

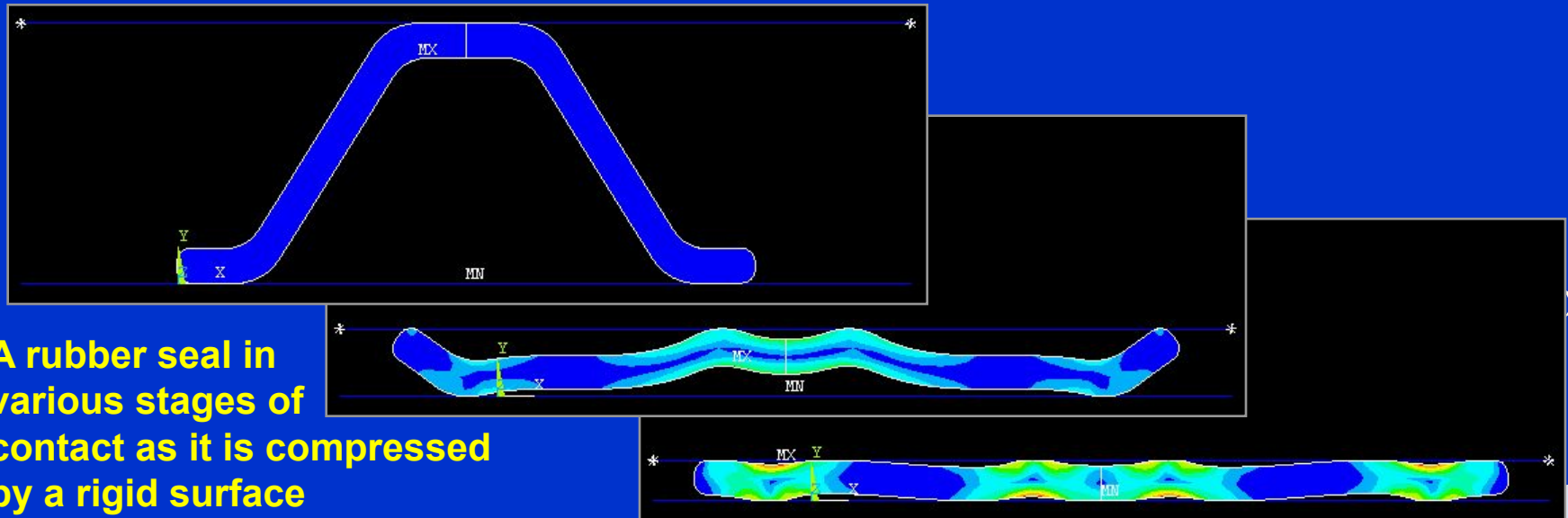


Module 9

Bonded Contact

9. Bonded Contact

- Contact between two objects is one of the most frequently encountered phenomena in engineering analysis.
- It is also one of the most difficult nonlinearities to handle because the stiffness can suddenly disappear or reappear depending on whether the objects are out of contact or in contact.



A rubber seal in various stages of contact as it is compressed by a rigid surface

...**Bonded Contact**

- Most contact analyses require advanced analytical techniques that are beyond the scope of this training course.

However, one class of contact analysis, known as *assembly contact*, can often be performed without knowledge of advanced techniques.

- Assembly contact uses the "bonded" option of ANSYS contact elements and is also called ***bonded contact***.
- In this chapter, we will briefly describe how to set up and solve a bonded contact analysis:

