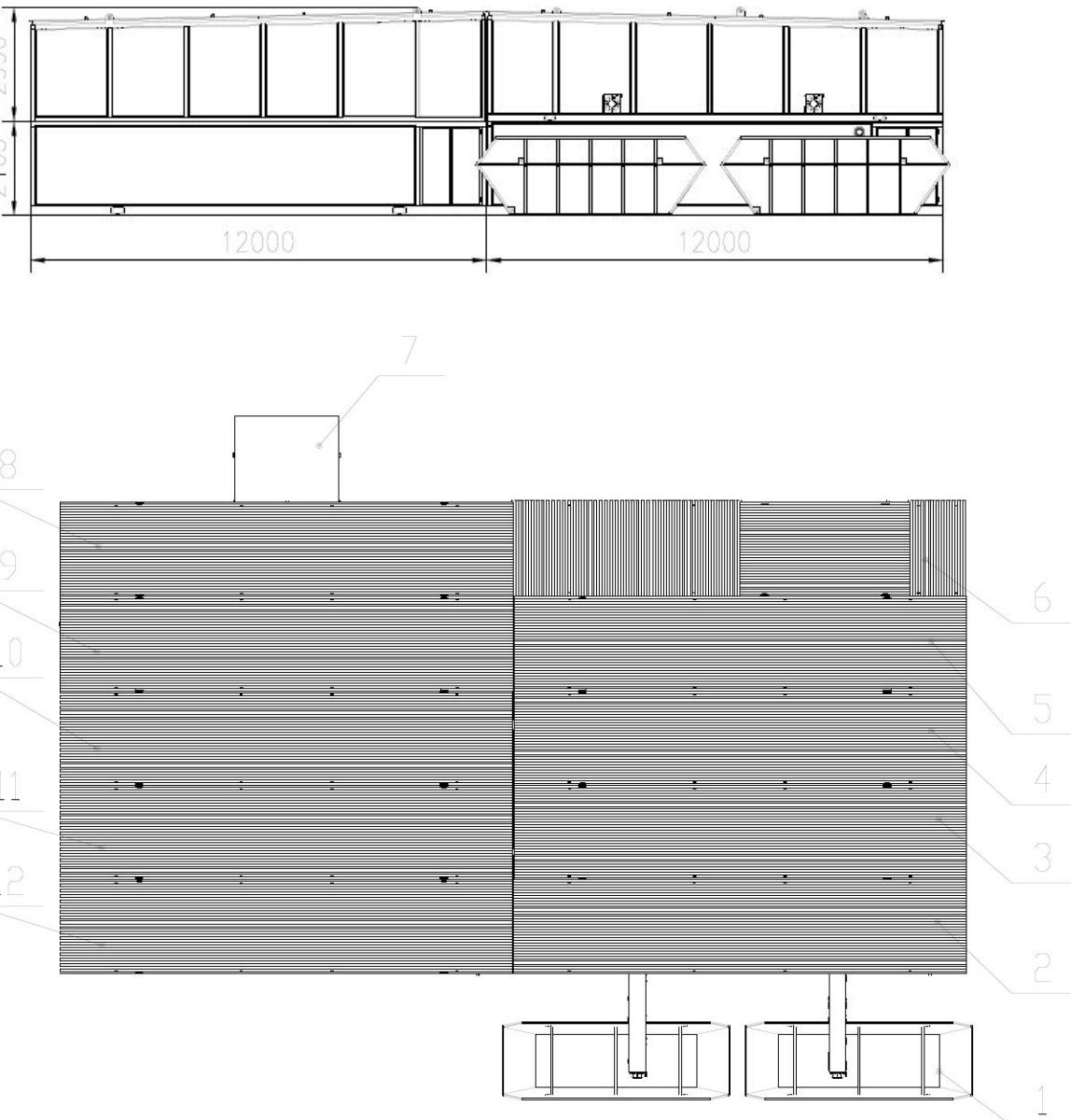
RUSSO



