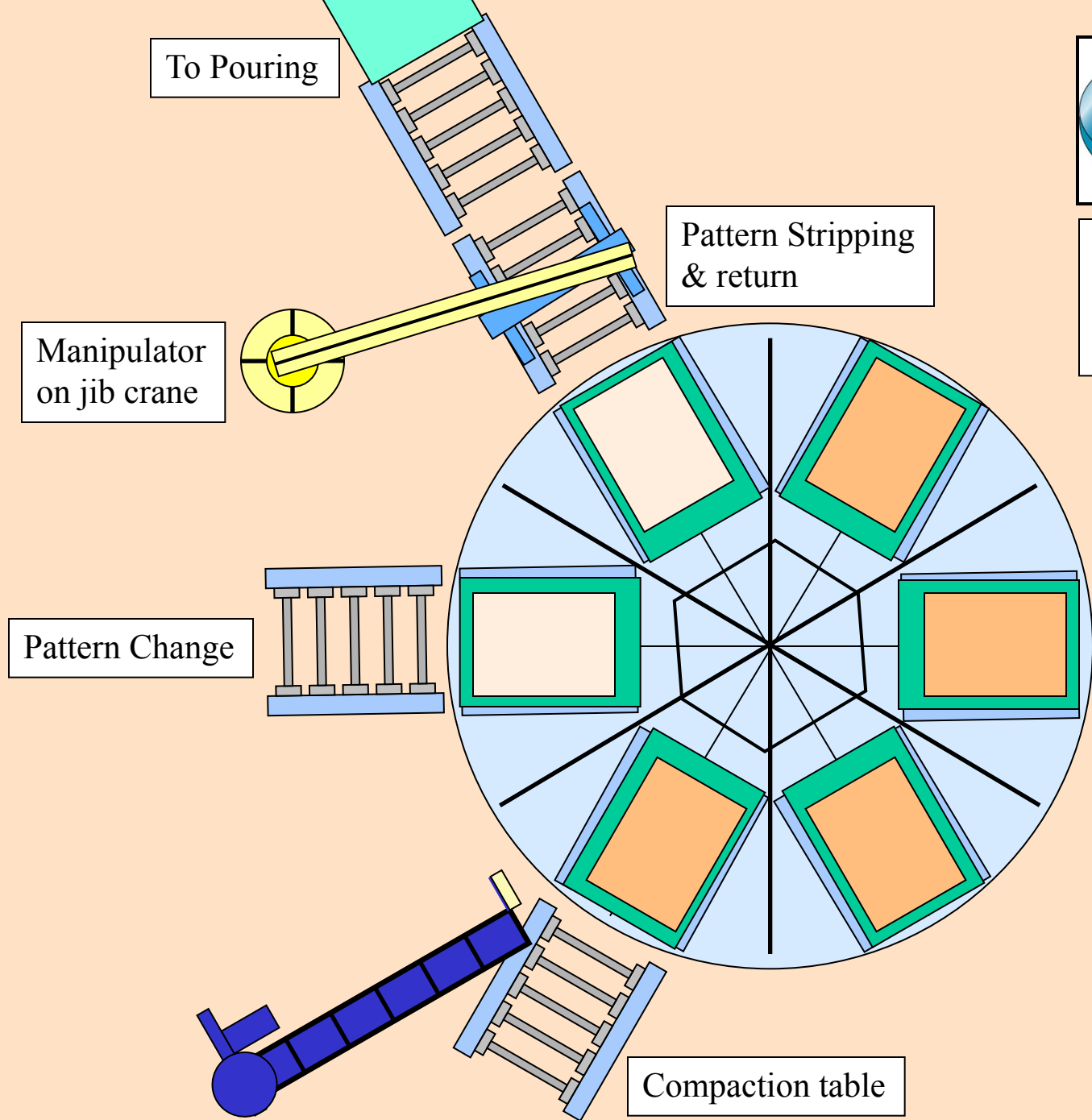
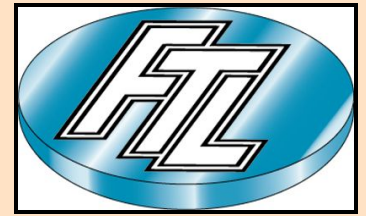
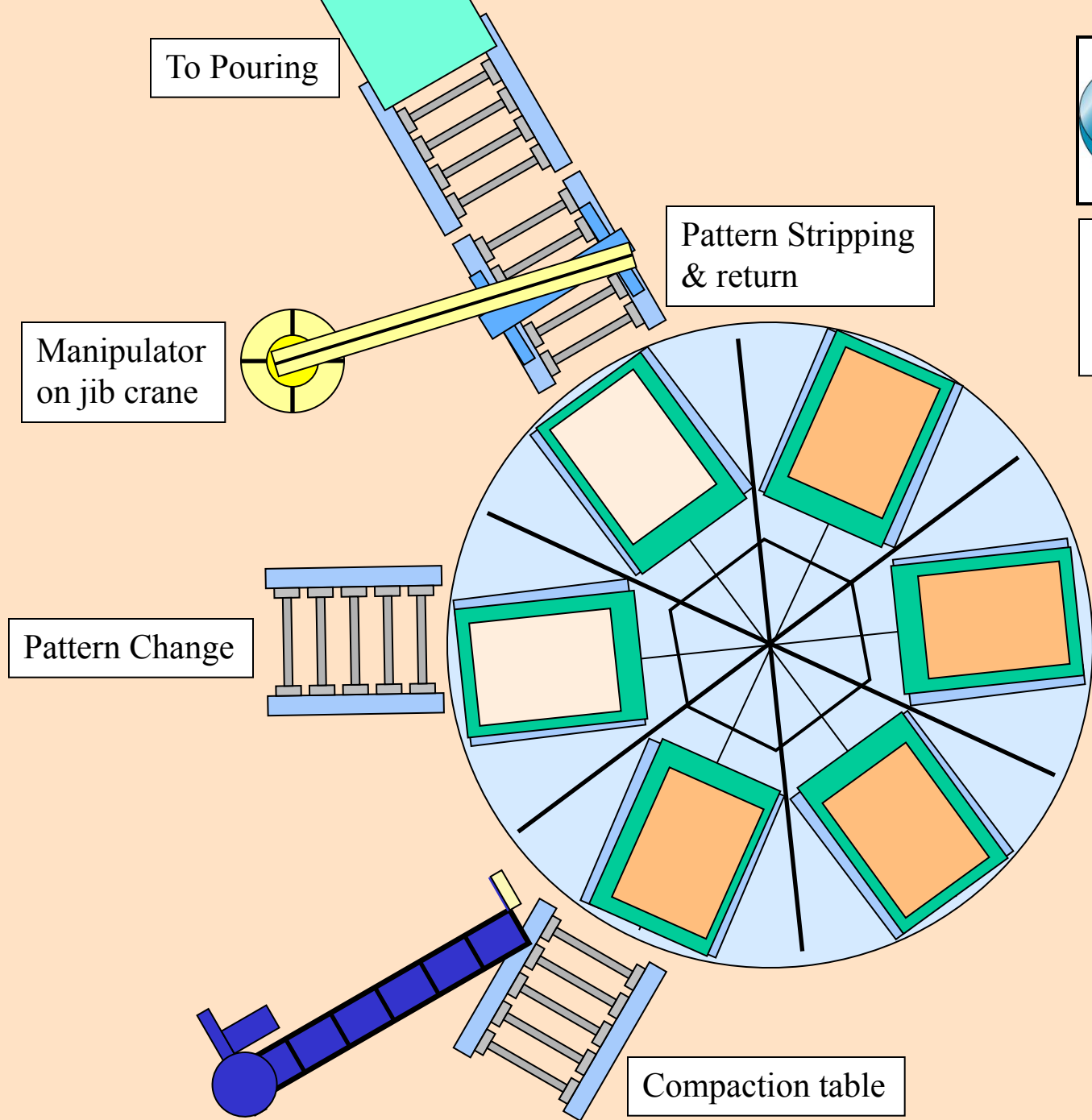


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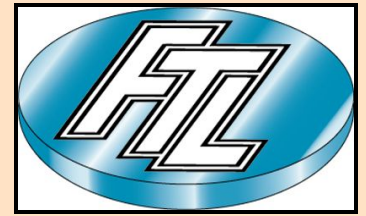
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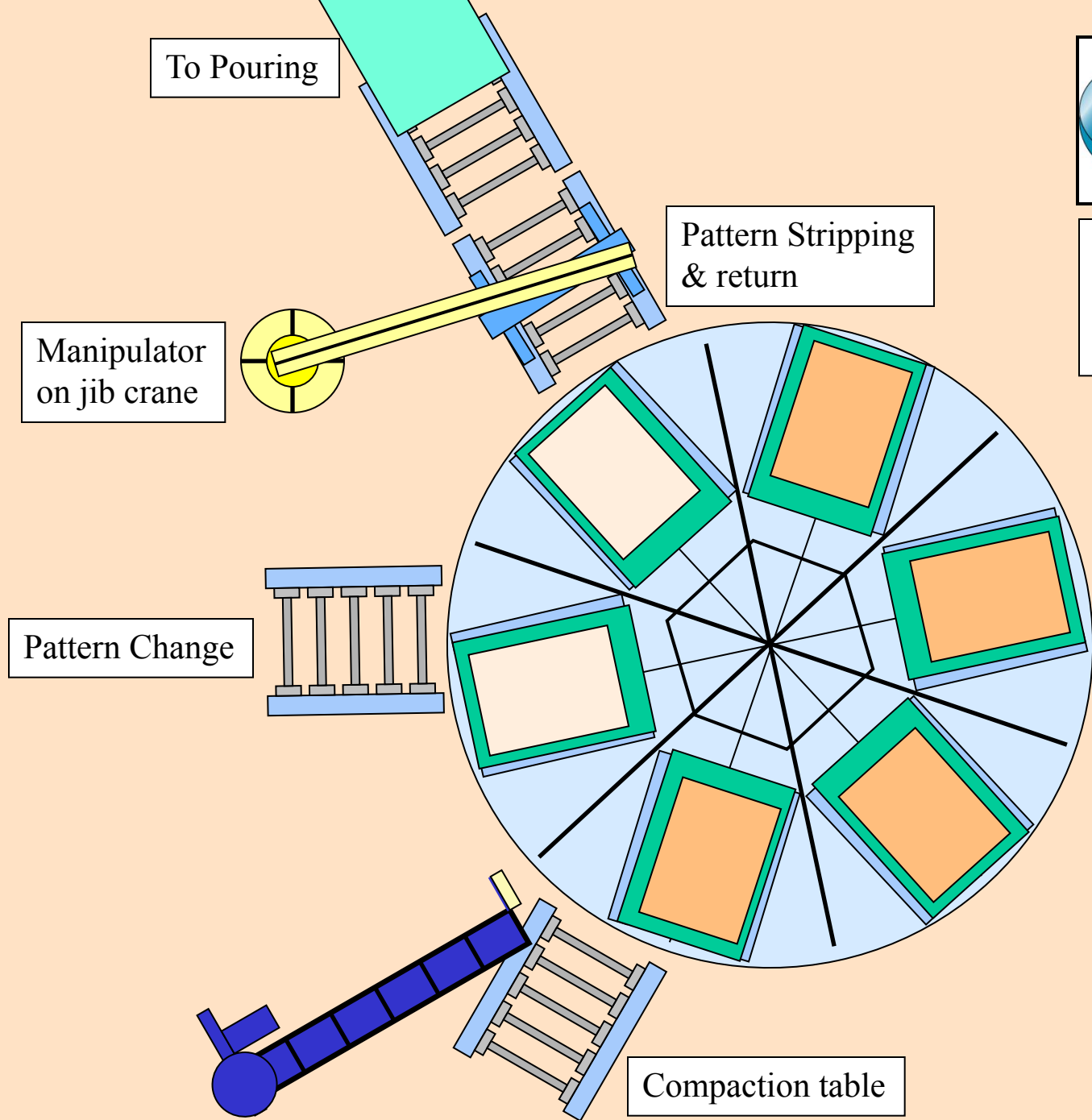
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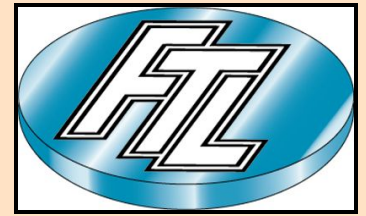
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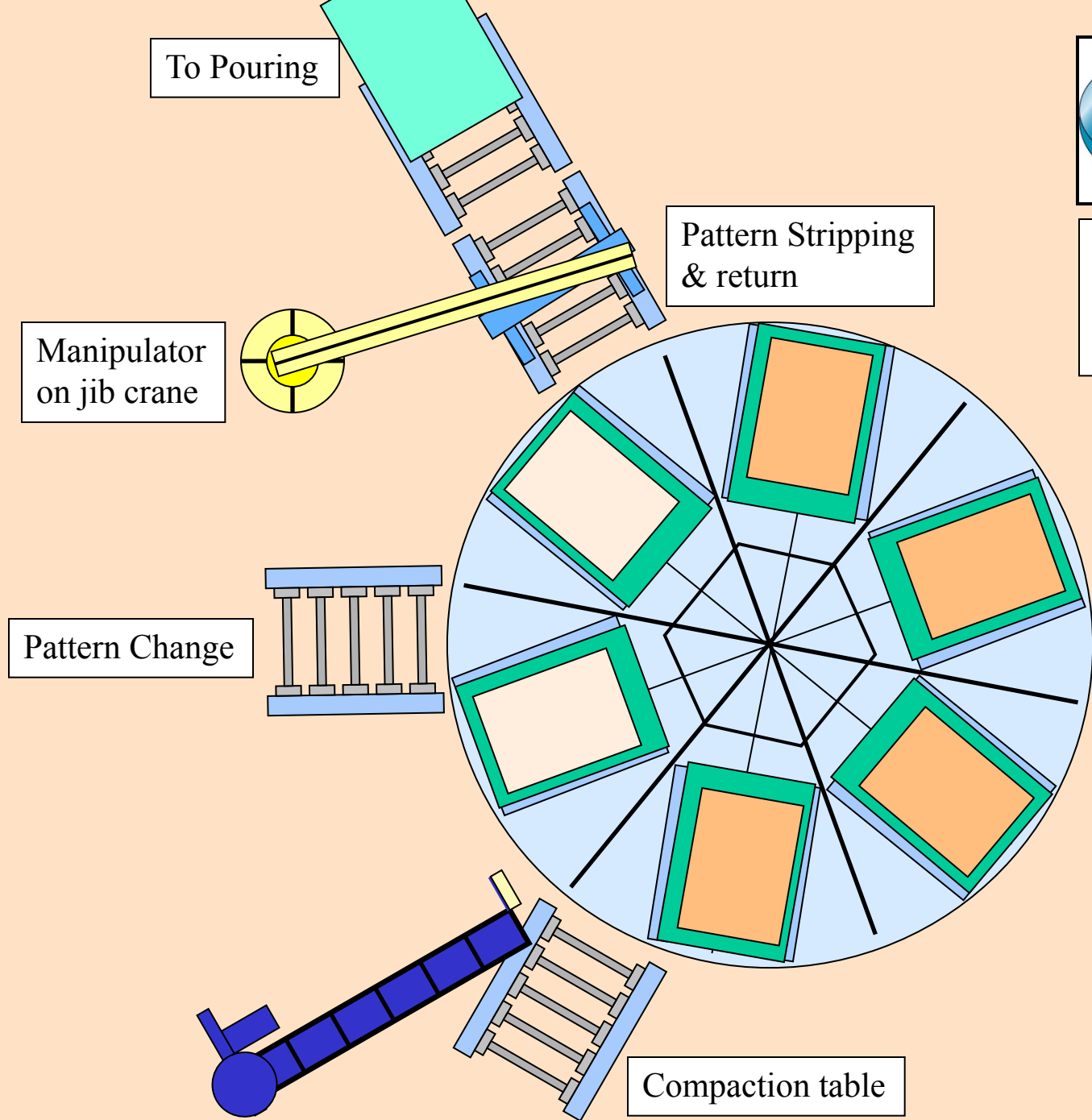


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SYSTEM**



To Pouring

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& return

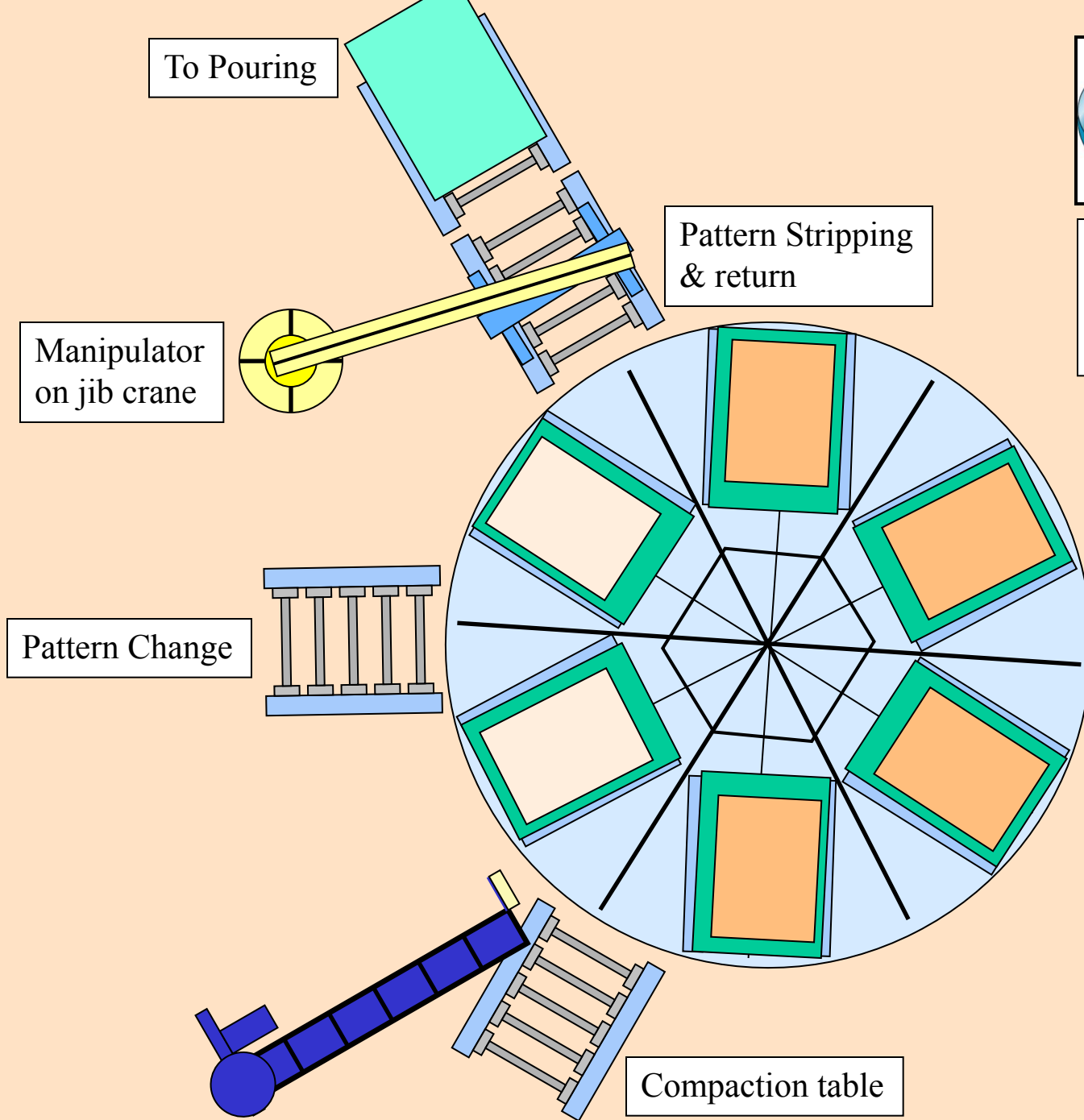
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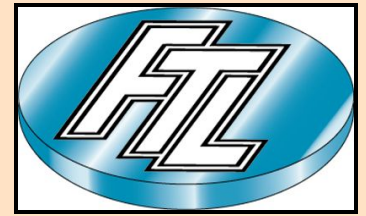
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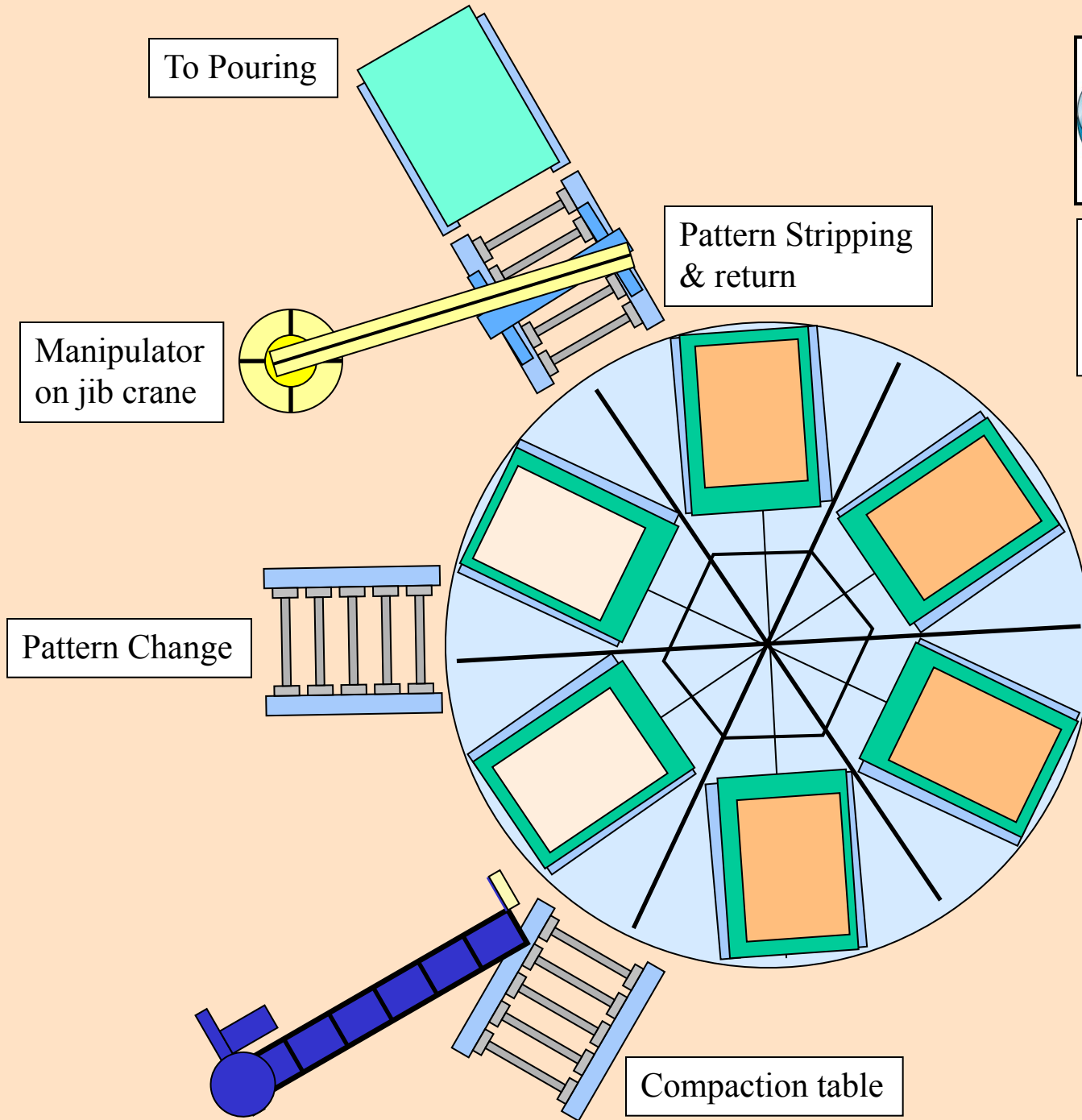


