



# Structural Composites Proposal

Development of products that specifically  
benefit the environment

Stage-gate approval for funds and resources to establish a commercial market entry plan

# The Opportunity



Innovative  
Superior



Award winning  
cost effective  
proven technology



Window of  
opportunity



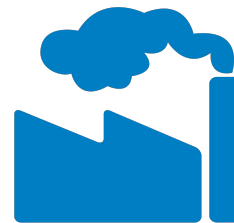
Sustainable  
Made from  
waste



Current  
opportunities



Financial  
reward



Growth  
The goal



Global  
opportunities



Market and products

Coastal, River & Flood Defence



£310m of timber replacement works up to 2021

Rail Network



65k timber sleepers replaced per annum valued at c. £5m pa

Power & Comms Distribution



7m telegraph poles in the UK. £2bn of potential lifetime market.

Residential, Highways and amenities



Housebuilders use approx. 1m kerbs PA Potential for 'plastic roads'

UK: Environmental Agency

UK: Network Rail  
London Underground  
Metro systems

UK: National Grid

UK: Highways  
England / Merchants  
/ Housebuilders

Hardwood issues  
Reputation  
Whole life issues

Creosote ban  
Hardwood issues  
Government targets

Creosote ban  
Government targets  
Sustainability

Sustainability  
Lower cost  
Whole life issues  
Noise abatement

Drivers

# The Opportunities



£ < 1 Million

£ 1 – 20 Million

£ > 20 Million



£600M



>£10B



**Travis Perkins**

Commitment to purchase



Committed to using composite sleepers



Trials underway



Trials underway



Trials underway  
Ceasing the use of hardwoods



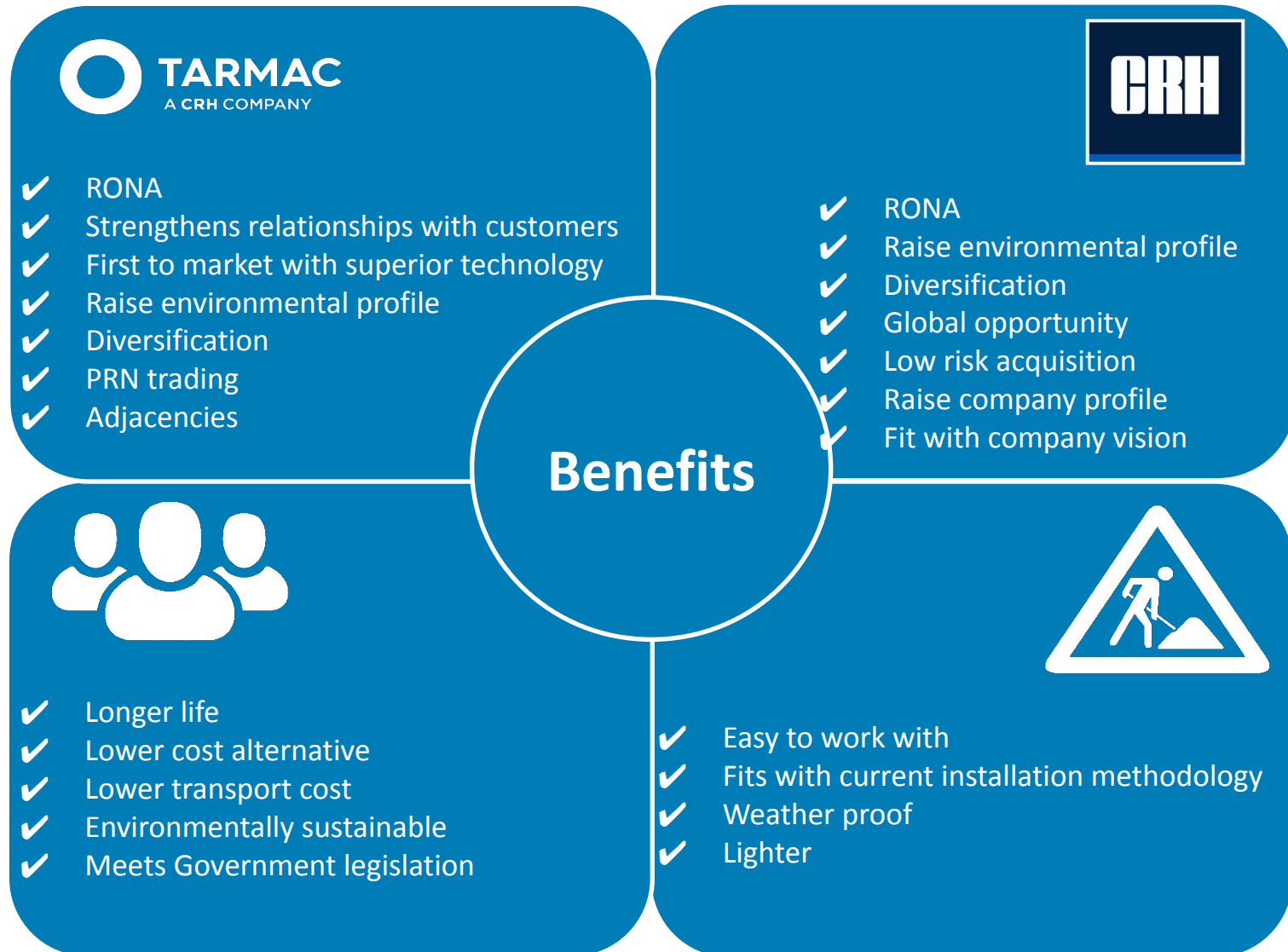
Spending £10b on the upgrade of its light rail systems