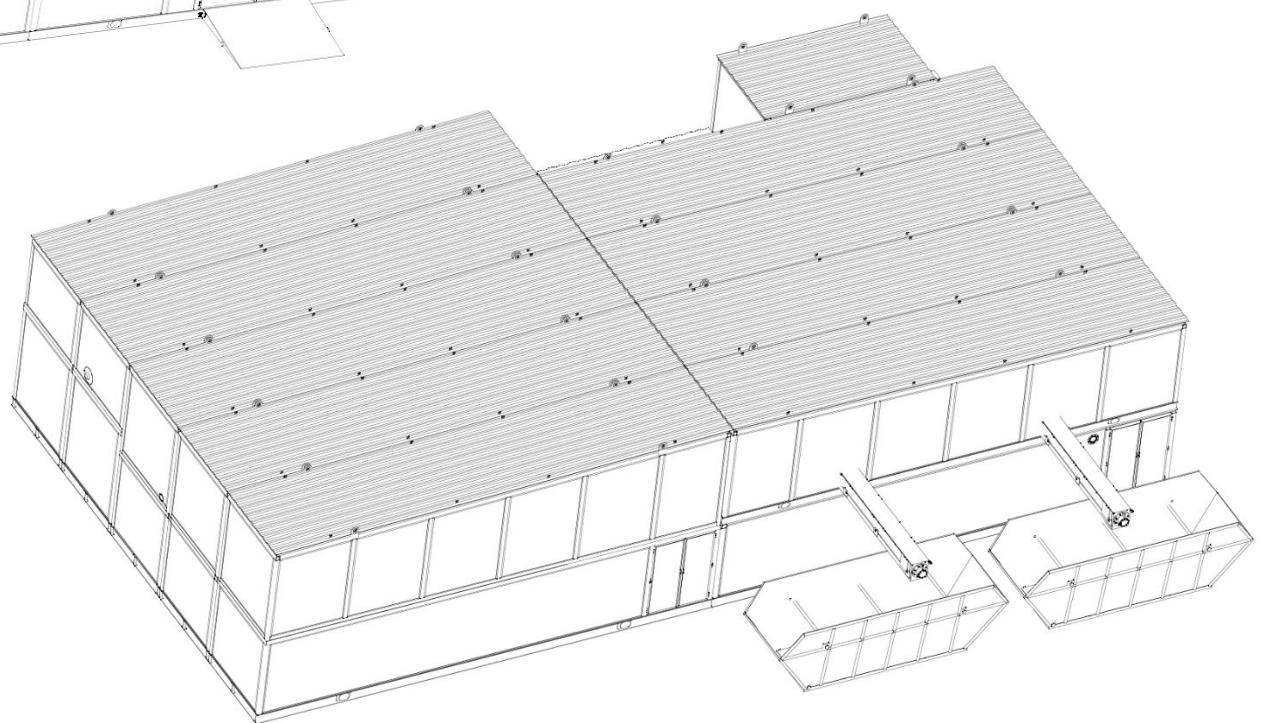
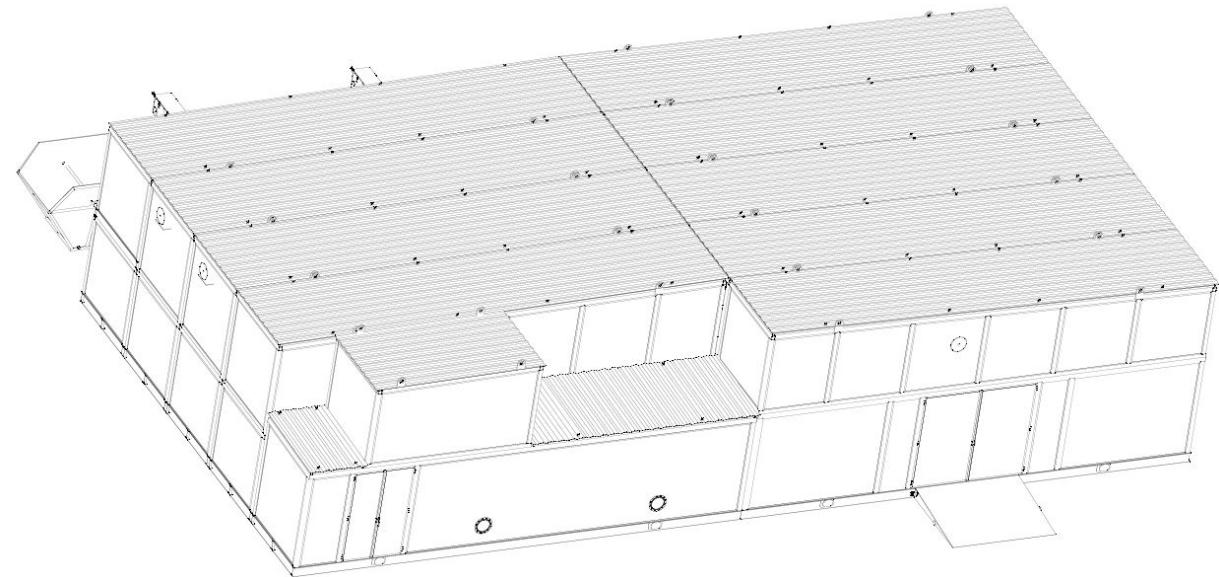