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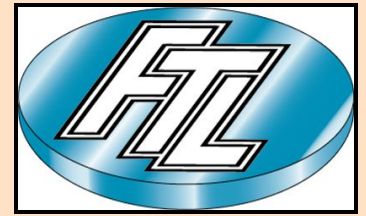
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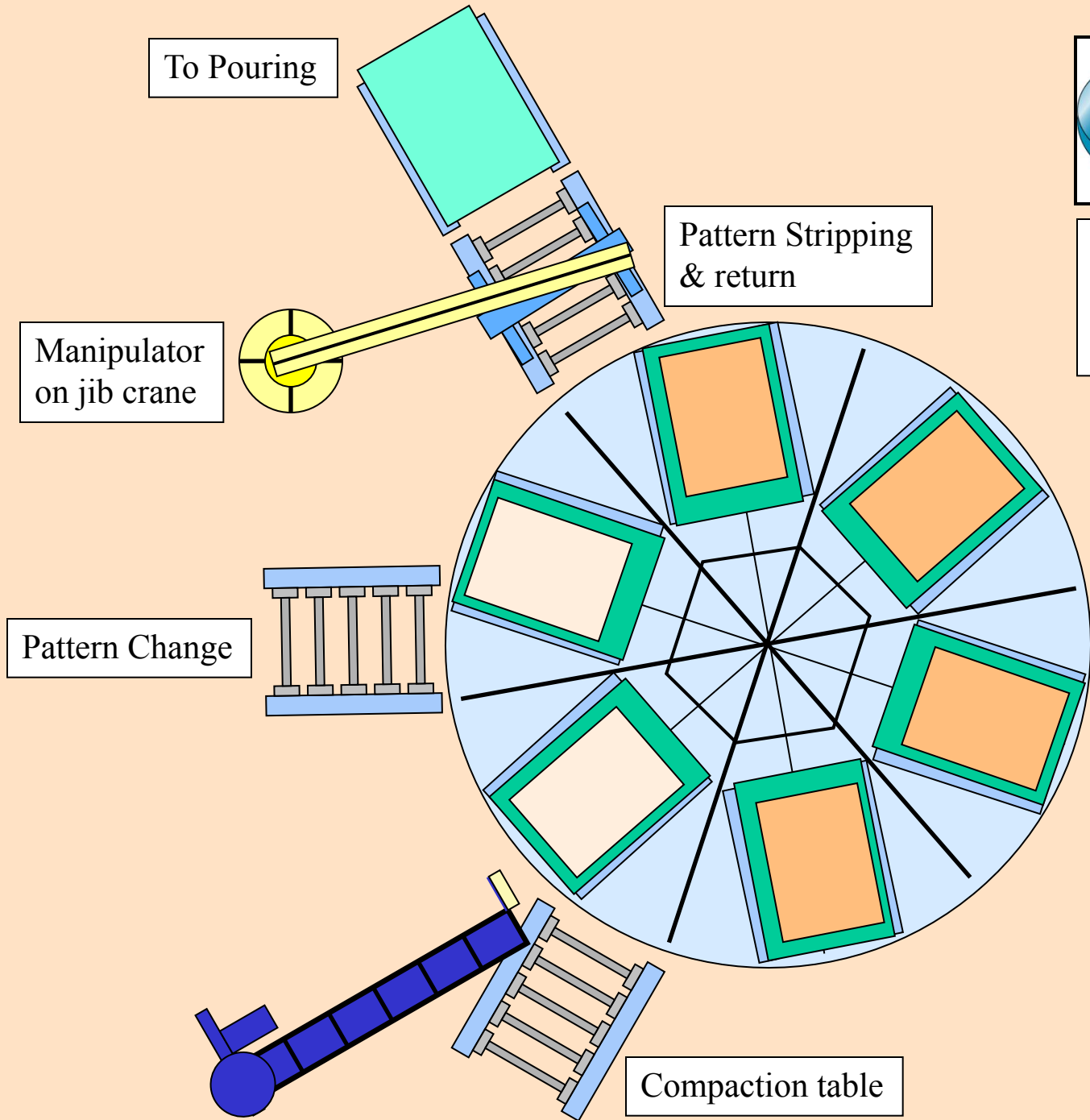
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Pattern Change

Compaction table



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To Pouring

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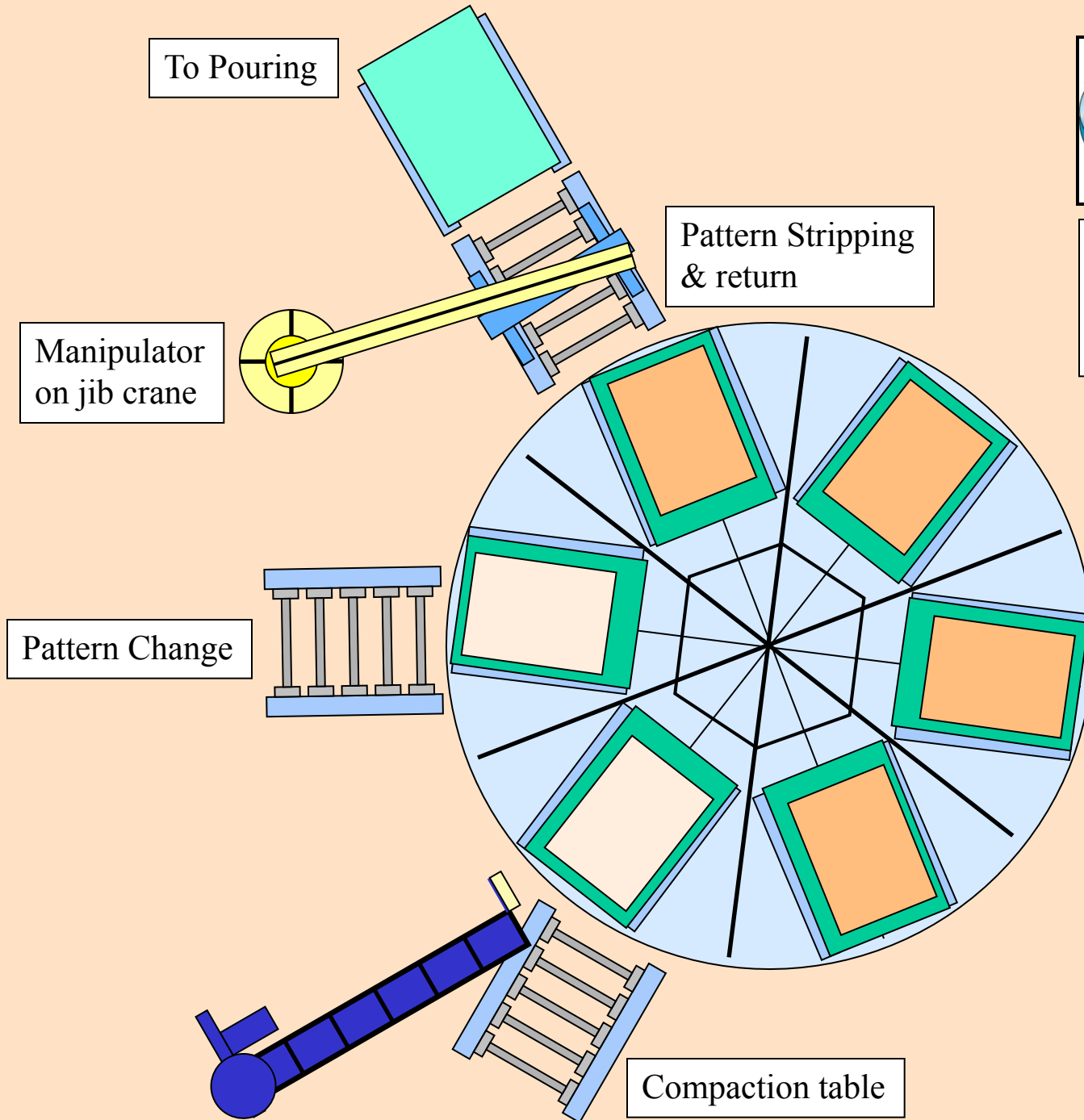
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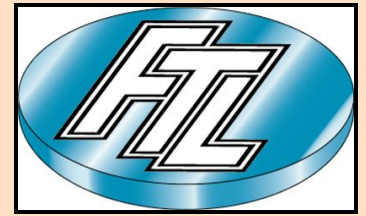
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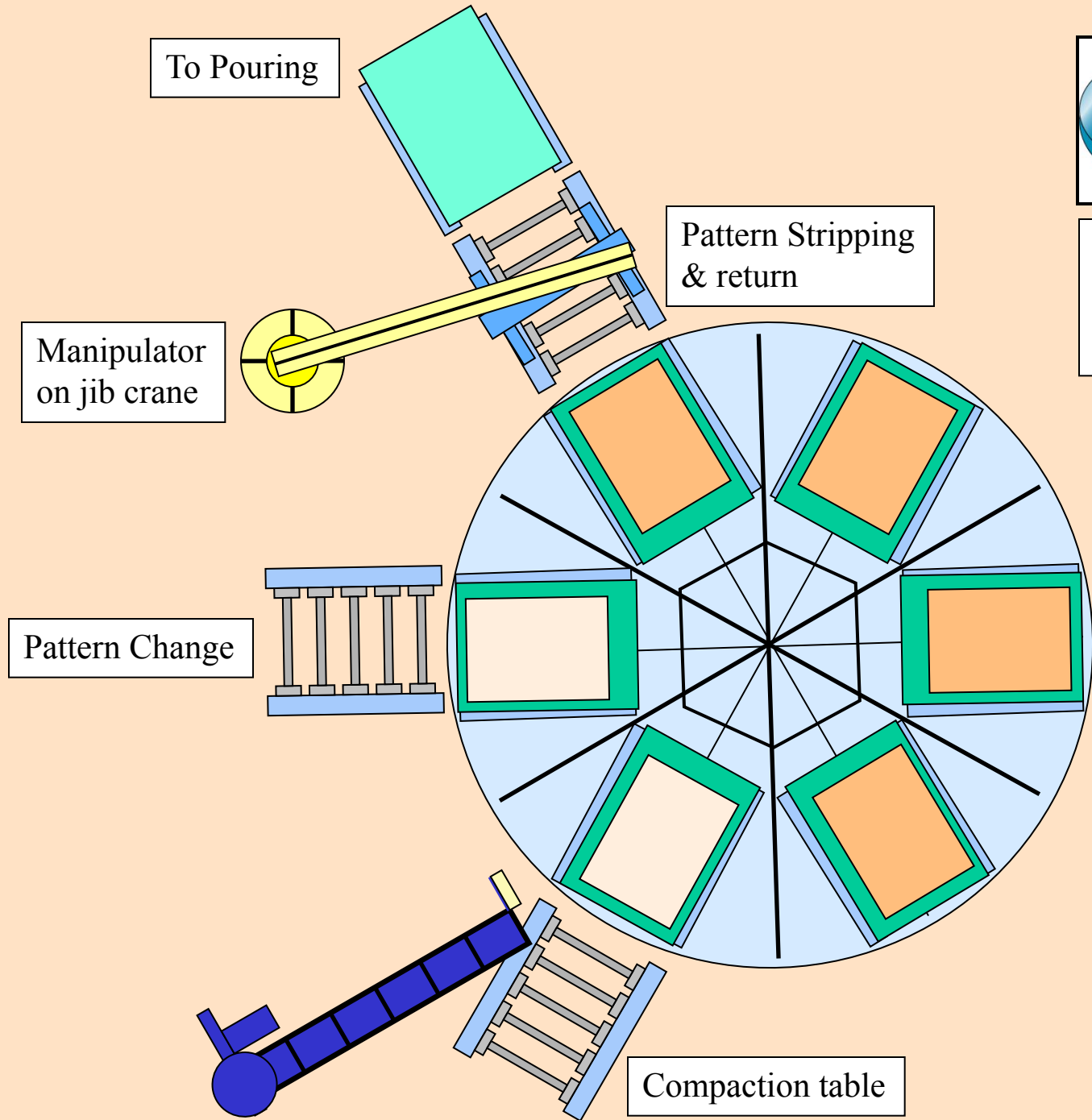
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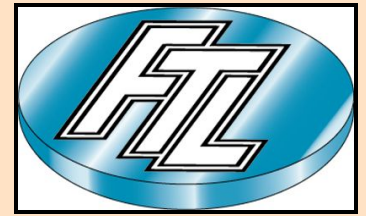
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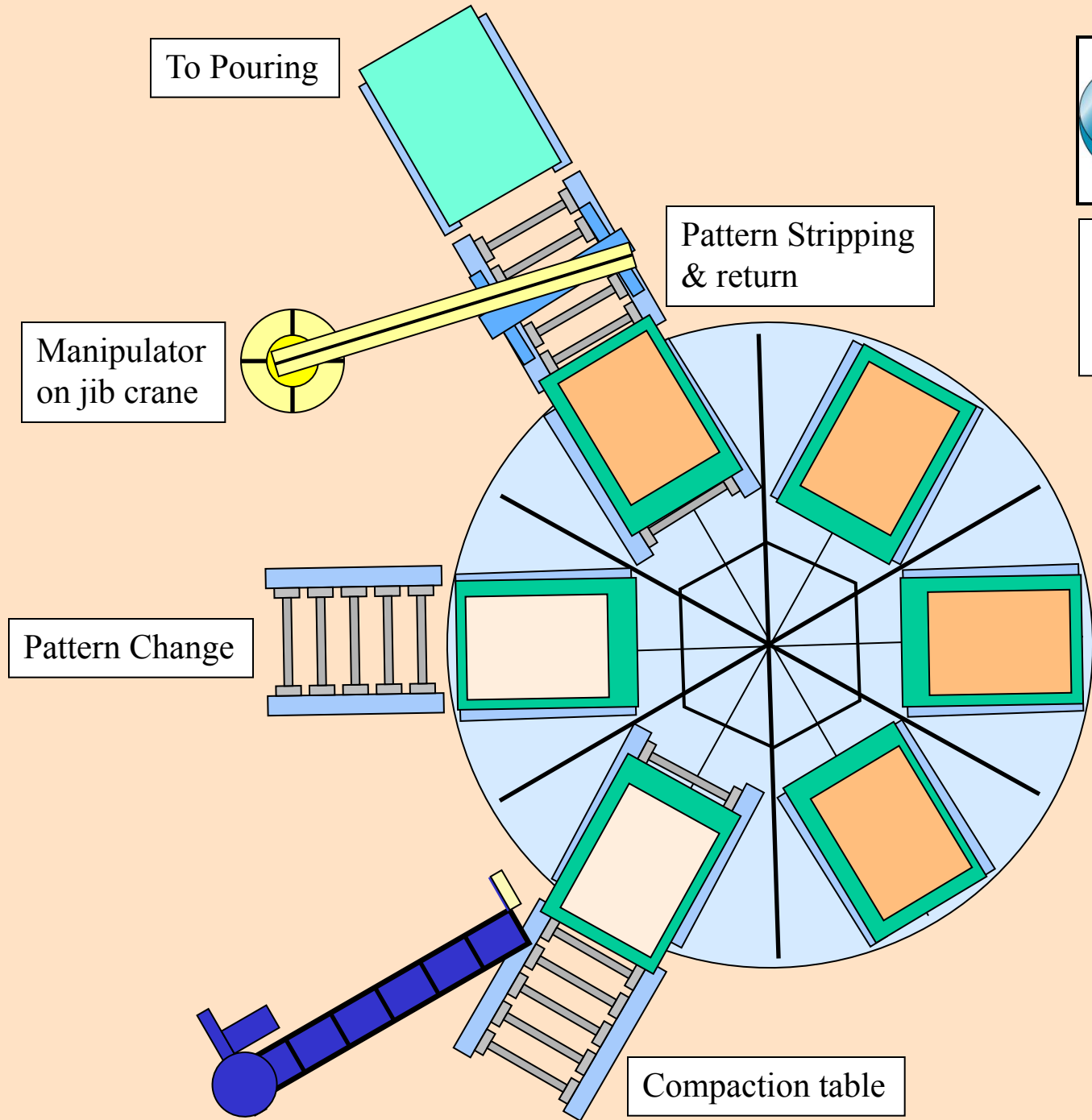
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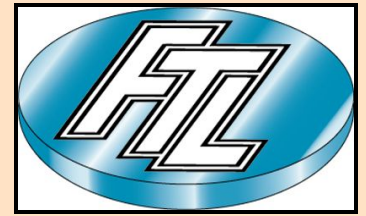
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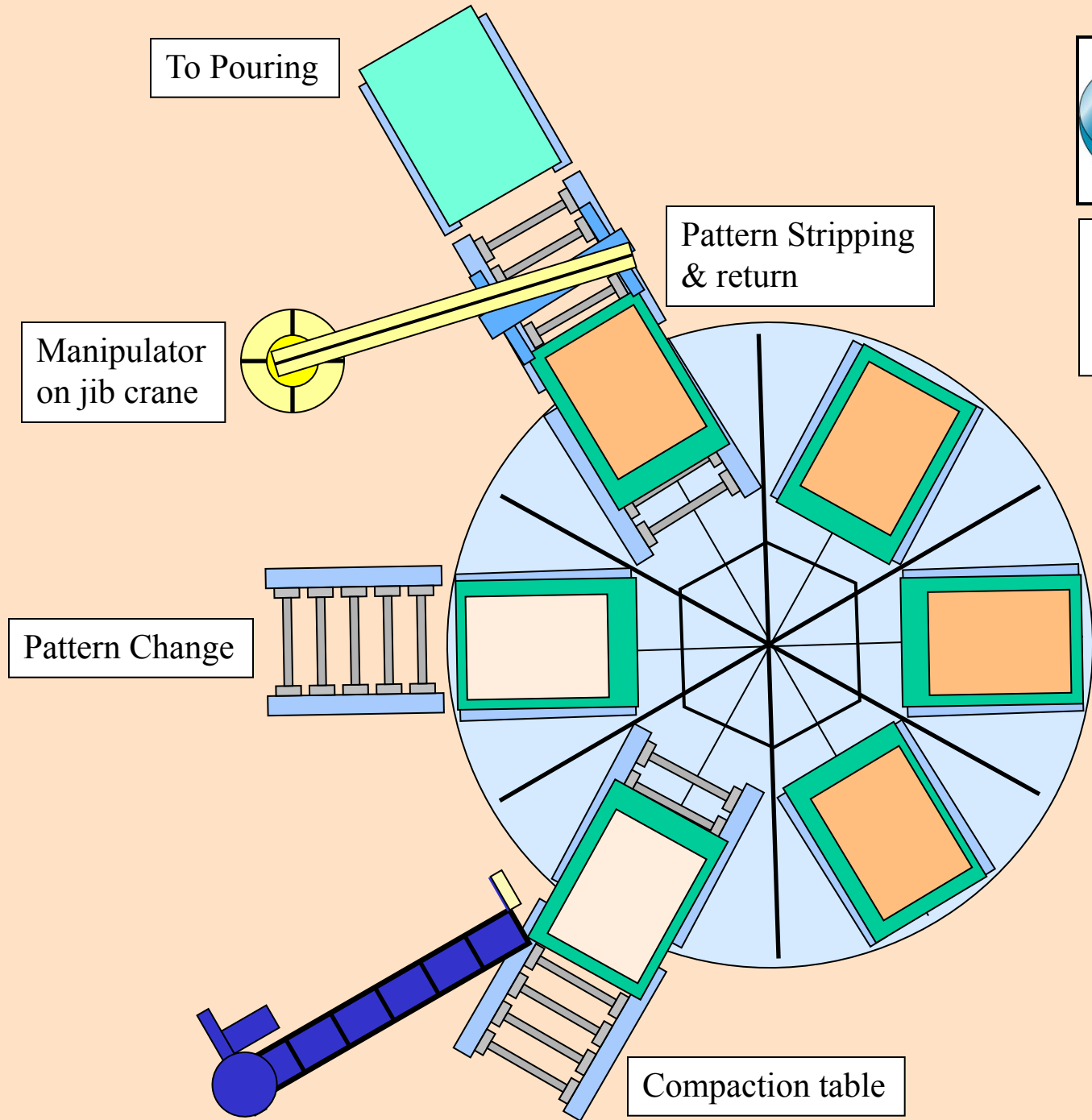


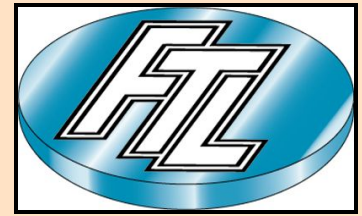
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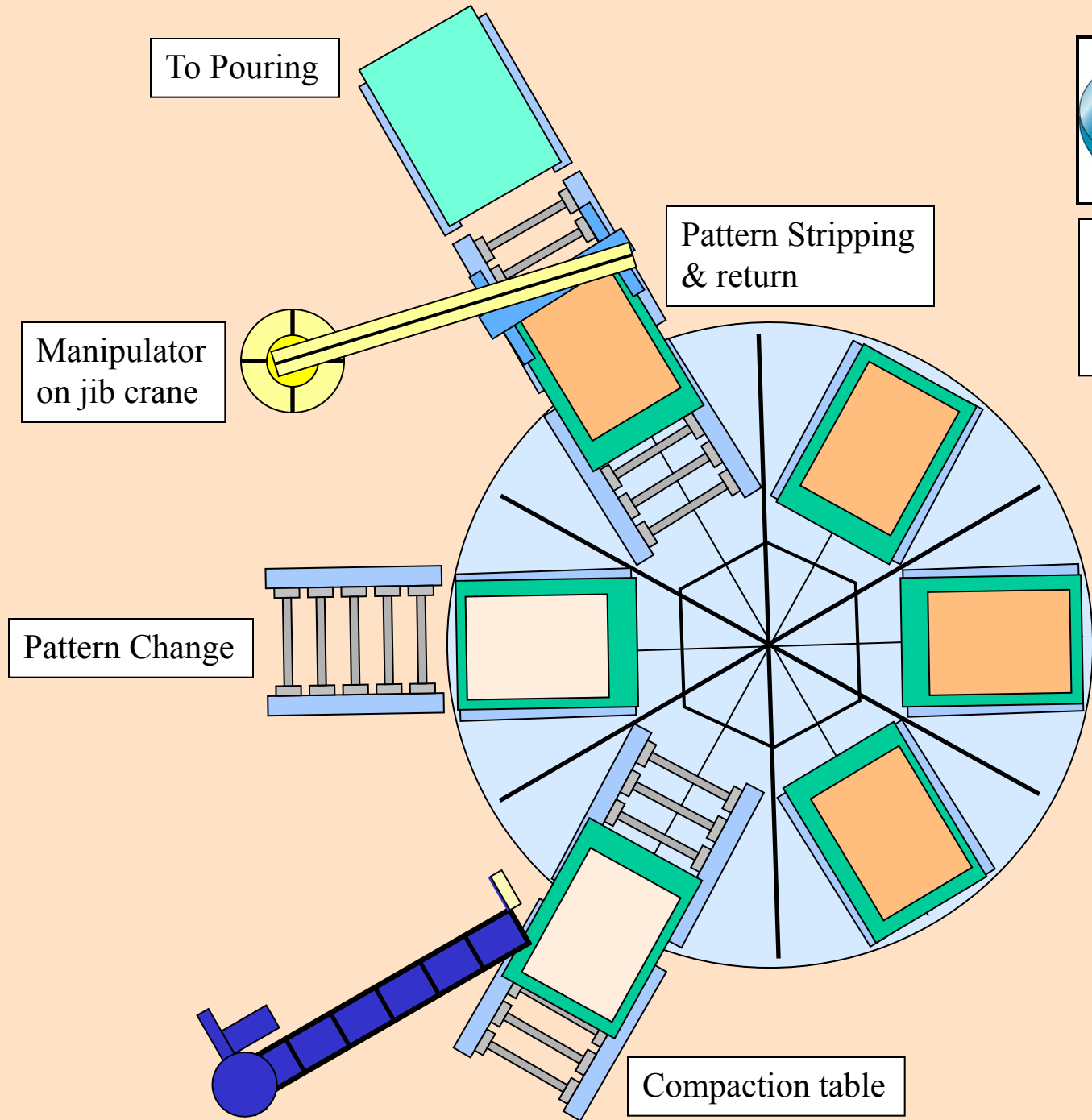


