# 1C:ERP











### **Company description**

- Company which produce tractors:
- Custom production
- Basic configurations
- Production on a warehouse





#### **Scenario**

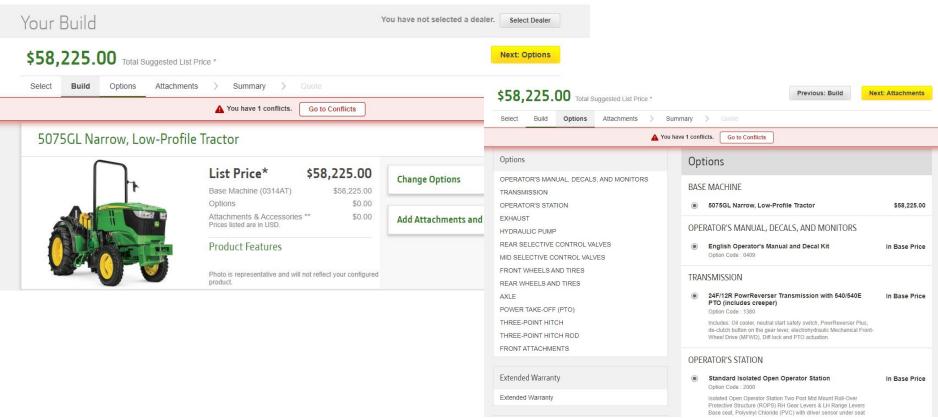
- When buying complex machinery, there is a concept of "configuration".
  - When ordering, you can specify the parameters of the tractor.
  - These parameters will affect the cost of the product and the production process.
- 2. Order production of a tractor under the client.
  - The customer's order for a tractor with certain characteristics.
  - Sales officer asks what parameters should be in the tractor and starts this option configuration in the system. Makes out the order of the client.
  - On the basis of this order, a production order is created and a tractor is produced for the customer.
- 3. Production to the warehouse.
  - Release of basic, running machines in advance to the warehouse according to the production plan. After receipt of the customer's order, this basic running machine is equipped to the specific customer and his wishes.



# **Master data**

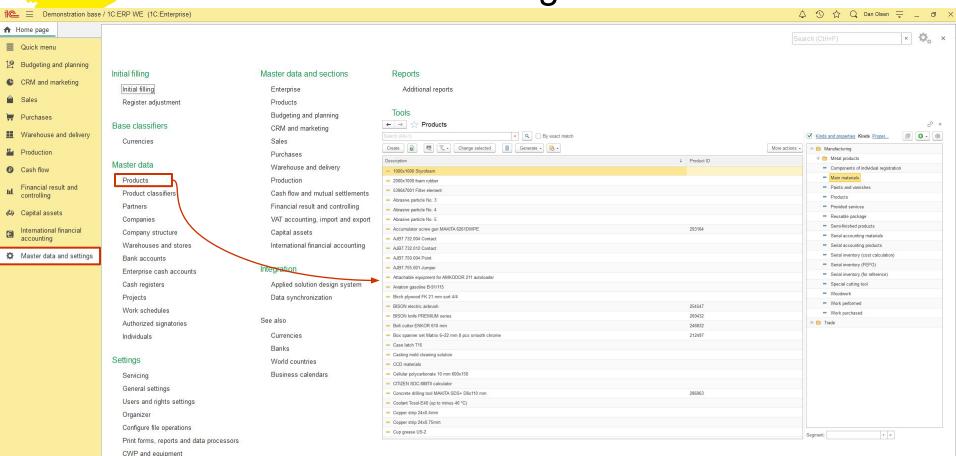


### Product options

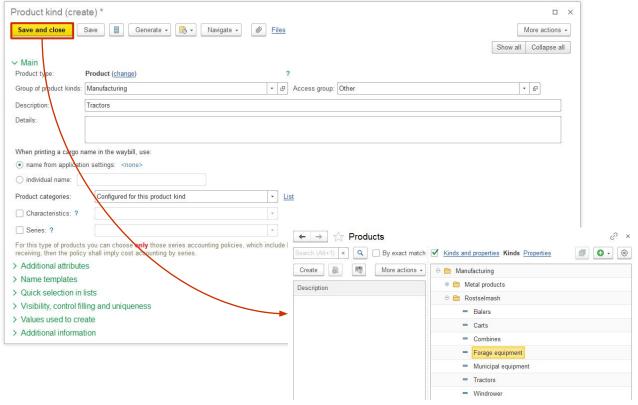


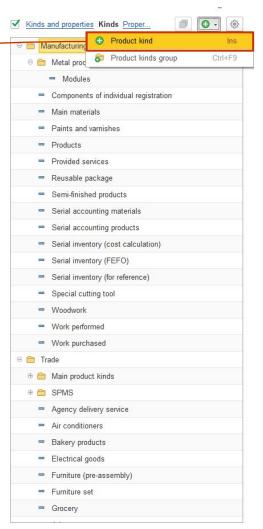


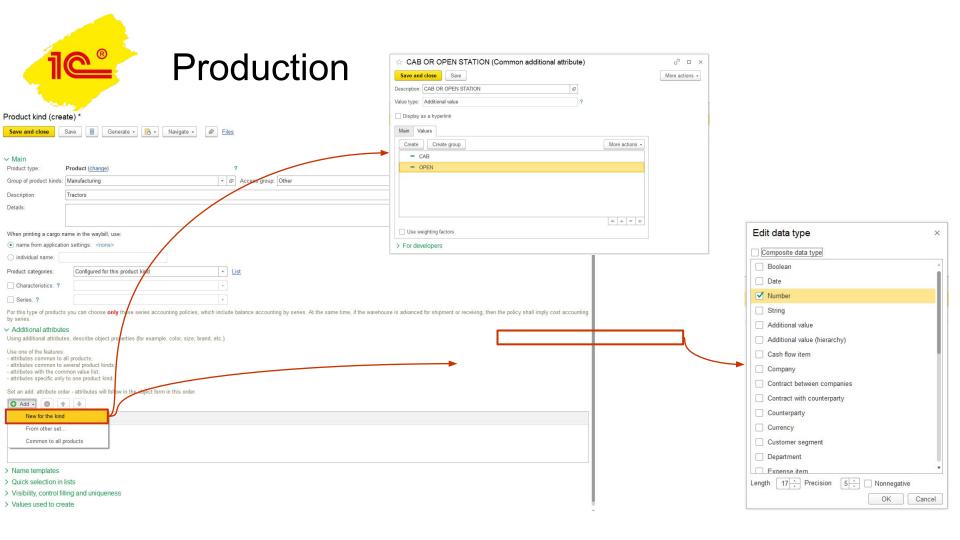
#### Master data and settings



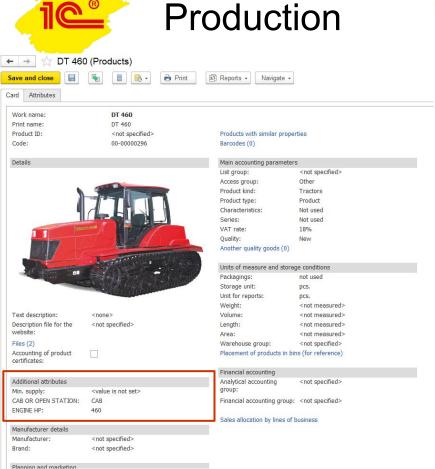












| ← → Products (create)   | ×               |
|---|-----------------|
| Save and close  | More actions ▼  |
| Card Attributes   |                 |
| Product kind: Tractors  | II Collapse all |
| Barcode:  |                 |
| Work name:  |                 |
| Print name:   |                 |
| Code:   |                 |
| ✓ Additional attributes ✓ Main accounting parameters  |                 |
| CAB OR OPEN STATION: List group:  | + CD            |
| ENGINE HP: 0.00000 🖬 Access group: Other  | · (D            |
| VAT rate:   |                 |
| Quality: New -  |                 |
| ✓ Units of measure and storage conditions   |                 |
| Storage unit:   |                 |
| Check for uniqueness It is recommended that you perform the check before you continue to fill in the fields |                 |
|   |                 |



#### **Product options**

- As an option, you can order leather covering of the seat, interior and audio system with a subwoofer.
- **REAR ATTACHMENT** (OPTIONAL) the rear three-point attachment of the CAT IV with a load capacity of 6,800 kg is available as an option. As an option, a Quick-Hitch frame can be installed to facilitate aggregation with mounted and semi-mounted instruments.
- PTO (OPTIONAL) independent power take-off shaft, as an optional equipment, is driven by a multi-disc clutch, providing a soft start to the connected instruments. It will never fail, despite the complexity of the operations performed. PTO 1000 rpm with 45 mm shaft, 20 slots suitable for operations of any complexity.



| ☆ Tractors (Product kind)   |  | e □ ×  |                                    |             |
|---|--|--|------------------------------------|-------------|
| Save and close Save Generate - Navigate - Files   |  | More actions →   |                                    |             |
|   |  | Show all   Collapse all  |                                    |             |
| ∨ Main  |  | A  |                                    |             |
| Product type: Product ?   |  |  |                                    |             |
| Group of product kinds: Rostselmash - D Access  | group: Other   | * E  |                                    |             |
| Description: Tractors   |  |  |                                    |             |
| Details:  |  |  |                                    |             |
|   |  |  |                                    |             |
| When printing a cargo name in the waybill, use:   |  | V - 40 (47 ° )   1 |                                    | 1020        |
| name from application settings: <none></none>   |  | ☆ Tractors (Product kind) *  |                                    | € □         |
| individual name:  |  | Save and close Save Save Generate -  | Navigate - 6 Files Mor             | re actions  |
| Product categories: Configured for this product kind <u>List</u>  |  |  |                                    |             |
| ✓ Characteristics: ? Common to this kind of products  List  List  Output  Description:  List  Output  Description:  List  List  Description:  List  Description:  List  Description:  List  Description:  List  Description:  List  Description:  List  List  Description:  List  Description:  List  Description:  List  List  Description:  List  Description:  List  Description:  List  Description:  List  Description:  List  Description:  List  L |  |  | Show all C                         | Collapse al |
| Series: ?   |  | > Main   |                                    |             |
| For this type of products you can choose only those series accounting policies, which include balance ac  | counting by series. At the same time, if the warehouse is advanced for | shipme Additional attributes   |                                    |             |
| by series.  V Additional attributes   |  | Using additional attributes, describe object properties (for example   | , color, size, brand, etc.)        |             |
| Using additional attributes, describe object properties (for example, color, size, brand, etc.)   |  | Use one of the features:   |                                    |             |
| Use one of the features:  |  | - attributes common to all products;   |                                    |             |
| - attributes common to all products;<br>- attributes common to several product kinds;   |  | <ul> <li>attributes common to several product kinds;</li> <li>attributes with the common value list;</li> </ul>  |                                    |             |
| - attributes with the common value list;<br>- attributes specific only to one product kind.   |  | - attributes specific only to one product kind.  |                                    |             |
| Set an add, attribute order - attributes will follow in the object form in this order.  |  | Set an add. attribute order - attributes will follow in the object form  | in this order                      |             |
|   | <b>③</b> Add → <b>③</b>  |  |                                    |             |
| Product attributes  | New for the kind   | Add v S h  | ◆ Add → S                          |             |
| ■ Min. supply   | From other set   | Product attributes   | Characteristic attributes          |             |
| = ENGINE HP   | Common to all characteristics  | = Min. supply  | = Independent power take-off shaft |             |
|   |  | = ENGINE HP  | = Rear attachment                  |             |
| > Name templates  |  |  | Leather cover seat or interior     |             |
| > Quick selection in lists  |  |  | = Audio system with subwoofer      |             |
| > Visibility, control filling and uniqueness  |  |  | — Audio system with subwooter      |             |
|   |  |  |                                    |             |



| Create 🗿 関 🔽 🕶 | More actions → ⊝  |
|----------------|---|
| escription     | Product ⊕   |
|                | ⊝ ⊜ Rostselmash   |
|                | = Balers  |
|                | - Carts   |
|                | Combines  |
|                | Forage equipment  |
|                | <ul> <li>Municipal equipment</li> </ul>                   |
|                | - Tractors  |
|                | - Windrower   |
|                | <ul> <li>Components of individual registration</li> </ul> |
|                | Main materials  |
|                | <ul> <li>Paints and varnishes</li> </ul>                  |
|                | = Products  |
|                | Provided services   |

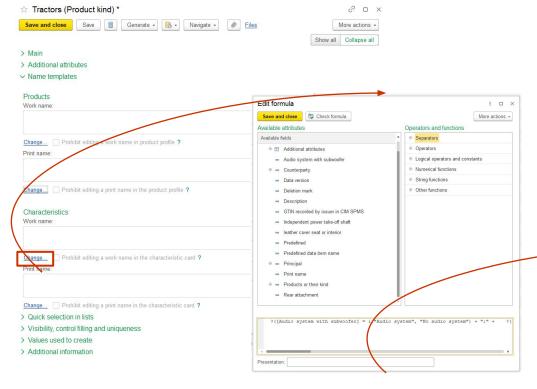
| ← → ☆ DT 520 (Products)                          |                   |                               |                           | 8                |
|--|-------------------|-------------------------------|---------------------------|------------------|
| Save and close                                   | oorts - Naviga    | ite +                         |                           | More actions     |
| Card Attributes                                  |                   |                               |                           |                  |
| Products with similar properties                 |                   |                               | Show main Show            | all Collapse all |
| Work name: DT 520                                | T <sub>e</sub>    |                               |                           |                  |
| Print name: DT 520                               |                   |                               |                           |                  |
| Product ID:                                      | Code: 00-000      | 00296                         |                           | Barcodes (0)     |
|  | ✓ Main account    |                               |                           | 24100400 (6)     |
| ©  | List group:       | ing parameters                |                           | - <sub>C</sub>   |
|  | Access group:     | Other                         |                           | - @              |
| 100  |                   | Tractors                      |                           | - LD             |
|  |                   | Product                       |                           |                  |
|  | 31                | Common for product kind       |                           | List (0)         |
|  | Series: N         | lot used                      |                           |                  |
| Text description:                                | VAT rate: 1       | 18%                           |                           |                  |
|  | Quality:          | New                           | Another quality goods (0) |                  |
| Description file for the website:                |                   | sure and storage conditi      | ions                      |                  |
| Files (1)  | Packagings        |                               |                           |                  |
| Accounting product certificates                  | Storage unit:     | pcs s                         | upplied in package:       |                  |
| → Additional attributes                          | Unit for reports: | pcs                           |                           |                  |
| Min. supply:                                     | Weight            |                               |                           |                  |
| ENGINE HP: 520.00000 🗊                           | Volume            |                               |                           |                  |
| > Manufacturer details                           | Length Area       |                               |                           |                  |
| > Planning and marketing                         | Warehouse group:  |                               |                           | @                |
| ✓ Supply and production                          |                   | ducts in bins (for reference) |                           | J   E ]          |
| ☐ Pegged purchase/sale  Supply scheme:           | Financial acc     |                               |                           |                  |
| ouppy seneme.                                    | nanorai dec       |                               |                           |                  |
| Product kits (0)  Set up inventory level control |                   |                               |                           |                  |