A. Definitions

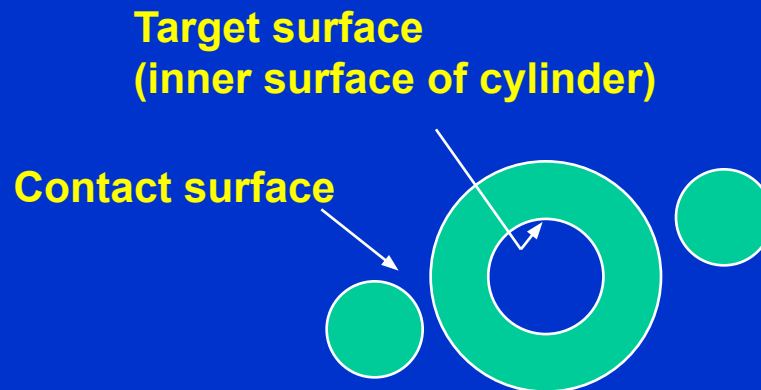
B. Typical Procedure

C. Workshop

Bonded Contact

A. Definitions

- **Bonded Contact** is a special case of contact analysis where the two contacting surfaces are assumed to be "glued" together throughout the analysis.
- The two contacting surfaces form a **contact pair**.
 - One of the surfaces is designated as the **target surface**.
 - And the other surface is called the **contact surface**.



Bonded Contact ...Definitions

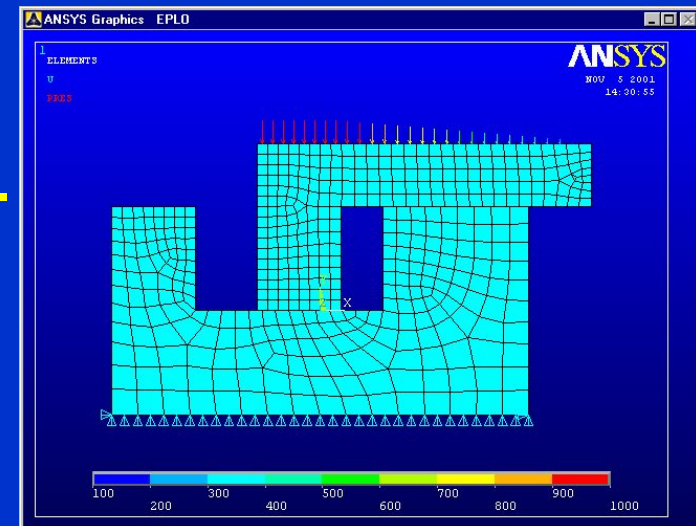
Advantages of bonded contact:

- **Faster solutions since there are no contact convergence issues. Convenient for a quick analysis of assemblies, for example.**
- **Small-deflection cases can be run as linear analyses with one substep and one equilibrium iteration.**
- **Also allows large-deflection (nonlinear) analyses. (Coupling and constraint equations are not recommended for nonlinear analyses.)**

Bonded Contact

B. Typical Procedure

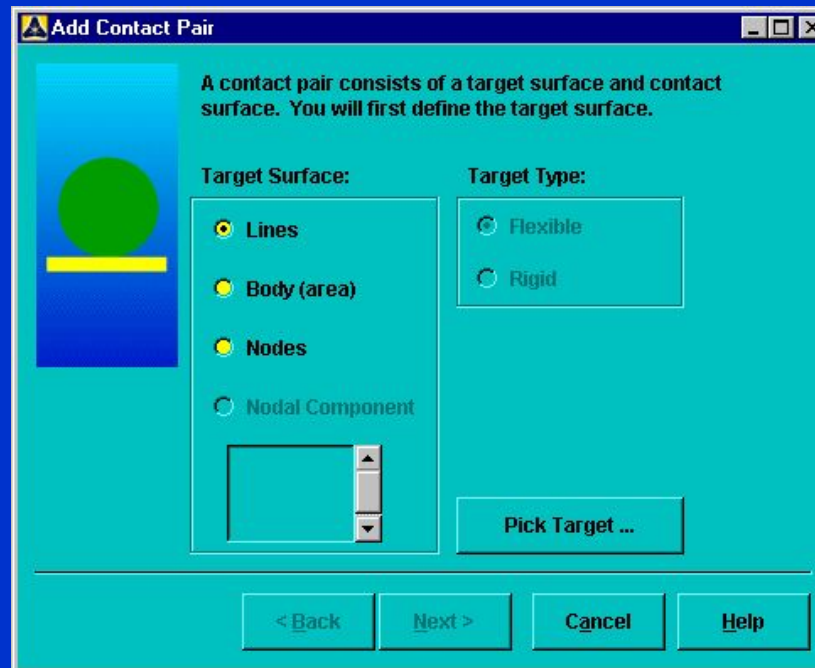
- Seven main steps:
 1. Create or import the geometry.
 2. Mesh all of the contacting bodies. (Required for step 3.)
 3. Create the contact pair.
 4. Specify the analysis type and solution controls.
 5. Apply loads and boundary conditions.
 6. Save the database.
 7. Solve and review results.
- We will expand on steps 3 and 4 next.