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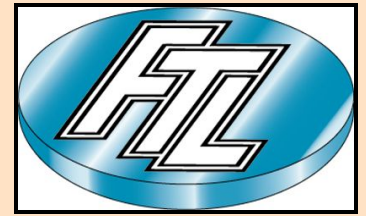
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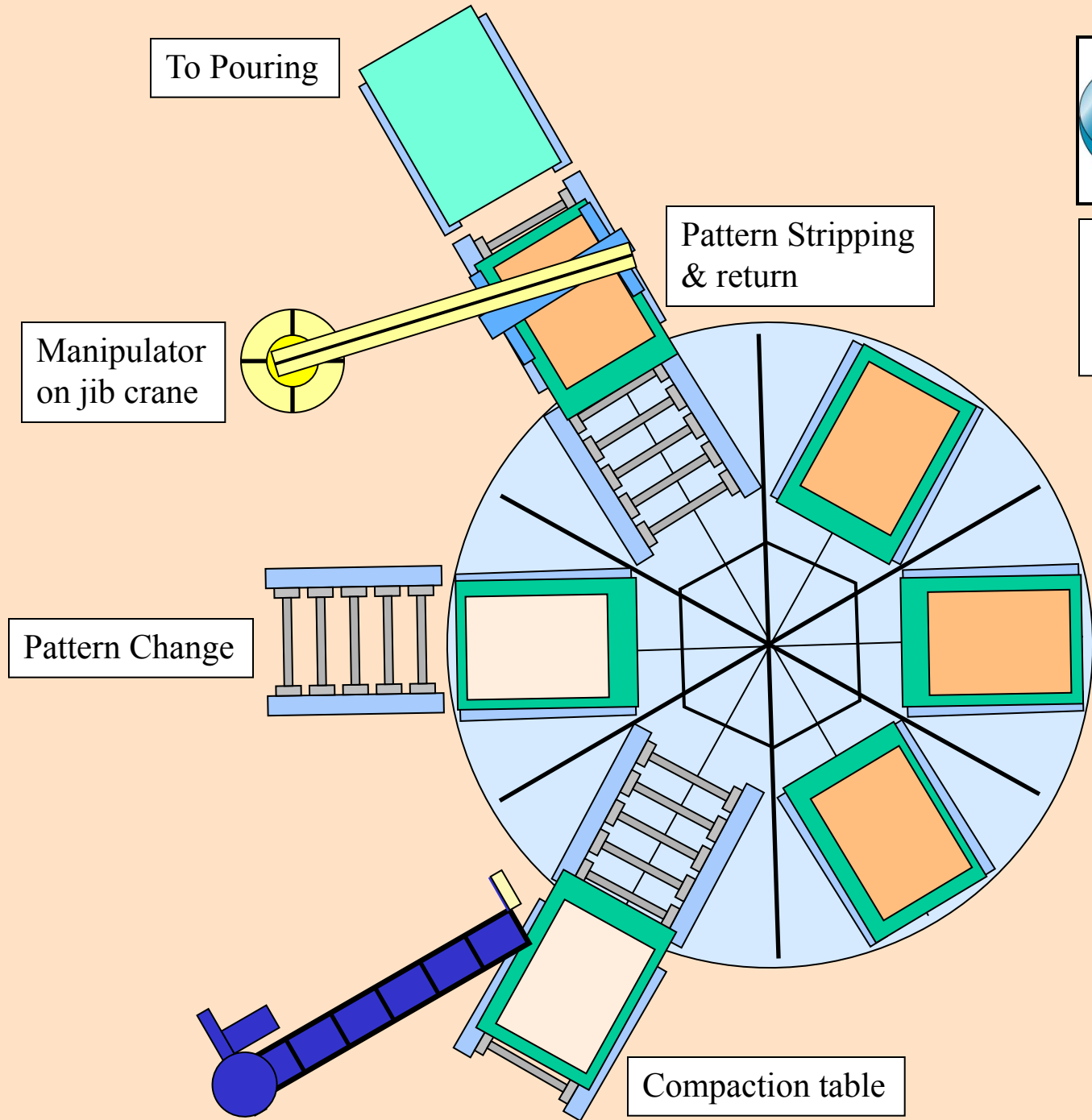
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Pattern Change

Compaction table



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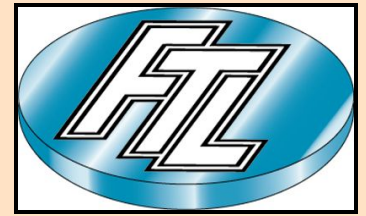
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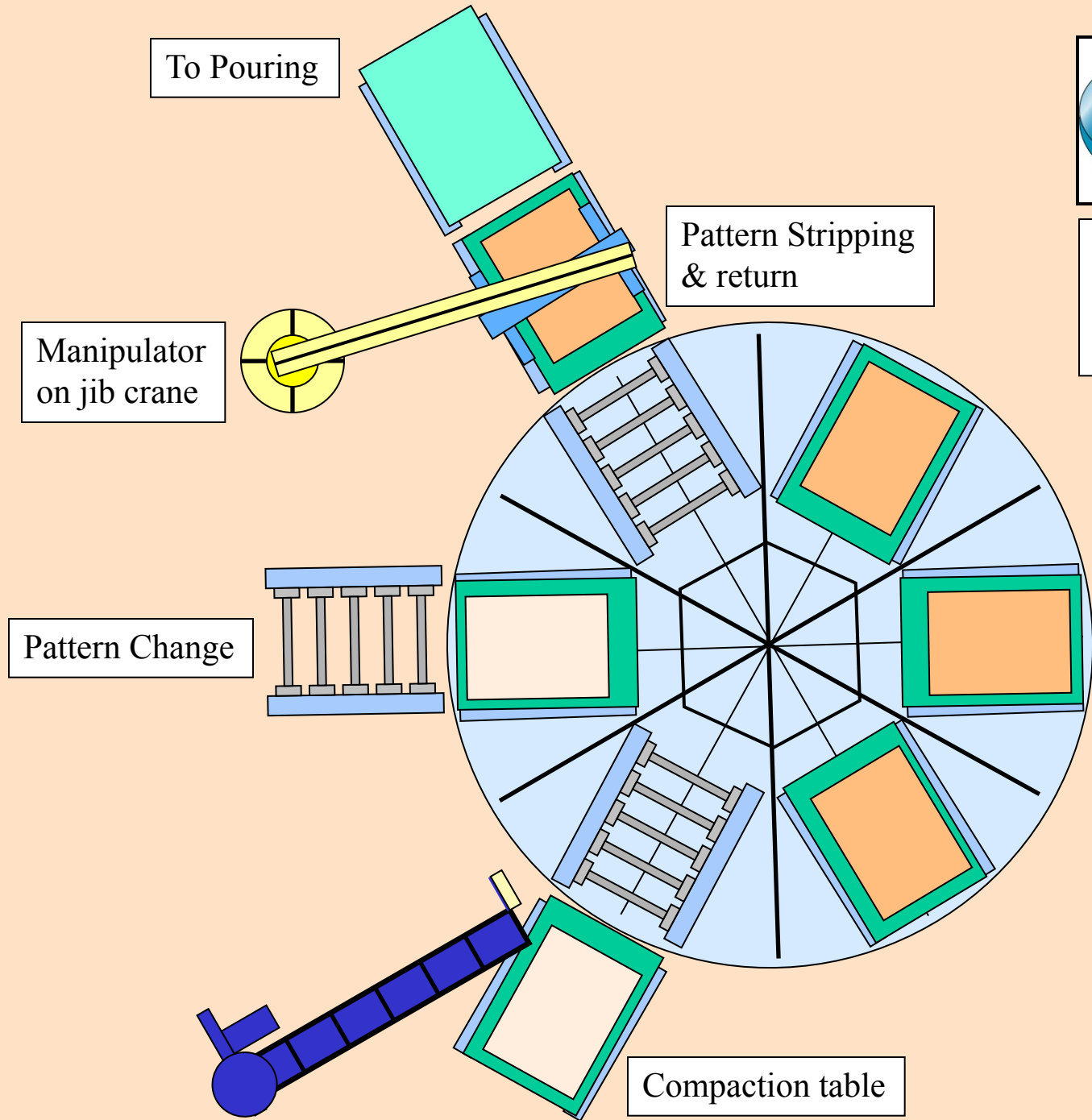
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Pattern Change

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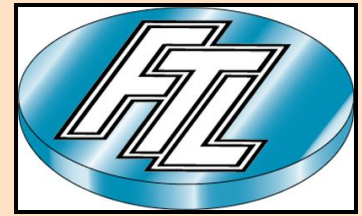
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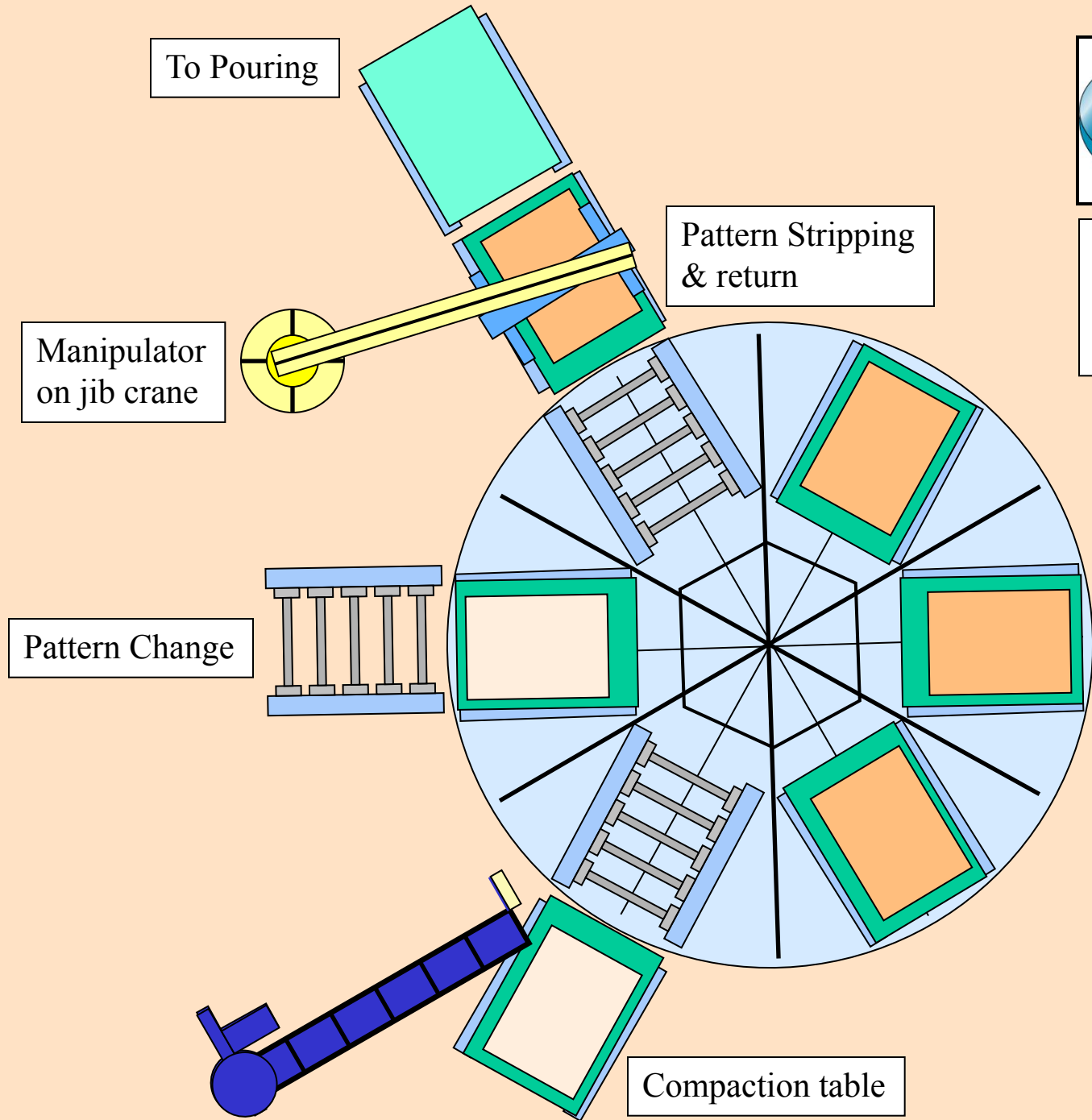
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Pattern Change

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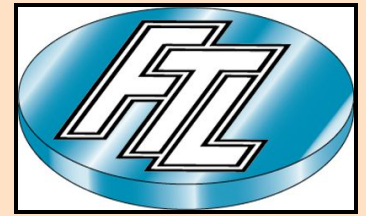
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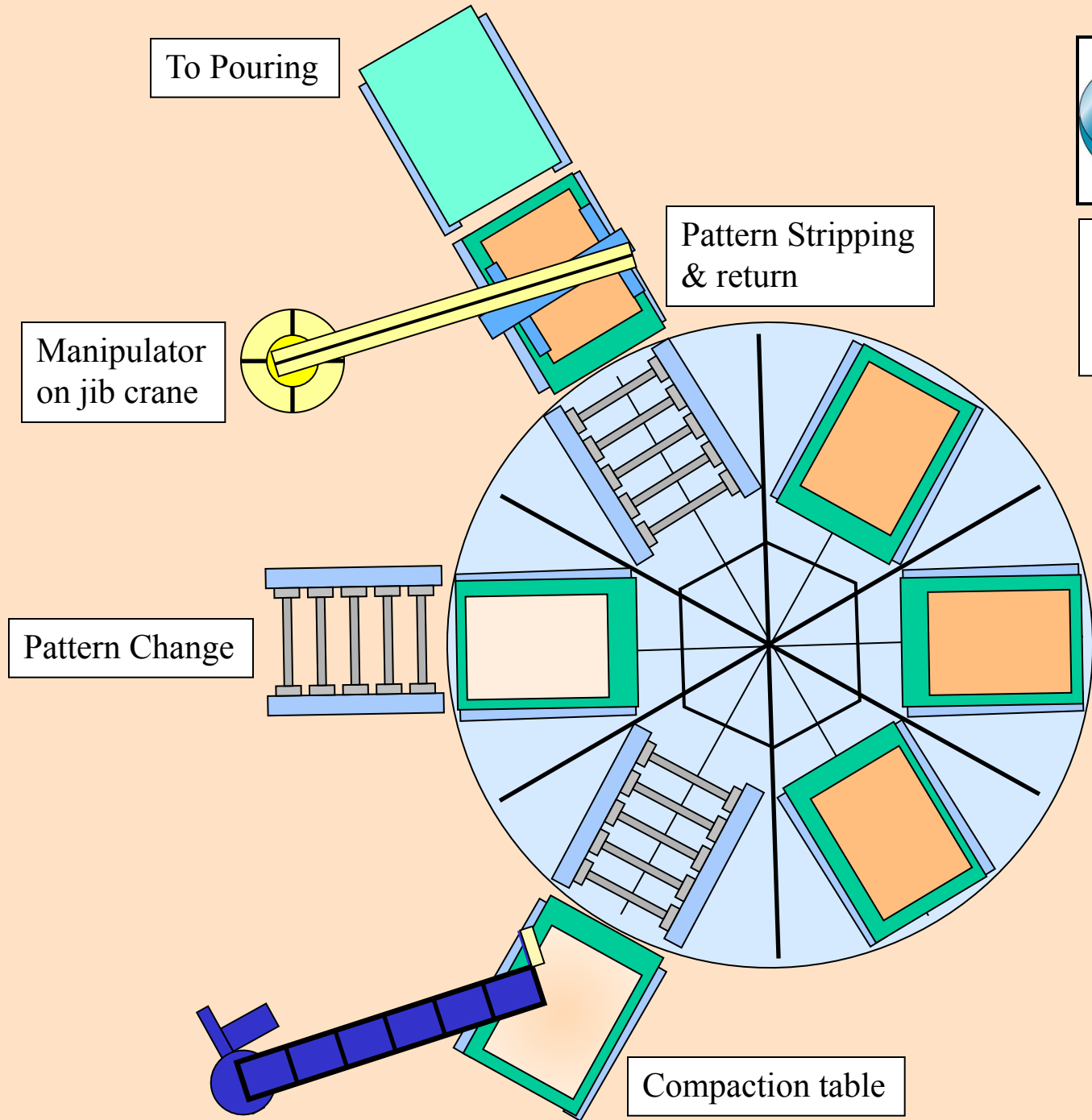
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Pattern Change

Compaction table



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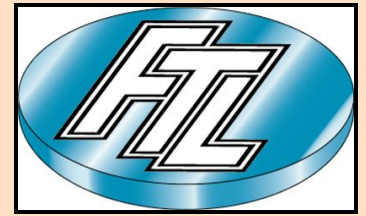
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on jib crane

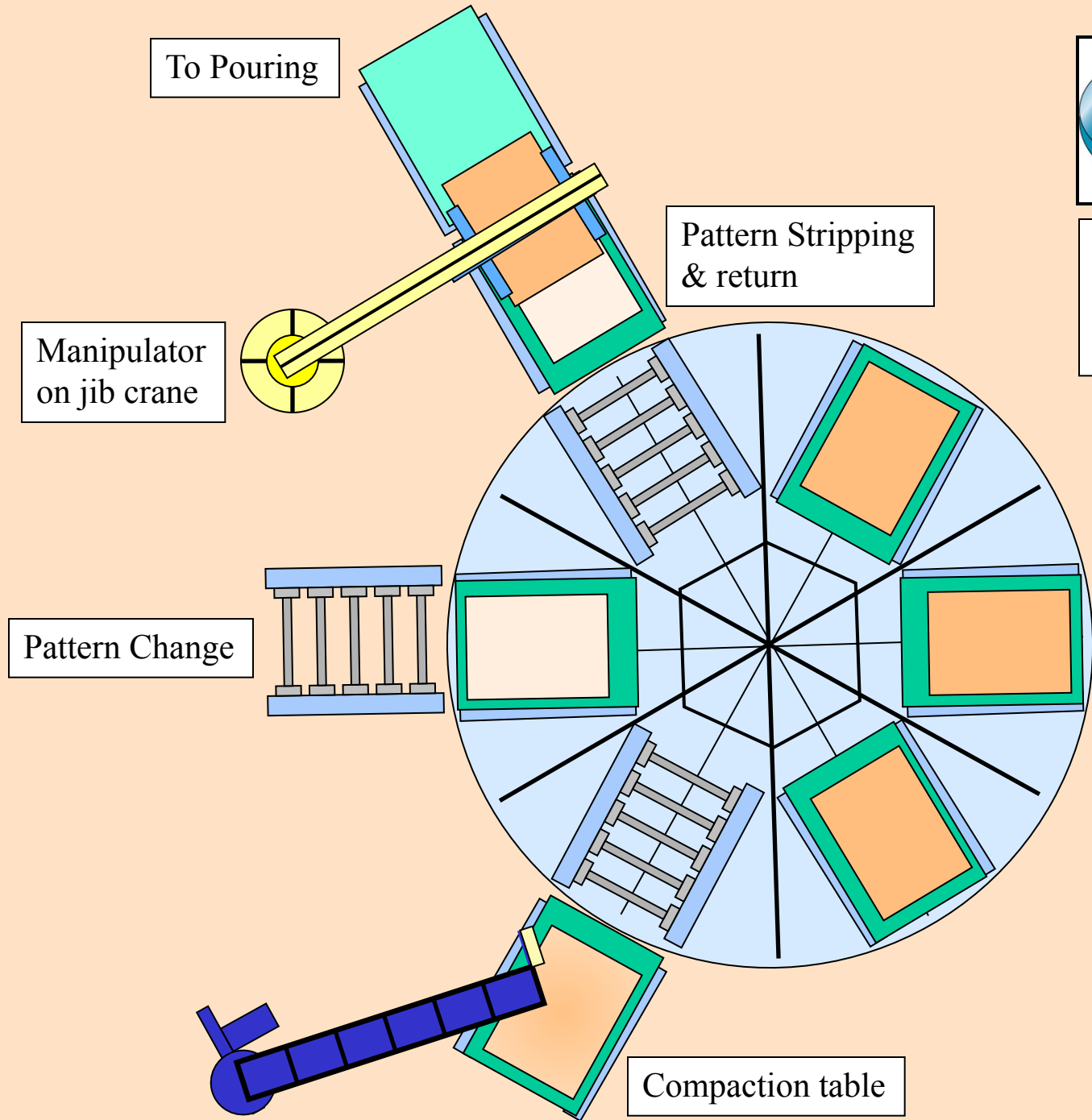
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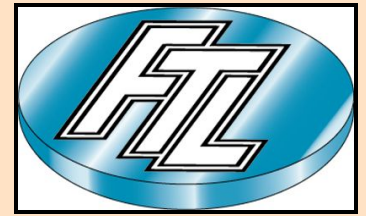
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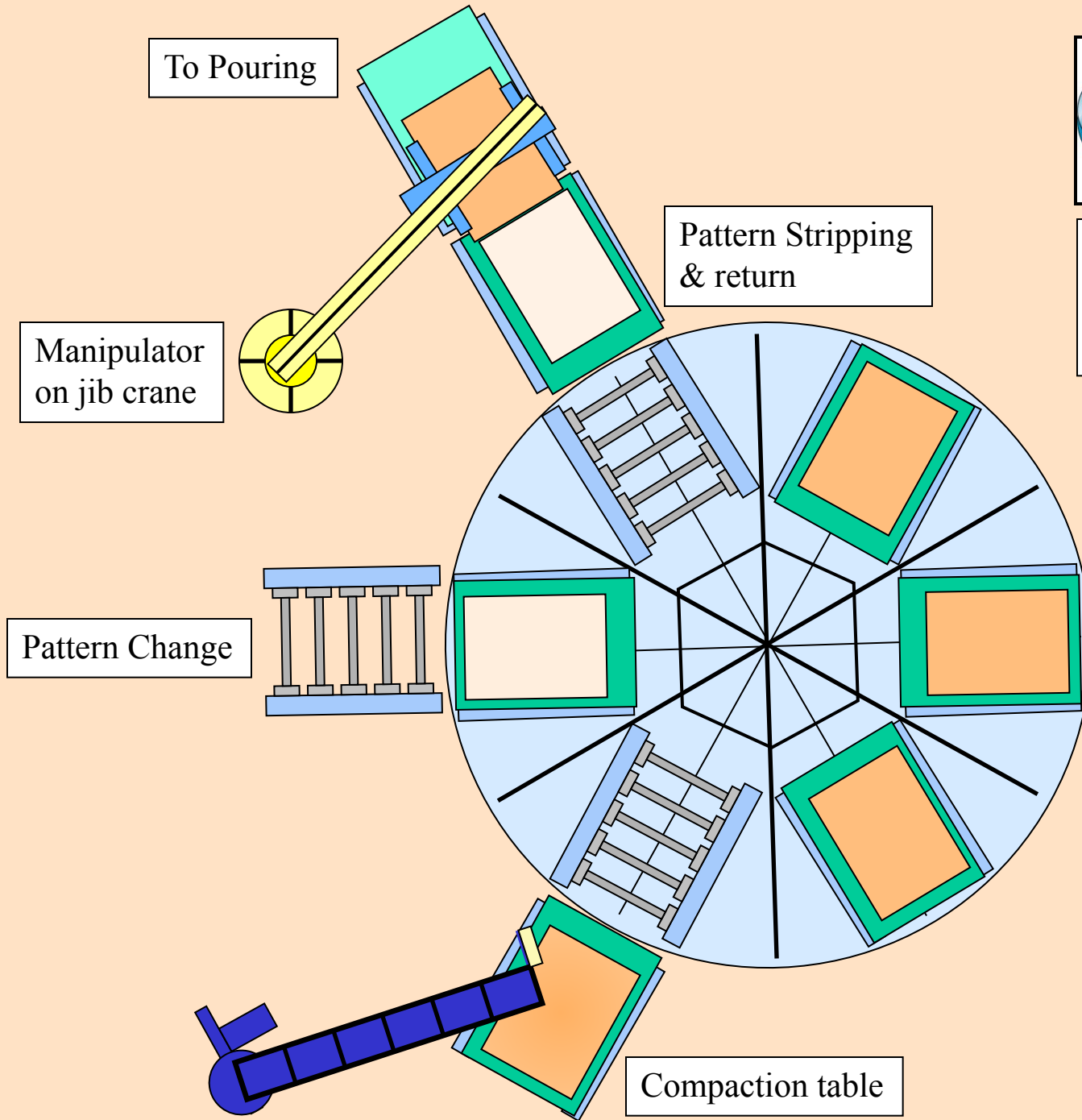
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Pattern Change