Commitment to purchase



Product trials underway with competitor





					
Political	Economic	Social	Technological	Legal	Environmental
<ul style="list-style-type: none"> <li>• Landfill targets</li> <li>• Public sector procurement policy</li> <li>• Environmental Agency advice against using hard wood</li> <li>• DEFRA - increase in targets - recycled plastic waste</li> <li>• Creosote - ban in EU April 2018</li> </ul>	<ul style="list-style-type: none"> <li>• Recyclate Prices               <ul style="list-style-type: none"> <li>• Market pull/demand</li> </ul> </li> <li>• Virgin material Costs</li> <li>• Landfill Tax</li> <li>• Trading Schemes</li> <li>• Incentives e.g. recycling credits</li> <li>• Reduced maintenance costs for end products</li> </ul>	<ul style="list-style-type: none"> <li>• UK recycling patterns</li> <li>• Local authority cost reduction - alternative weekly collection</li> <li>• Pro green sentiment</li> <li>• Reduced impact of waste</li> </ul>	<ul style="list-style-type: none"> <li>• Sorting technology</li> <li>• Reprocessing technology</li> <li>• Material technology</li> <li>• End Use technologies</li> <li>• Disruptive technology</li> <li>• Novel diversification</li> </ul>	<ul style="list-style-type: none"> <li>• Waste protocols               <ul style="list-style-type: none"> <li>• Facility permitting</li> <li>• Product stewardship legislation</li> <li>• Landfill restrictions</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>• Oil reserves</li> <li>• Virgin resource availability               <ul style="list-style-type: none"> <li>• Landfill availability</li> </ul> </li> <li>• Exploitation impacts - damage to forests</li> <li>• Climate change - temperature rises and impacts</li> <li>• Carbon balance recyclate vs virgin</li> </ul>