Bonded Contact ...Typical Procedure

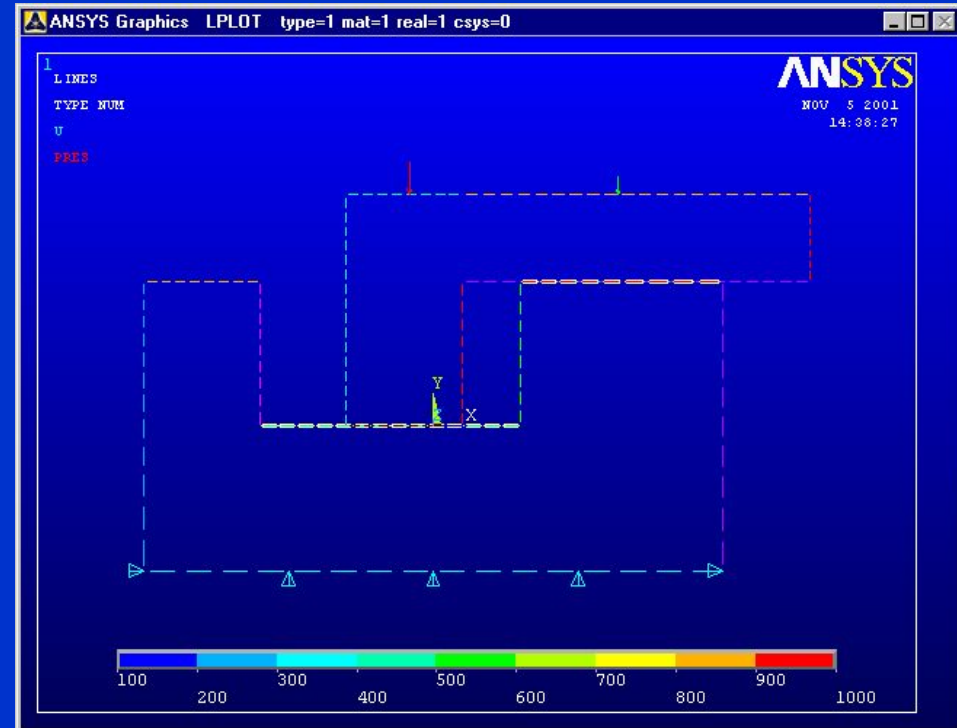
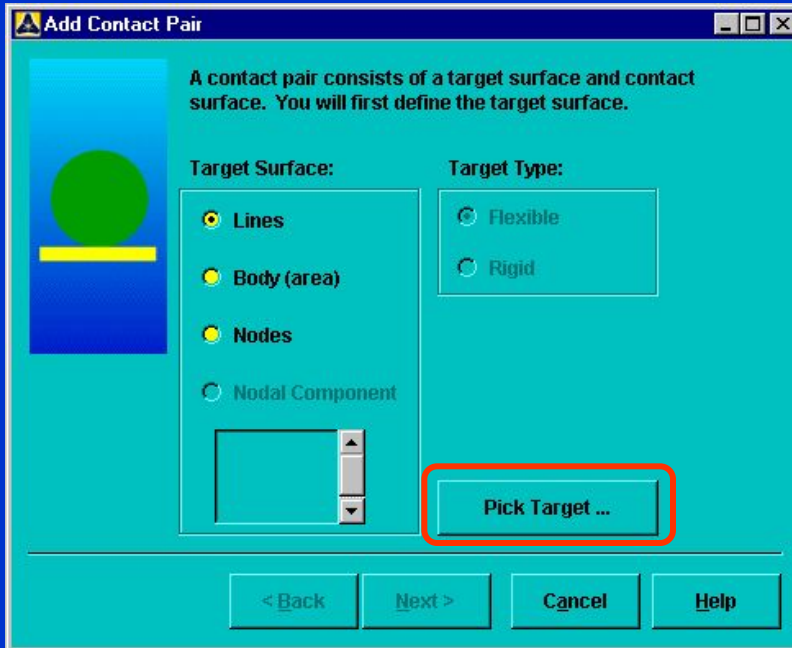
Creating the contact pair