Compaction table



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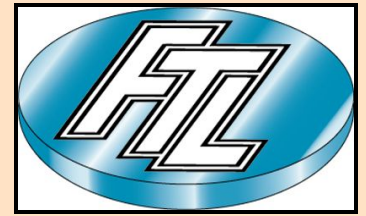
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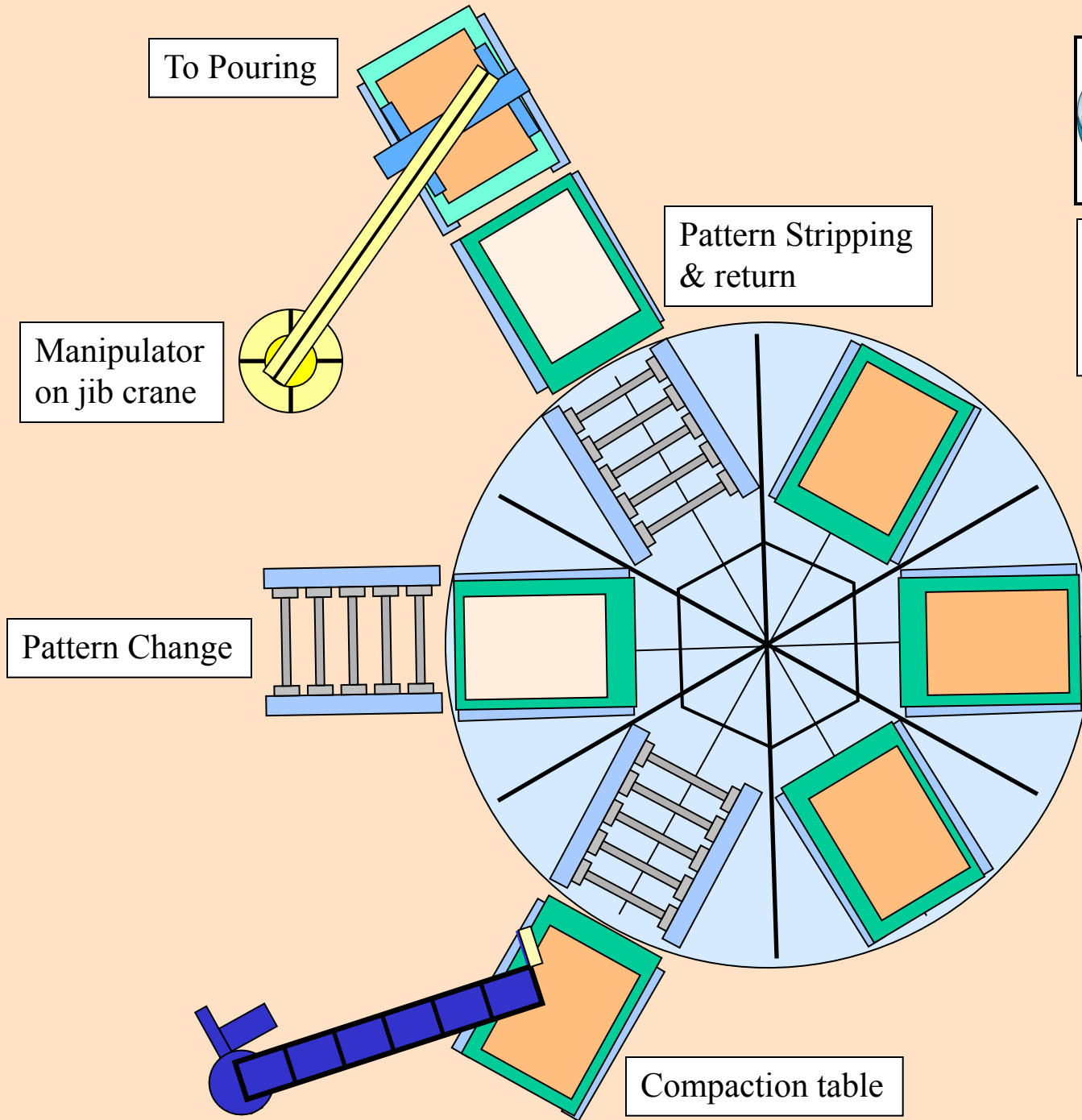
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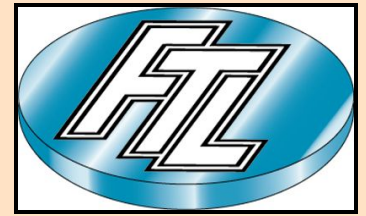
Pattern Change

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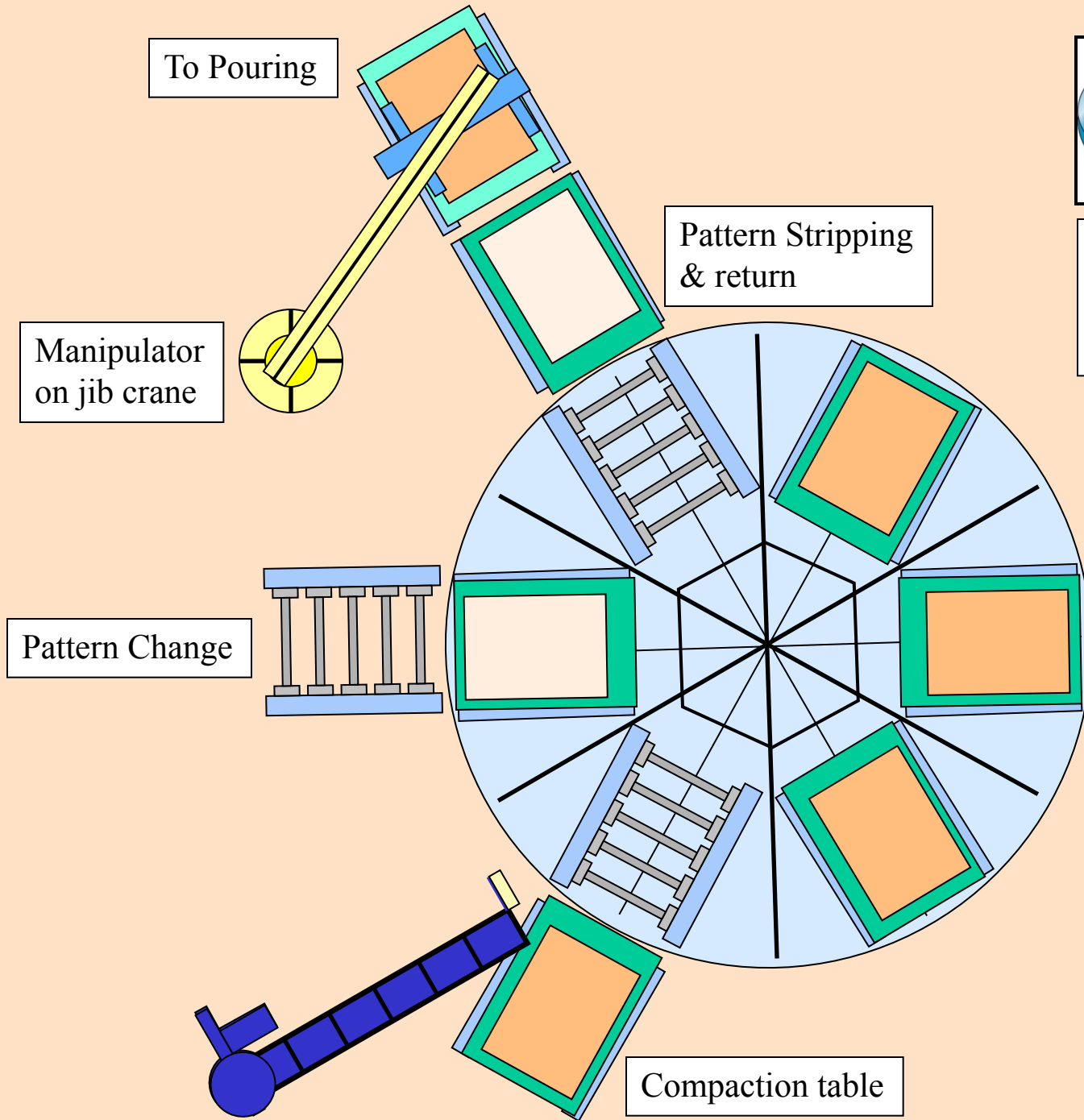


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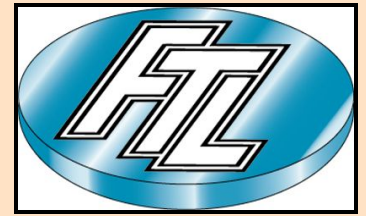
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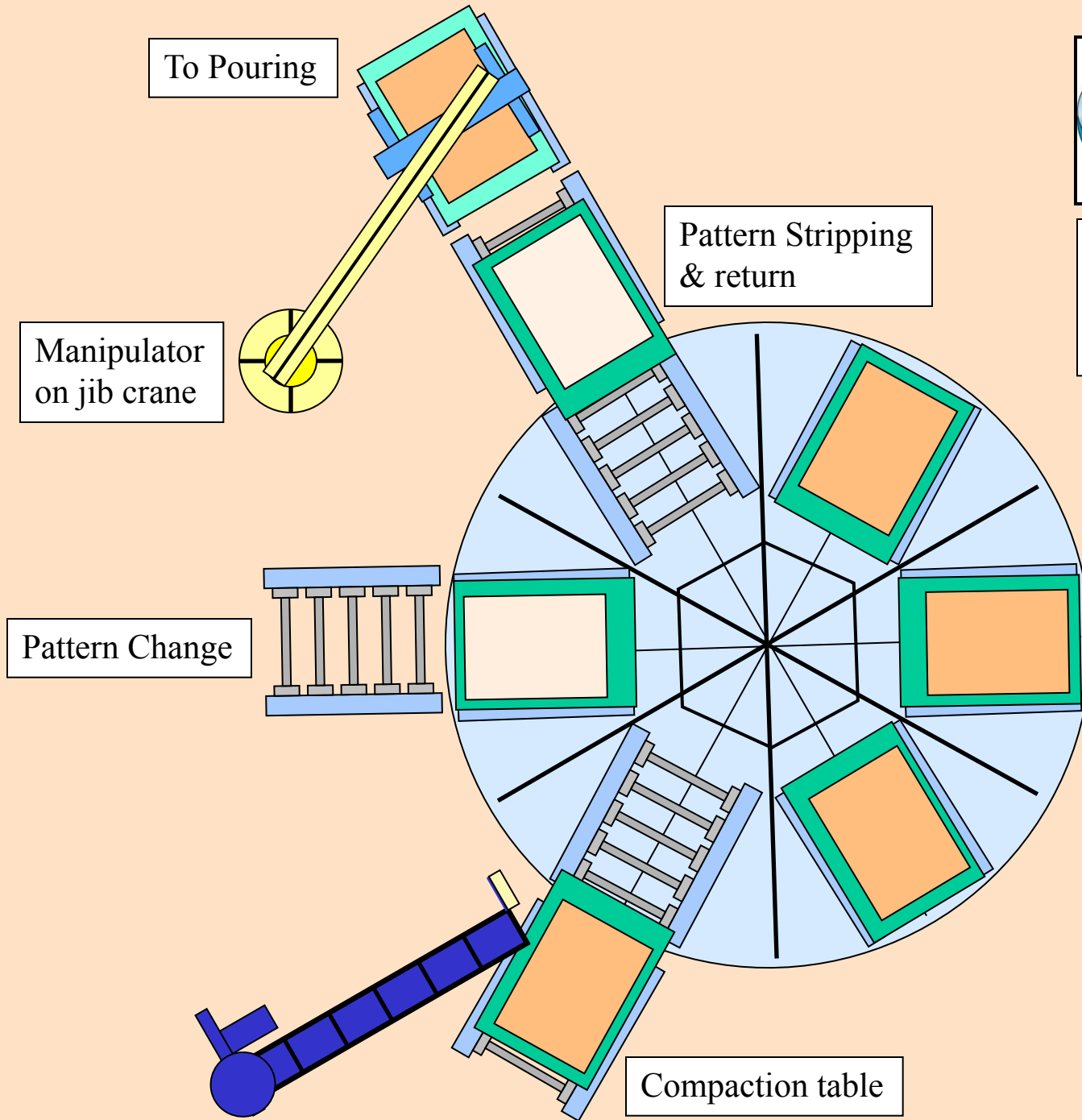
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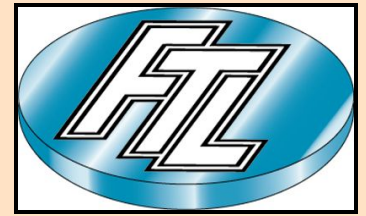
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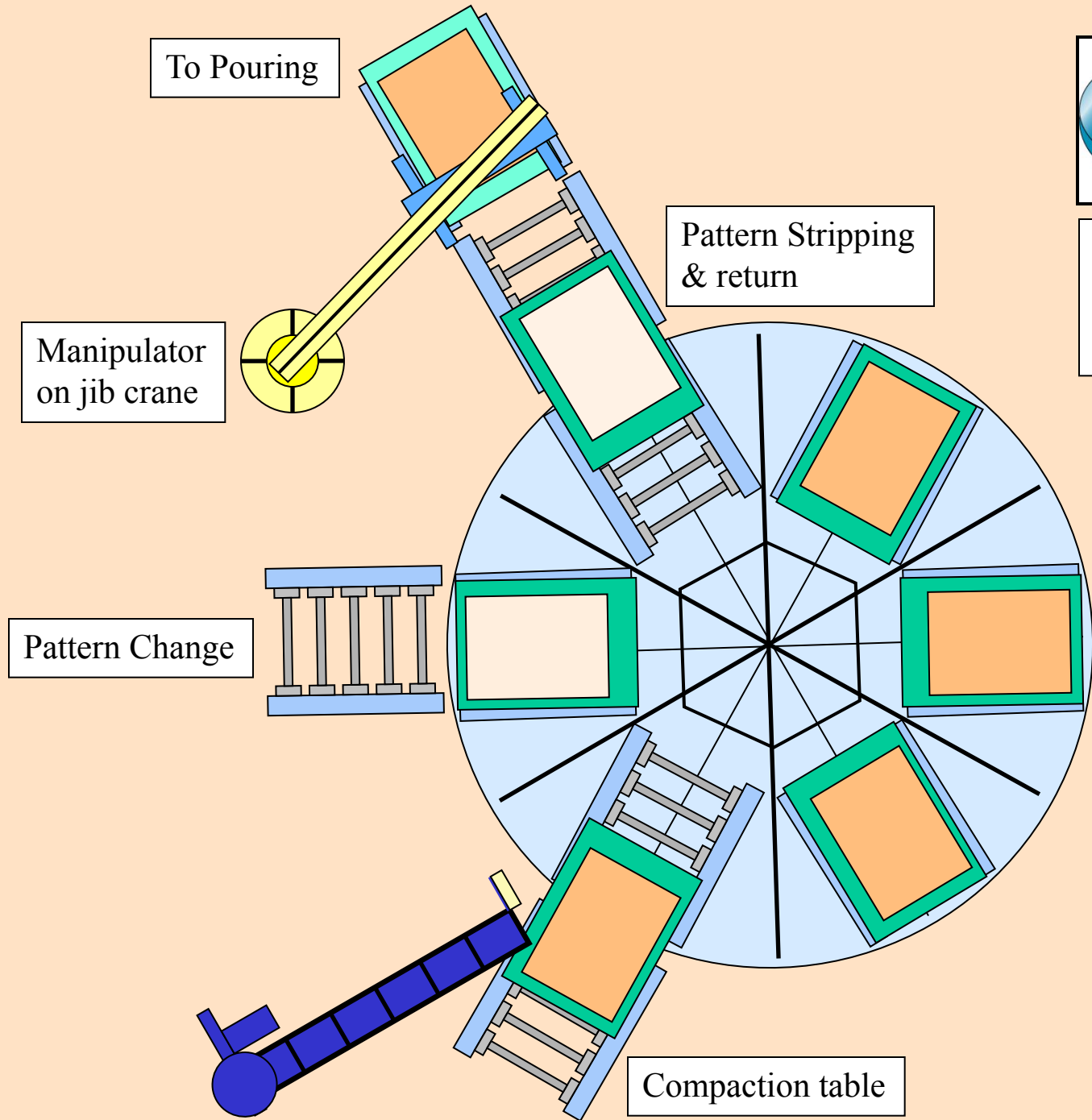


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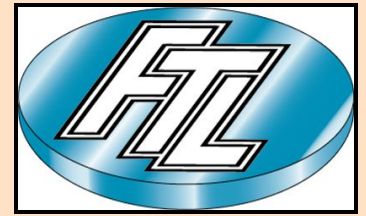
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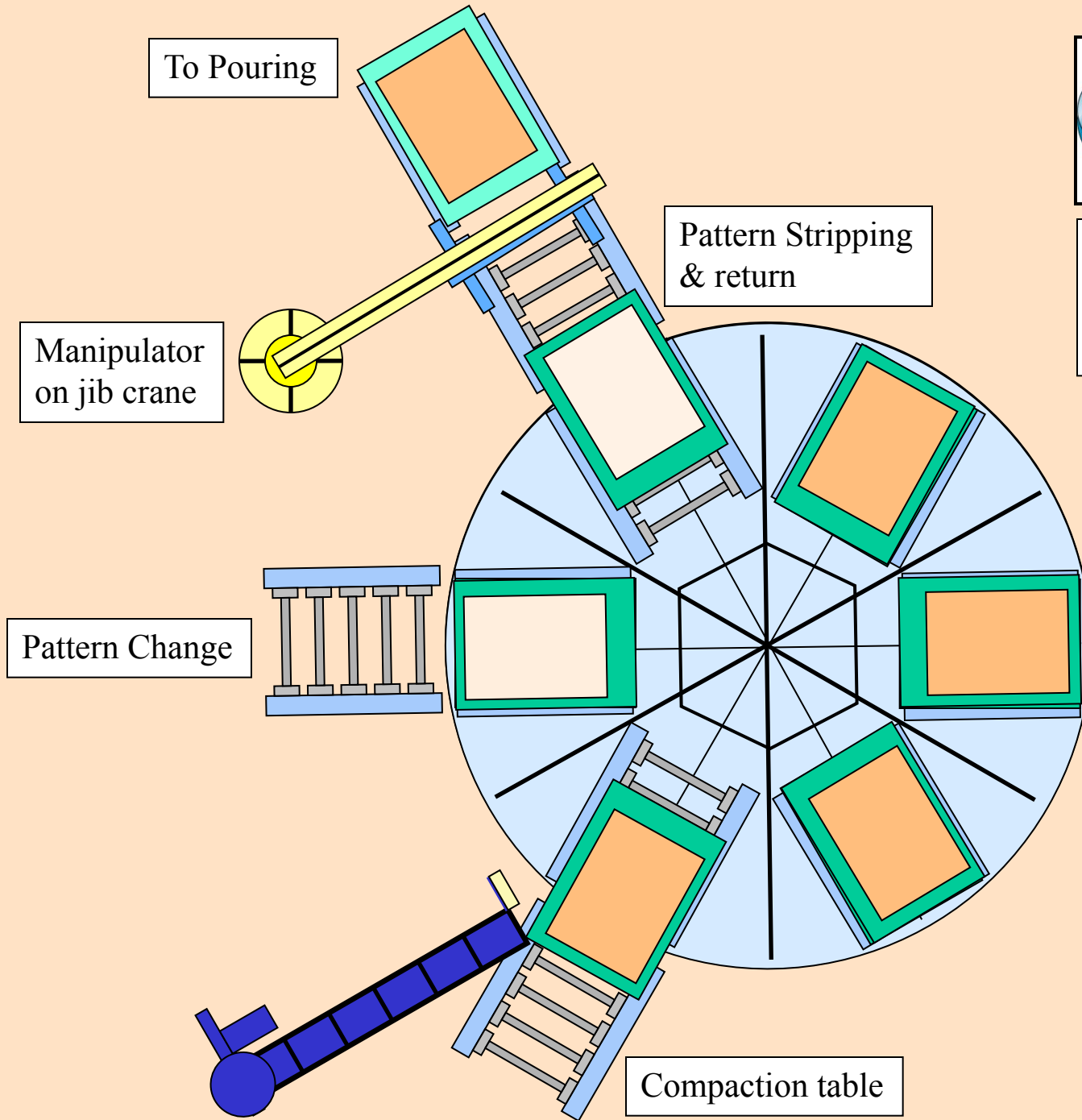
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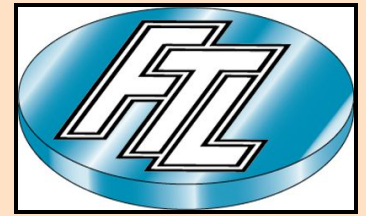
Pattern Change

Compaction table

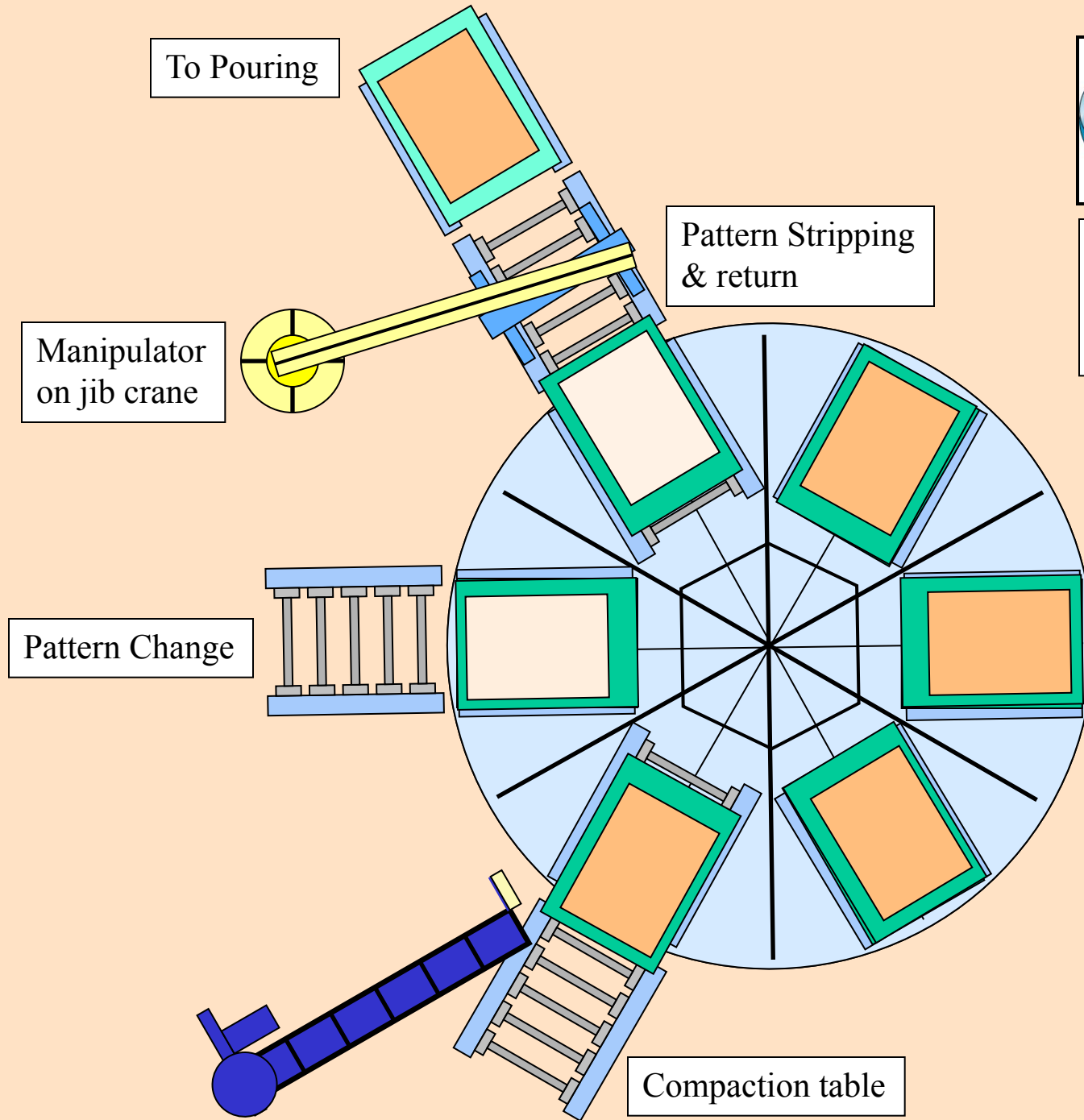


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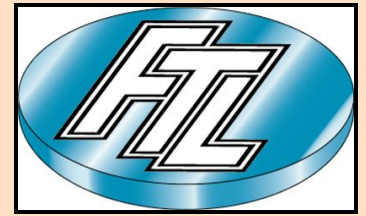