| ← → ☆ DT 520 (Products)  Save and close                                       | Reports - Navio              | gate •                            | More action      |
|---|------------------------------|-----------------------------------|------------------|
| Card Attributes   | reports 1                    | ate ·                             | Wibre action     |
| Products with similar properties  |                              | Show main Show                    | all Collapse all |
| Work name: DT 520   | H <sub>el</sub>              |                                   |                  |
| Print name: DT 520  |                              |                                   |                  |
|   |                              |                                   |                  |
| Product ID:   | Code: 00-00                  |                                   | Barcodes (       |
| ✓ Details   | Main accour<br>List group:   | nting parameters                  | - D              |
| Tom attached lies   |                              | Other                             | - 0              |
|   | Access group:                |                                   |                  |
|   | Product kind:                | Tractors                          | · @              |
|   |                              | Product                           |                  |
| 2 6 6 6 C   |                              | Common for product kind  Not used | List (0)         |
| Text description:   | Series:                      | 18%                               |                  |
|   |                              |                                   |                  |
|   | Quality:                     | New Another quality goods (0)     |                  |
| Description file for the website: × 🗗   | ∨ Units of mea  □ Packagings | sure and storage conditions       |                  |
| Files (1)   | Storage unit:                | pcs supplied in package:          |                  |
| Accounting product certificates   | Unit for reports:            | pcs                               |                  |
| × Additional attributes  Min. supply:   ▼ ☑  ▼ ☑                              | Weight                       | pos.                              |                  |
|   | Volume                       |                                   |                  |
| ENGINE HP: 520.00000  | Length                       |                                   |                  |
| Manufacturer details  | Area                         |                                   |                  |
| <ul> <li>➤ Planning and marketing</li> <li>✓ Supply and production</li> </ul> | Warehouse grou               | p:                                | @                |
| Pegged purchase/sale  | Placement of pro             | oducts in bins (for reference)    |                  |
| Supply scheme:  | > Financial ac               | counting                          |                  |
| Product kits (0)  |                              |                                   |                  |
| Set up inventory level control  |                              |                                   |                  |

| Characteristic I                 | ist common for product kind "Trac       | ctors"   |                     |              |                  |
|----------------------------------|---|--|---------------------|--------------|------------------|
| Create                           |   |  | Search (Ctrl+F)     | ×            | Q - More actions |
| Description                      |   |  |                     |              | 1                |
| <ul> <li>Rear attachr</li> </ul> | ment; NO power take-off shaft; Audio sy | stem; Leatner cover                                    |                     |              |                  |
|                                  |   |  |                     |              |                  |
|                                  |   |  |                     |              |                  |
| 7                                |   |  | 7                   |              |                  |
| <b>'</b>                         |   |  | •                   |              |                  |
|                                  | ← →                                     | Characteristic of                                      | f products (create) | *            |                  |
|                                  | Save and close                          |  |                     |              |                  |
|                                  |   |  |                     |              | _                |
|                                  |   | common for products                                    |                     |              | *                |
|                                  | Product kind: Trac                      | ctors  |                     | C-           |                  |
|                                  | Work name:                              |  |                     |              |                  |
|                                  | Print name:                             |  |                     |              |                  |
|                                  |   |  |                     |              |                  |
|                                  | ✓ Independent po                        |  |                     |              |                  |
|                                  | Rear attachme                           |  |                     |              |                  |
|                                  | Leather cover s                         |  |                     |              |                  |
|                                  | Audio system                            | with subwoofer   |                     |              |                  |
|                                  |   |  |                     | 1 1          | 7                |
|                                  | Audio system:                           | oneer TS-SW2002D2                                      |                     | - 0          | ]                |
|                                  | Audio system:                           | oneer TS-SW2002D2 Pioneer TS-SW2002D2                  |                     | - 0          |                  |
|                                  |   |  |                     | <b>▼</b> @   | ]                |
|                                  |   | Pioneer TS-SW2002D2                                    |                     | *   @        | ]                |
|                                  |   | Pioneer TS-SW2002D2<br>Kicker 10C124                   |                     | •   @        |                  |
|                                  |   | Pioneer TS-SW2002D2<br>Kicker 10C124<br>Kicker DCWR122 |                     | <b>-</b>   @ |                  |

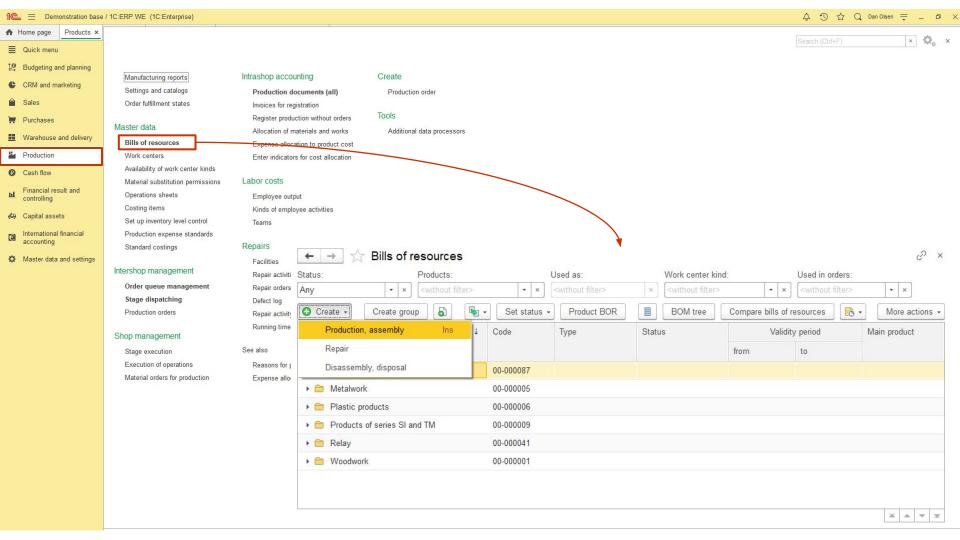




| Save and close  | Save   | Generate -                             | Navigat              | . 6  | Files | More act  | ione  |
|---|--|--|----------------------|------|-------|---|-------|
|   | Save   | Generate *                             | Ivavigat             | .e v | riles |   |       |
|   |  |  |                      |      |       | Show all Collap   | se al |
| Main  |  |  |                      |      |       |   |       |
| Additional attrib   |  |  |                      |      |       |   |       |
| Name template   | es :   |  |                      |      |       |   |       |
| Products  |  |  |                      |      |       |   |       |
| Work name:  |  |  |                      |      |       |   |       |
|   |  |  |                      |      |       |   |       |
|   |  |  |                      |      |       |   |       |
| Change Proh   | nibit editing a work r   | name in product                        | profile ?            |      |       |   |       |
| Print name:   |  |  |                      |      |       |   |       |
|   |  |  |                      |      |       |   |       |
| shaft", "NO power ta  | ake-off shaft") + "; "<br>ith subwoofer] = 1,",  | +<br>Audio system",                    | "NO audio") + "; " + | 1945 |       | off shaft] = 1,"Power take-off<br>or] = 1,"Leather cover","NO |       |
|   |  |  |                      |      |       |   |       |
| Change Proh   |  |  |                      |      |       |   |       |
| Change Proh<br>Print name:<br>?([Rear attachmen<br>shaft","NO power ta  | nt] = 1,"Rear attachr<br>ake-off shaft") + "; "  | +                                      |                      |      |       | off shaft] = 1,"Power take-off<br>or] = 1,"Leather cover","NO |       |
| Change Proh<br>Print name:<br>?([Rear attachmen<br>shaft","NO power ta<br>?([Audio system wi  | nt] = 1,"Rear attachr<br>ake-off shaft") + "; "<br>ith subwoofer] = 1,",   | +<br>Audio system",                    | "NO audio") + "; " + |      |       |   |       |
| Change Proh<br>Print name:<br>?([Rear attachmen<br>shaft","NO power te<br>?([Audio system wi<br>Change Proh                                       | nt] = 1,"Rear attachr<br>ake-off shaft") + "; "<br>ith subwoofer] = 1,",<br>nibit editing a print n  | +<br>Audio system",                    | "NO audio") + "; " + |      |       |   |       |
| Change Proh<br>Print name:<br>?([Rear attachmen<br>shaft", "NO power ta<br>?([Audio system wi<br>Change Proh                                      | nt] = 1,"Rear attachr<br>ake-off shaft") + "; "<br>ith subwoofer] = 1,",<br>nibit editing a print n<br>+ in lists                          | +<br>Audio system",<br>ame in the char | "NO audio") + "; " + |      |       |   |       |
| Change  Proh Print name:  ?([Rear attachmen shaft", "NO power ta  ?([Audio system wi Change  Proh Quick selection > Visibility, control           | nt] = 1,"Rear attachr<br>ake-off shaft") + ", "<br>ith subwoofer] = 1,",<br>nibit editing a print n<br>a in lists<br>of filling and uniqu  | +<br>Audio system",<br>ame in the char | "NO audio") + "; " + |      |       |   |       |
| Change ✓ Proh<br>Print name:<br>?([Rear attachmen<br>shaft", "NO power ta   | nt] = 1,"Rear attachr<br>ake-off shaft") + "; "<br>ith subwoofer] = 1,"/<br>nibit editing a print n<br>+ in lists<br>of filling and unique | +<br>Audio system",<br>ame in the char | "NO audio") + "; " + |      |       |   |       |
| Change Proh Print name: ?([Rear attachmen shaft", "NO power ta '?([Audio system wir Change Proh Quick selection Visibility, contro                | nt] = 1,"Rear attachr<br>ake-off shaft") + "; "<br>ith subwoofer] = 1,"/<br>nibit editing a print n<br>+ in lists<br>of filling and unique | +<br>Audio system",<br>ame in the char | "NO audio") + "; " + |      |       |   |       |
| Change Proh Print name: ?([Rear attachmen shaft","NO power ta  ?([Audio system wir  Change Proh Quick selection Visibility, contro Values used to | nt] = 1,"Rear attachr<br>ake-off shaft") + "; "<br>ith subwoofer] = 1,"/<br>nibit editing a print n<br>+ in lists<br>of filling and unique | +<br>Audio system",<br>ame in the char | "NO audio") + "; " + |      |       |   |       |

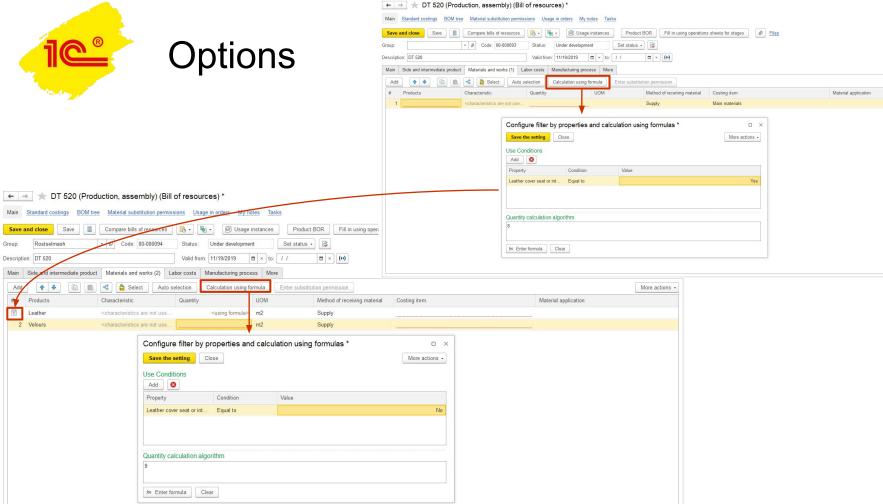


# **Bill of materials**



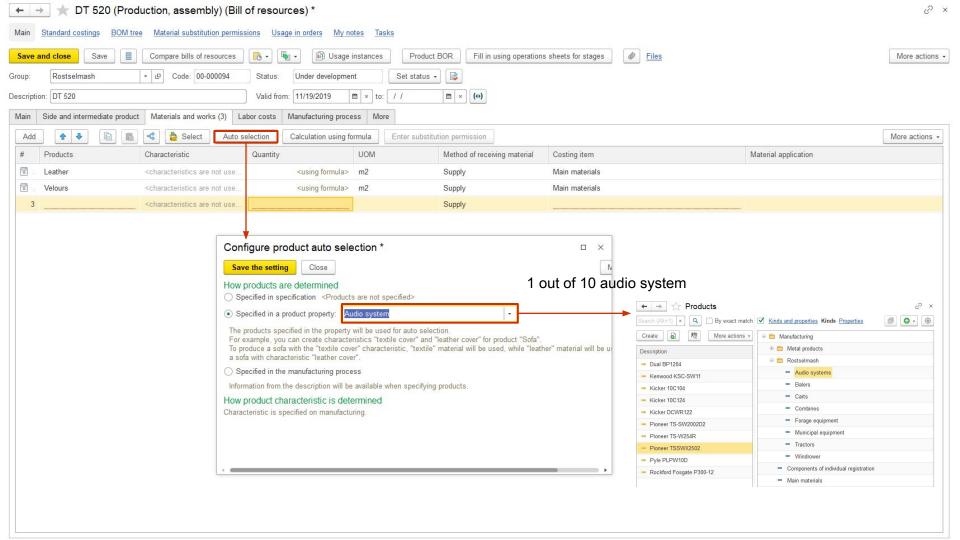


Group:



More actions -

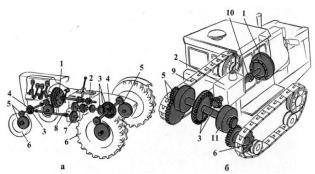
More actions -

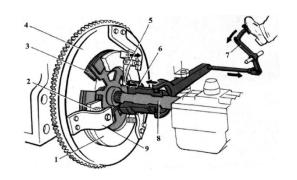


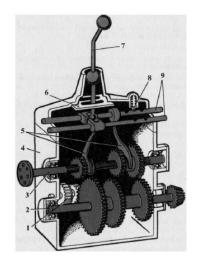


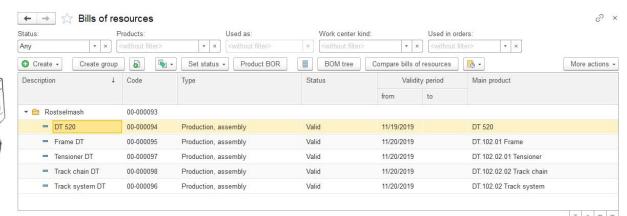
### General tractor arrangement

- Engine
- Power transfer
- Control mechanism
- Undercarriage system
- Working equipment
- Auxiliary equipment