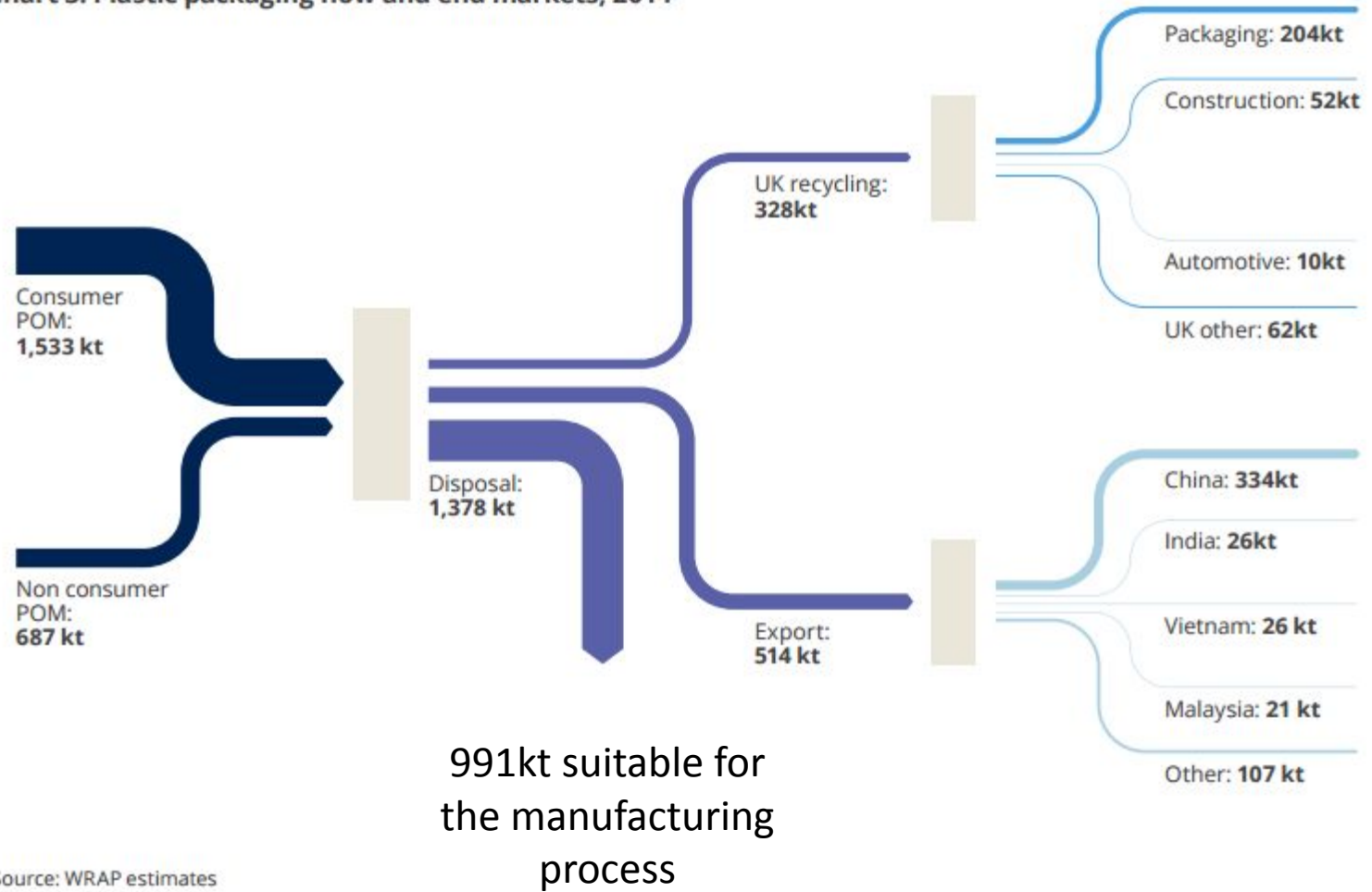
PERPETUAL PROBLEM



SUSTAINABLE SOLUTION



Chart 3: Plastic packaging flow and end markets, 2014



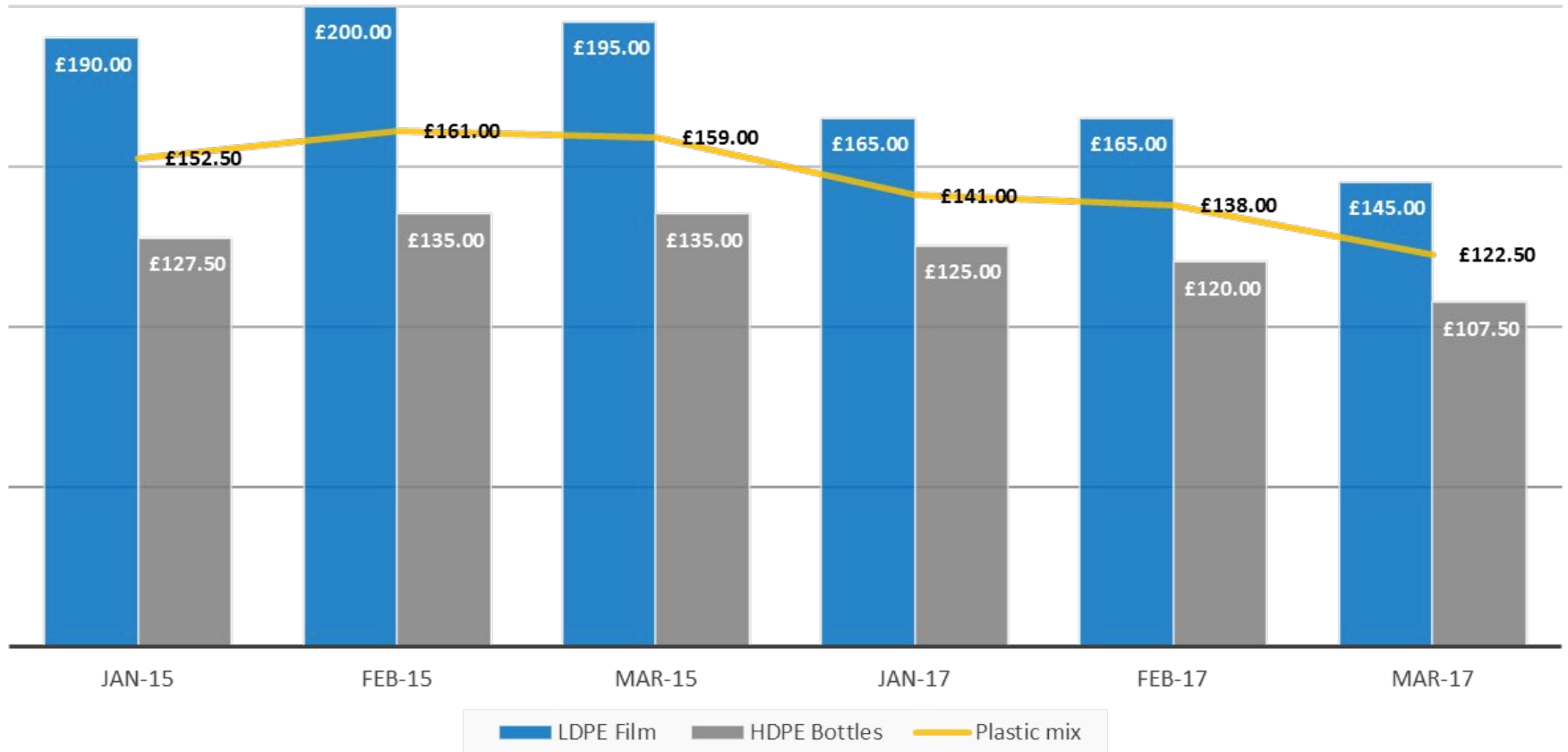
Source: WRAP estimates



## SUPPLY CHAIN PARTNERS

IDENTIFIED 200k TONNES PER ANNUM SUITABLE PLASTIC WASTE

**Recycled Polymer Prices 2015 - 2017**








## The waste source



 MRF Sites



## The Location

-  < 1 Million
-  1 – 20 Million
-  > 20 Million
-  MRF Sites
-  Proposed location

## The process dimensions



Estimated  
£8-10M



1 =



20000  
Tpa

=



2% of  
available  
raw material

=



10% of  
available  
market



Footprint  
1 Hectare



FTE  
25-30



Plant location  
South East England



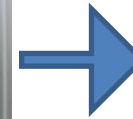
# Process – recycling / polymer separation



Inbound raw materials are shredded



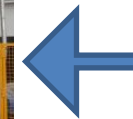
Shredded material loaded into hopper



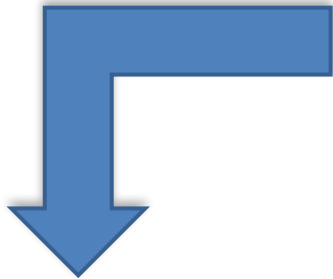
Washing and transportation to the separation chamber