- Once the contacting bodies have been meshed, the next step is to create the contact pair, which consists of *target surface* elements and *contact surface* elements.
- The **contact wizard** provides an easy way to do this.
 - Preprocessor > Create > Contact Pair > Contact Wizard...



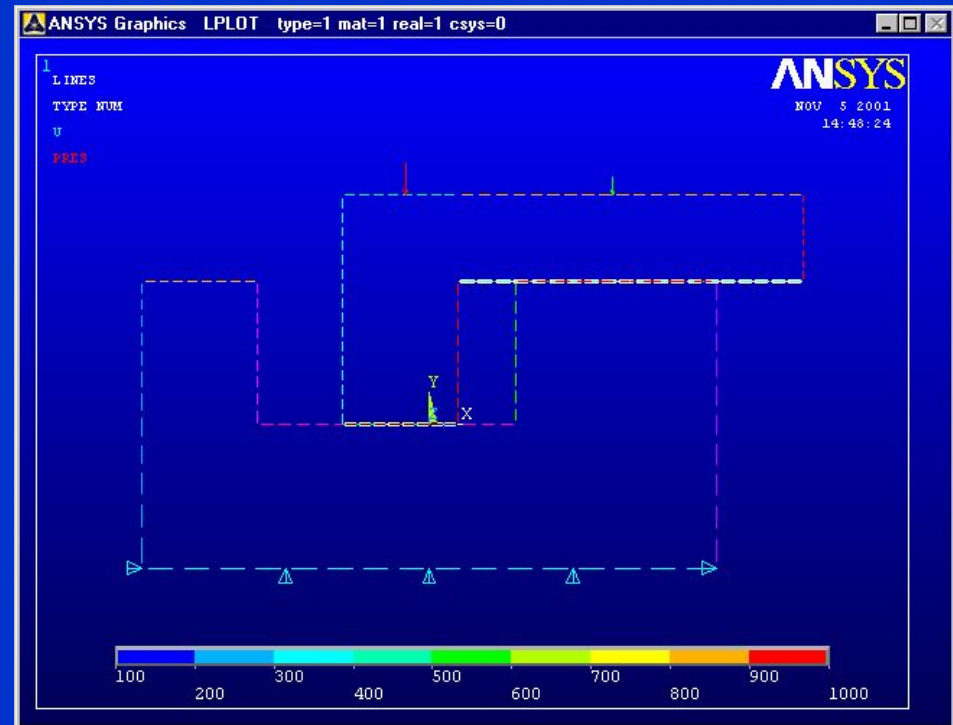
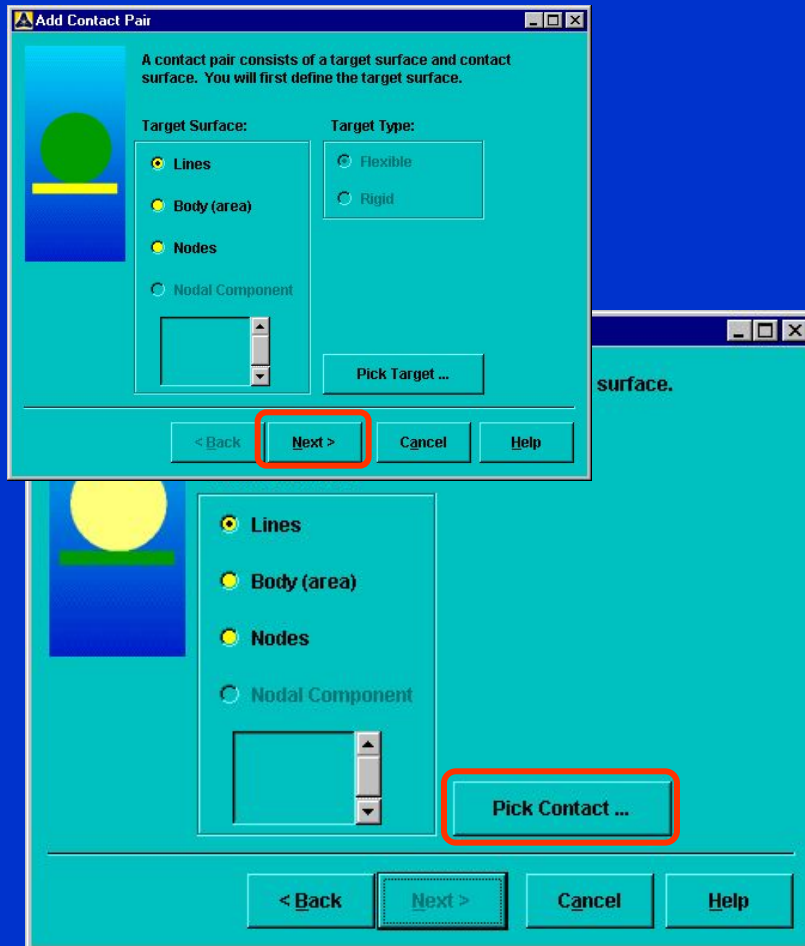
Bonded Contact ...Typical Procedure