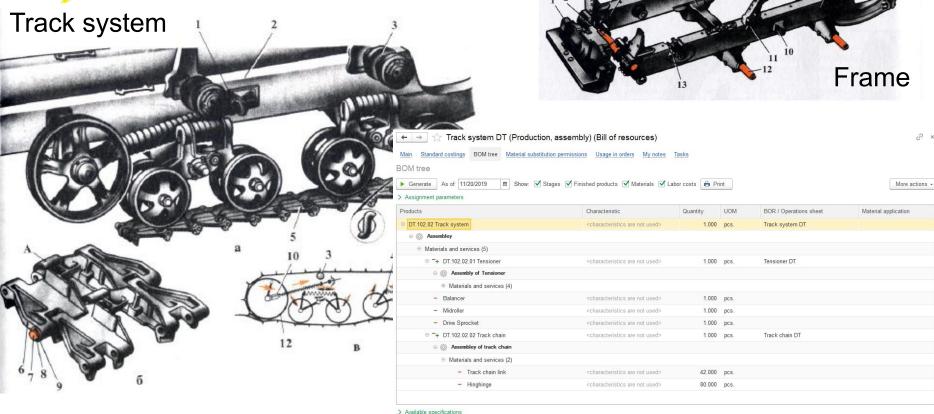








### Undercarriage system





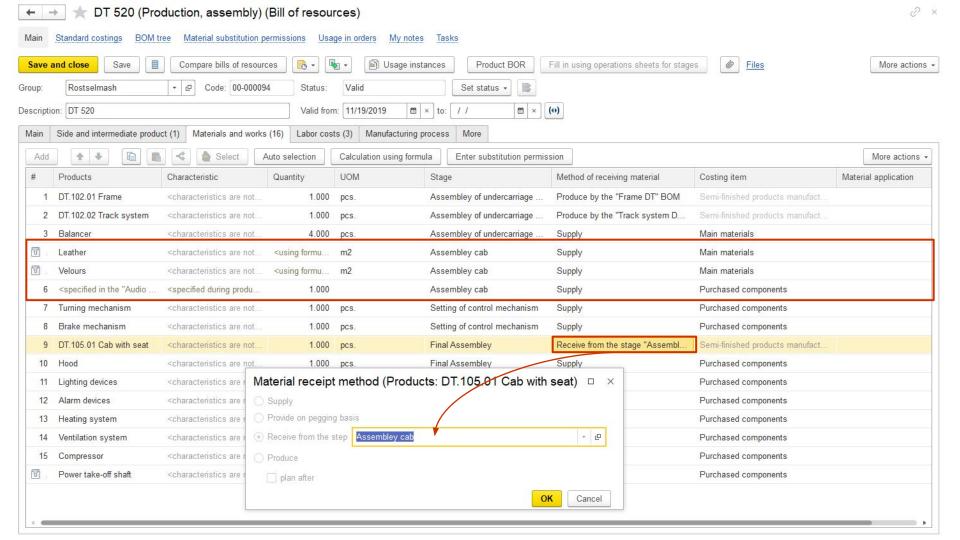
### Production stages

| ← → ☆ DT 520 (Production, assembly) (Bill of resources)   |                           | ∂ ×  |                |
|---|---------------------------|--|----------------|
| Main Standard costings BOM tree Material substitution permissions Usage in orders My notes Tas                | sks                       |  |                |
| Save and close Save   | Product BOR               | More actions •   |                |
| Group: Rostselmash v 🗗 Code: 00-000094 Status: Valid  | Set status -              |  |                |
| Description: DT 520 Valid from: 11/19/2019  | / /                       |  |                |
| Main   Side and intermediate product (1)   Materials and works (16)   Labor costs (3)   Manufacturing process | More                      |  |                |
| Production: Single-stage  Multi-stage   |                           |  |                |
| Start: multiple of 1 pcs.   |                           |  |                |
| Minimum start: 0 - pcs.   |                           |  |                |
| Optimal start: 0 - pcs. allowable excess of: 0 - pcs.   |                           |  |                |
| Product queue period is limited   |                           |  |                |
| Sequence Stage  | ↓ Department              | Assembley of undercarriage system (Bill of resources stage)          | © ×            |
| 1 3 Assembley of undercarriage system   | Assembly and welding shop | Main My notes  |                |
| 2 3 Assembley cab   | Plastic product shop      |  |                |
| 3 4 Setting of control mechanism  | Assembly and werding shop | Save and close Save  | More actions - |
| 4 Final Assembley   | Assembly and welding shop | Main Details   |                |
|   |                           | Included in bill of materials: DT 520 & Stage No.: 1 Next stage No.: | 3              |
| Details:  |                           | Description: Assembley of undercarriage system                       |                |
|   |                           | Department: Assembly and welding shop                                |                |
|   |                           | Use work center kinds  |                |
|   |                           | Stage duration: 5 ÷ days •   |                |
|   |                           | Operations sheet:  | 0.000 ?        |
|   |                           | Stage duration is used to create a production schedule.              |                |



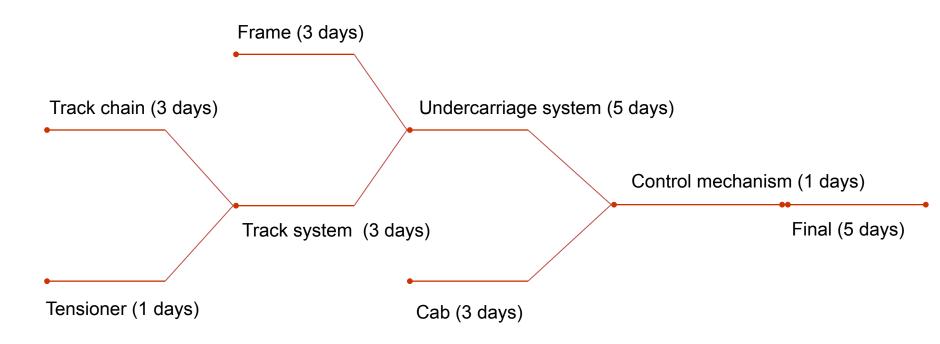
### DT 520. Bill of resources

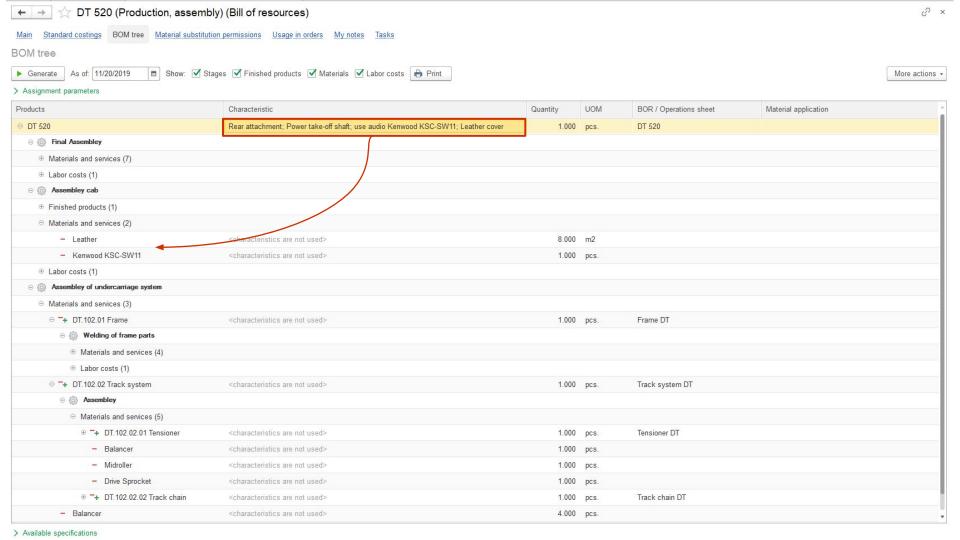
| ← → ★ DT 520 (Production, assembly) (Bill of reso   | urces)                              |   |  | & ×  |                                 |  |                |
|---|-------------------------------------|---|--|--|---------------------------------|--|----------------|
| Main Standard costings BOM tree Material substitution permissions Use   | age in orders My notes Tasks        |   |  |  |                                 |  |                |
| Save and close Save Compare bills of resources  | ■ Usage instances Product BOR       | Fill in using operations sheets for sta | iges Files   | More actions •   |                                 |  |                |
| Group: Rostselmash ▼ 🗗 Code: 00-000094 Status   | Under development Set status ▼      |   |  |  |                                 |  |                |
| Description: DT 520 Valid fr  | om: 11/19/2019 🗎 × to: // 🛗 ×       | (0)                                     |  |  |                                 |  |                |
|   | ssts (3) Manufacturing process More |   |  |  |                                 |  |                |
| Add 🛊 👪 🗳 웥 Select Auto selection   | Calculation using formula           | ission                                  |  | More actions 🕶   |                                 |  |                |
| # Products Characteristic Quantity  | UOM Stage                           | Method of receiving material            | Costing item Mate                                    | erial application  |                                 |  |                |
| 1 DT.102.01 Frame <characteristics 1.00<="" are="" not="" td=""><td>pcs. Assembley of undercarriage</td><td>Produce by the "Frame [ ×</td><td>P Semi-finished products manufact</td><td></td><td></td><td></td><td></td></characteristics>  | pcs. Assembley of undercarriage     | Produce by the "Frame [ ×               | P Semi-finished products manufact                    |  |                                 |  |                |
| 2 DT.102.02 Track system <characteristics 1.00<="" are="" not="" td=""><td>) pcs. Assembley of undercarriage</td><td>Produce by the "Track system D</td><td>Semi-finished products manufact</td><td></td><td></td><td></td><td></td></characteristics>                                  | ) pcs. Assembley of undercarriage   | Produce by the "Track system D          | Semi-finished products manufact                      |  |                                 |  |                |
| 3 Balancer <characteristics 4.00<="" are="" not="" td=""><td>) pcs. Assembley of undercarriage</td><td>Supply</td><td>Main materials</td><td></td><td></td><td></td><td></td></characteristics>   | ) pcs. Assembley of undercarriage   | Supply                                  | Main materials                                       |  |                                 |  |                |
| Material receipt me   | ethod (Products: DT.102.01 Frame)   | D X                                     | Main materials                                       |  |                                 |  |                |
| ☑ . Velours   |                                     |   | Main materials                                       |  |                                 |  |                |
| 6 <specified "audio="" <specified="" bas<="" duri="" in="" o="" on="" pegging="" provide="" td="" the=""><td>is</td><td></td><td>Purchased components</td><td></td><td></td><td></td><td></td></specified>  | is                                  |   | Purchased components                                 |  |                                 |  |                |
| 7 Turning mechanism <characteristic from="" receive="" step<="" td="" the=""><td></td><td></td><td>Purchased components</td><td></td><td></td><td></td><td></td></characteristic>   |                                     |   | Purchased components                                 |  |                                 |  |                |
| 8 Brake mechanism <characteristic dt<="" frame="" produce="" td=""><td></td><td>* X</td><td>← → ☆ Frame DT (Production, asse</td><td>embly) (Bill of resources)</td><td></td><td></td><td>P</td></characteristic>   |                                     | * X                                     | ← → ☆ Frame DT (Production, asse                     | embly) (Bill of resources)   |                                 |  | P              |
| 9 DT.105.01 Cab with seat <characteristic after<="" plan="" td=""><td></td><td>m the stage "Assembl</td><td>Main Standard costings BOM tree Material substitu</td><td>tion permissions Usage in orders My</td><td>notes Tasks</td><td></td><td></td></characteristic>                   |                                     | m the stage "Assembl                    | Main Standard costings BOM tree Material substitu    | tion permissions Usage in orders My  | notes Tasks                     |  |                |
| 10 Hood <characteristic< td=""><td>ОК</td><td>Cancel</td><td>Save and close Save</td><td>esources 🕞 + 🌬 + 🛍 Usa</td><td>ge instances Product BOR</td><td>Fill in using operations sheets for stages</td><td>More actions</td></characteristic<>   | ОК                                  | Cancel                                  | Save and close Save                                  | esources 🕞 + 🌬 + 🛍 Usa   | ge instances Product BOR        | Fill in using operations sheets for stages   | More actions   |
| 11 Lighting devices <characteristics 8:00<="" are="" not="" td=""><td>D pcs. Final Assembley</td><td></td><td>Group: Rostselmash + dP Code: 00-4</td><td>000095 Status: Valid</td><td>Set status -</td><td></td><td></td></characteristics>   | D pcs. Final Assembley              |   | Group: Rostselmash + dP Code: 00-4                   | 000095 Status: Valid   | Set status -                    |  |                |
| 12 Alarm devices <characteristics 2.00<="" are="" not="" td=""><td>pcs. Final Assembley</td><td>Supply</td><td>Description: Frame DT</td><td>Valid from: 11/20/2019</td><td>□ × to: // □ ×</td><td>(0)</td><td></td></characteristics>  | pcs. Final Assembley                | Supply                                  | Description: Frame DT                                | Valid from: 11/20/2019   | □ × to: // □ ×                  | (0)  |                |
| 13 Heating system <characteristics 1.00<="" are="" not="" td=""><td>pcs. Final Assembley</td><td>Supply</td><td>Main Side and intermediate product Materials and wor</td><td>rks (4) Labor costs (1) Manufacturing</td><td>process More</td><td></td><td></td></characteristics>        | pcs. Final Assembley                | Supply                                  | Main Side and intermediate product Materials and wor | rks (4) Labor costs (1) Manufacturing  | process More                    |  |                |
| 14 Ventilation system <characteristics 1.00<="" are="" not="" td=""><td>pcs. Final Assembley</td><td>Supply</td><td>Add 🛊 🕨 🖺 🔩 Select</td><td>Auto selection Calculation using</td><td>formula Enter substitution perm</td><td>nission</td><td>More actions +</td></characteristics>   | pcs. Final Assembley                | Supply                                  | Add 🛊 🕨 🖺 🔩 Select                                   | Auto selection Calculation using   | formula Enter substitution perm | nission                                      | More actions + |
| 15 Compressor <characteristics 1.00<="" are="" not="" td=""><td>pcs. Final Assembley</td><td>Supply</td><td># Products</td><td>Characteristic</td><td>Quantity UOM</td><td>Method of r Costing item</td><td>M</td></characteristics>  | pcs. Final Assembley                | Supply                                  | # Products   | Characteristic   | Quantity UOM                    | Method of r Costing item                     | M              |
| Power take-off shaft <characteristics <using="" are="" formu.<="" not="" td=""><td>pcs. Final Assembley</td><td>Supply</td><td>1 Balk</td><td><characteristics are="" not<="" td=""><td>2.000 pcs.</td><td>Supply Main materials</td><td></td></characteristics></td></characteristics> | pcs. Final Assembley                | Supply                                  | 1 Balk   | <characteristics are="" not<="" td=""><td>2.000 pcs.</td><td>Supply Main materials</td><td></td></characteristics>   | 2.000 pcs.                      | Supply Main materials                        |                |
|   |                                     |   | 2 Beam<br>3 Lining                                   | <characteristics are="" not<="" p=""> <characteristics are="" not<="" p=""></characteristics></characteristics>      | 2.000 pcs.<br>2.000 pcs.        | Supply Main materials Supply Other materials |                |
|   |                                     |   | 4 Bracket  | <characteristics are="" not<="" td=""><td>12.000 pcs.</td><td>Supply Other materials</td><td></td></characteristics> | 12.000 pcs.                     | Supply Other materials                       |                |
|   |                                     |   |  |  |                                 |  |                |
|   |                                     |   |  |  |                                 |  |                |
|   |                                     |   | 1  |  |                                 |  |                |





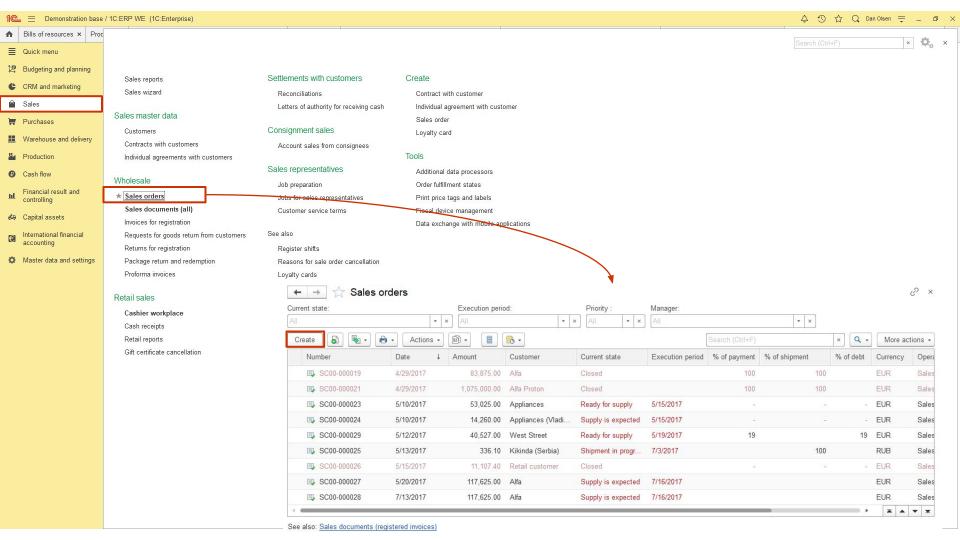
#### Production stages







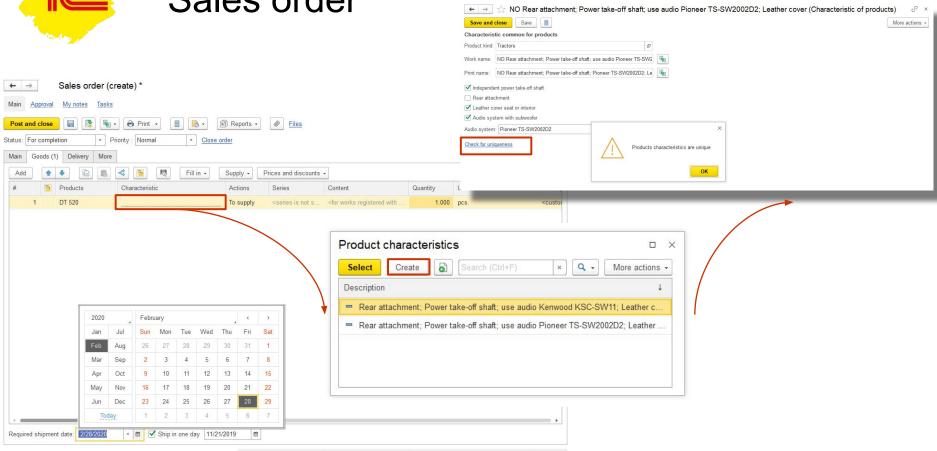
# Sales





Discount:

0.00 VAT:

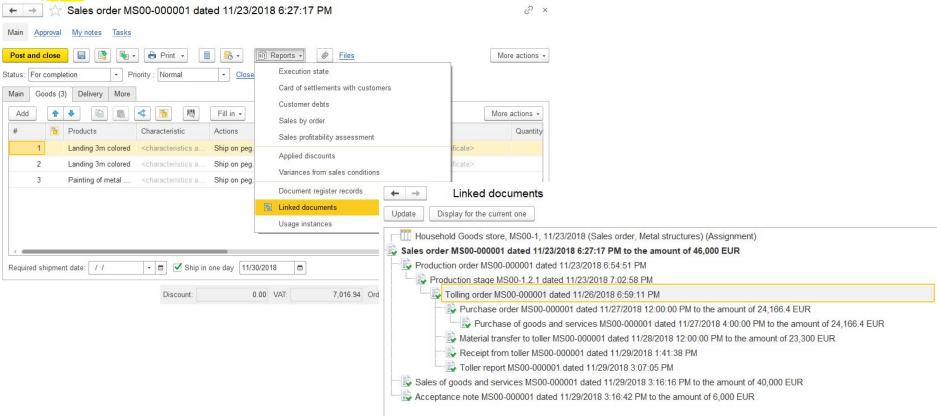


0.00 Ordered VAT inclusive:

0.00 EUR

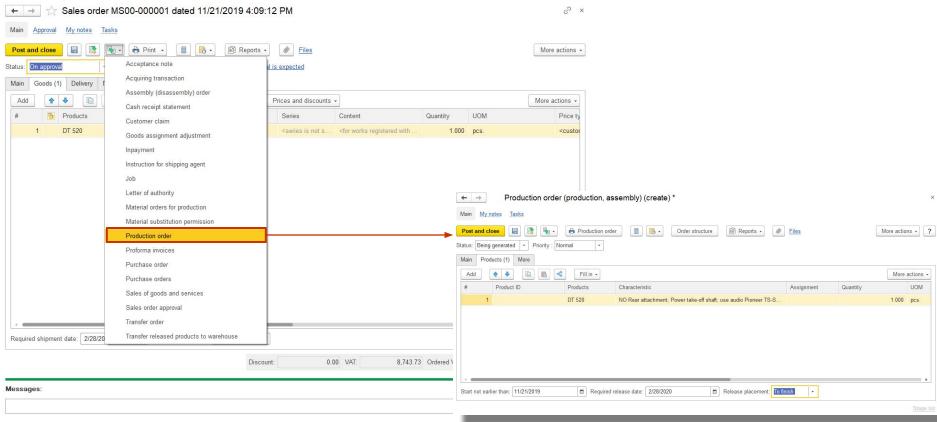


#### Sales order





#### Sales order

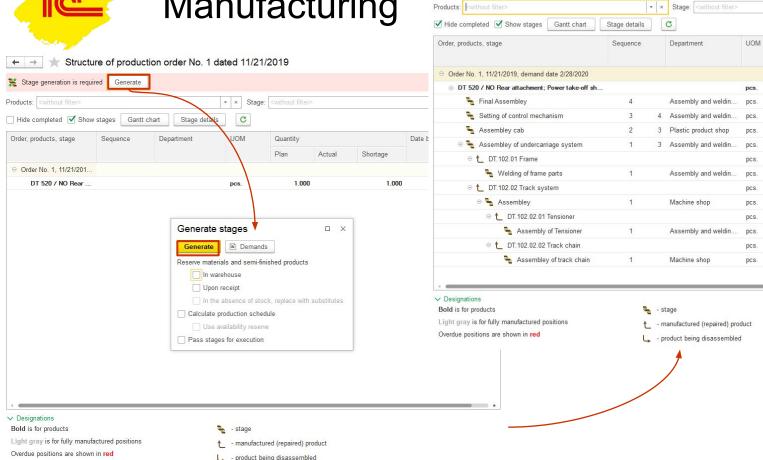






| ← → ☆ Production order (production, assembly)  | MS00-000001 dated 1  | 1/21/2019 4:1   | 8:13 PM           |  |                               | & ×        |             |                  |           |
|--|--|-----------------|-------------------|--|-------------------------------|------------|-------------|------------------|-----------|
| Main My notes Tasks  |  |                 |                   |  |                               |            |             |                  |           |
| Post and close   | Order structure  | Reports 🕶       | <u> Files</u>     |  | More ac                       | ctions - ? |             |                  |           |
| Status: Being generated  Priority : Normal    Main Being generated    For production    Mormal    //2019 4:09:12 | ← → ☆ Structur   | e of production | on order No. 1 da | ited 11/21/2                               | 2019                          |            |             |                  | € ×       |
| Numbe Closed 4:18:13 F   | Stage generation is require  | ed Generate     |                   |  |                               |            |             |                  | ×         |
| Company: Metal Service   •   | Products: <pre><without filter=""></without></pre>   |                 |                   | × × Stage:                                 | <without filter=""></without> | 8          |             | •                | ×         |
| Dispatcher department: Dispatching office 🗗  | g office ம Hide completed ✓ Show stages Gantt chart Stage details C  |                 |                   |  |                               | Mo         | e actions 🕶 |                  |           |
| Comment:   | Order, products, stage   | Sequence        | Department        | UOM  | Quantity                      |            |             | Date by schedule | Execution |
|  |  |                 |                   |  | Plan                          | Actual     | Shortage    |                  |           |
|  | ○ Order No. 1, 11/21/201   |                 |                   |  |                               |            |             |                  |           |
|  | DT 520 / NO Rear   |                 |                   | pcs.                                       | 1.000                         |            | 1.000       |                  |           |
|  | Designations Bold is for products Light gray is for fully manufactory of the control of the cont |                 | ءِ<br>د<br>د<br>د | - stage<br>- manufacture<br>- product bein | 100 100 100                   |            |             |                  |           |





Structure of production order No. 1 dated 11/21/2019

@x

Exe

\* X

Date by schedule

Quantity

1.000

1.000

1.000

1 000

1.000

1.000

1.000

1.000

1 000

1.000

1.000

1.000

1.000

Actual Short.

1.000

1.000

1.000

1 000

1.000

1.000

1.000

1.000

1 000

1.000

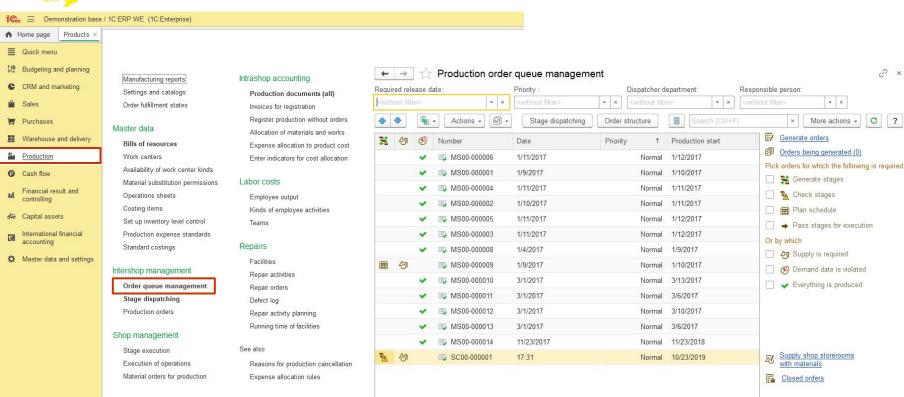
1.000

1.000

1.000

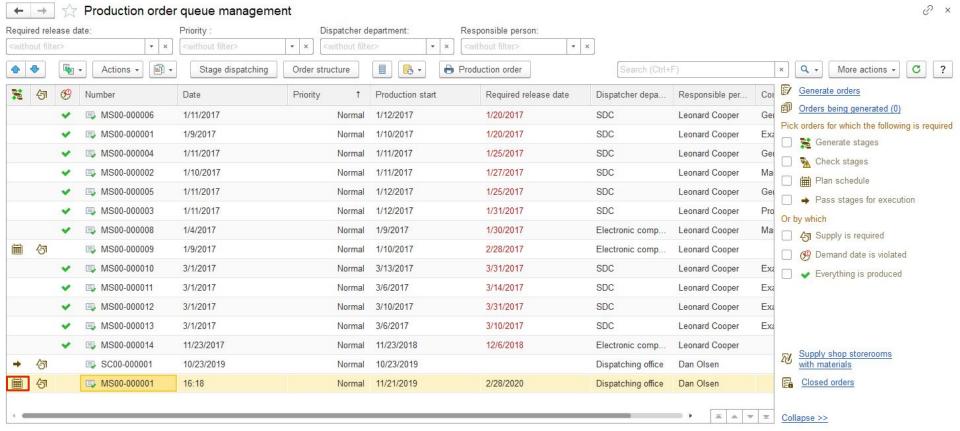
More actions .

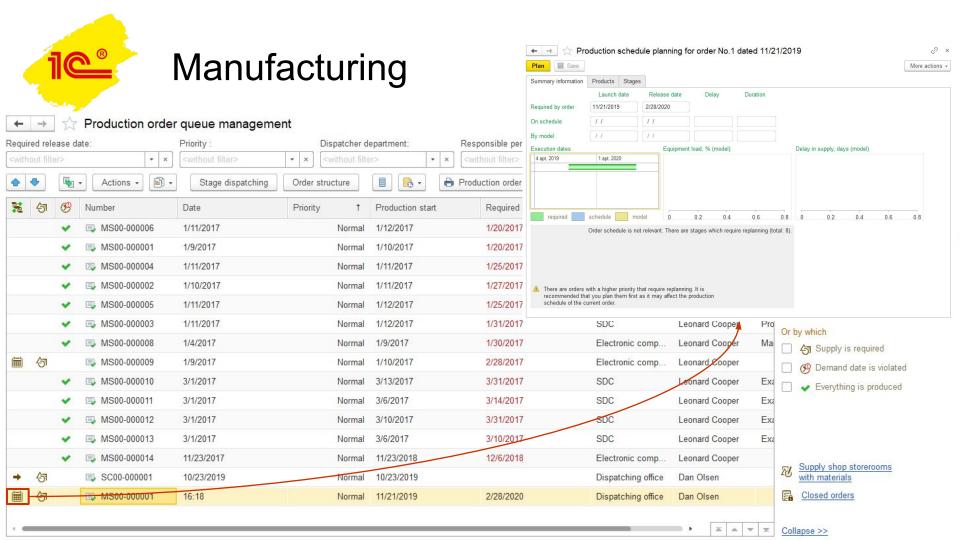




Collapse >>





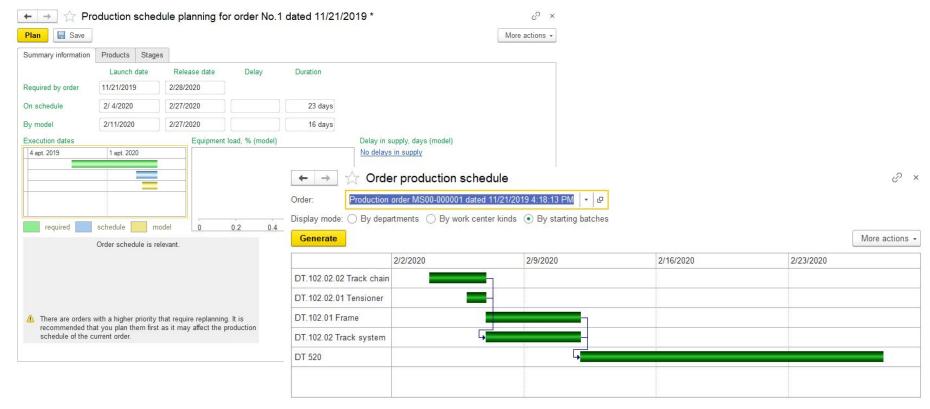


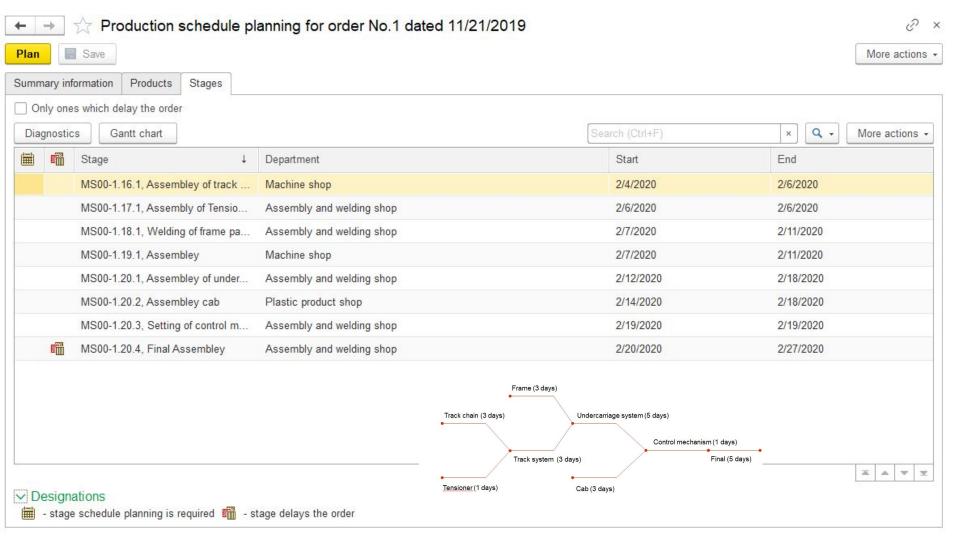


| Summary information | Products Stag                           | es               |                     |          |     |          |             |        |
|---------------------|---|------------------|---------------------|----------|-----|----------|-------------|--------|
|                     | Launch date                             | Release date     | Delay               | Duration |     |          |             |        |
| Required by order   | 11/21/2019                              | 2/28/2020        |                     |          |     |          |             |        |
| On schedule         | 1.1                                     | ] [11            |                     |          |     |          |             |        |
| By model            | 1.1                                     | 11               |                     |          |     |          |             |        |
| Execution dates     |   | Equipm           | ent load, % (model) |          |     | Delay in | supply, day | /s (mo |
|                     |   |                  |                     |          |     |          |             |        |
| required            | schedule n                              | nodel 0          | 0.2 0.4             | 0.6      | 0.8 | 0        | 0.2         | 0      |
|                     | schedule n                              | 100 Street House |                     |          |     | 1        | 0.2         | 0      |
|                     | 200000000000000000000000000000000000000 | 100 Street House |                     |          |     | 1        | 0.2         | 0      |