Usable material separated out

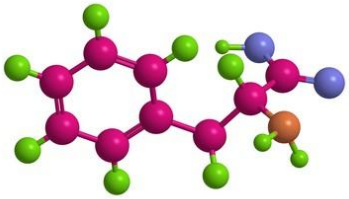


Drying and storage of polymers

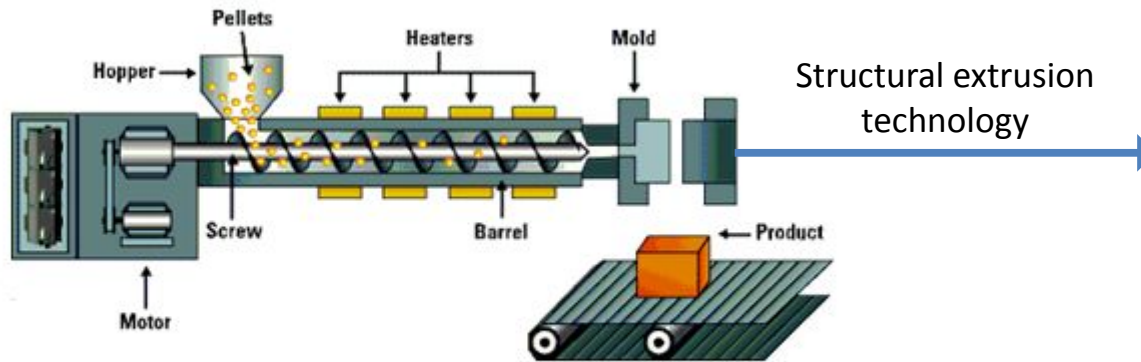


Extrusion





Structural formulation  
technology

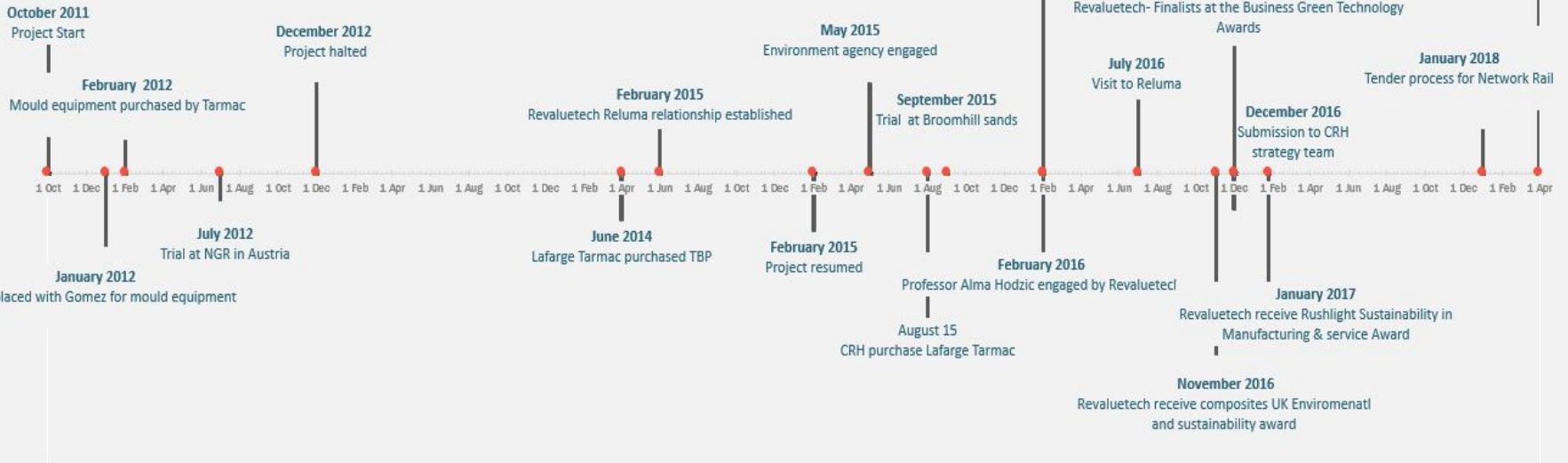