- First pick the target surface(s) on one part.



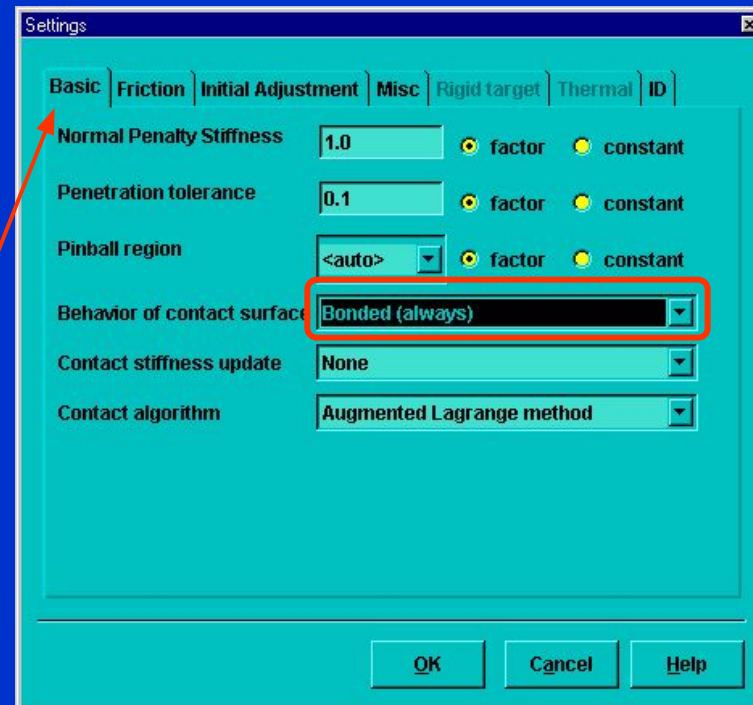
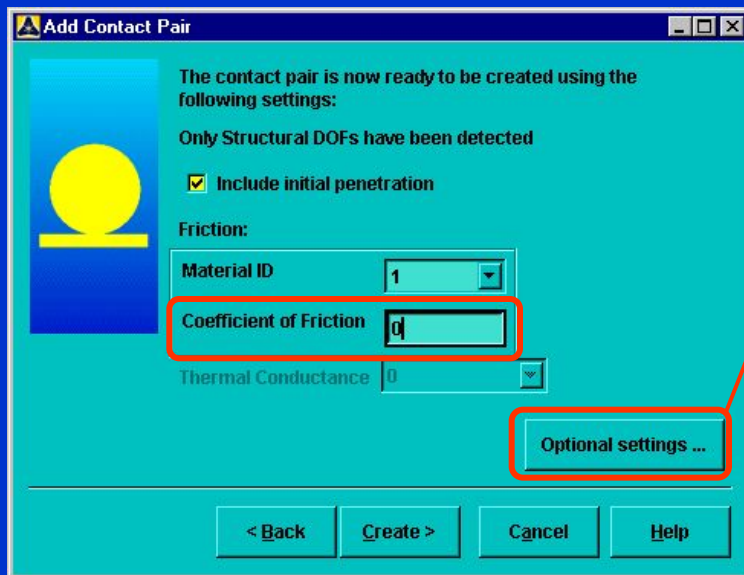
Bonded Contact ...Typical Procedure