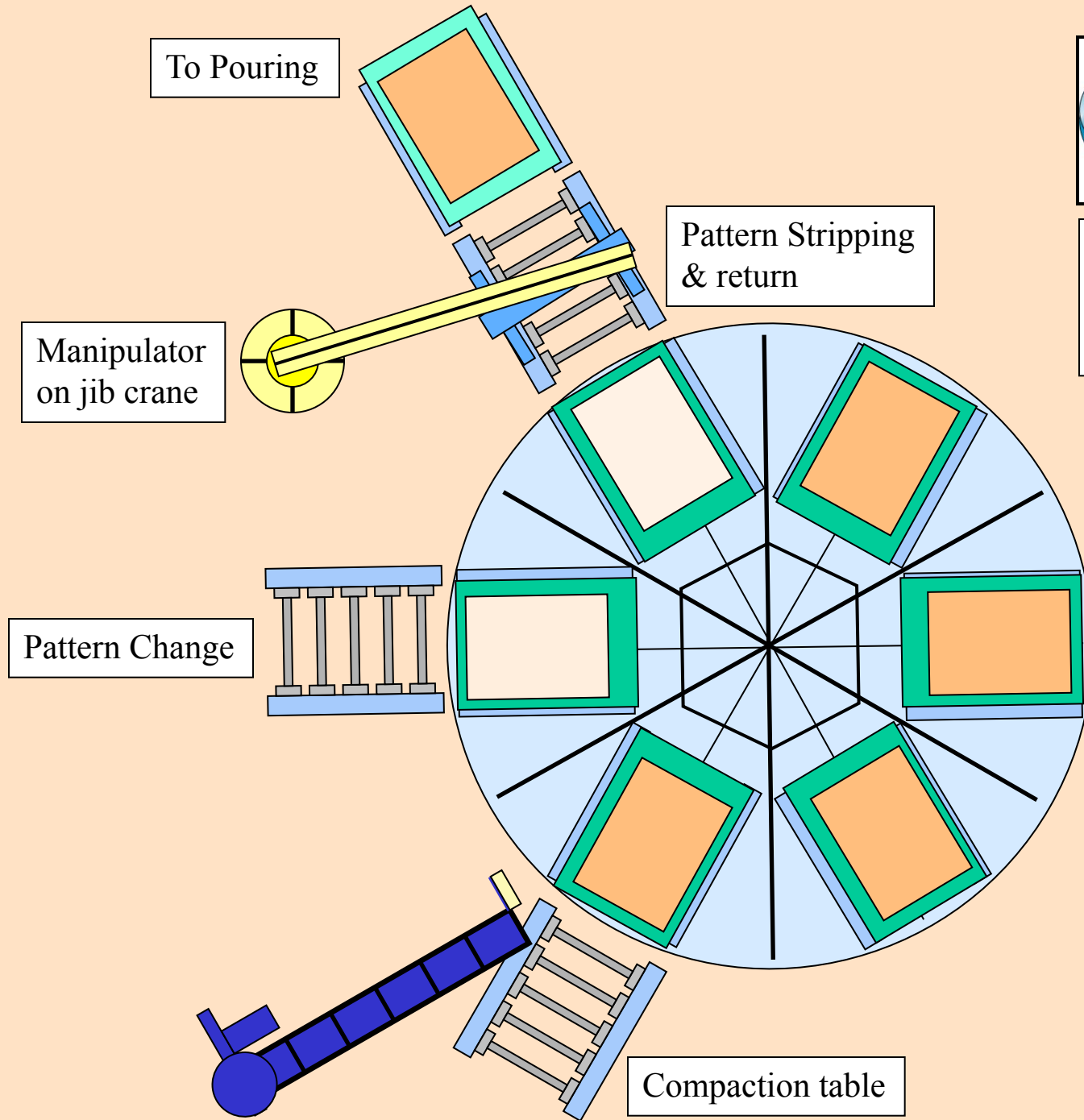
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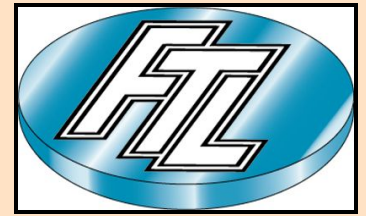




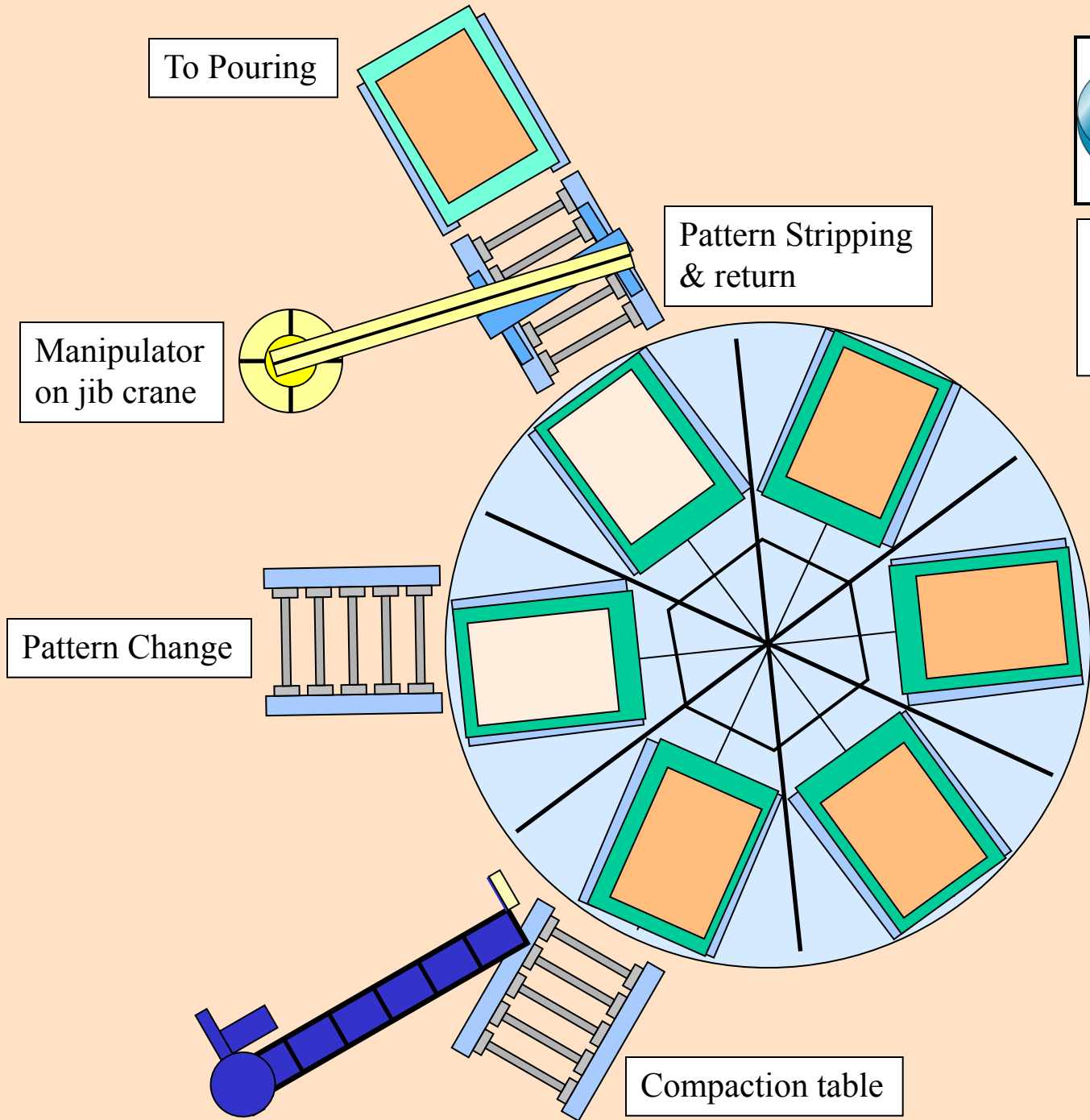


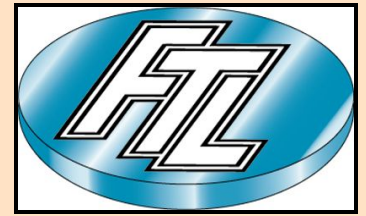
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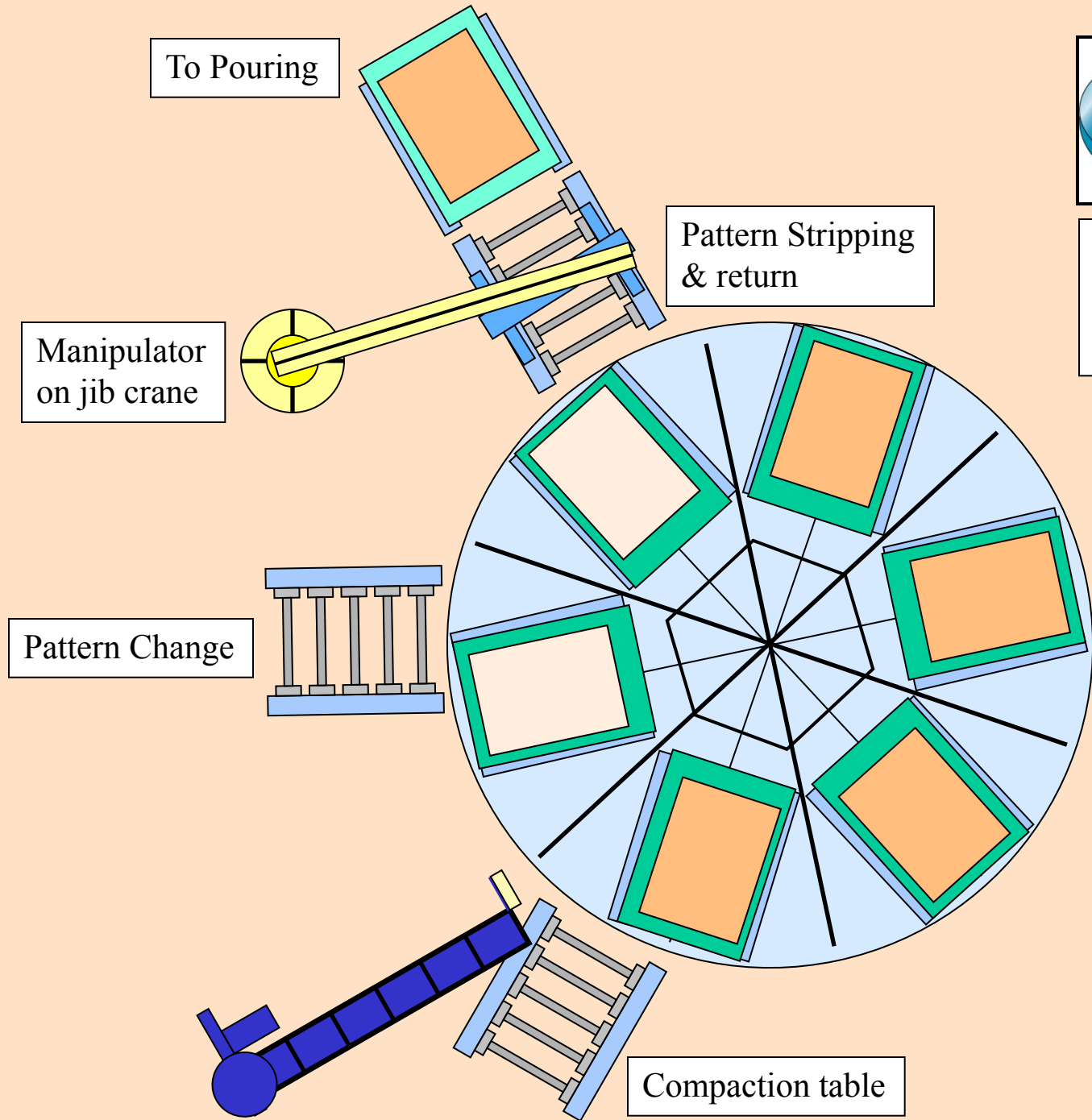


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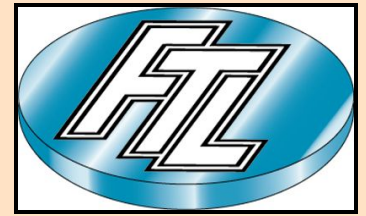
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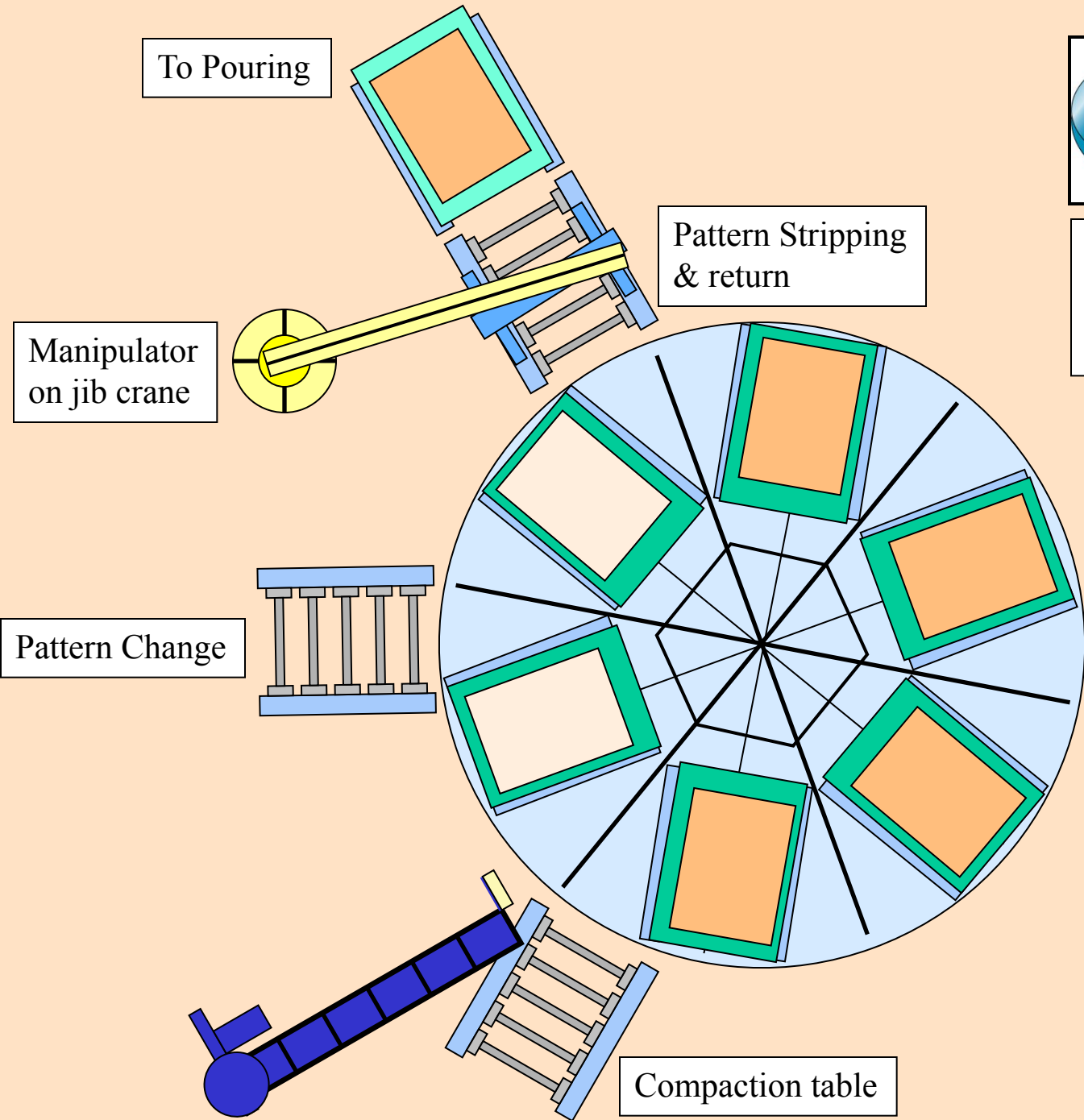
Manipulator  
on jib crane

Pattern Change

Compaction table



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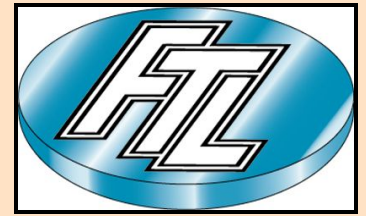
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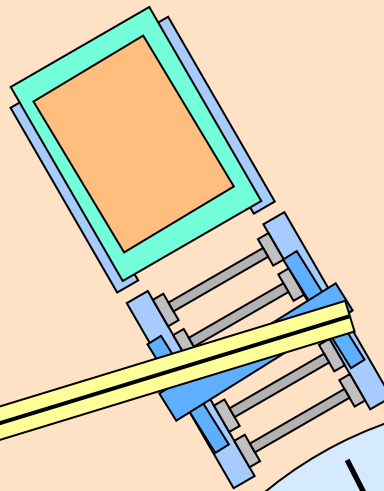
Pattern Change

Compaction table

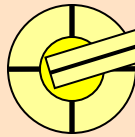


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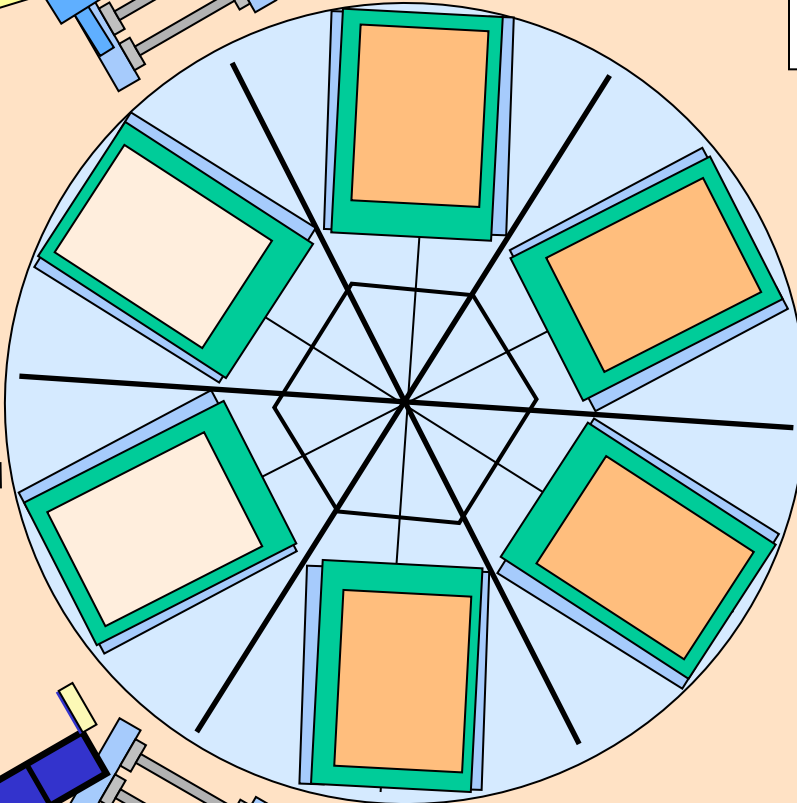
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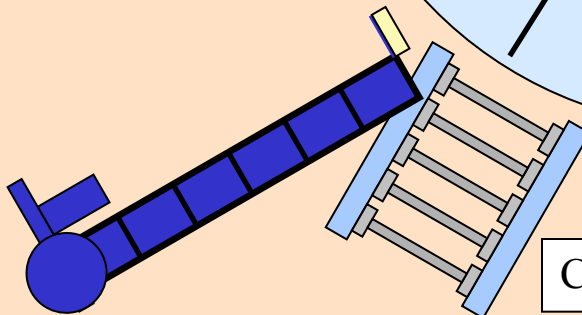
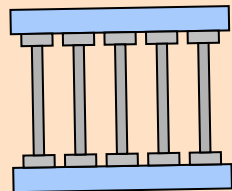
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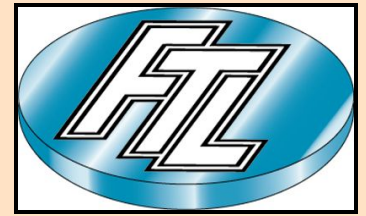
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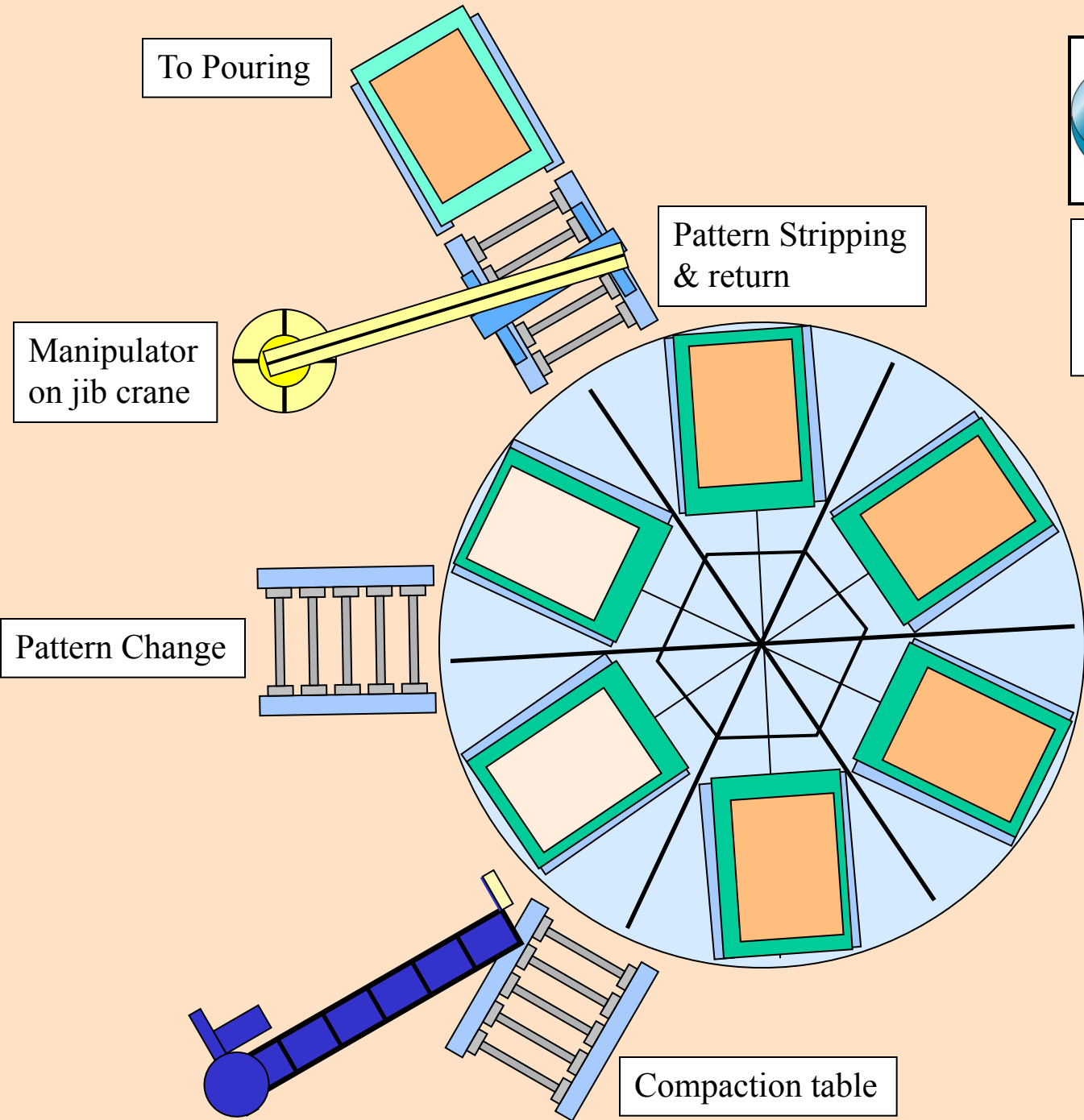
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Compaction table