## The Process



# Innovation through collaboration







## What is Reluma?



Reluma currently distributing in the following countries

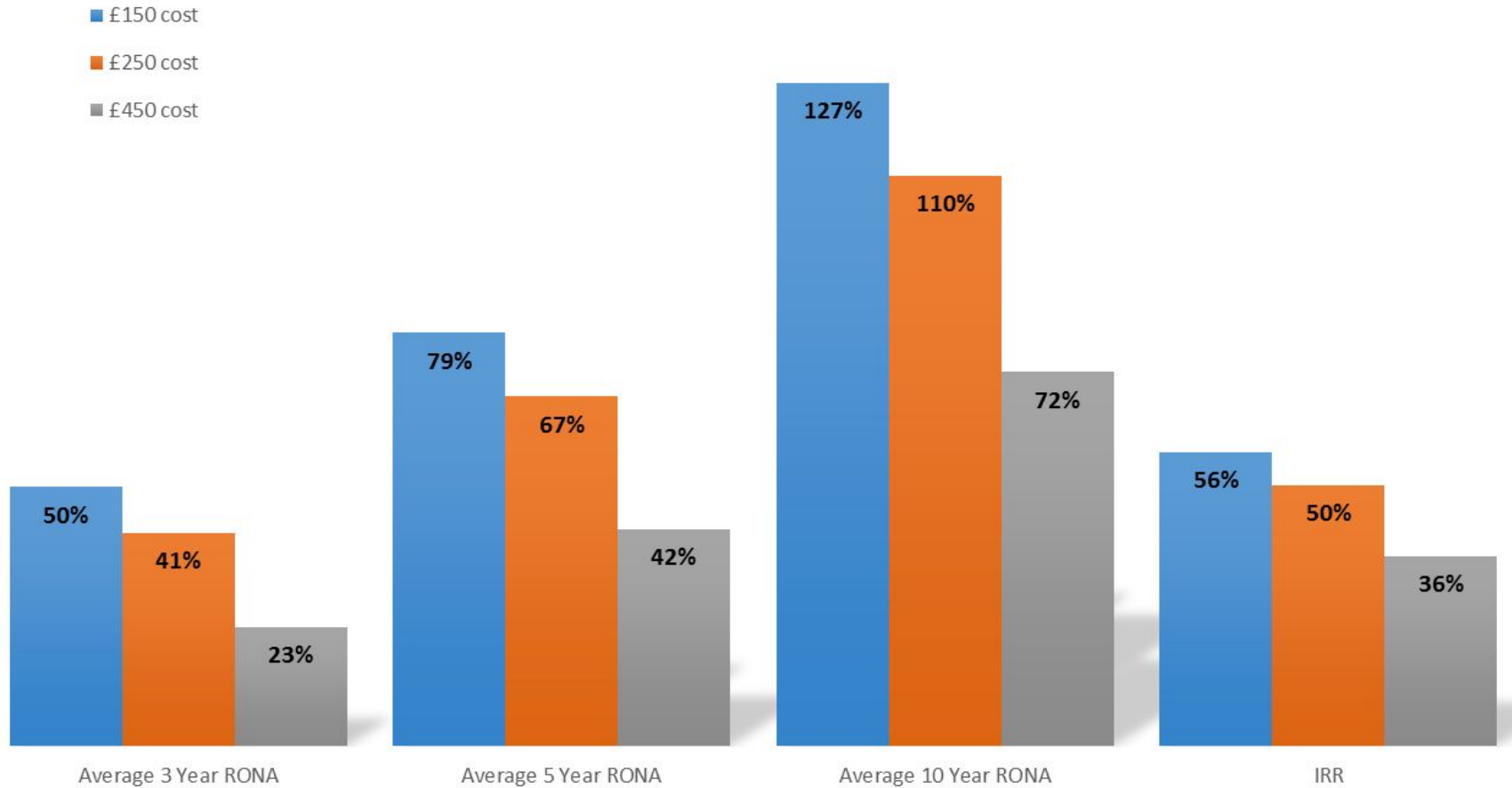
- Germany
- Austria
- The Netherlands
- Sweden
- UAE
- Oman
- Pakistan
- United Kingdom