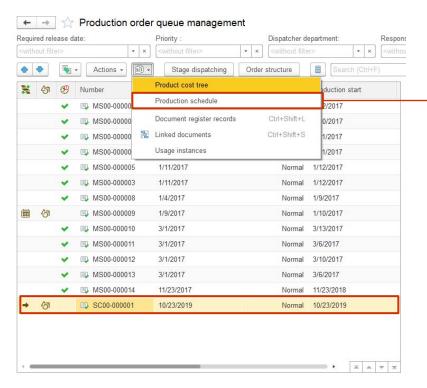
| ☆ Planning settings   | € □ ×                |
|---|----------------------|
| Plan  | More actions -       |
| ✓ Plan schedule   |                      |
| Material and equipment limits are taken into account while plan   | nning.               |
| Use availability reserve  |                      |
| Plan model  |                      |
| One or several limits are ignored while planning. The schedule evaluate the impact of limits to the product release time. | model allows you to  |
| Use availability reserve  |                      |
| Accept assumptions  |                      |
| All materials in stock  |                      |
| Unlimited equipment fleet   |                      |
| Twenty-four hour operation without weekends (24/7)  |                      |
| No other orders   |                      |
| Other settings  |                      |
| Full replanning   |                      |
| Discard manual changes of schedule  |                      |
| Plan the schedule of all stages that require recalculation excep manually.  | ot for stages placed |





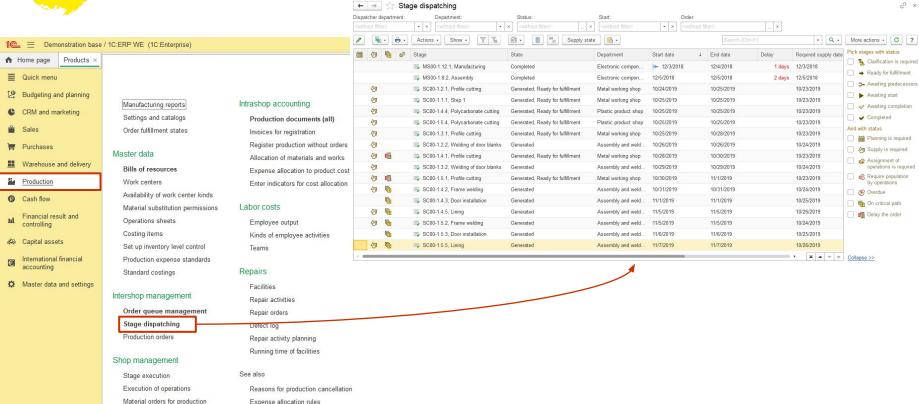






| Order: Production  | order SC00-000001 dated 10/2  | 3/2019 5:31:39 PM → @      |           |                            |
|--|---|----------------------------|-----------|----------------------------|
| Display mode: O By depa  | artments O By work center k   | inds By starting batches   |           |                            |
| Generate   | ,   | , ,                        |           | More actions               |
|  | 10/20/2019  | 10/27/2019                 | 11/3/2019 |                            |
| Door frame for greenhou  | 40000000000   | 10/21/2015                 | 11/3/2015 |                            |
| Modules 11-5   | 36 0111   |                            |           |                            |
| Greenhouse GH-1 3x6  |   |                            |           |                            |
|  |   | 7                          |           |                            |
| Greenhouse GH-1 3x6  |   | <u> </u>                   |           |                            |
| Door frame for greenhou  | se GH-1   |                            |           |                            |
|  | order SC00-000001 dated 10/2  |                            |           |                            |
|  | artments  | inds O By starting batches | 11/2/2010 | More actions               |
| Display mode: O By dep   |   |                            | 11/3/2019 | More actions               |
| Display mode: O By dep   | artments  | inds O By starting batches | 11/3/2019 | More actions               |
| Display mode: O By dep  Generate  Welder place Plasma cutting machines  Order: Production  | artments  | inds                       | 11/3/2019 |                            |
| Display mode: O By dep  Generate  Welder place Plasma cutting machines  Order: Production  | artments By work center k  10/20/2019  er production schedul n order SC00-000001 dated 10/2 | inds                       | 11/3/2019 | Ø.                         |
| Display mode: O By dep  Generate  Welder place Plasma cutting machines  Order: Production Display mode: O By dep                                 | artments By work center k  10/20/2019  er production schedul n order SC00-000001 dated 10/2 | inds                       | 11/3/2019 | Ø.                         |
| Display mode:  By dep  Generate  Welder place Plasma cutting machines  Order: Production Display mode:  By dep  Generate  Assembly and welding s | er production schedul n order SC00-00001 dated 10/2 artments  By work center k              | inds                       | •         | More actions  More actions |
| Display mode: O By dep  Generate  Welder place Plasma cutting machines  Order: Production Display mode: By dep  Generate                         | er production schedul n order SC00-00001 dated 10/2 artments  By work center k              | inds                       | •         | 0                          |



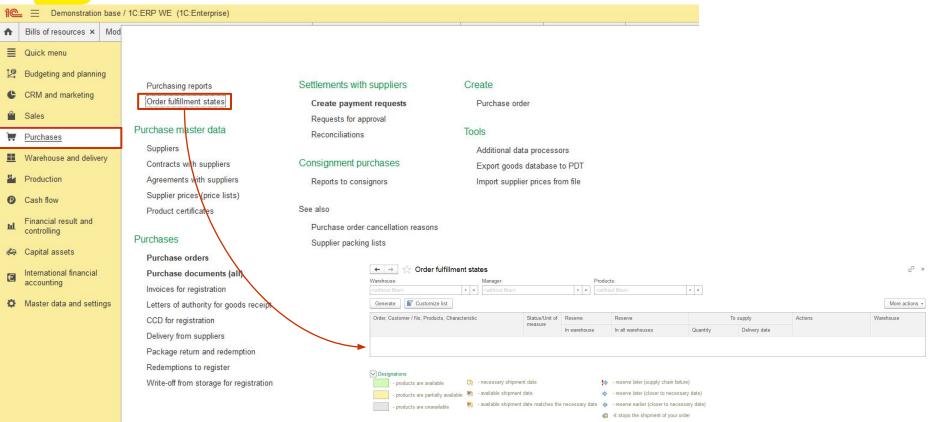




# Supply



### **Purchases**



oo - same date shipment



→ Designations

products are available

products are unavailable

## **Purchases**

- necessary shipment date

products are partially available 🌷 - available shipment date

| Warehouse:                    |   | Manager:                          |                |   | Produc   | cts:        |            |                   |          |           |               |           |               |
|-------------------------------|---|-----------------------------------|----------------|---|--|-------------|------------|-------------------|----------|-----------|---------------|-----------|---------------|
| <without filter=""></without> | -   | ×   <without filter=""></without> |                | - | <   <with< th=""><th>out filter&gt;</th><th></th><th>* ×</th><th></th><th></th><th></th><th></th><th></th></with<> | out filter> |            | * ×               |          |           |               |           |               |
| Generate Customiz             | e list  |                                   |                |   |  |             |            |                   |          |           |               |           | More actions  |
| Order, Customer / No, Produ   | cts, Characteri   | stic                              | Status/Unit of |   | Reserve  | to date     |            | Reserve           |          | To supply |               | Actions   |               |
|                               |   |                                   | measure        |   | 10/25/201  | 9           | 10/26/2019 | In all warehouses | Quantity |           | Delivery date |           |               |
| 3 Etching solution            | <cl< td=""><td>haracteristics are not</td><td>. L.</td><td></td><td></td><td></td><td></td><td></td><td><b>4</b></td><td>92.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>      | haracteristics are not            | . L.           |   |  |             |            |                   | <b>4</b> | 92.000    | 10/24/2019    | Reserve   |               |
| 4 Tin GOST 860-75             | <cl></cl>   | haracteristics are not            | kg             |   |  |             |            |                   | <b>4</b> | 6.000     | 10/24/2019    | Reserve   |               |
| Production stage MS00-9.6.1   | from 1/10/201   | 7                                 | For completion |   |  |             |            |                   |          |           | <b>P</b>      | Actions w | ith the order |
| 1 Wire MM - 1.9 TU            | 16.K <cl< td=""><td>haracteristics are not</td><td>m</td><td></td><td></td><td></td><td></td><td></td><td><b>4</b></td><td>16.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>    | haracteristics are not            | m              |   |  |             |            |                   | <b>4</b> | 16.000    | 10/24/2019    | Reserve   |               |
| Production stage MS00-9.7.1   | from 1/10/201   | 7                                 | For completion |   |  |             |            |                   |          |           | <b>.</b>      | Actions w | ith the order |
| 1 Wire MM - 1.9 TU            | 16.K <cl< td=""><td>haracteristics are not</td><td>m</td><td></td><td></td><td></td><td></td><td></td><td><b>4</b></td><td>8.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>     | haracteristics are not            | m              |   |  |             |            |                   | <b>4</b> | 8.000     | 10/24/2019    | Reserve   |               |
| Production stage MS00-9.8.1   | from 1/10/201   | 7                                 | For completion |   |  |             |            |                   |          |           |               | Actions w | ith the order |
| 1 Cutting fluid CRC           | 03400 <cl< td=""><td>haracteristics are not</td><td>L</td><td></td><td></td><td></td><td></td><td></td><td></td><td>240.000</td><td>10/24/2019</td><td></td><td></td></cl<>                 | haracteristics are not            | L              |   |  |             |            |                   |          | 240.000   | 10/24/2019    |           |               |
| 2 Round bar 12 S3             | 5 <cl< td=""><td>haracteristics are not</td><td>kg</td><td></td><td></td><td></td><td></td><td></td><td>•</td><td>30.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>             | haracteristics are not            | kg             |   |  |             |            |                   | •        | 30.000    | 10/24/2019    | Reserve   |               |
| 3 Casting mold cle            | ning <cl< td=""><td>haracteristics are not</td><td>Ĺ</td><td></td><td></td><td></td><td></td><td></td><td><b>4</b></td><td>52.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>    | haracteristics are not            | Ĺ              |   |  |             |            |                   | <b>4</b> | 52.000    | 10/24/2019    | Reserve   |               |
| 4 Electrode for elec          | troche <cl< td=""><td>haracteristics are not</td><td>kg</td><td></td><td></td><td></td><td></td><td></td><td>4</td><td>6.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>         | haracteristics are not            | kg             |   |  |             |            |                   | 4        | 6.000     | 10/24/2019    | Reserve   |               |
| Production stage MS00-9.9.1   | from 1/10/201   | 7                                 | For completion |   |  |             |            |                   |          |           | -             | Actions w | ith the order |
| 1 Sheet 0.8 T30102            | <cl< td=""><td>haracteristics are not</td><td>kg</td><td></td><td></td><td></td><td></td><td></td><td><b>4</b></td><td>4.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>         | haracteristics are not            | kg             |   |  |             |            |                   | <b>4</b> | 4.000     | 10/24/2019    | Reserve   |               |
| 2 Abrasive particle           | No. 4 <cl< td=""><td>haracteristics are not</td><td>kg</td><td></td><td></td><td></td><td></td><td></td><td>4</td><td>100.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>        | haracteristics are not            | kg             |   |  |             |            |                   | 4        | 100.000   | 10/24/2019    | Reserve   |               |
| 3 Etching solution            | <c < td=""><td>haracteristics are not</td><td>I.</td><td></td><td></td><td></td><td></td><td></td><td>4</td><td>52.000</td><td>10/24/2019</td><td>Reserve</td><td></td></c <>               | haracteristics are not            | I.             |   |  |             |            |                   | 4        | 52.000    | 10/24/2019    | Reserve   |               |
| 4 Electrode for elec          | troche <cl< td=""><td>haracteristics are not</td><td>kg</td><td></td><td></td><td></td><td></td><td></td><td>4</td><td>6.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<>         | haracteristics are not            | kg             |   |  |             |            |                   | 4        | 6.000     | 10/24/2019    | Reserve   |               |
| Production stage MS00-9.10.   | from 1/10/20  | 17                                | For completion |   |  |             |            |                   |          |           | <b></b>       | Actions w | ith the order |
| 1 Sheet 0.6 S4100             | <cl></cl>   | haracteristics are not            | kg             |   |  |             |            |                   | <b>4</b> | 2.000     | 10/24/2019    | Reserve   |               |
| 2 Abrasive particle           | No. 4 <cl< td=""><td>haracteristics are not</td><td>kg</td><td></td><td></td><td></td><td></td><td></td><td><b>4</b></td><td>100.000</td><td>10/24/2019</td><td>Reserve</td><td></td></cl<> | haracteristics are not            | kg             |   |  |             |            |                   | <b>4</b> | 100.000   | 10/24/2019    | Reserve   |               |

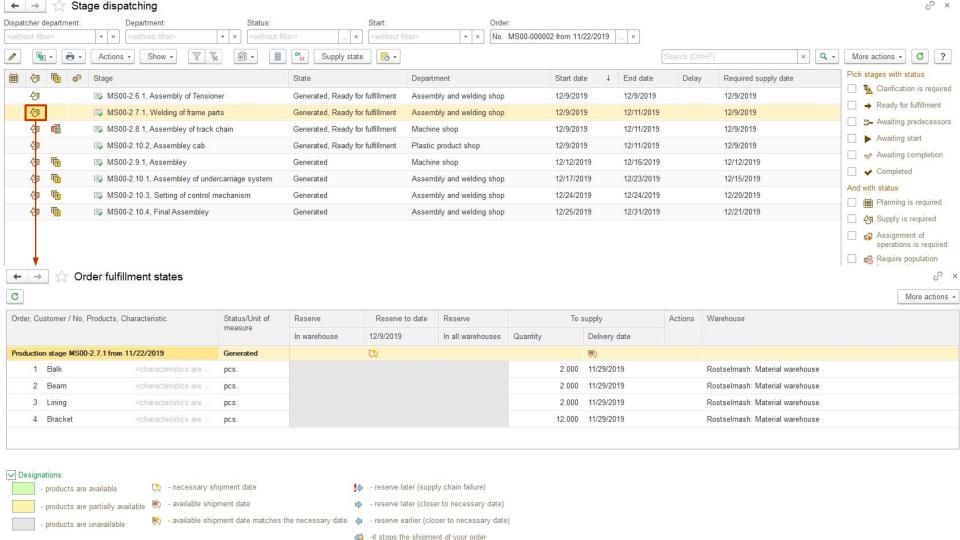
- reserve later (supply chain failure)

-it stops the shipment of your order

oo - same date shipment

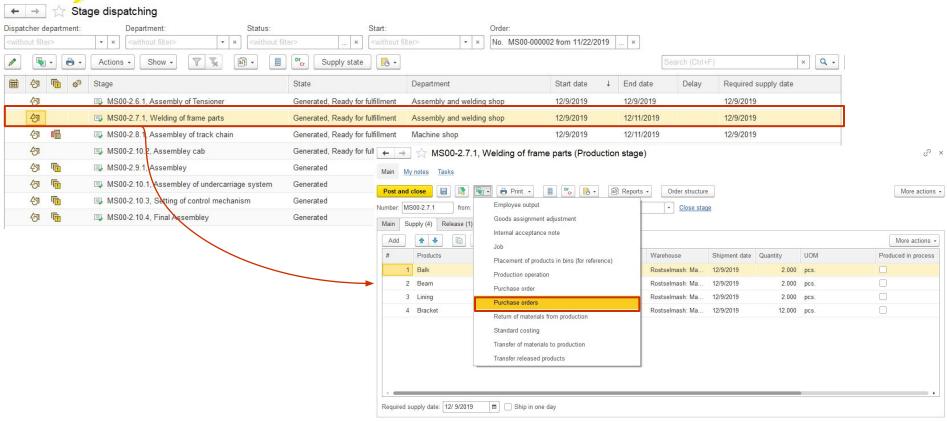
🎅 - available shipment date matches the necessary date 🖕 - reserve earlier (closer to necessary date)