- Then pick the contact surface(s) on the other part.



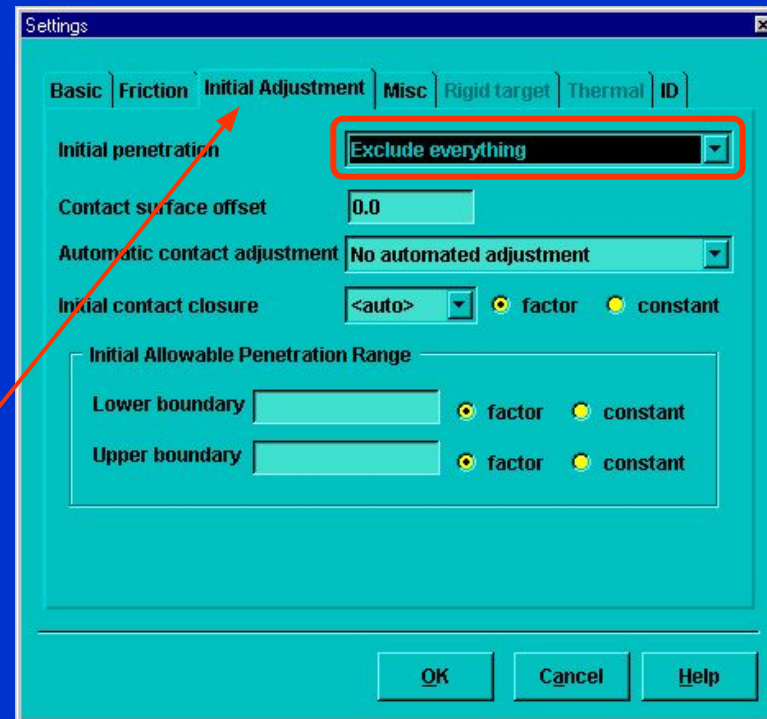
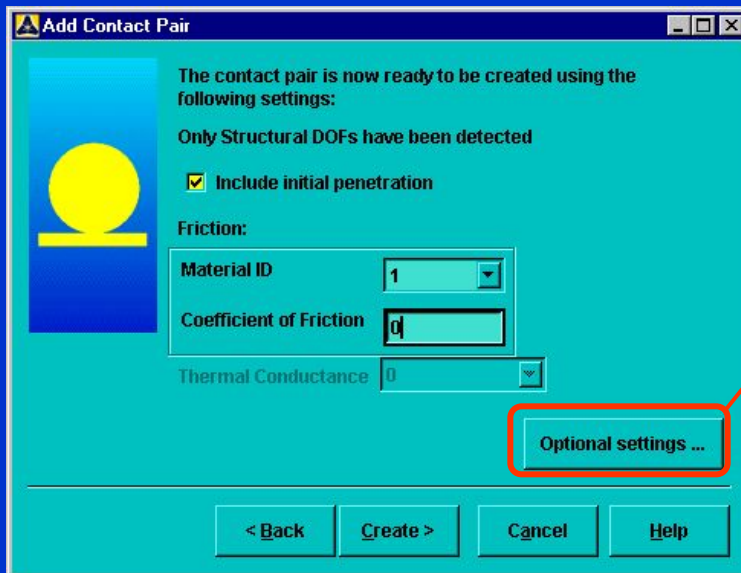
Bonded Contact ...Typical Procedure