## Our first step to success ?

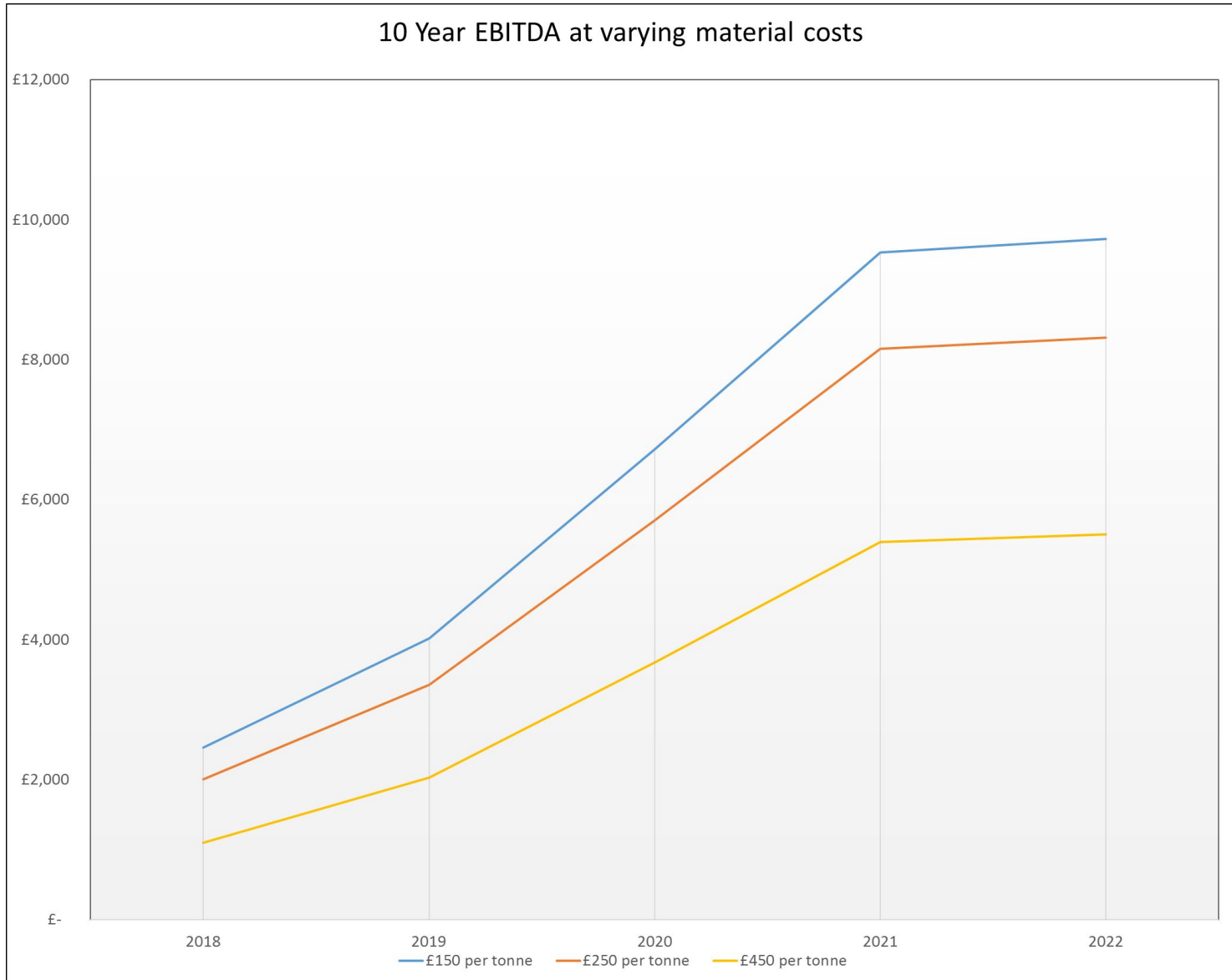


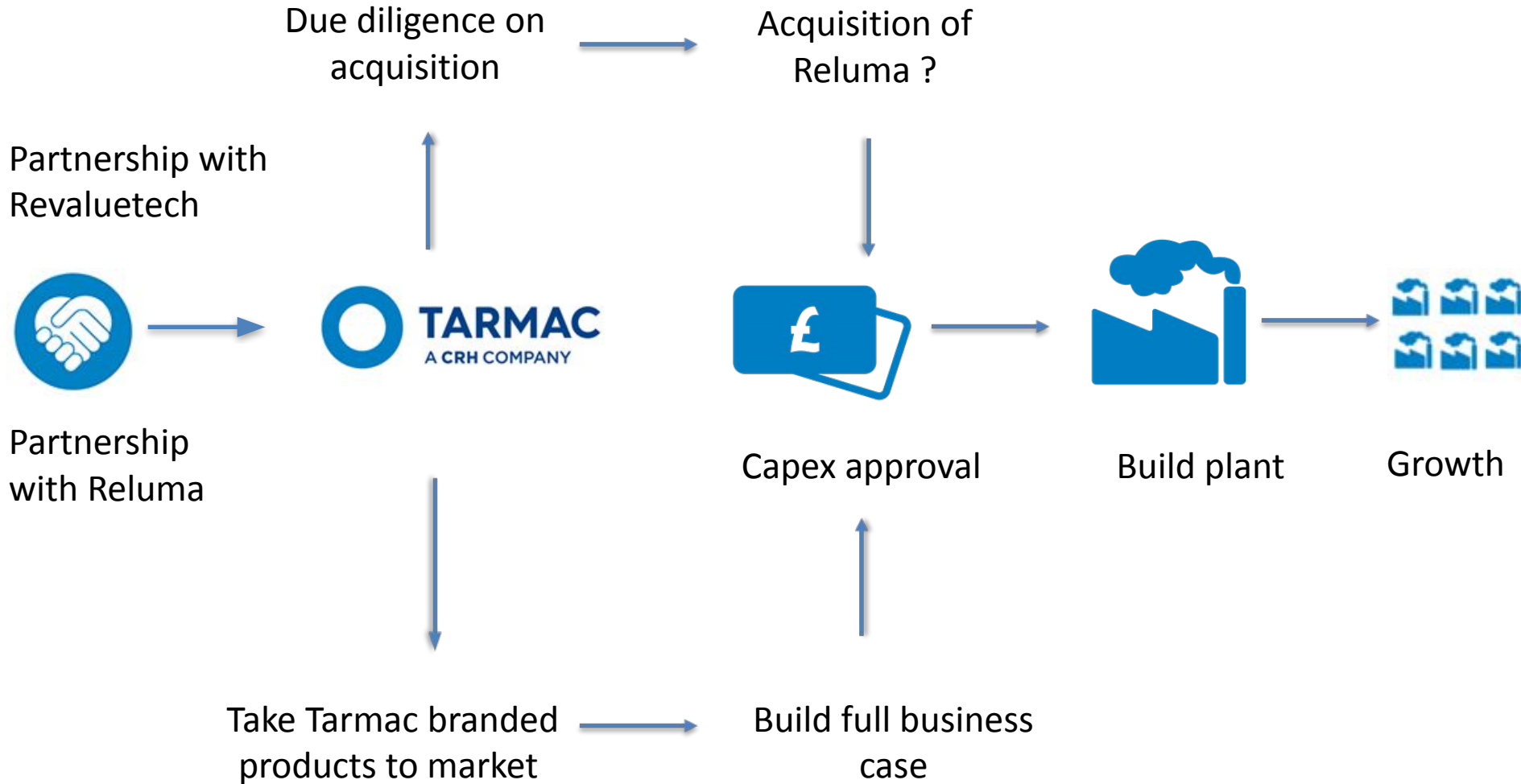
## 3 - 10 Year RONA / IRR at varying input material costs





# Best Case / Worst Case (EBITDA vs Raw Material Price)





Full Time Project Manager

<b>Internal Resources</b>	Financial Modelling	Due Diligence	Logistics Modelling	Land and Planning	Commercial Negotiation	Capex Preparation
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<b>External Resources</b>	Legal	Engineering	Plant Design
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Commercial Evaluation – 6-8 months c.£200K

Capital Submission



# Stage-gate approval for funds and resources to establish a commercial market entry plan



c. £200k