- reserve later (closer to necessary date)



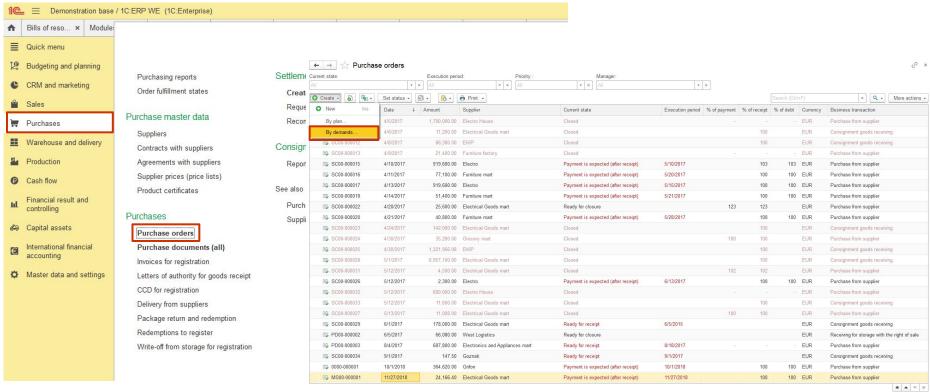


### **Purchases**





### **Purchases**



See also: Purchase documents (registered invoices)

Step 1 of 5. Demand filter

More actions +

Filters by demand properties Warehouse: \* × Receiving department: \* x Assignment: \* X Line of business: - x Product segment: ... × Products: \* x Brand: \* x Category:

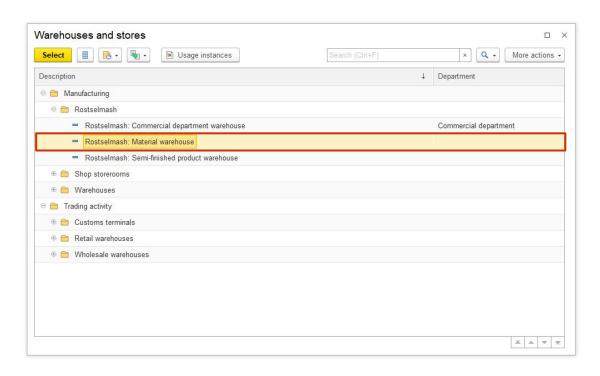
Filters by supply method parameters

 Department:
 v
 x

 Supply type:
 Purchase

 Supply source:
 ... x

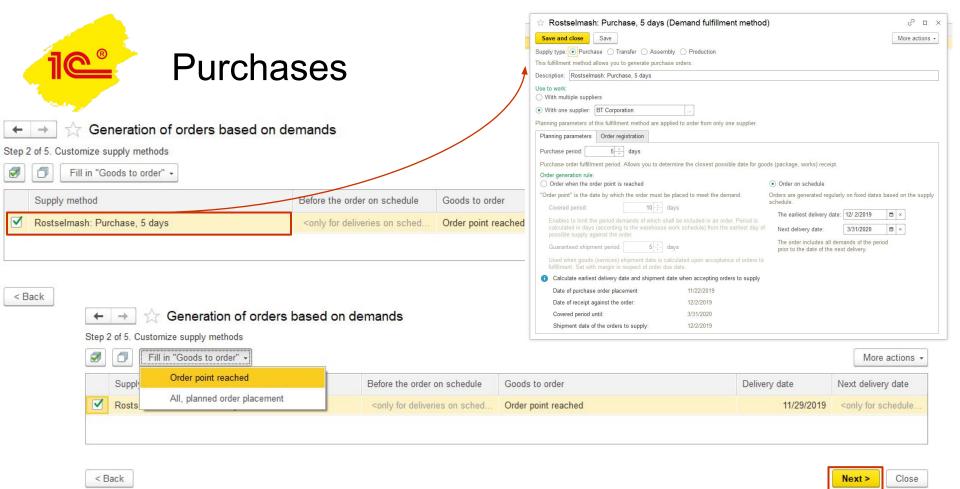
Custom filters

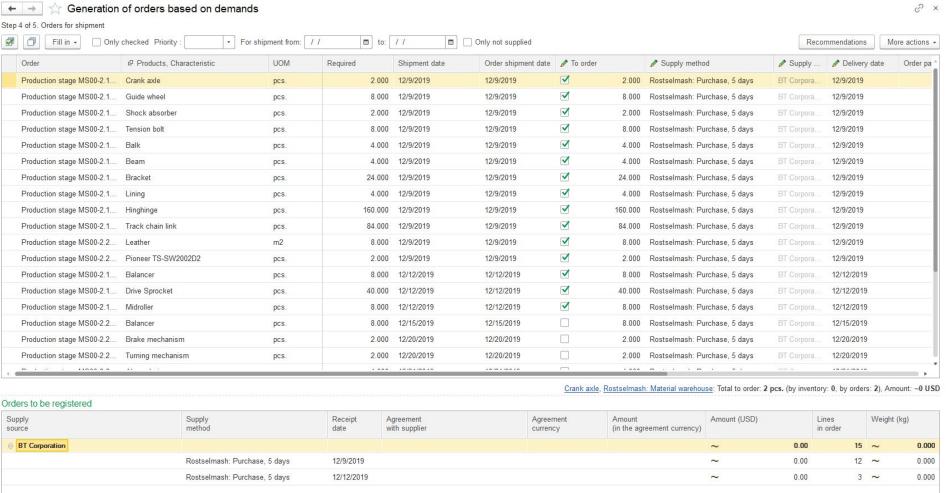


Configure inventory level control

Configure consumption statistics calculation

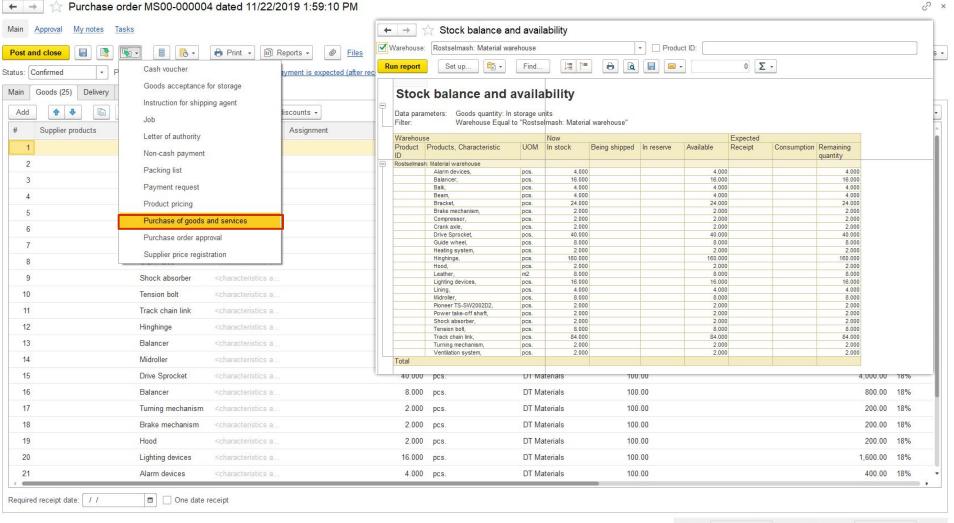


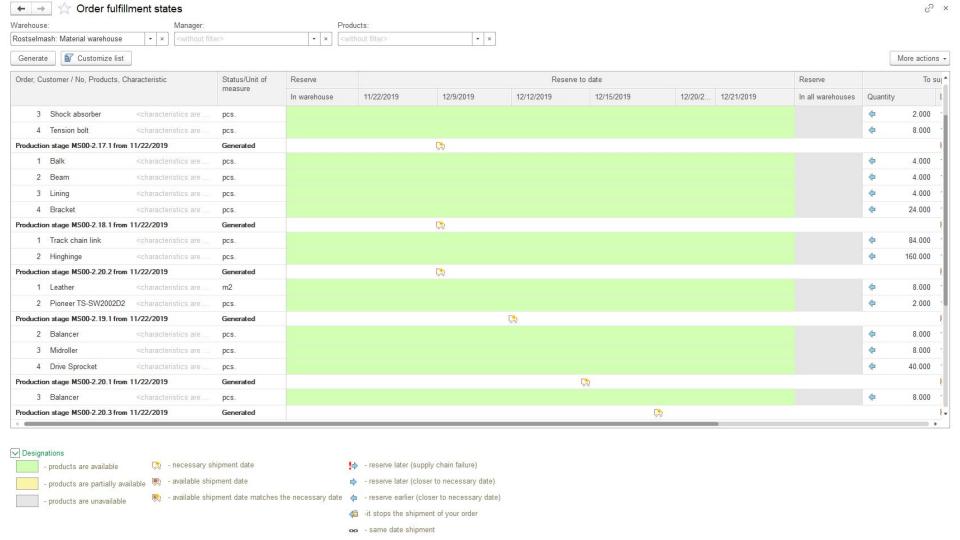




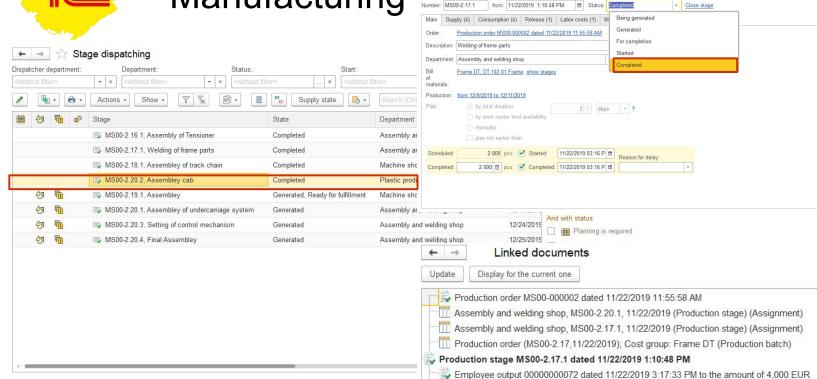
0.00 15 0.000

Next > Close









Main My notes Tasks

MS00-2.17.1, Welding of frame parts (Production stage)

Reports -

Transfer of products from production MS00-000002 dated 11/22/2019 3:23:10 PM

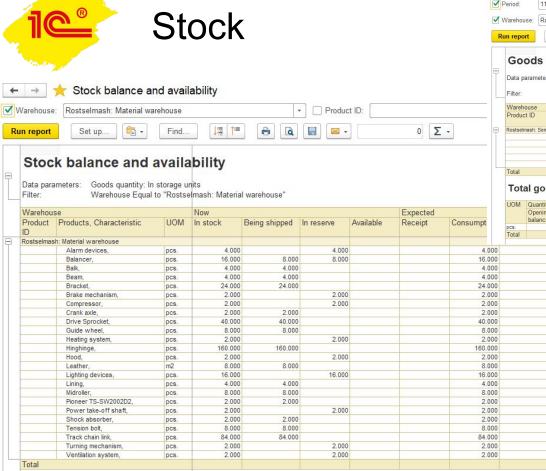
Order structure

More actions -

More actions .

📭 - 🖨 Print -





#### Goods in warehouses list Details up to recorder 11/17/2019 📾 – 11/23/2019 Rostselmash: Semi-finished product warehouse Fin a 🔒 🗷 -0 Σ -Set up... Find...

#### Goods in warehouses list

Data parameters: Period: 11/17/2019 - 11/23/2019 Goods quantity: In storage units

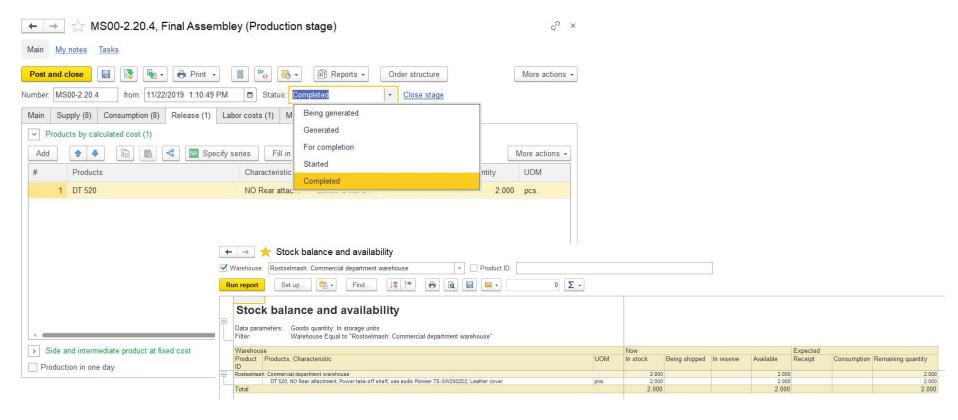
Warehouse Equal to "Rostselmash: Semi-finished product warehouse"

| Warehouse                                    | Wareroom                         |      |                 |         |             |                 |
|--|----------------------------------|------|-----------------|---------|-------------|-----------------|
| Product ID                                   | Products, Characteristic, Series | MOU  | Opening balance | Receipt | Consumption | Closing balance |
| Rostselmash: Semi-finished product warehouse |                                  |      |                 | 10.000  |             | 10.000          |
|  | DT.102.01 Frame, ,               | pcs. |                 | 2.000   |             | 2.000           |
|  | DT.102.02 Track system, ,        | pcs. |                 | 2.000   |             | 2.000           |
|  | DT.102.02.01 Tensioner, ,        | pcs. |                 | 2.000   |             | 2.000           |
|  | DT.102.02.02 Track chain, ,      | pcs. |                 | 2.000   |             | 2.000           |
|  | DT.105.01 Cab with seat, ,       | pcs. |                 | 2.000   |             | 2.000           |
| Total  |                                  |      |                 | 10 000  |             | 10 000          |

#### Total goods in storage units

| MOU   | Quantity        |         |             |                 |  |  |  |  |  |
|-------|-----------------|---------|-------------|-----------------|--|--|--|--|--|
|       | Opening balance | Receipt | Consumption | Closing balance |  |  |  |  |  |
| pcs.  |                 | 10.000  |             | 10.000          |  |  |  |  |  |
| Total |                 | 10.000  |             | 10.000          |  |  |  |  |  |