- Then establish contact settings. Many settings are available, but the common ones for bonded contact are:
 - Coefficient of friction = 0
 - Then under **Optional Settings > Basic** tab:
 - Behavior of contact surface = "Bonded (always)"



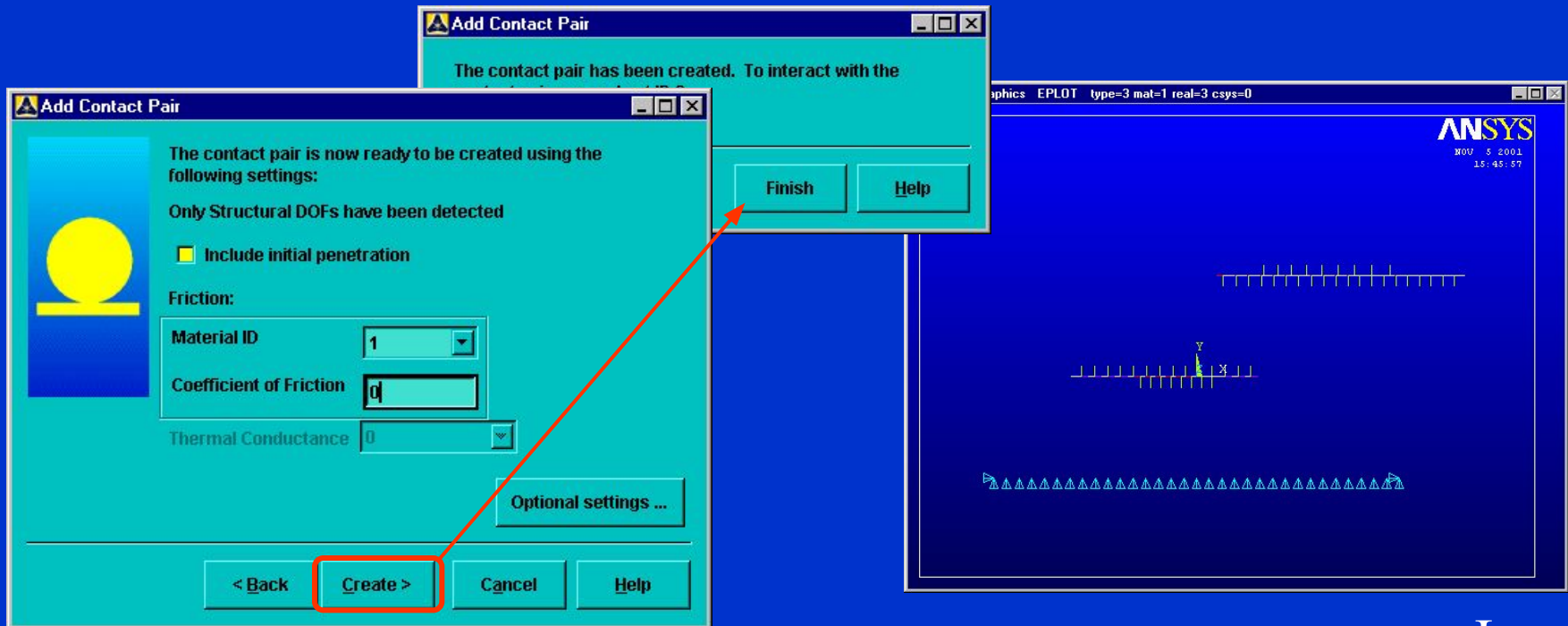
Bonded Contact ...Typical Procedure

- Contact settings (cont'd):
 - Then under **Optional Settings > Initial Adjustment** tab:
 - Initial penetration = "Exclude everything"



Bonded Contact ...Typical Procedure

- Finally, generate the contact pair.
 - ANSYS will create the contact and target elements, and identify the contact pair with a real constant set number.
 - The contact pair is plotted with their element normals, which should be pointing toward each other. (If not, you can flip them using **Preprocessor > Create > Contact Pair > View and Edit ...**)