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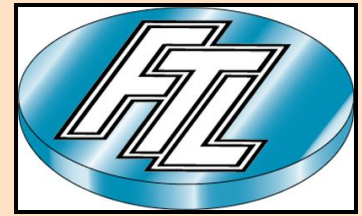
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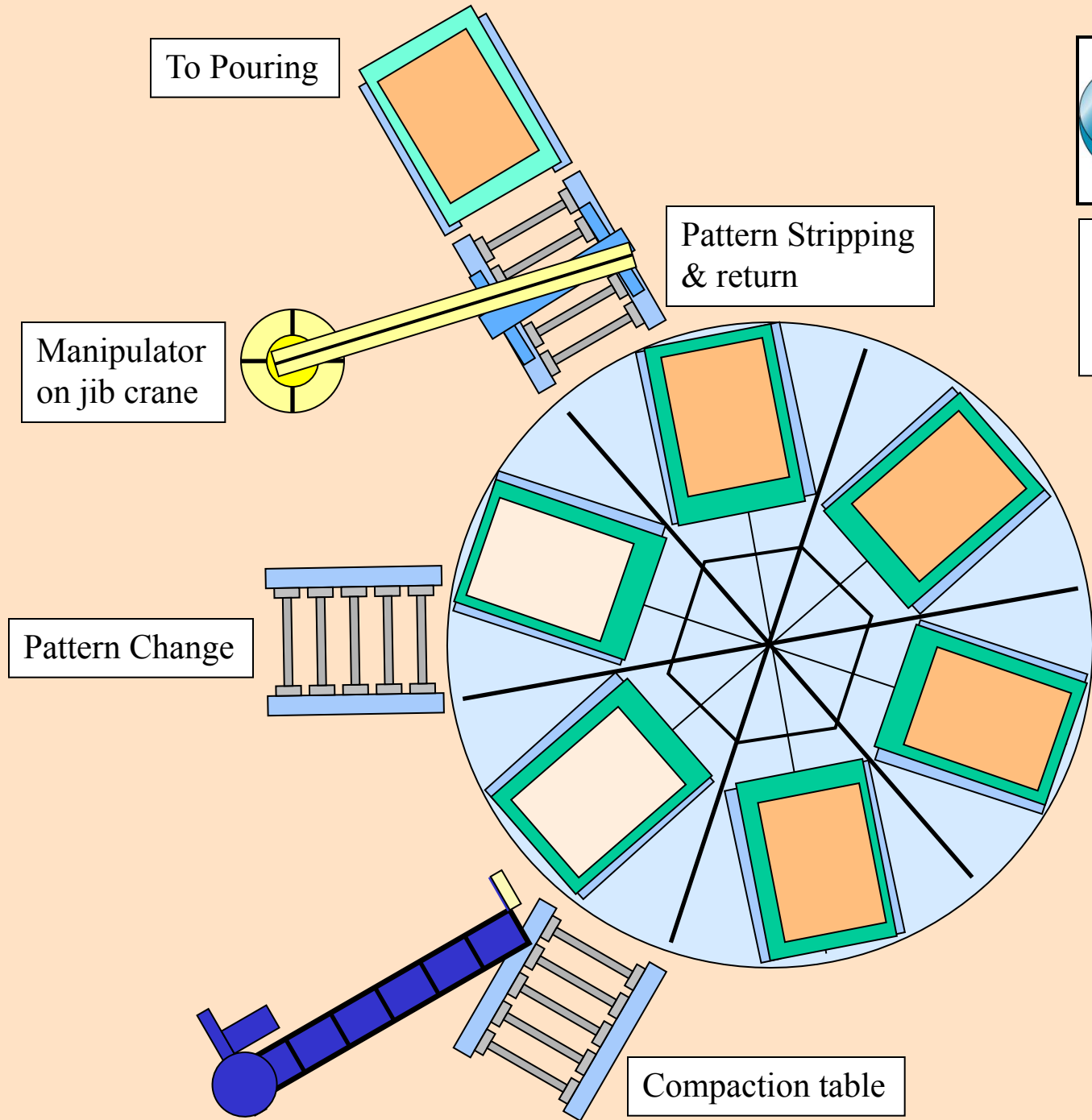
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Pattern Change

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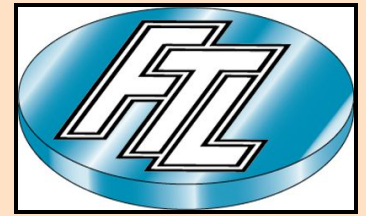
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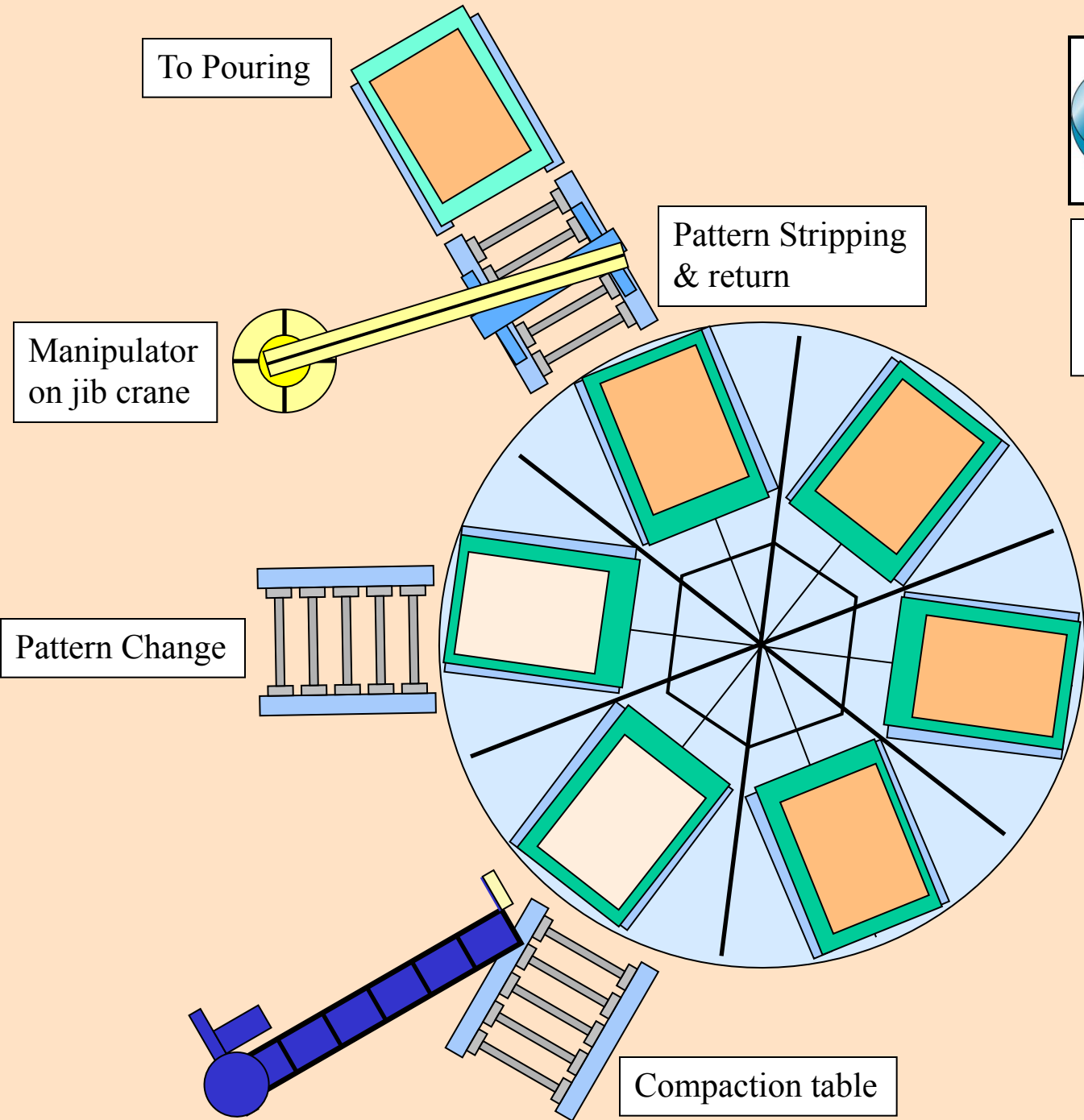
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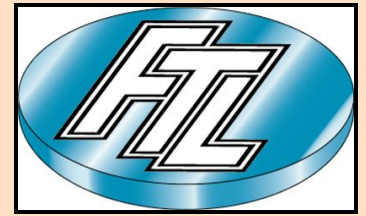
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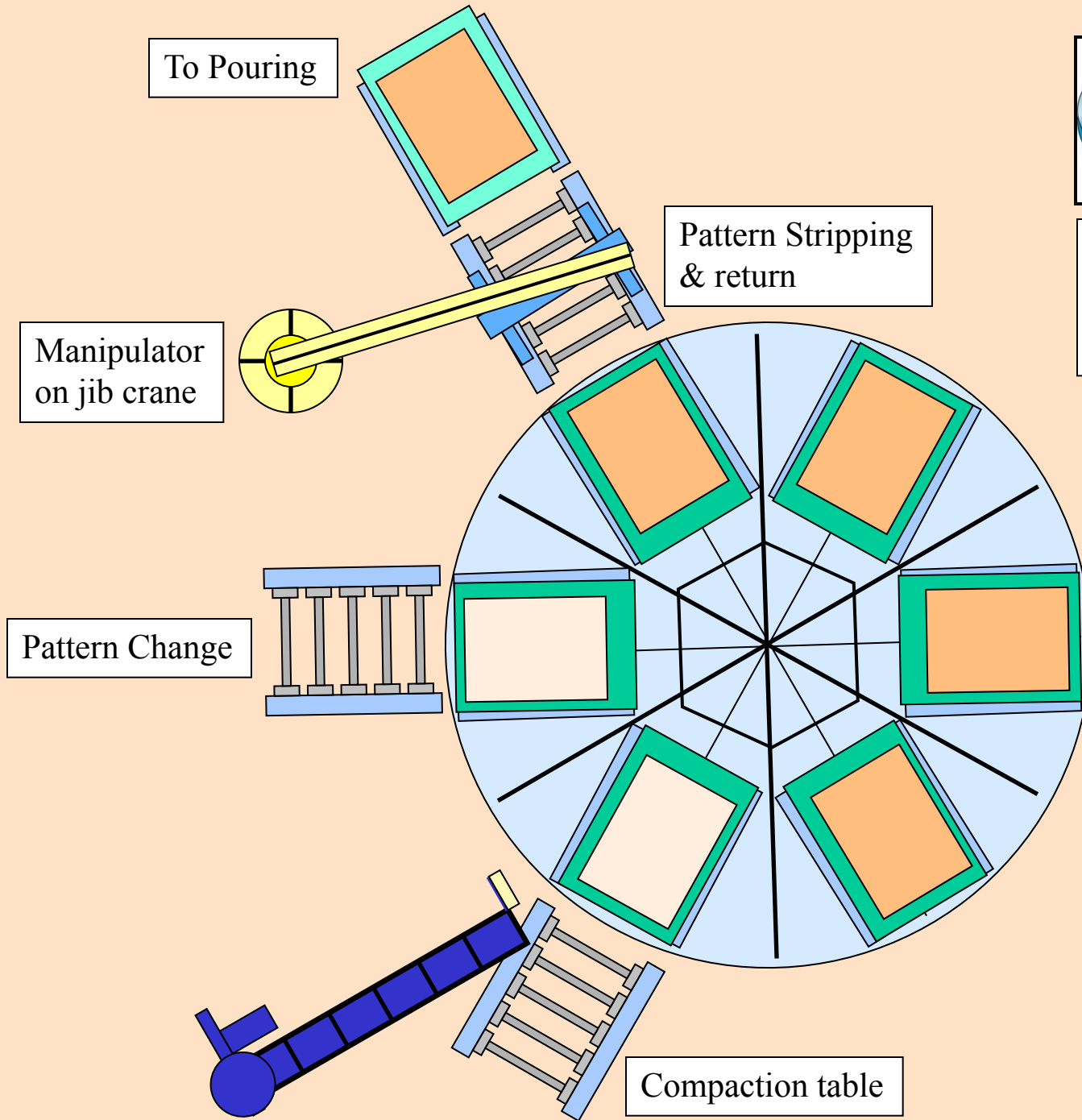
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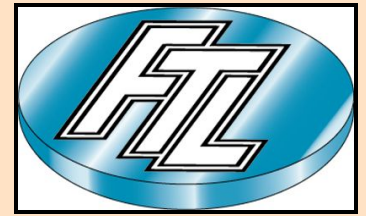
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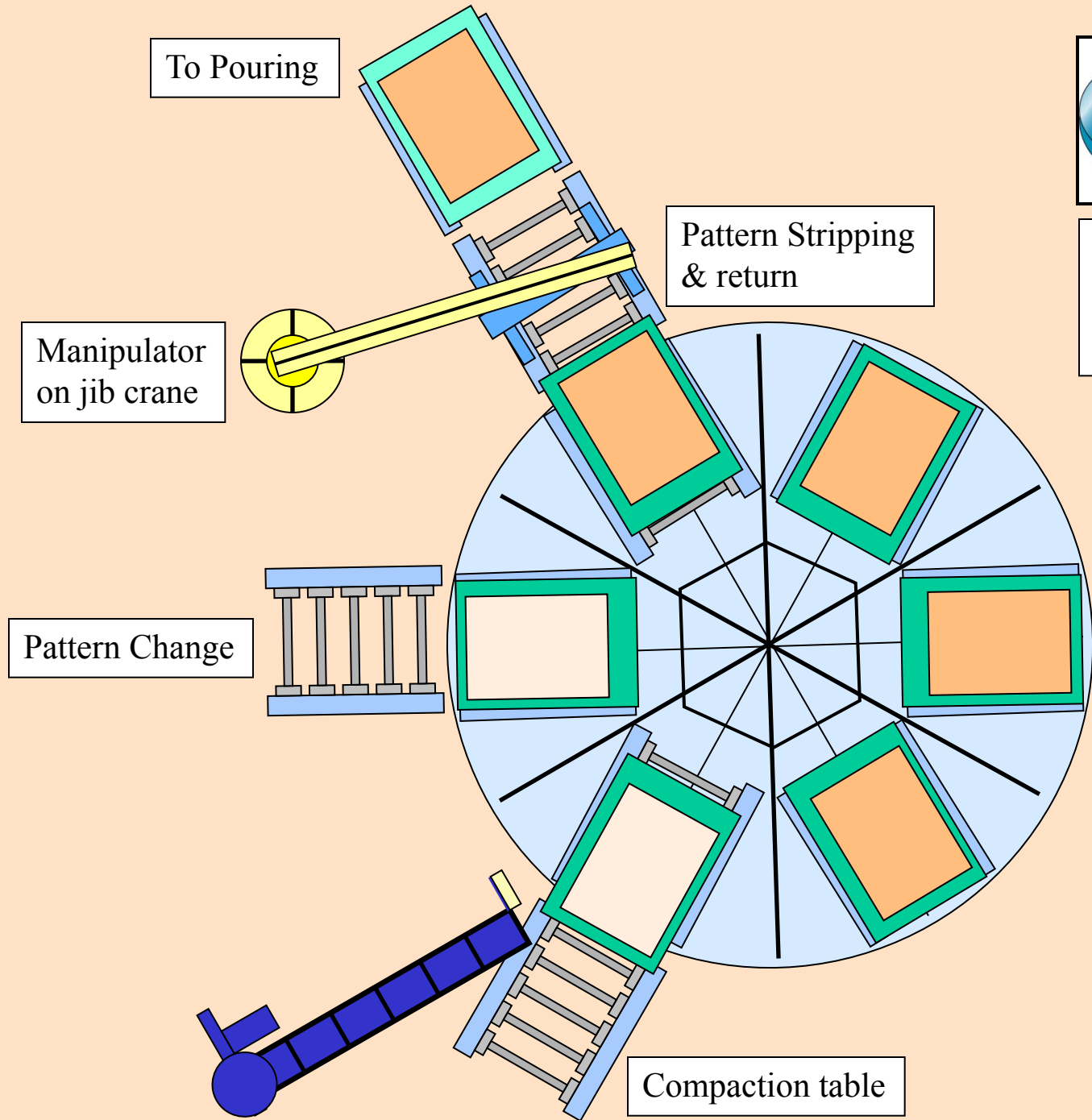


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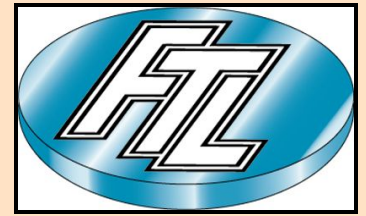
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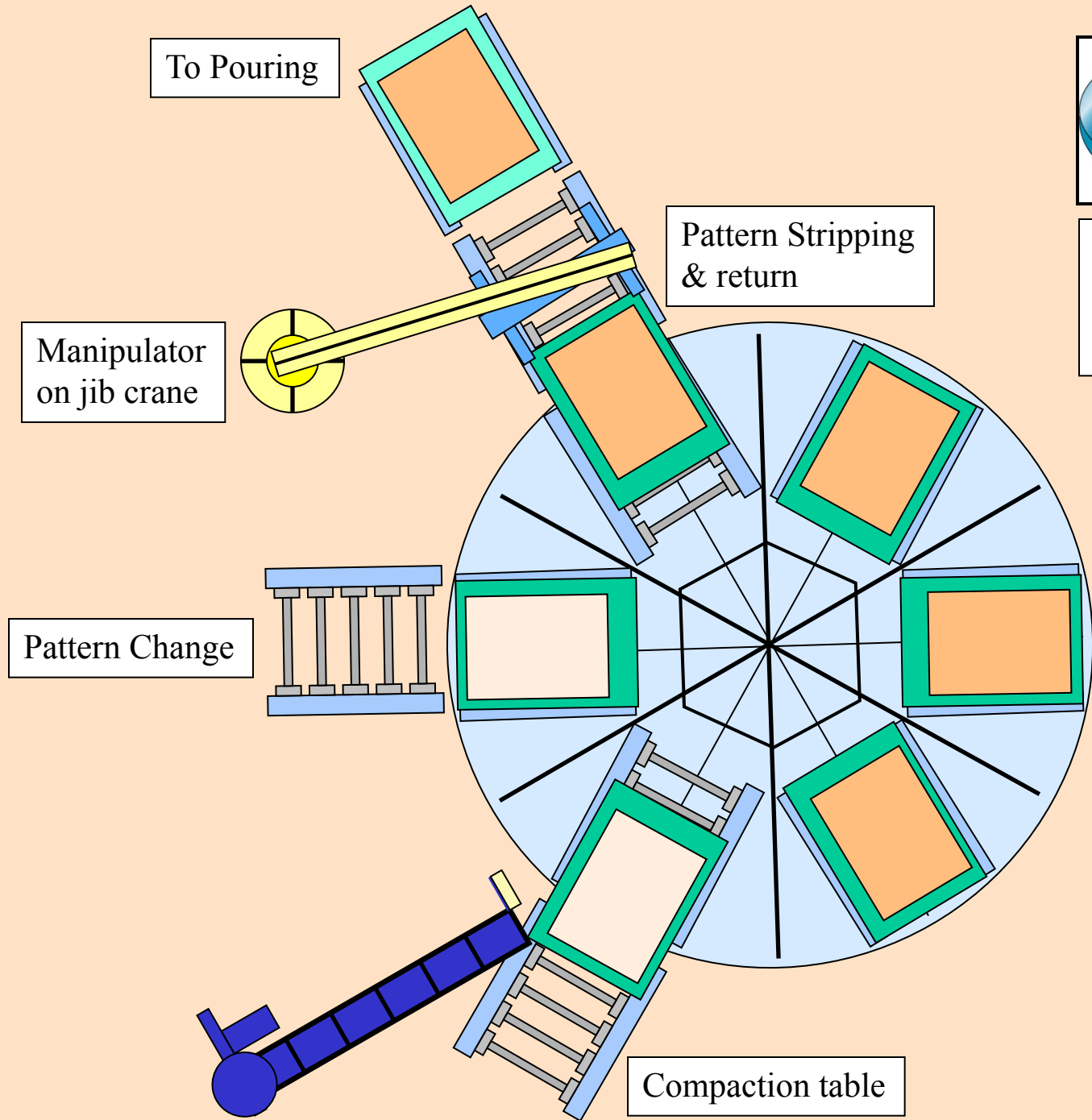
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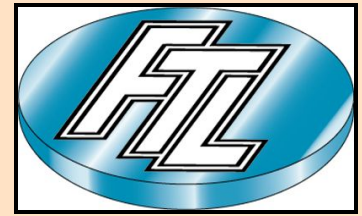
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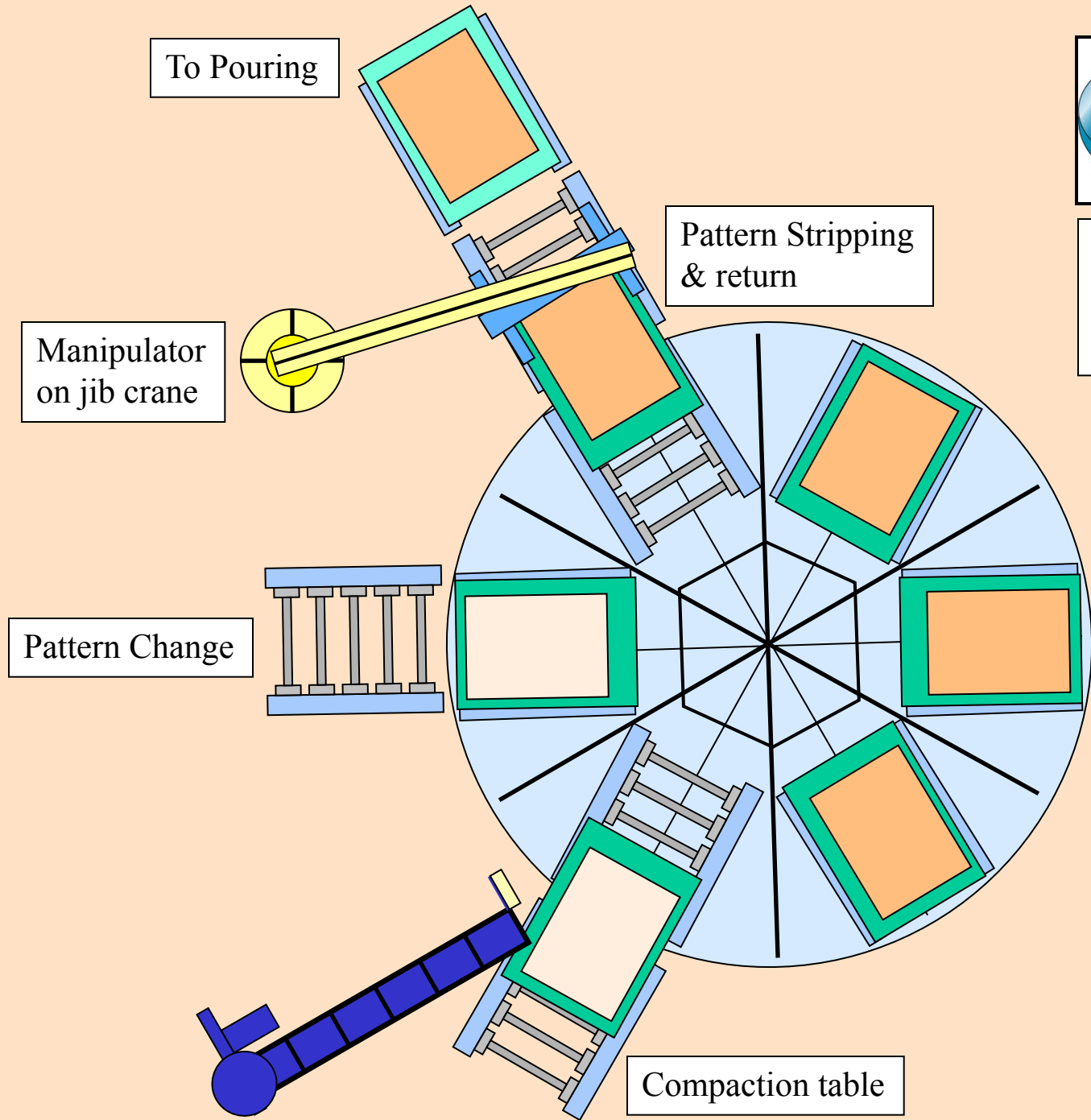
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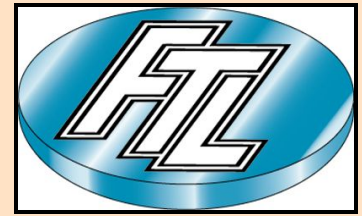
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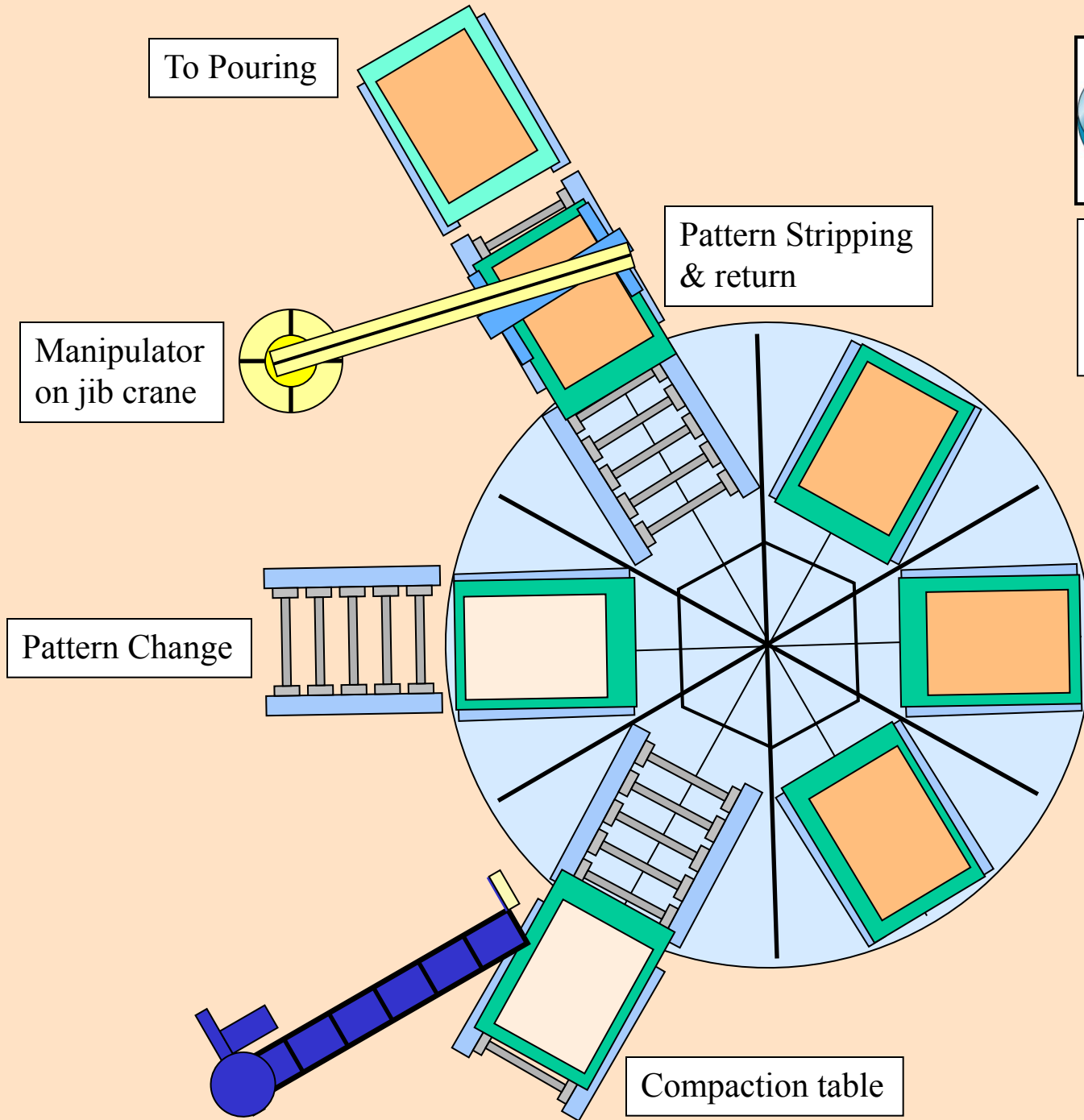