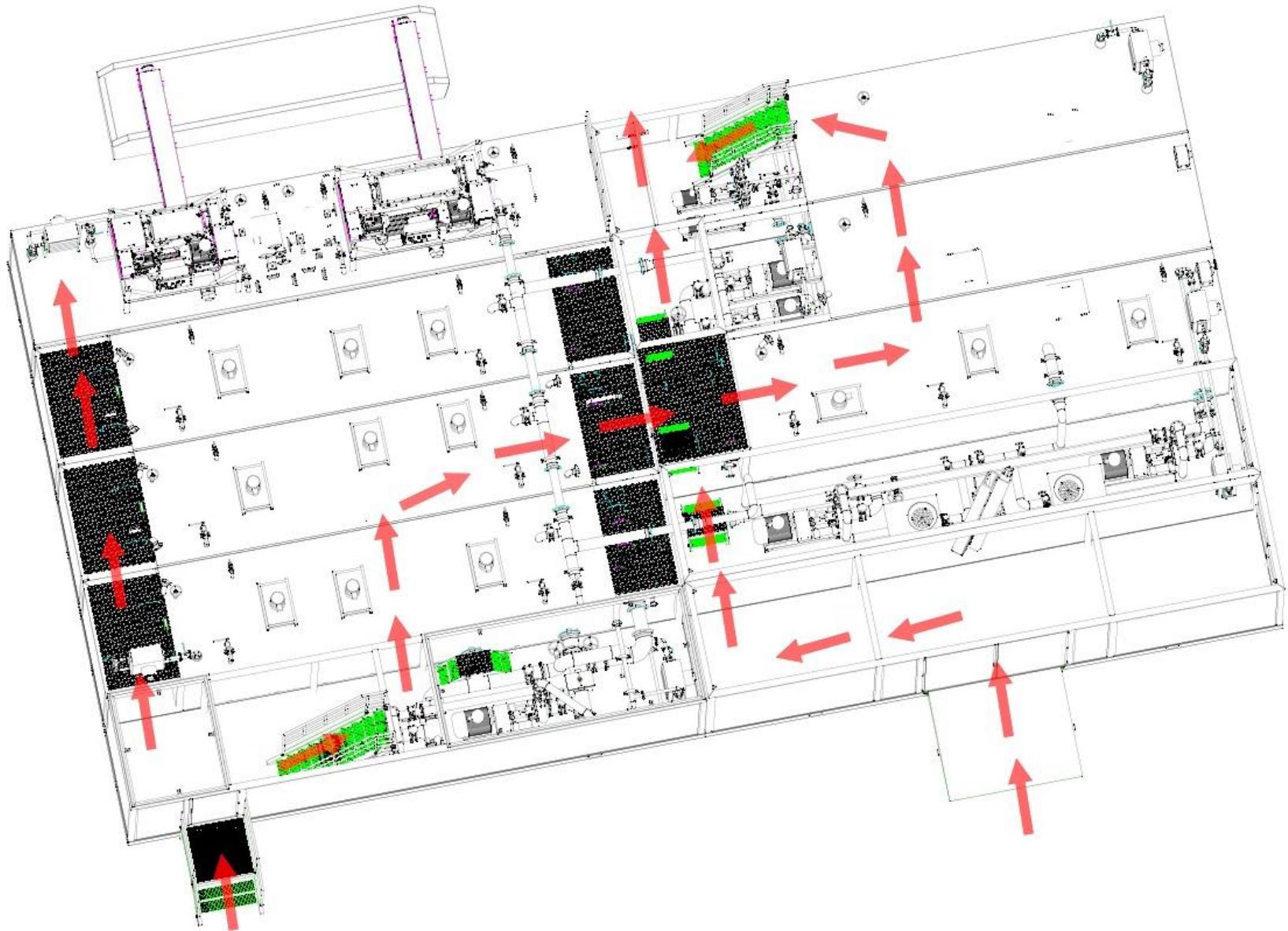
A

POS	Q.TY	CODE	DESCRIPTION		
6	12	-	drain outlet with plug / сливной отвод с пробкой		
5	10	-	protective board / защитная борт		
4	1	-	output flange / выходной фланец		
3	2	T15-BNS	diaphragm pump / мембранный насос		
2	1	-	drainage collector pipeline / трубопровод дренажного коллектора		
1	9	HF219	bottom valve / донный клапан		
			WEIGHT(kg)	PROJECT DESC.	ASSEMBLY
			RHD0 GAZ/PROM		STATUS 0
RSD-SOTEK			DRAWN DATE BY	CHECKED DATE BY	REV. 2
Sewage collection drawings of fixed part				SHEET	SCALE
CODE S00011906					



POS	Q.TY	CODE	DESCRIPTION
12	1	S00011894_H	Water tank 1 / Водяная емкость 1
11	1	S00011894_I	Water tank 2 / Водяная емкость 2
10	1	S00011894_L	Mixing tank / смесительная емкость
9	1	S00011897_A	Mixing unit / блок смесительных воронок
8	1	S00011897_B	Storage unit / склад сухих смесей
7	1	XHG-13-03	Ramp mat / Флюз в склад сухих смесей
6	1	S00011896_A	Supercharging unit / блок подпорных насосов
5	1	S00011894_G	Suction tank / приемная емкость
4	1	S00011894_F	Reserve Tank 2 / резервная емкость 2
3	1	S00011894_E	Reserve Tank 1 / резервная емкость 1
2	1	S00011894_D	Intermediate tank / промежуточная емкость
1	2	XHG-14	Cutting skip container / шламовая емкость
POS	Q.TY	CODE	DESCRIPTION
		WEIGHT (kg)	PROJECT DESC.
			HH300 GAZPROM
			ASSEMBLY
			0
			STATUS
			RSD-SOTEK
			DRAWN BY
			18/09/2021 SOLDIERCN
			CHECKED BY
			REV.
			1
			SHEET
			SCALE
		DESCRIPTION	CODE
		Assembly drawing of fixed part	S00011903
		Сборочный чертеж	





**GENERAL ASSEMBLY
DRAWING OF MUD
SYSTEM
RUSSO**

GENERAL ASSEMBLY DRAWING LIST FOR FIXED MUD RUSSO SYSTEM

DESCRIPTION	RUSSO	NUMBER
MUD SYSTEM HYDRAULIC SCHEME		S0011901
INTERMEDIATE TANK		S00011894_D
RESERVE TANK #1		S00011894_E
RESERVE TANK #2		S00011894_F
SUPERCHARGING UNIT		S00011896_A
DRAINAGE IN MUD PUMP ROOM		S00011913
DRAINAGE SYSTEM OVERALL		S00011912
DRAINAGE SYSTEM FIXED MUD SYSTEM		S00011906

**SEE ANNEX AT THE END OF PDF FILE OF PRESENTATION
RUSSO**

GENERAL DATA OF PIPING AND CONNECTION OF MUD SYSTEM RUSSO

GENERAL EQUIPMENT USED FOR THE BOTH MUD SYSTEM RUSSO

Быстроразъемные соединители: / Quick union connections:

- 4"
- 6"
- 8"
- 10"
- 12"



Гибкие трубопроводы: / Flexible pipelines:

- Внутренний диаметр 2" - 3,5 м / ID2" - 3.5 m
- Внутренний диаметр 3" - 5 м / ID3"- 5 m
- Внутренний диаметр 4" - 1,5 м / ID4"- 1.5 m

Механический уровнемер / Mechanical level meter

Двойная шкала: баррель и м3 / Double scale: BBL and m³

Материал: нержавеющая сталь / Material: SS304

Вес: 18 кг / Weight: 18kg

Устанавливается только на 2-х растворных секциях Доливной емкости (п.6.6 технических требований Покупателя для ЦС400, прилагаемых к настоящему Техническому описанию) /

To be installed on Trip tank 2 mud sections only (clause 6.6 of Mud system technical requirements of the Buyer, attached hereto)



Донный клапан 8" / Bottom valve 8"

Устанавливаются в качестве дренажных клапанов на дне растворных и водяных емкостей / To be installed as draining gates in mud and water tanks bottom

Дренажные выходы емкостей соединяются с общим дренажным манифольдом (на подвижной и стационарной частями ЦС400 соответственно), заканчивающимся выходным фланцем, размещенным в габаритах соответствующих емкостей и обращенным в сторону шламового амбара / Draining of tanks to be manifolded in a single line (on skidding and stationary parts of CS400 respectively) with flange on its end placed inside correspondent tank sizes on the side directed to mud pit



VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

FORCED VENTILATION SYSTEM FIXED MUD SYSTEM RUSSO

The mud system fixed module are insulated and closed in a housing with insulation wall, all this volume it need change or air based on the below data:

USER (mobile areas)	V_{gross}	Air Change Winter	Air Change Summer	VENTILATOR S Q.TY	VENTILATOR S TYPE	AIR FLOW WINTER	AIR FLOW SUMMER
	[m ³]					m ³ /h	m ³ /h
GROUP GROUND TANKS	677,73	8,85	17,71	4	BO 06-300-4	6000	12000
MUD MIXING UNIT	300,00	6,67	6,67	2	BO 06-300-4	2000	2000



BO-06-VENTILATOR-TYPE

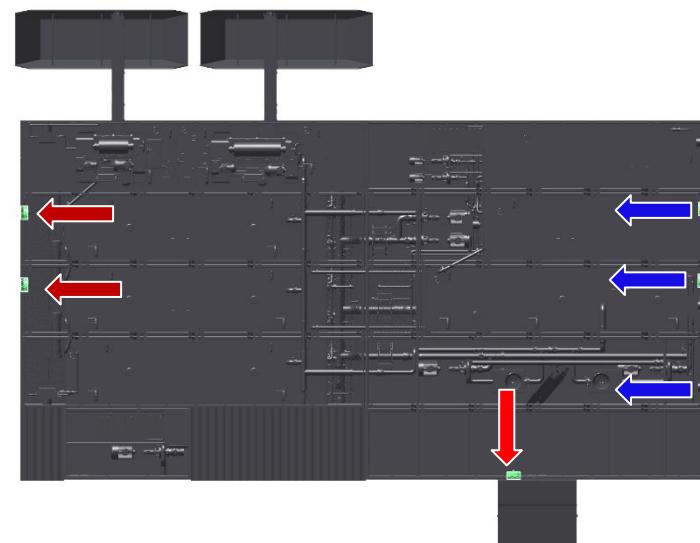
Модель: BO 06-300-4 (в Блоках №4-№7) / Model: BO 06-300-4 (in Blocks No.4-No.7)

Рабочее напряжение: 400 В, 3 фазы / Rated voltage: 400 V, 3 phases

Мощность, скорость вращения: 0,37 кВт; 1500об/мин / Rated power, speed of rotation: 0.37 kW, 1500 RPM

Диаметр прохода: 400мм / Impeller diameter: 400 mm

Производительность по воздуху: 4000-6000 м3/час, при Pv=240-160 Па / Air volume: 4000-6000 m3/h, at Pv=240-160 Pa

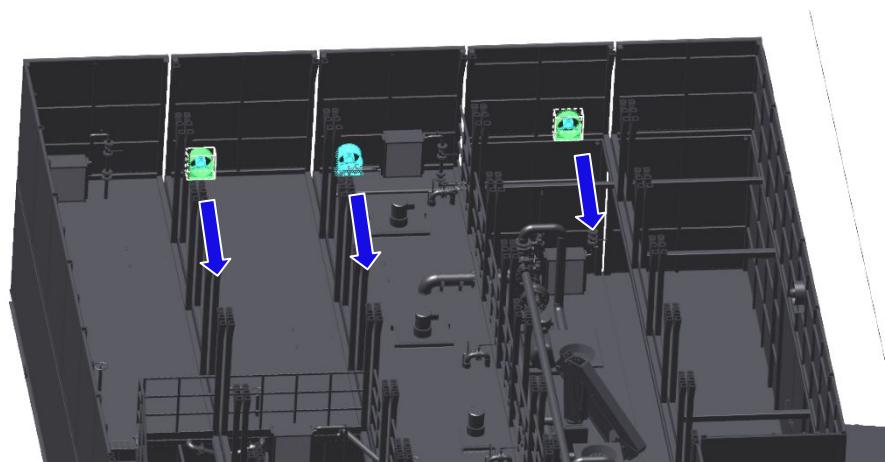


VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

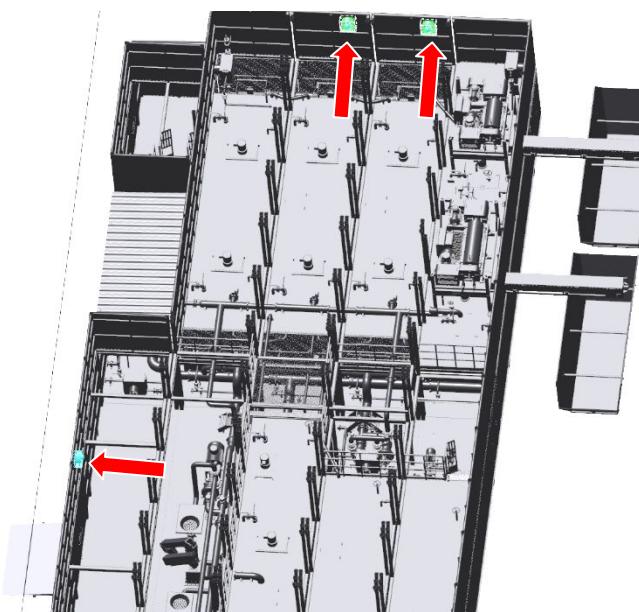
FORCED VENTILATION SYSTEM FIXED MUD SYSTEM RUSSO

The inlet fan are positioned on the low level on the top module. Approx at the height of floor