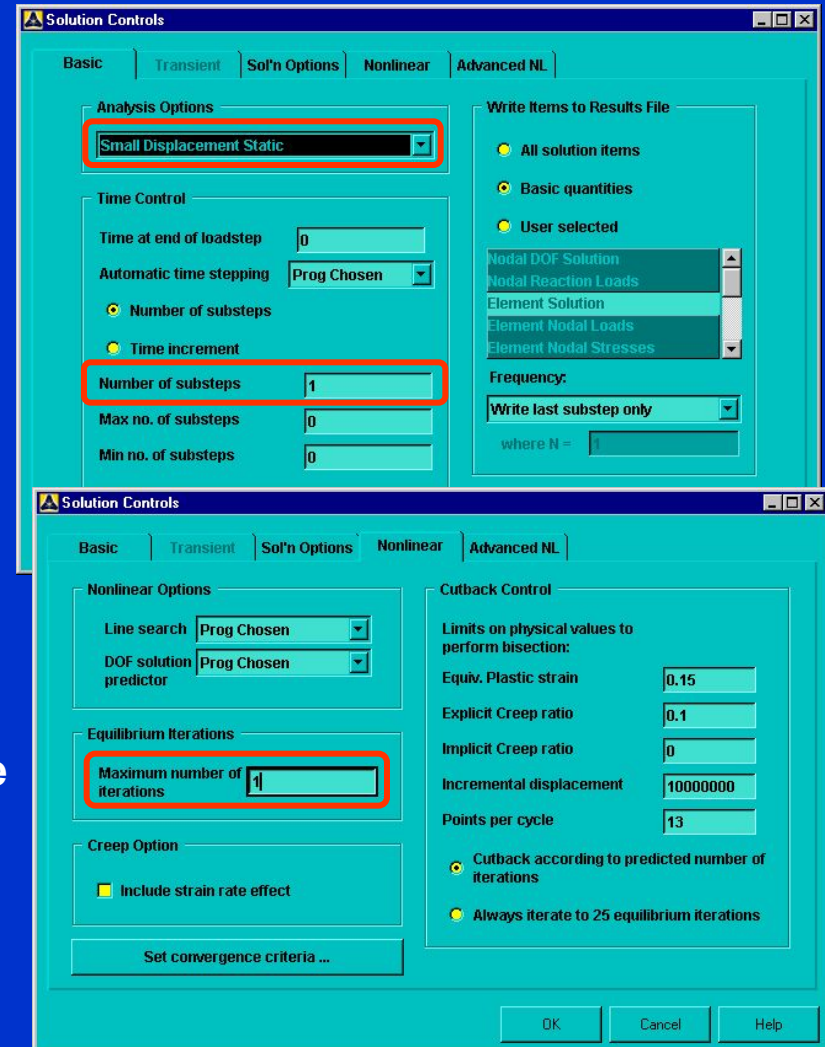
Bonded Contact ...Typical Procedure

Analysis type and solution controls

- Both static and modal analyses can be performed.
- Typical solution control settings for static analysis:

Solution > Sol'n Control...

- Small displacement static.
- One substep [*nsubst*,1], which is the default.
- One equilibrium iteration [*neqit*,1]. This will cause a warning to be issued, but it is generally acceptable for bonded contact.



Bonded Contact

...Typical Procedure

- **Demo:**
 - *Resume contact.db (contains two bodies made of aluminum, meshed with PLANE82 elements)*
 - *Bring up contact wizard and create contact pair using:*
 - *target surfaces on bottom part*
 - *contact surfaces on top part*
 - *MU = 0*
 - *initial penetration = exclude everything*
 - *contact behavior = bonded (always)*
 - *Enter Solution and issue the following commands (in order):*
 - *solc,off*
 - *neqit,1*
 - *Solve*
 - *Plot SEQV, then animate it. Also show UX and UY contours to demonstrate continuity due to bonded contact.*

Bonded Contact
C. Workshop

- This workshop consists of the following problem:

W8. Swaybar and Shaft Assembly

Please refer to your *Workshop Supplement* for instructions.

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