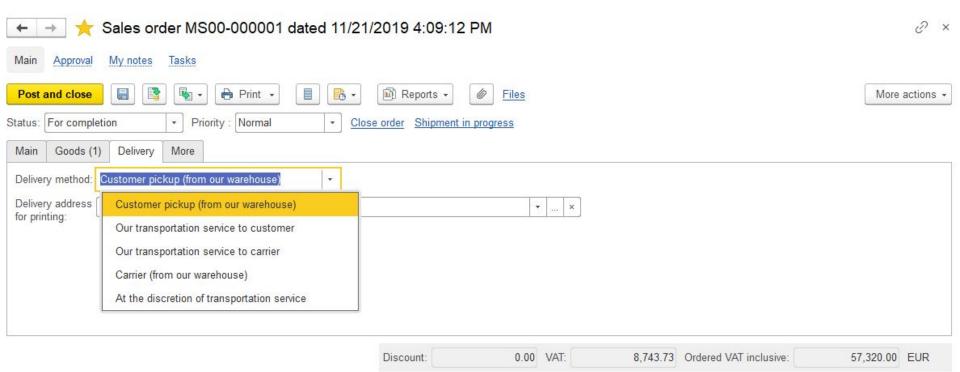


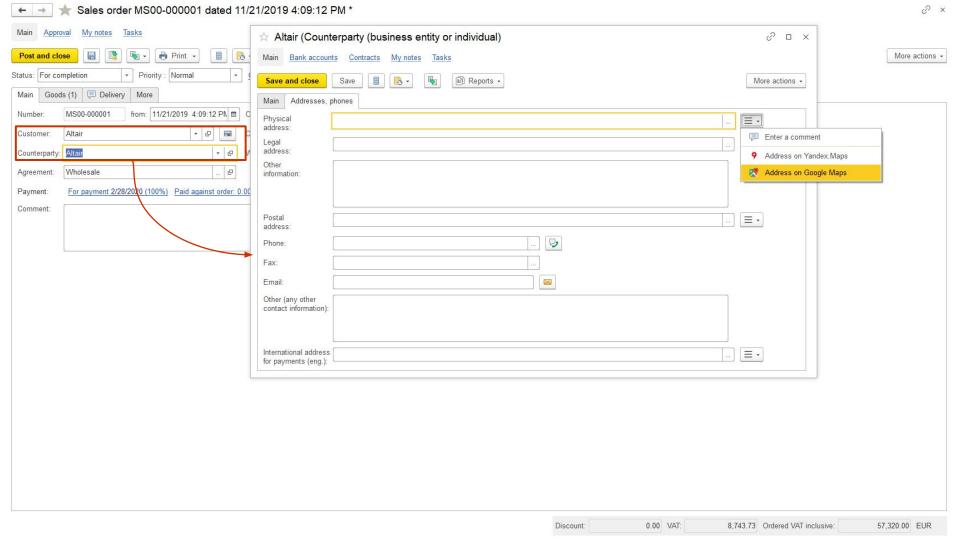


# **Delivery**

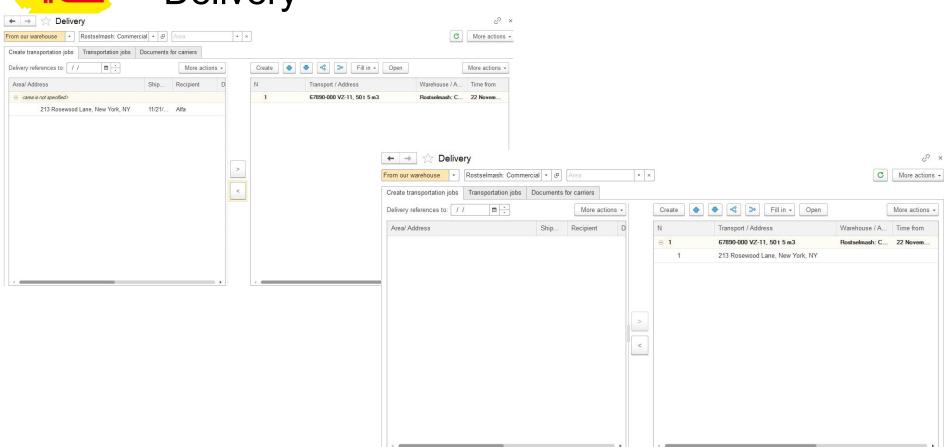


## Sales order











# **Planning**

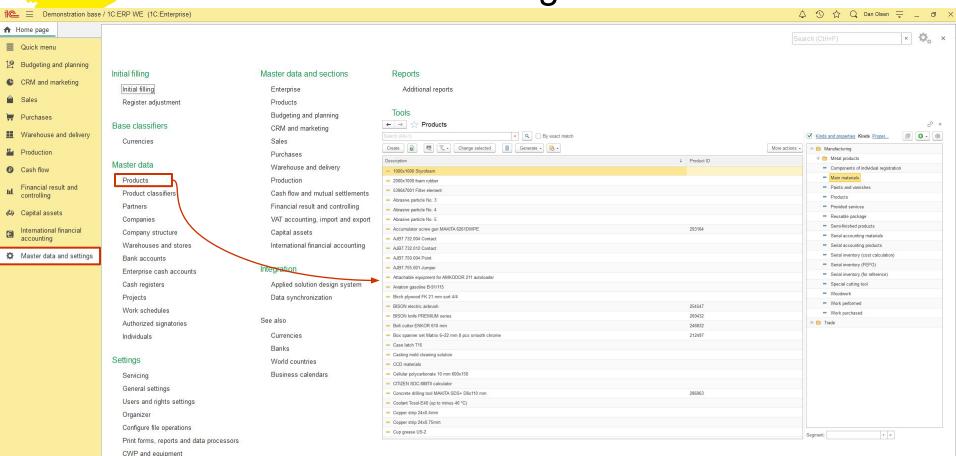


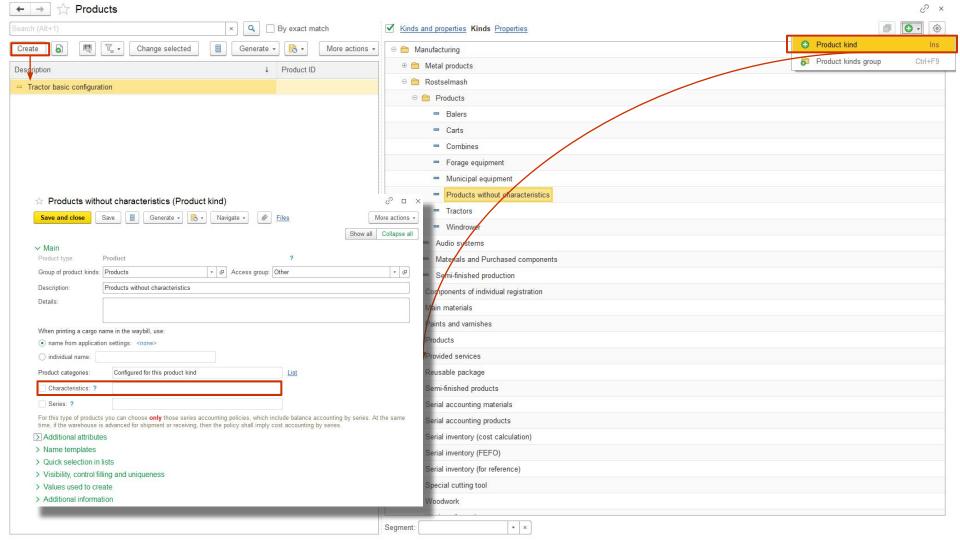
## Scenario

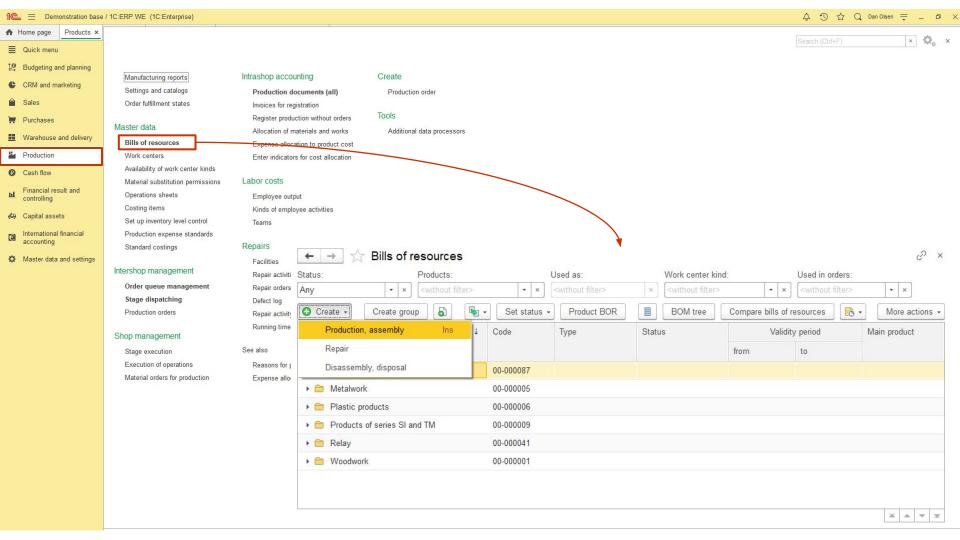
- 1. Production to the warehouse.
  - Release of basic, running machines in advance to the warehouse according to the production plan. After receipt of the customer's order, this basic running machine is equipped to the specific customer and his wishes.

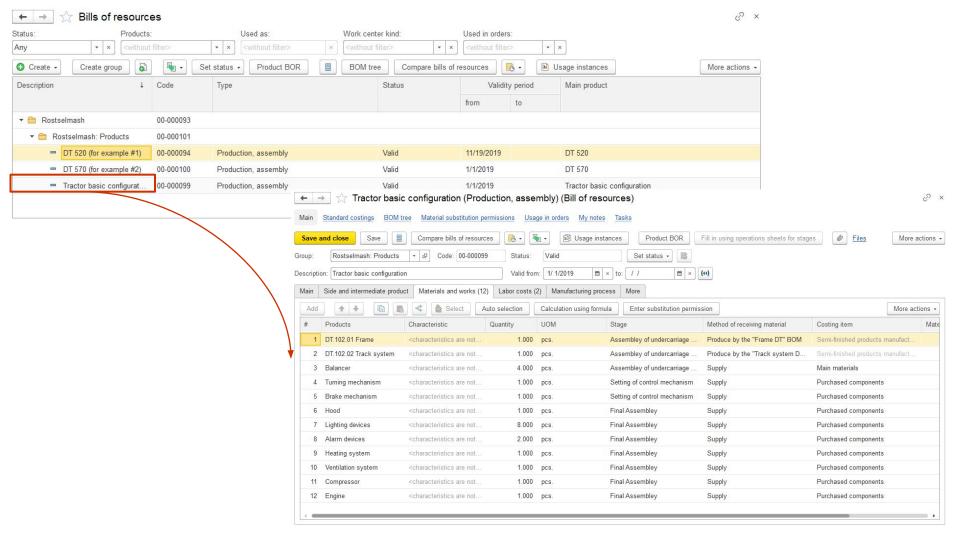


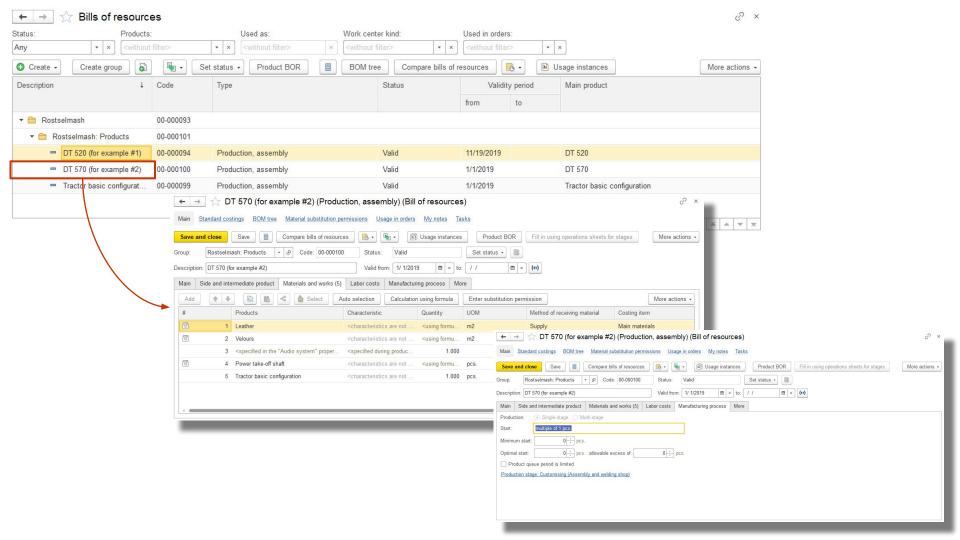
## Master data and settings

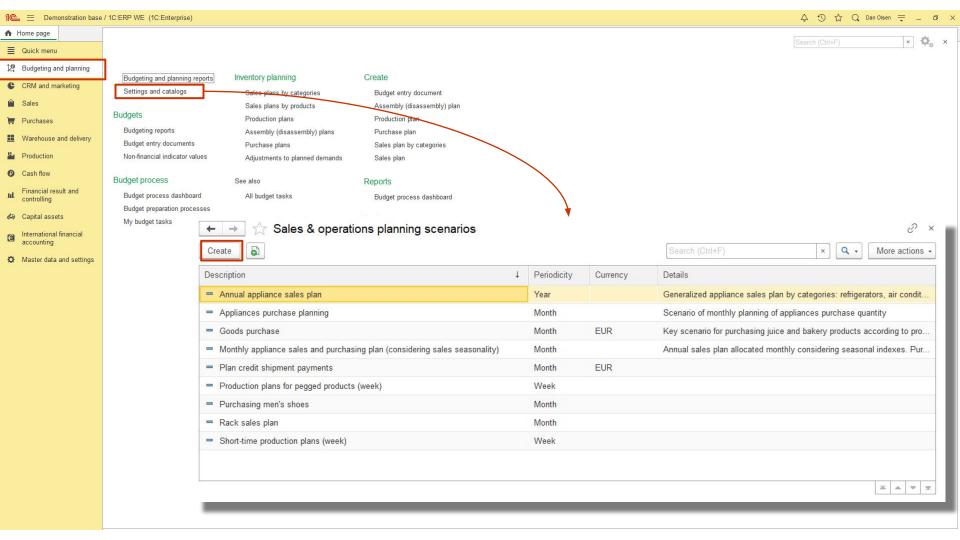














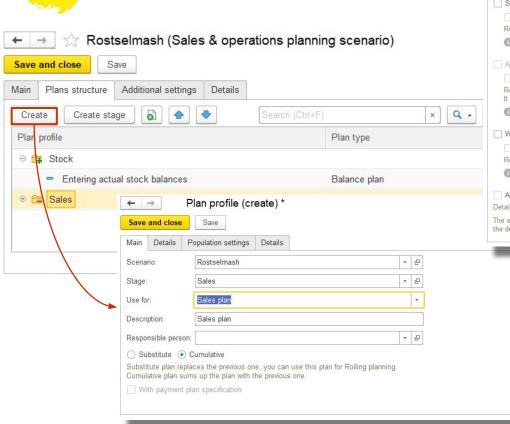
# Scenario

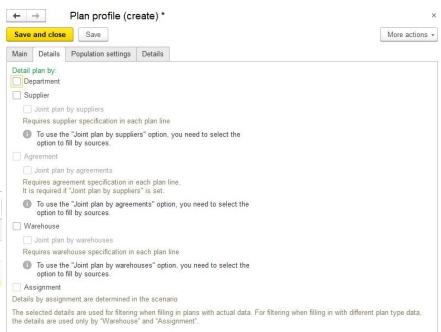
| Save and clo    | se Save  | More actions |
|-----------------|--|--------------|
|                 |  |              |
| Main Plans      | structure Additional settings Details  |              |
| Description:    | Rostselmash  |              |
| Periodicity:    | Month 🔻  |              |
| Display period: | Range of dates    Period number (within a year) ?  |              |
| ✓ Planning pr   | rocess management  |              |
| types of plans  | o, the structure of plans is described according to the planning stages: the<br>are divided into groups and ordered. Plans are created sequentially in stages<br>sistant "Planning process management" |              |
| Planning by     | y assignments  |              |
| Purchase planr  | ning:  Only by quantity  By quantity and amount  Currency:   |              |
| Sales planning  | Only by quantity    By quantity and amount   |              |
|                 | settings by product category by sales speed  |              |
| product sale.   | x in sales plan by categories is selected, you can specify sales ranking and speed of sales.   |              |
| Production plan | ning settings  |              |
| Calculation     | of demand for materials, work center kinds, and human resources  |              |
| Demand          | for materials: Optimistic 🔻  |              |
|                 | aterials are planned regardless of use probability, alternative<br>s are not planned.  |              |
| Calenda         | r: Business calendar + @   |              |
|                 | mended that you change settings after entering plans.  |              |

