Theme of the final qualifying work: Automation of the process powertrain testing

Nizhny Novgorod State Technical University n.a. R.E. Alekseev (NNSTU) Institute of Industrial Engineering Technologies M17-AM Bokarev V.V.



The accuracy of the tests is of paramount importance for the reliability of quality control in the aviation industry!



Power booster test bench



Management before the upgrade of the stand

MANUAL LOAD CONTROL



Advantages of hydraulic drive

The main advantage is the ability to develop a very large effort with compact parameters.

Hydraulic actuators can be removed from the pump station for a long distance, but with a congruity of power (max 250-300 m). A short time for the development of a significant effort and its smooth regulation Quite high efficiency, but not higher than electromechanical gears



Type of sensor monitoring product availability

Limit switch

Connection diagram

СОМ



Z-15GW-B



- M_{mp} Frictional moment
- F_{mp} Friction force
 - *mp* Coefficient of friction (0.35) of phosphorous bronze (friction)
 - *R* Radius of the product
 - P_m Pressure acting on the rod
 - p_y Pressure in the piston chamber

Programmable controller Siemens S7-300



Scheme of hydraulic clamping and load products



The results of the load mechanism

Calculation	Notation	Result
Piston area	S	0,0022 m ²
Diameter of the piston	D	0.053 м
Stem diameter	d	0.01 M
Equal force	R	2860 H
Stem Seals	Fs	721 H
Piston Seal	Fp	1249H
Oil pressure in the piston	Q	3 л/мин
Diameter of drainage pipe	dd	0.02 м
Diameter of the pipeline pressure	dpp	0.015 м

Thank you for attention!