INLET FAN RUSSO



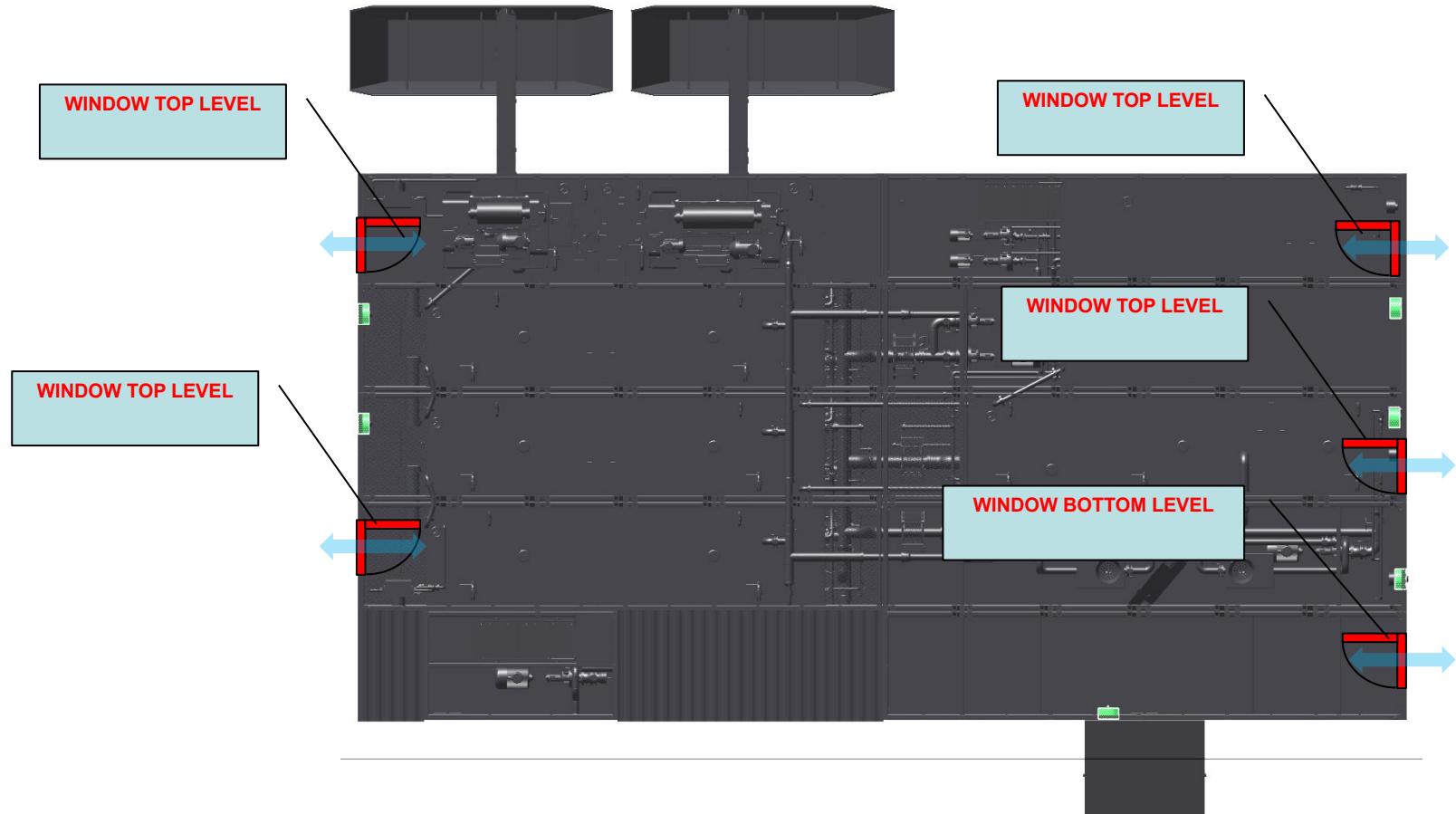
OUTLET FAN RUSSO



VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

NATURAL VENTILATION SYSTEM FIXED MUD SYSTEM RUSSO

The mud system fixed module it will be equipped with also windows to permit to the operator to open them and create a natural ventilation



VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

STEAM HEATING SYSTEM FIXED TOP LEVEL OF MUD SYSTEM RUSSO

The mud system fixed module are insulated and closed in a housing with insulation wall, all this volume it's heated by various system below are showed the steam heaters on the top level

Модель: AO2-5 / Model: AO2-5

Производительность по теплу: 139 кВт (Твх.возд.=10оС; пар Т=170оС, 0,69МПа / Heat output: 139 kW (input air T=10°C; steam T=170°C, 0,69MPa)

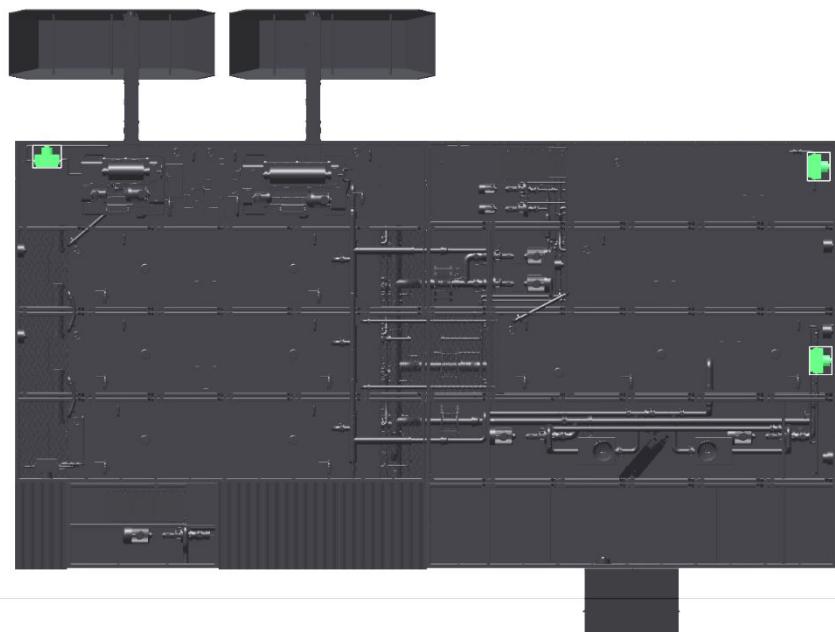
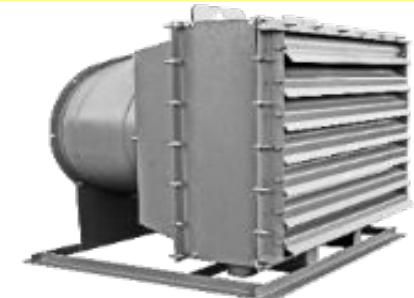
Мощность двигателя: 0,55 кВт, 1500 об./мин., взрывозащищенное исп. / Motor power: 0.55 kW, 1500 rpm, ExProof