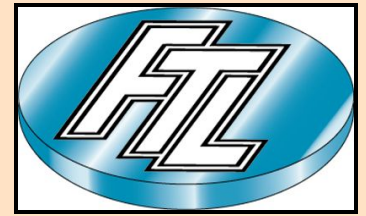
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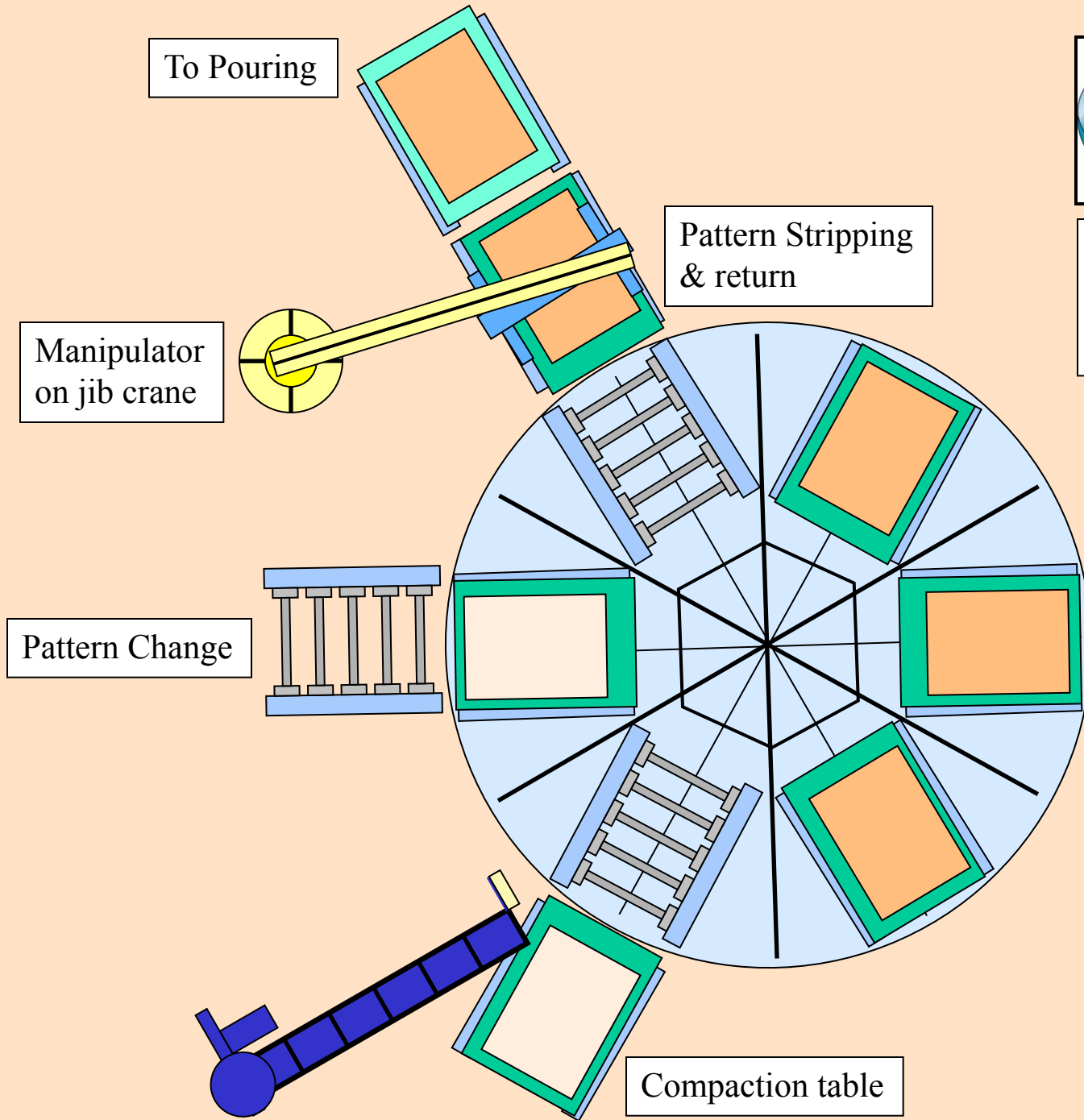


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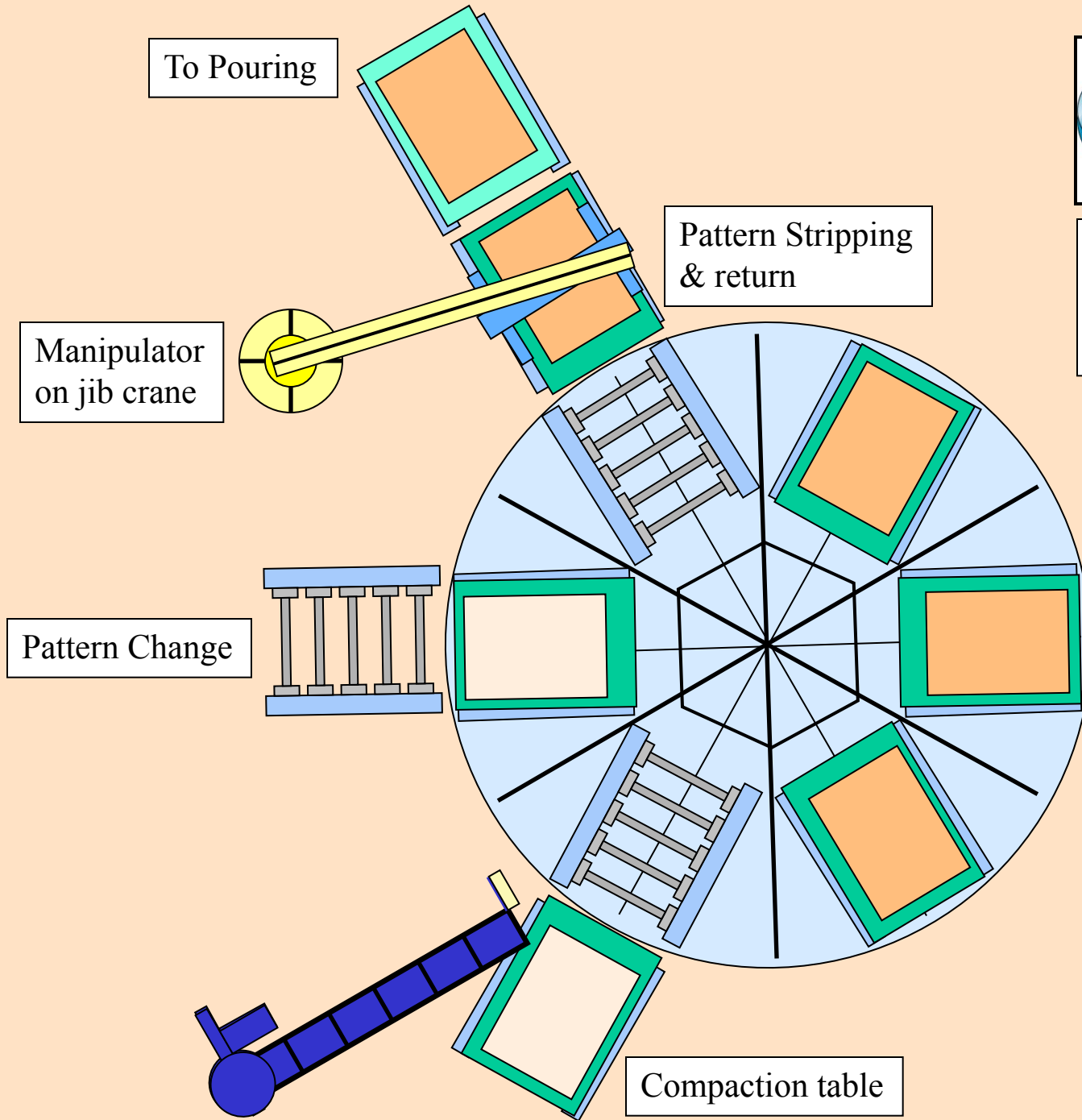


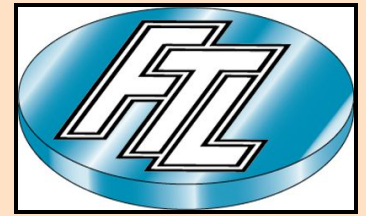
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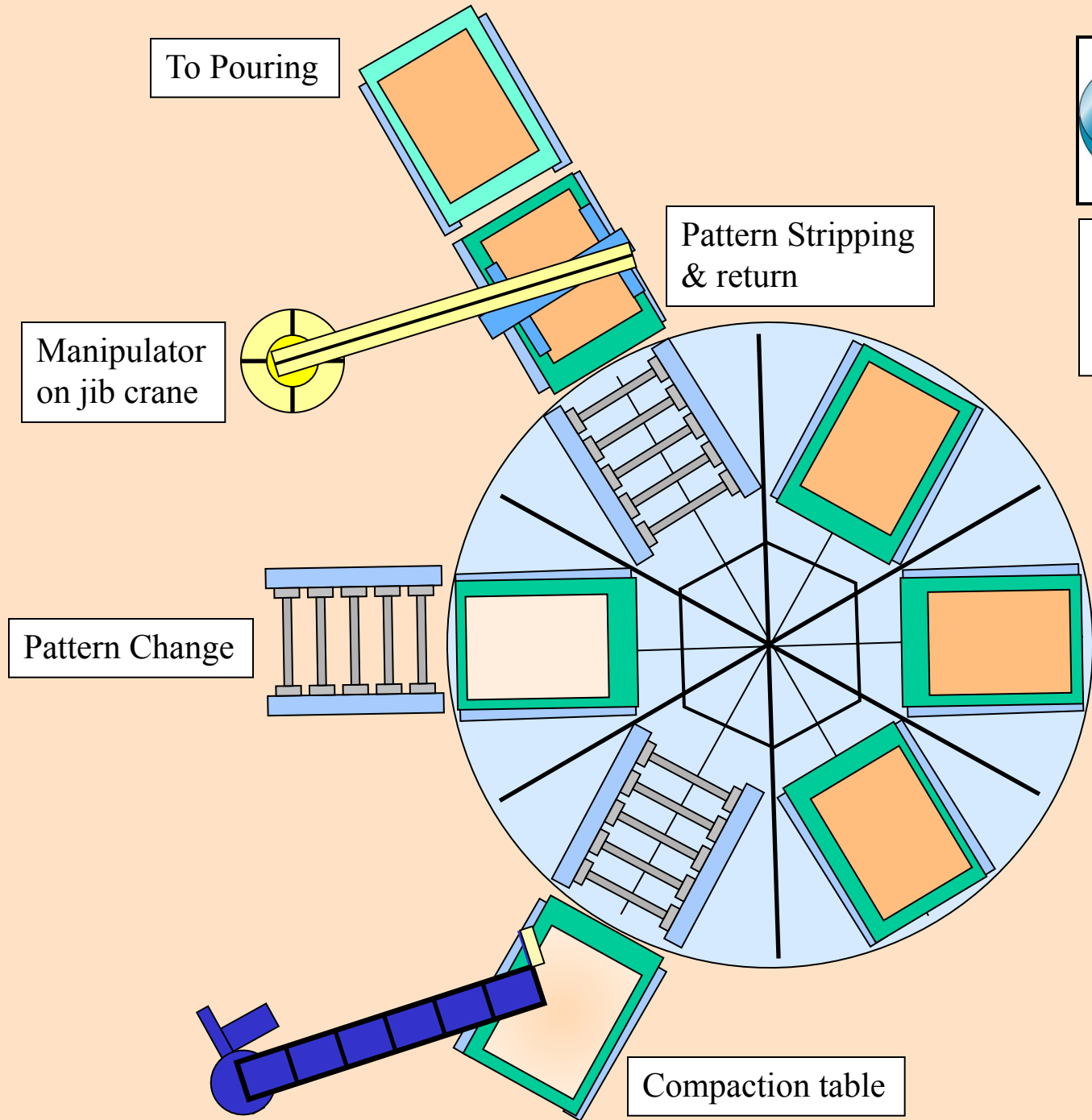


**TYPICAL  
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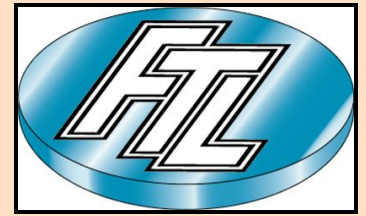




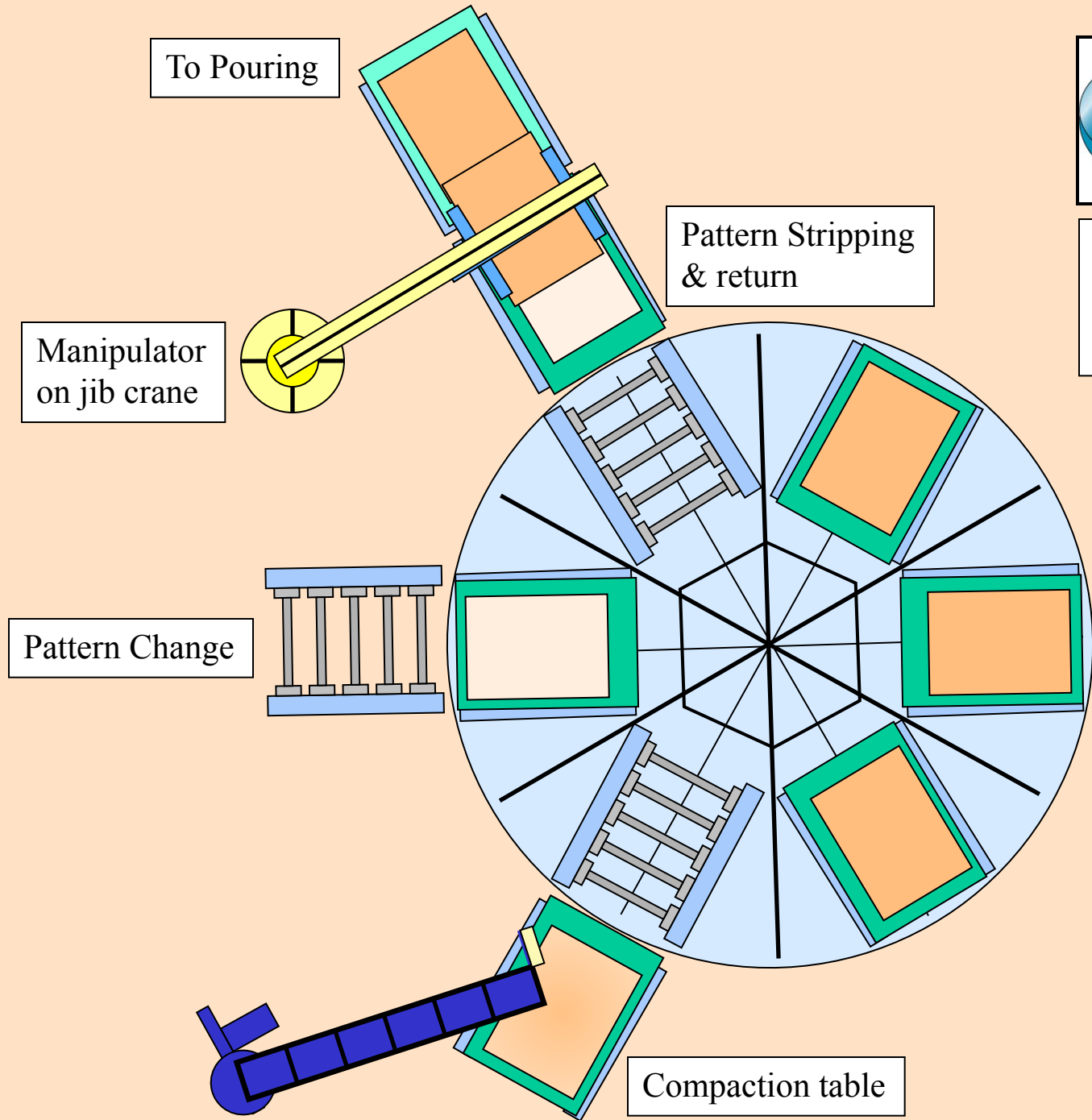
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**TYPICAL  
CAROUSEL  
SYSTEM**