Поток воздуха: 5200 м3/час / Air volume: 5200 m3/h, ExProof type

Макс. давление и температура пара: 1,2 Мпа, 190°C / Max. steam pressure & temperature: 1.2 Mpa, 190°C

Габариты (ДхШхВ), мм: 827 x 625 x 825 / Dimension (L*W*H), mm: 827 x 625 x 825

Вес: 95кг / Weight: 95 kg



VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

STEAM HEATING SYSTEM FIXED BOTTOM LEVEL OF RUSSO MUD SYSTEM

The mud system fixed module are insulated and closed in a housing with insulation wall, all this volume it's heated by various system below are showed the steam heaters on the top level

Модель: AO2-5 / Model: AO2-5

Производительность по теплу: 139 кВт (Твх.возд.=10°C; пар T=170°C, 0,69МПа / Heat output: 139 kW (input air T=10°C; steam T=170°C, 0,69MPa)

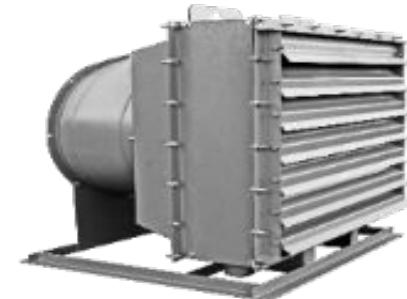
Мощность двигателя: 0,55 кВт, 1500 об./мин., взрывозащищенное исп. / Motor power: 0.55 kW, 1500 rpm, ExProof

Поток воздуха: 5200 м³/час / Air volume: 5200 m³/h, ExProof type

Макс. давление и температура пара: 1,2 Мпа, 190°C / Max. steam pressure & temperature: 1.2 Mpa, 190°C

Габариты (ДхШхВ), мм: 827 x 625 x 825 / Dimension (L*W*H), mm: 827 x 625 x 825

Вес: 95кг / Weight: 95 kg



VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

ELECTRICAL HEATING SYSTEM FOR CENTRIFUGAL PUMP AREA RUSSO

On the centrifugal pump area are installed a electrical heating system electrical driven to increase the warming on that specified zones

Взрывозащищенные электрообогреватели / ExProof electric heaters

Модель: ОВЭ-4-2,0 ТР / Model: OVE-4-2.0 TR

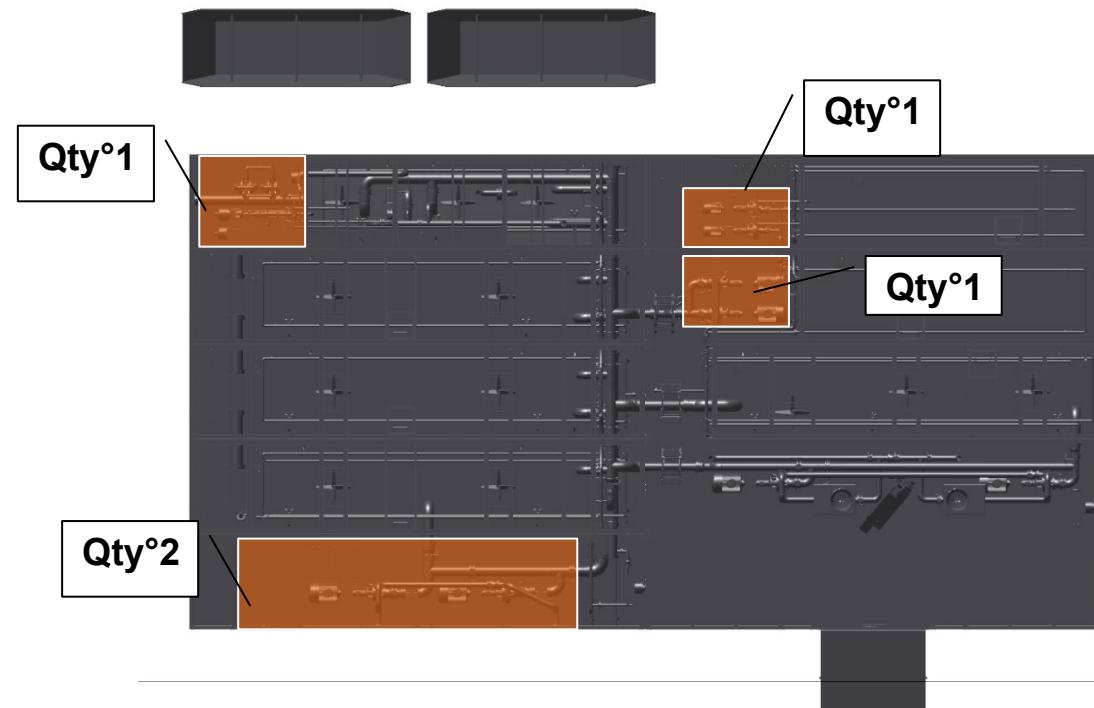
Номинальная мощность : 2,0 кВт / Nominal power: 2.0 kW

Взрывозащищенное исполнение IExbdIIAT3 / Explosion proof type IExbdIIAT3

Габариты (ДхШхВ), мм: 1700 x 185 x 186 / Dimension (L*W*H), mm: 1700 x 185 x 186

Вес: 41кг / Weight: 41 kg

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VENTILATION AND HEATING OF MOBILE MUD SYSTEM RUSSO

FORCED VENTILATION SYSTEM FIXED MUD SYSTEM RUSSO

The mud system fixed module are insulated and closed in a housing with insulation wall, all this volume it need change or air based on the below data:

USER (mobile areas)	V _{gross}	Air Change Winter	Air Change Summer	VENTILATORS Q.TYORS	VENTILATORS TYPE	AIR FLOW WINTER	AIR FLOW SUMMER
	[m ³]					m ³ /h	m ³ /h
GROUP MOBILE TANKS	358,49	11,99	23,99	4	BO 06-300-4	4300	8600



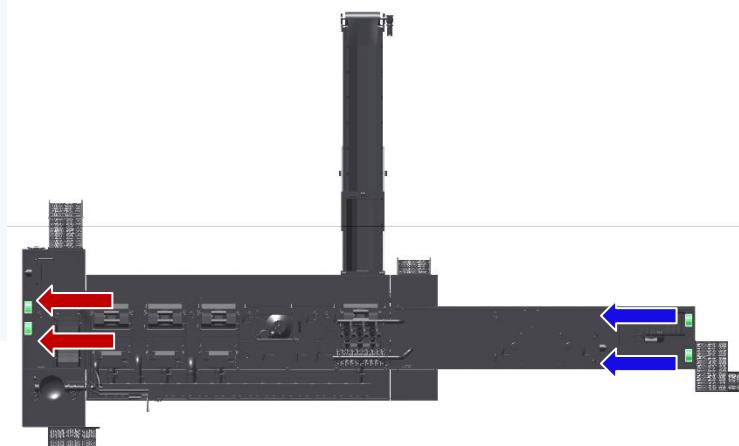
Модель: BO 06-300-4 (в Блоках №4-№7) / Model: BO 06-300-4 (in Blocks No.4-No.7)

Рабочее напряжение: 400 В, 3 фазы / Rated voltage: 400 V, 3 phases

Мощность, скорость вращения: 0,37 кВт; 1500об/мин / Rated power, speed of rotation: 0.37 kW, 1500 RPM

Диаметр прохода: 400мм / Impeller diameter: 400 mm

Производительность по воздуху: 4000-6000 м3/час, при Pv=240-160 Па / Air volume: 4000-6000 m3/h, at Pv=240-160 Pa

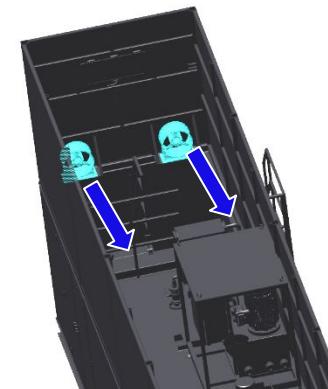


VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

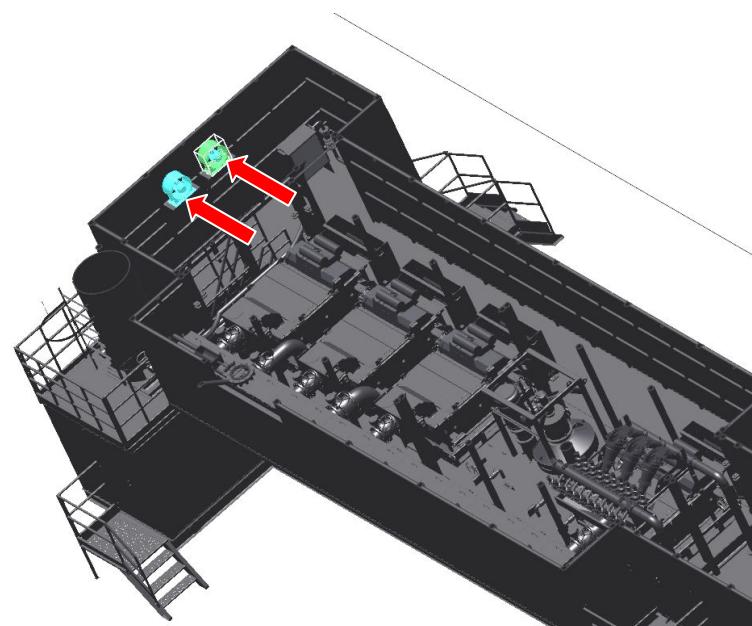
FORCED VENTILATION SYSTEM MOBILE MUD SYSTEM RUSSO

The inlet fan are positioned on the low level on the top module. Approx at the height of floor