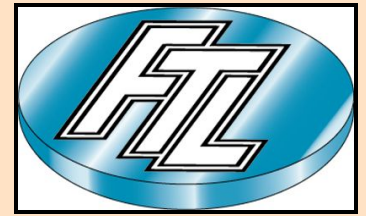
To Pouring

Pattern Stripping  
& return

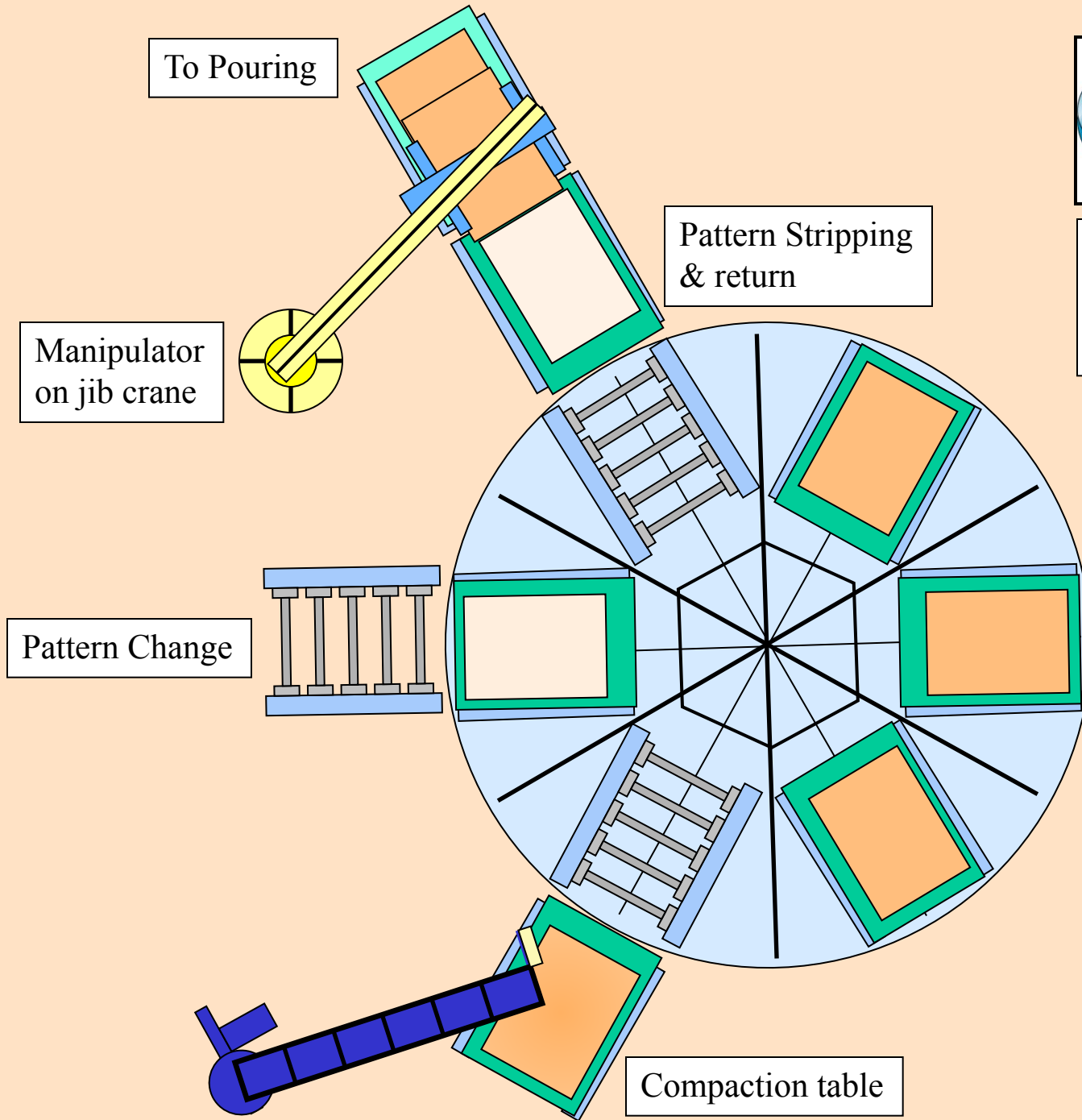
Manipulator  
on jib crane

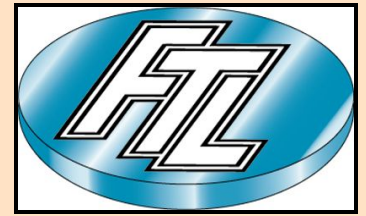
Pattern Change

Compaction table

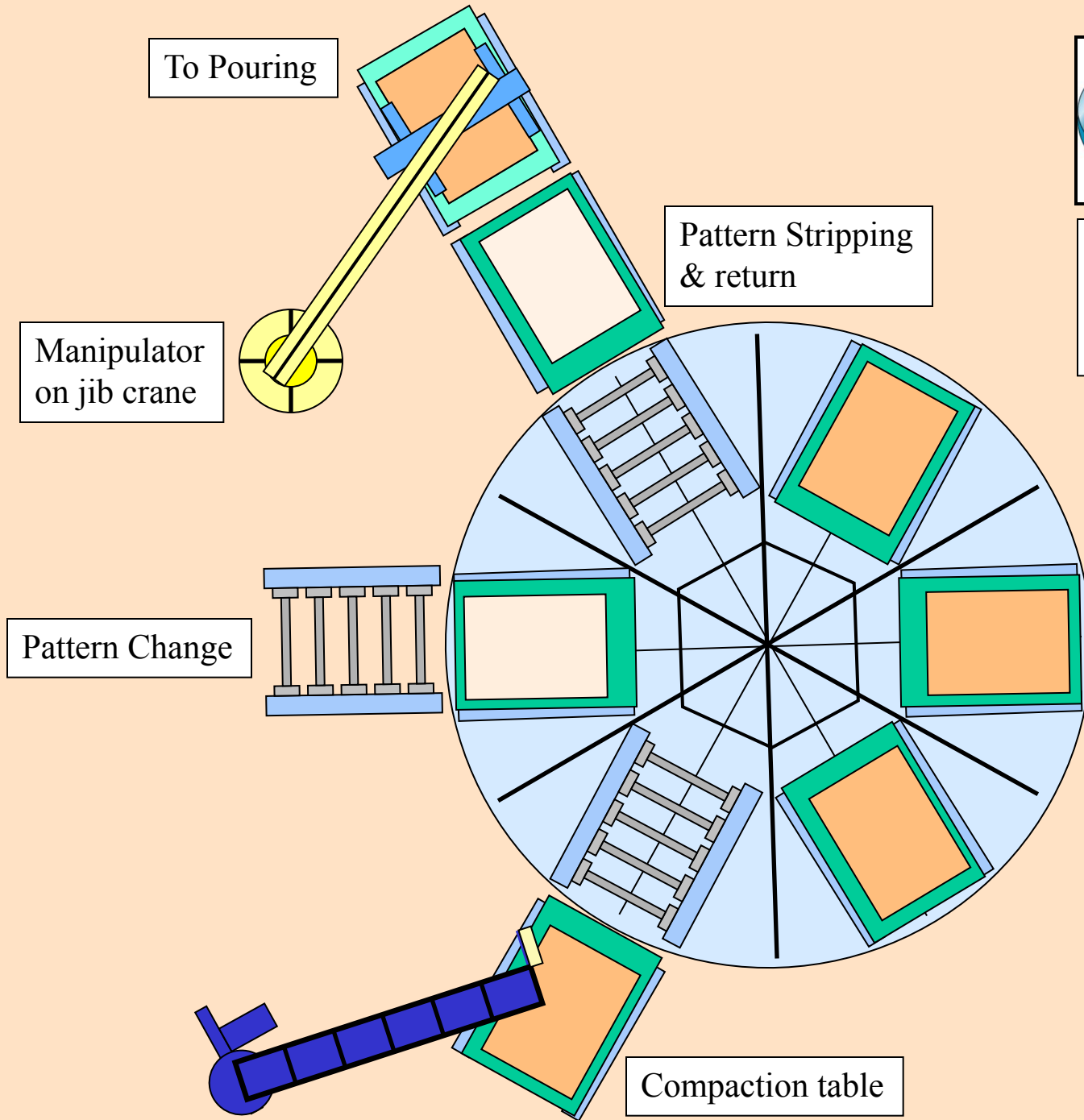


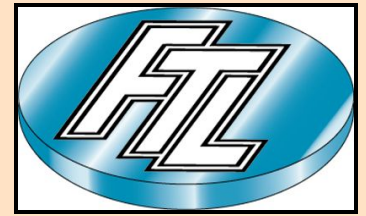
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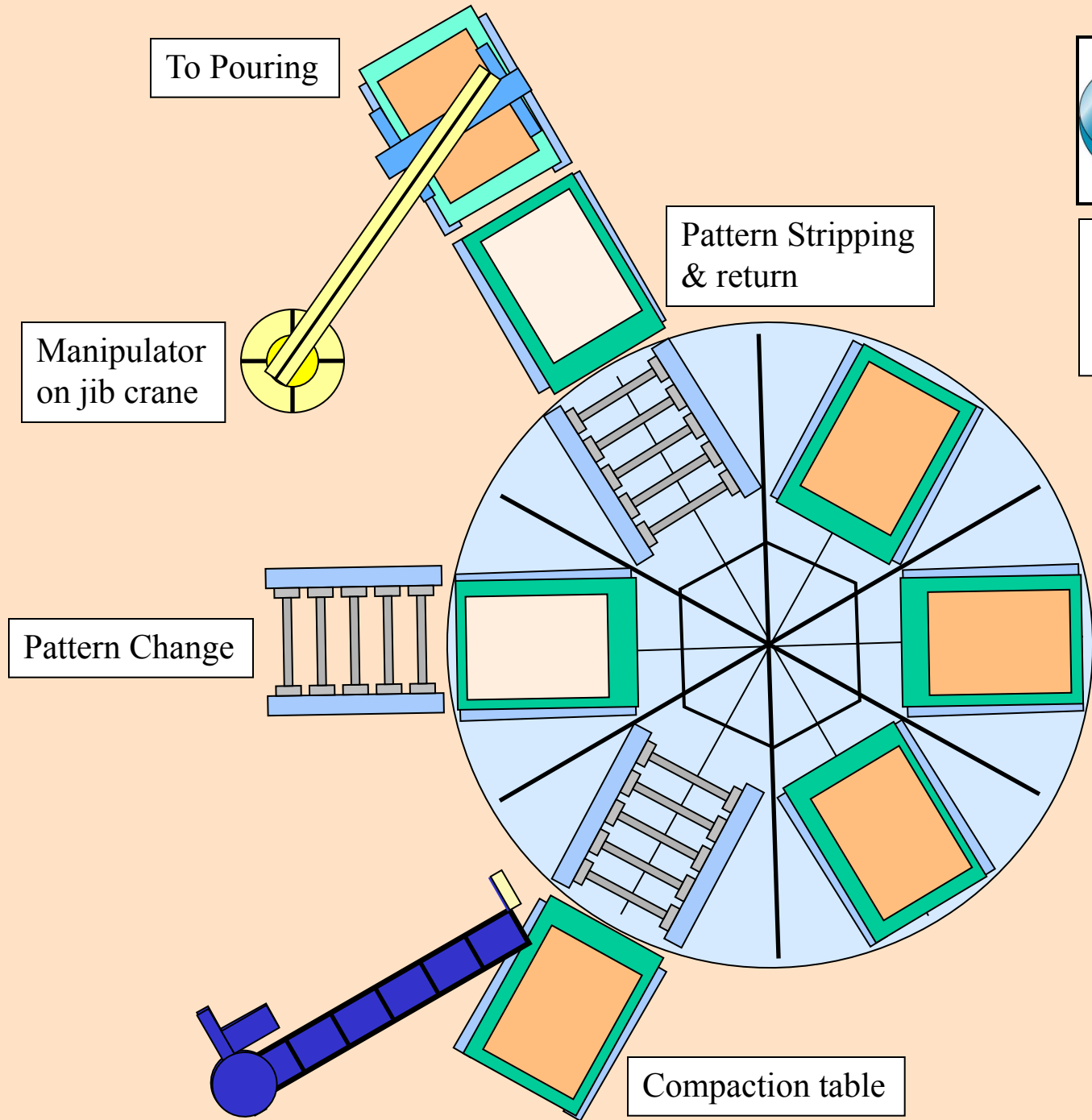


**TYPICAL  
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**TYPICAL  
CAROUSEL  
SYSTEM**



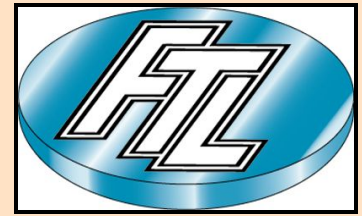
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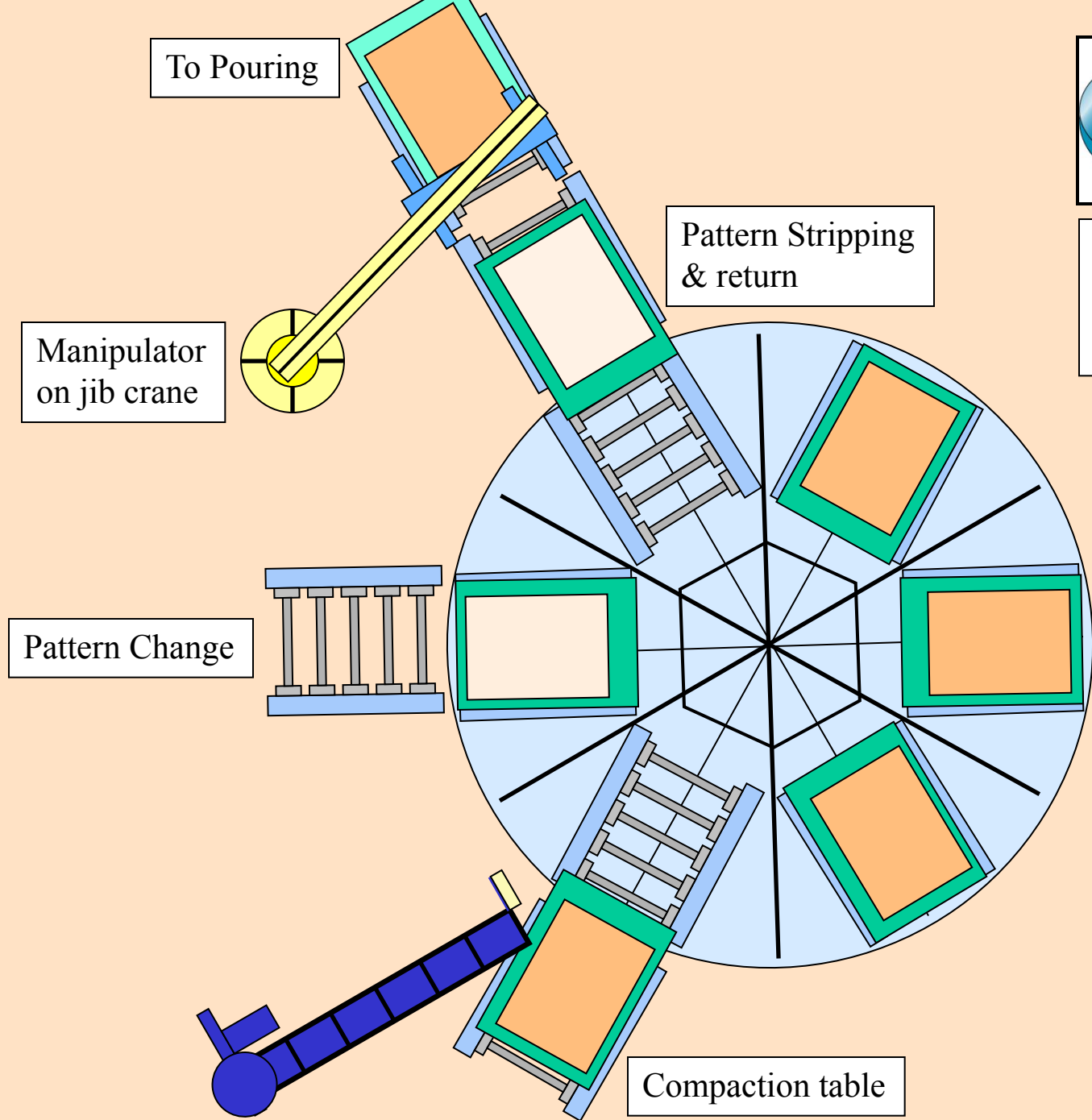
Manipulator  
on jib crane

Pattern Change

Compaction table



**TYPICAL  
CAROUSEL  
SYSTEM**



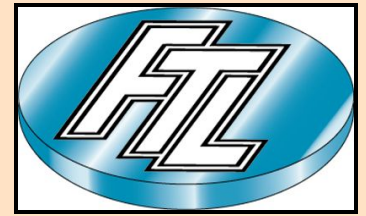
To Pouring

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& return

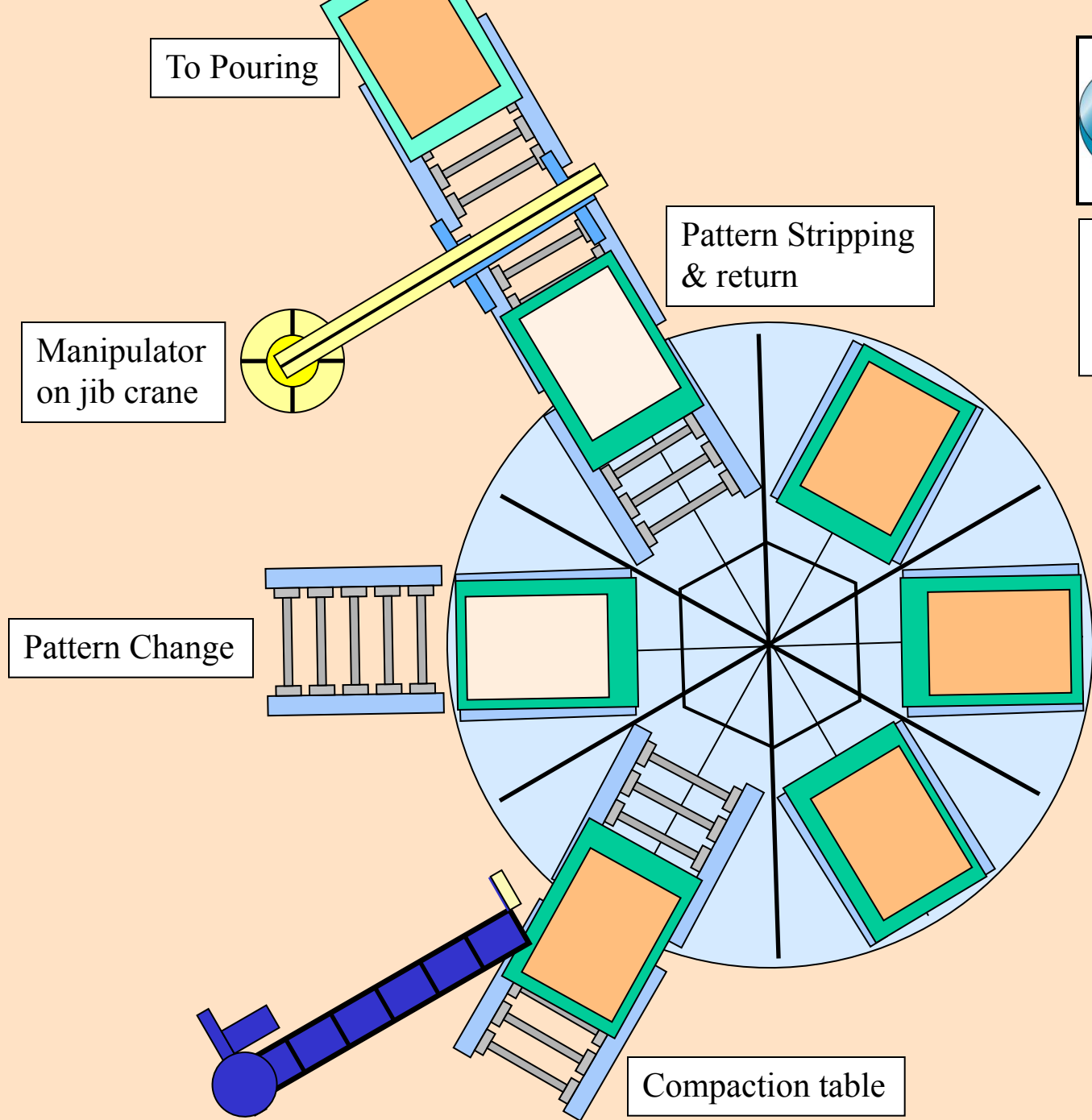
Manipulator  
on jib crane

Pattern Change

Compaction table



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CAROUSEL  
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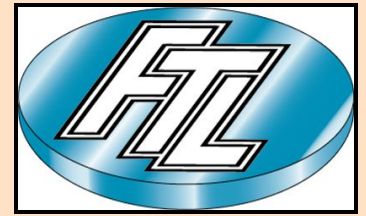
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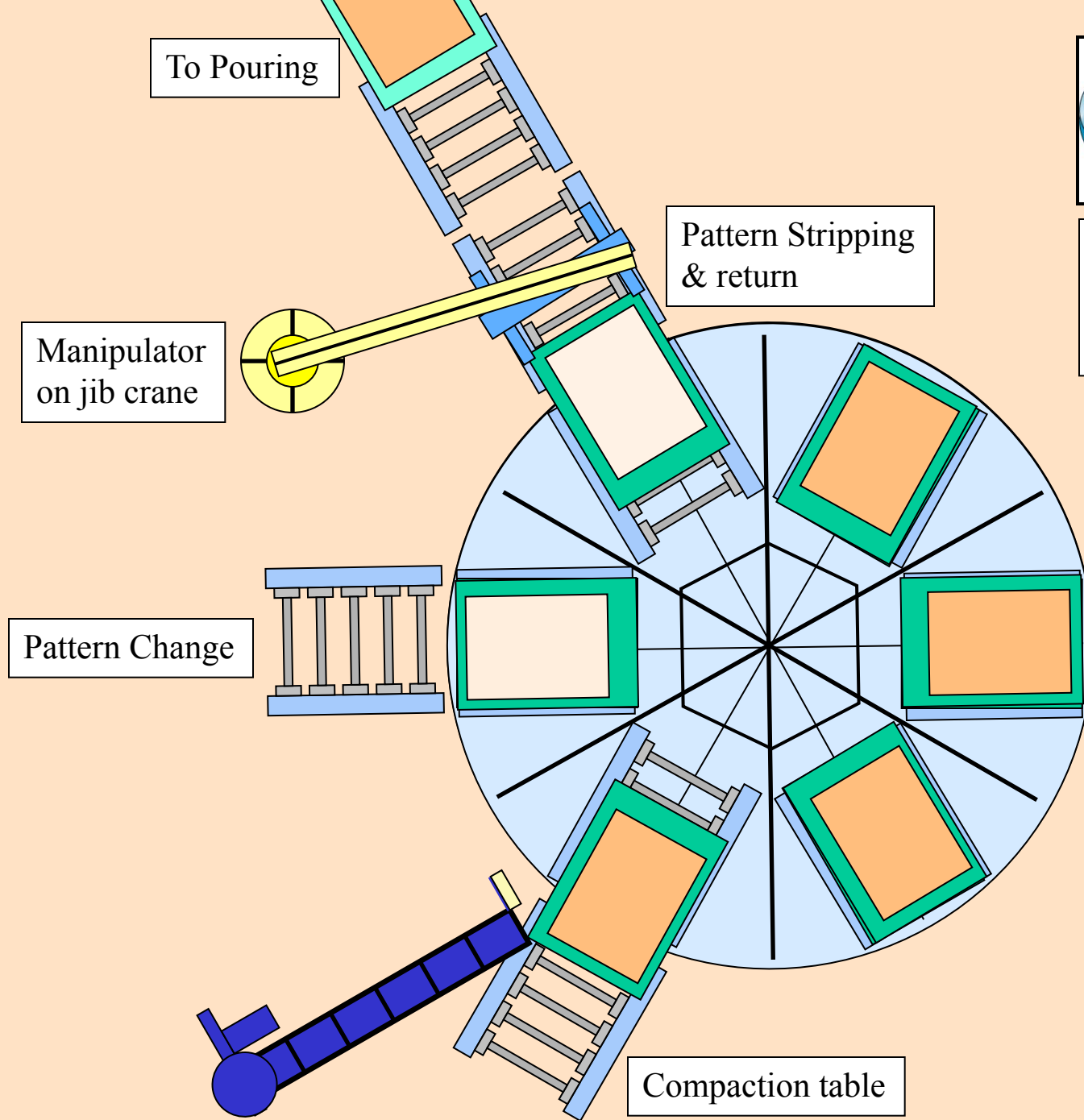
Manipulator  
on jib crane

Pattern Change

Compaction table



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SYSTEM**



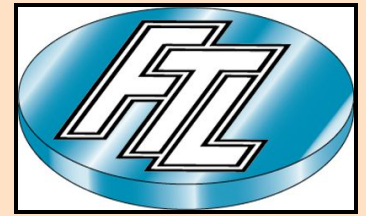
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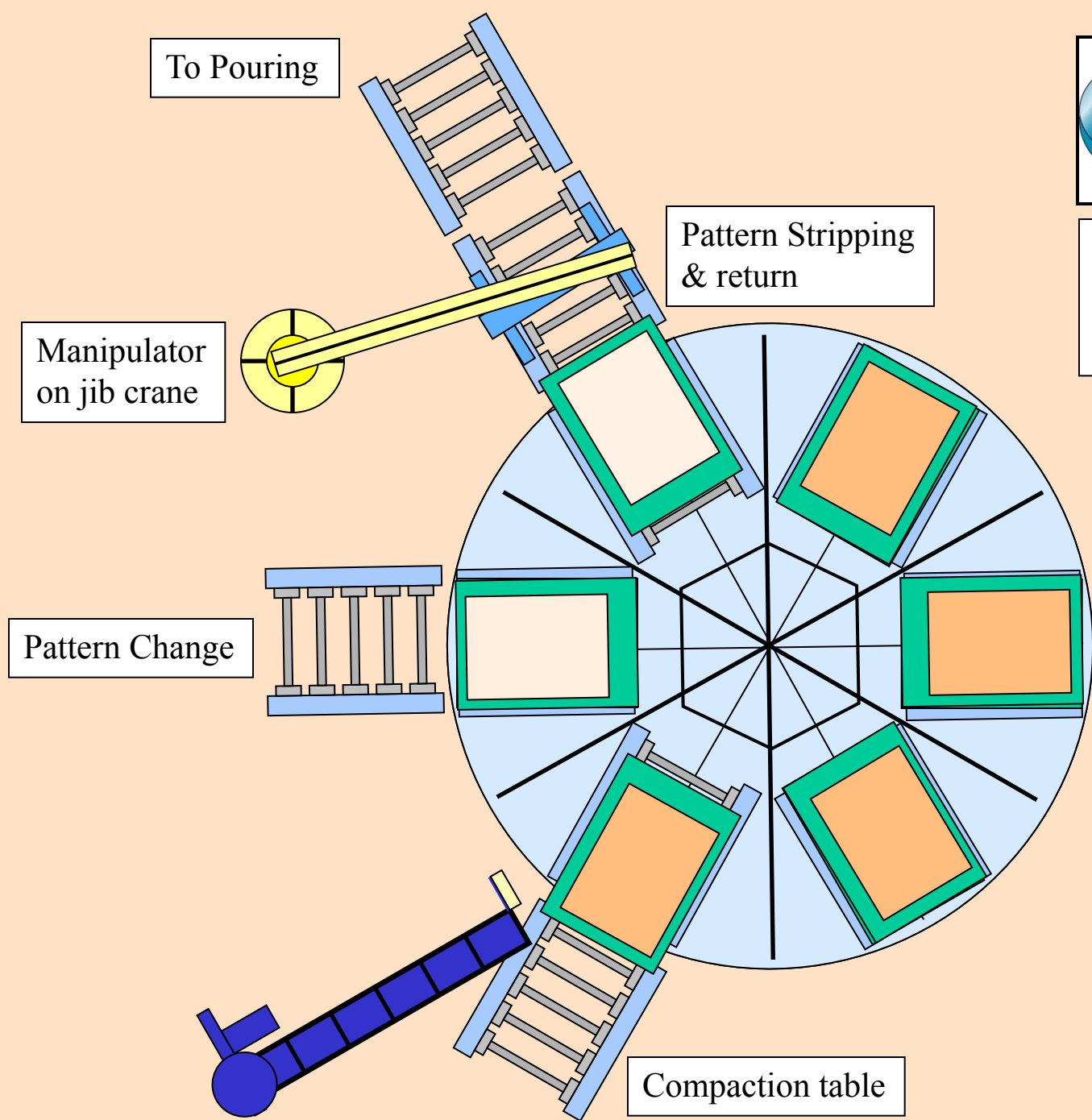
Manipulator  
on jib crane

Pattern Change

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To Pouring

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& return

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