INLET FAN RUSSO



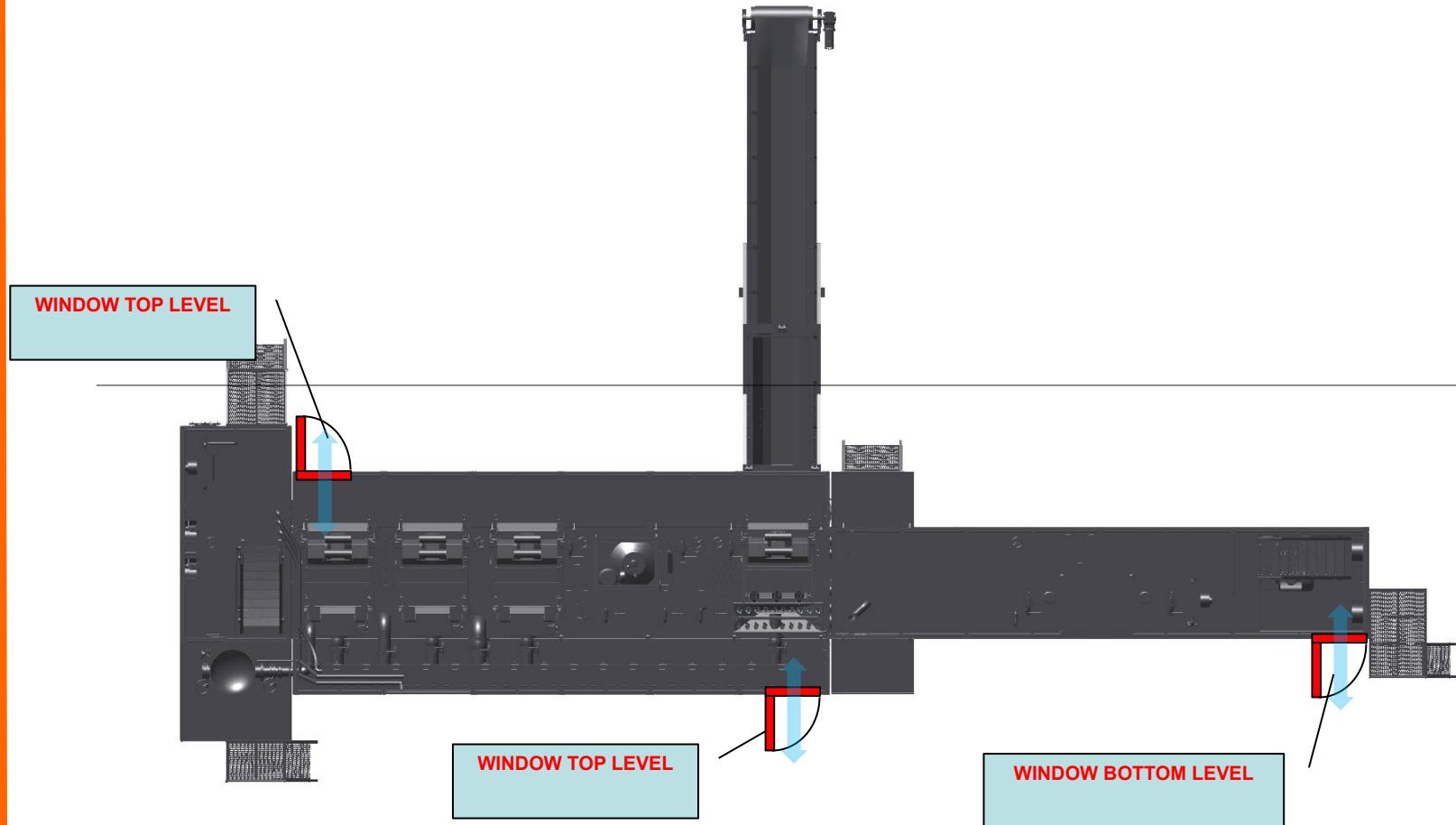
OUTLET FAN RUSSO



VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

NATURAL VENTILATION SYSTEM MOBILE MUD SYSTEM RUSSO

The mud system fixed module it will be equipped with also windows to permit to the operator to open them and create a natural ventilation



VENTILATION AND HEATING OF MOBILE MUD SYSTEM RUSSO

STEAM HEATING SYSTEM MOBILE TOP LEVEL OF MUD SYSTEM RUSSO

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Модель: AO2-5 / Model: AO2-5

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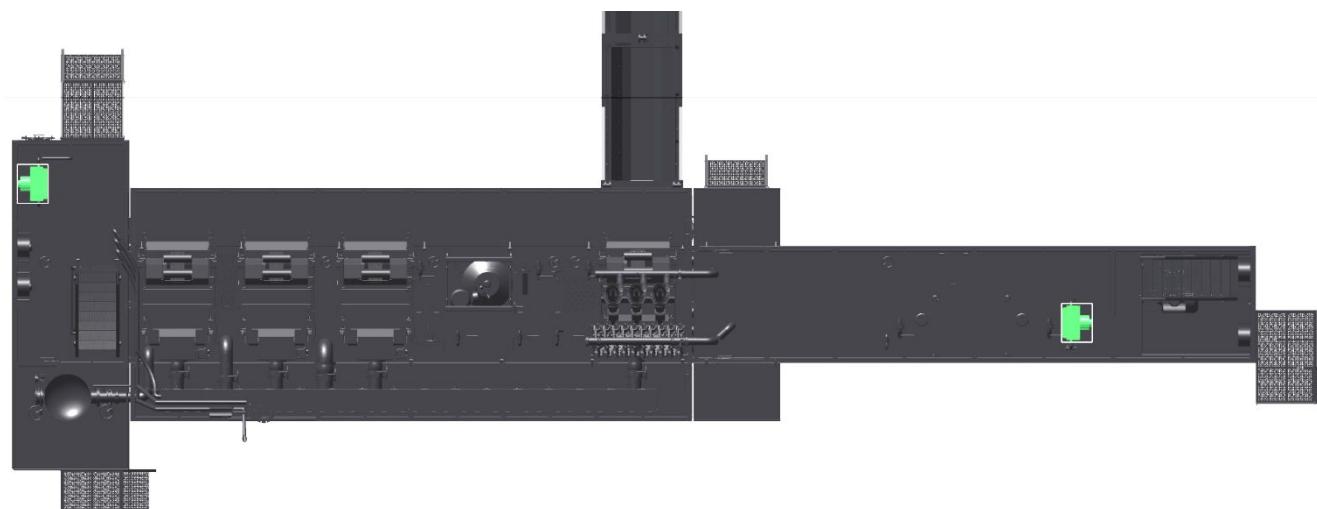
Мощность двигателя: 0,55 кВт, 1500 об./мин., взрывозащищенное исп. / Motor power: 0.55 kW, 1500 rpm, ExProof

Поток воздуха: 5200 м3/час / Air volume: 5200 m3/h, ExProof type

Макс. давление и температура пара: 1,2 Мпа, 190°C / Max. steam pressure & temperature: 1.2 Mpa, 190°C

Габариты (ДхШхВ), мм: 827 x 625 x 825 / Dimension (L*W*H), mm: 827 x 625 x 825

Вес: 95кг / Weight: 95 kg



VENTILATION AND HEATING OF FIXED MUD SYSTEM RUSSO

ELECTRICAL HEATING SYSTEM FOR CENTRIFUGAL PUMP AREA RUSSO

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