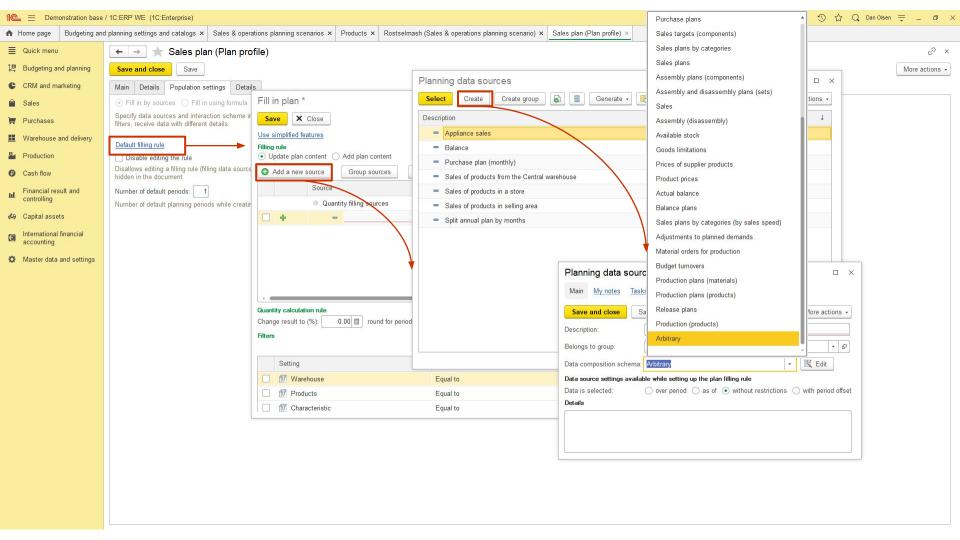
| <b>←</b> → 7 | Rostselmash (Sales & ope              | erations planning sce     | nario)         | E                |
|--------------|---------------------------------------|---------------------------|----------------|------------------|
| Save and clo | Save                                  |                           |                | More actions     |
| Main Plans   | structure Additional settings Details |                           |                |                  |
| Create       | Create stage                          | Search (Ctrl+F)           | × Q            | → More actions → |
| Plan profile |                                       | Plan ty                   | pe             |                  |
|              |                                       |                           |                |                  |
| ,            |                                       |                           |                |                  |
|              | \                                     |                           |                |                  |
|              | DI                                    |                           |                |                  |
|              | Planning stage *                      |                           | X              |                  |
|              | Save and close Save                   |                           | More actions - |                  |
|              | Scenario: Rostselmash                 |                           | <sub>C</sub> P |                  |
|              | Description: Stock                    |                           |                |                  |
|              | O Demand planning O Supply p          | lanning  Balance planning |                |                  |
|              |                                       | 700                       |                |                  |
|              |                                       |                           |                |                  |
|              |                                       |                           |                |                  |
|              |                                       |                           |                |                  |
|              |                                       |                           |                |                  |
|              |                                       |                           |                |                  |
|              |                                       |                           |                | X A V Y          |

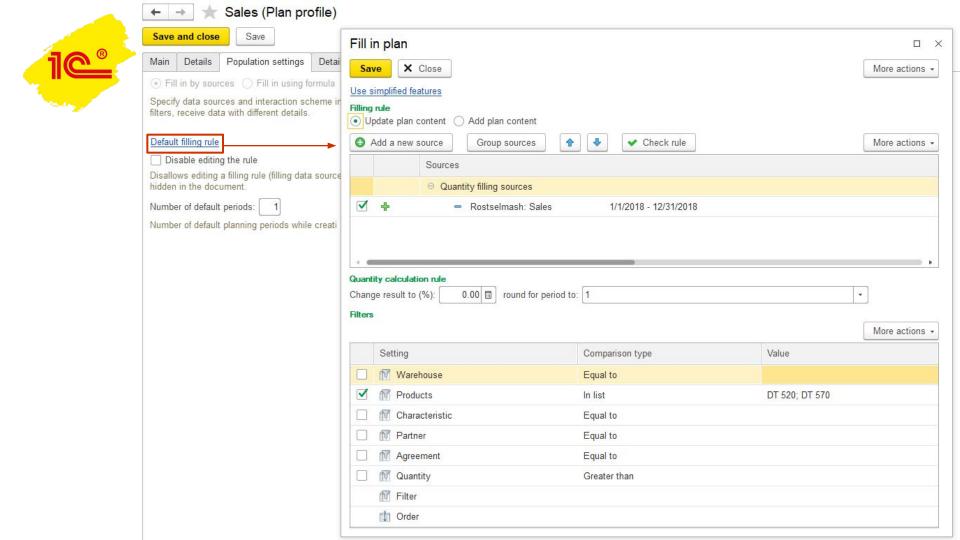


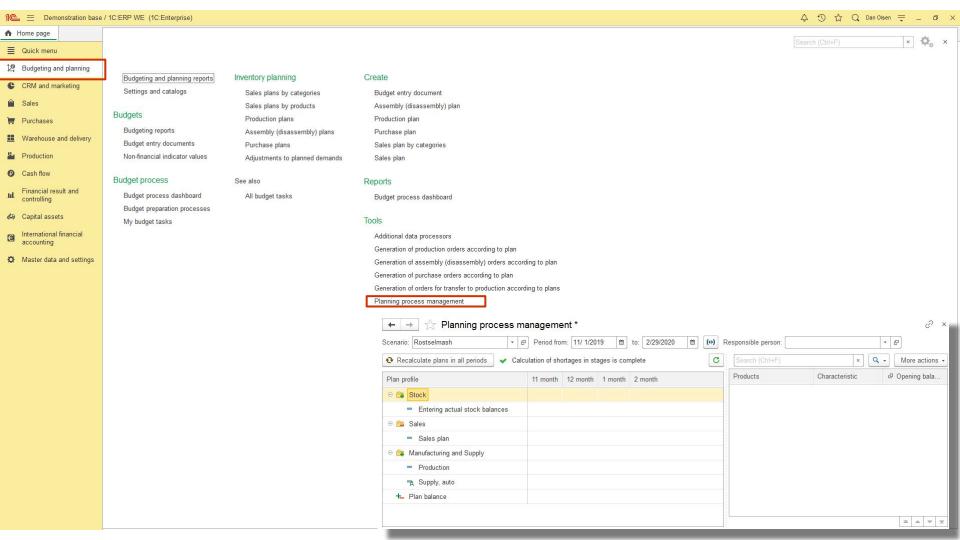
## Plan structure

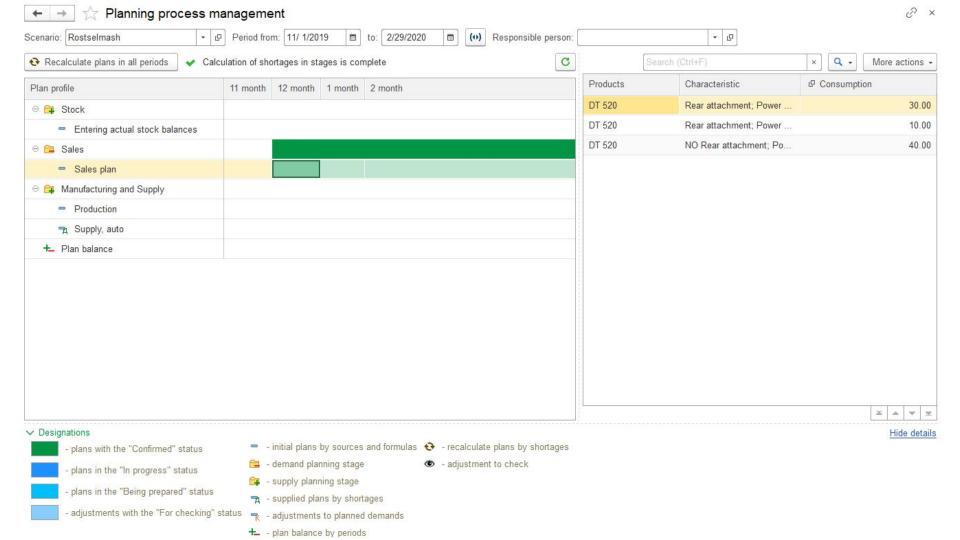


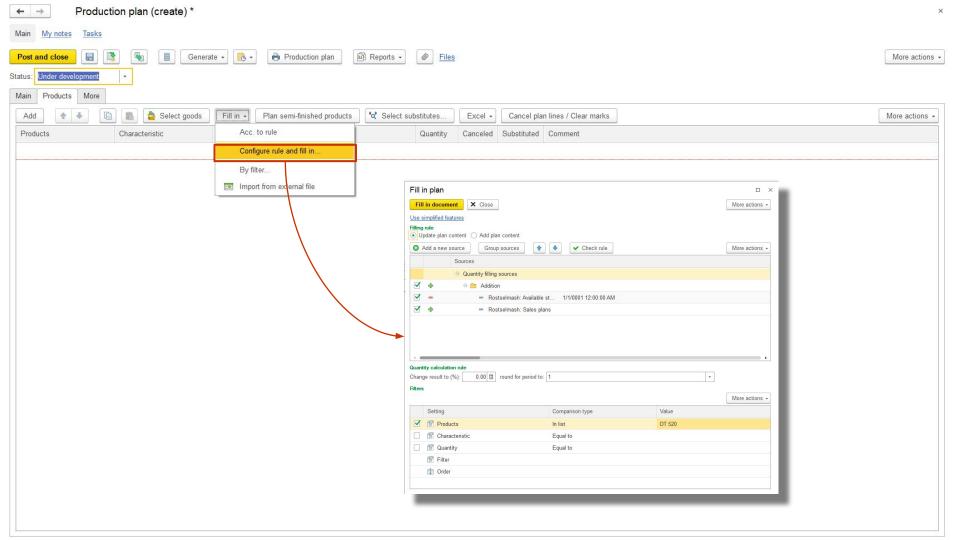














plans in the "In progress" status

plans in the "Being prepared" status

adjustments with the "For checking" status

#### Plan structure

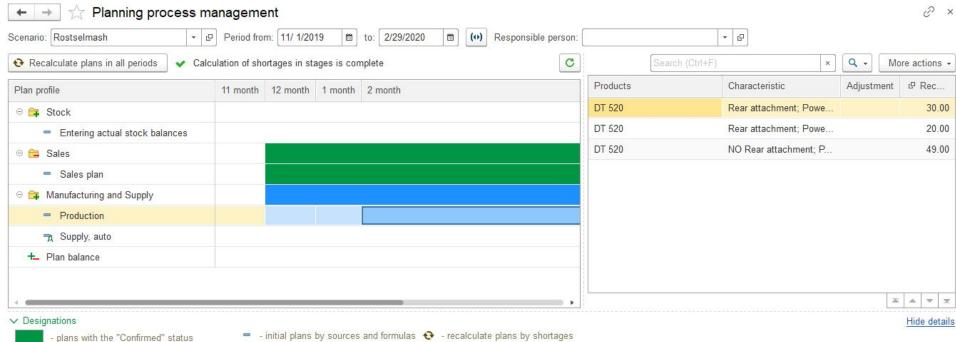
a - demand planning stage

- supply planning stage

+\_ - plan balance by periods

ng - supplied plans by shortages

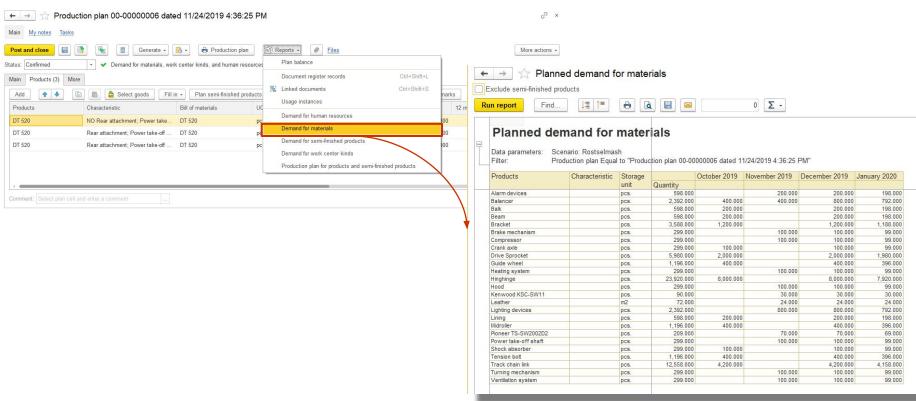
- adjustments to planned demands



. adjustment to check

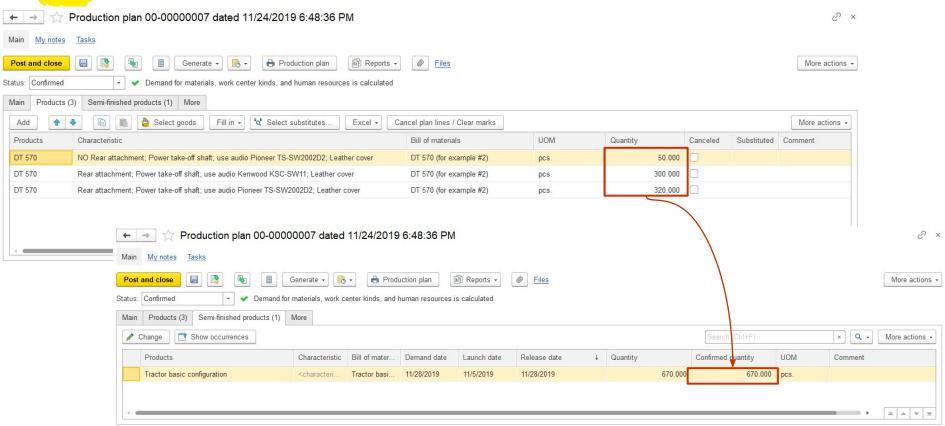


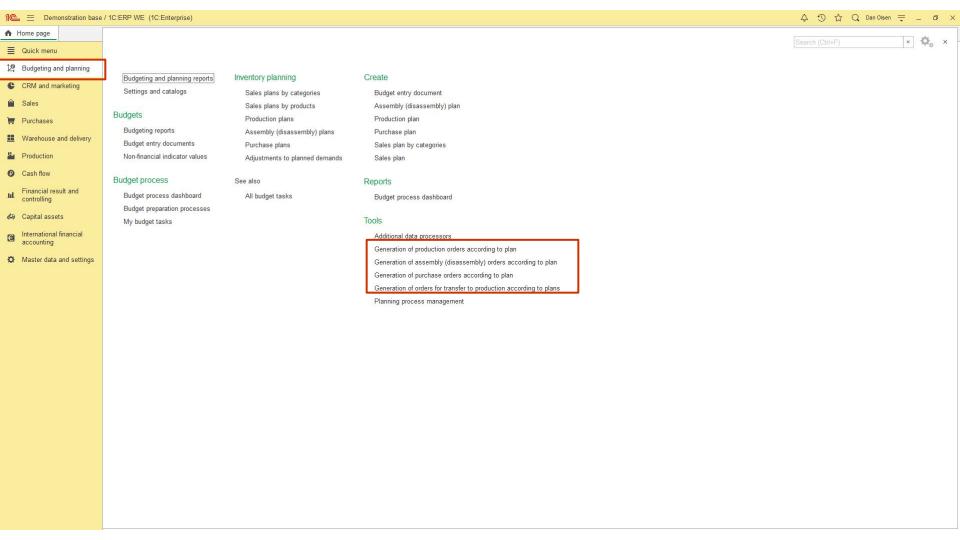
#### Production plan



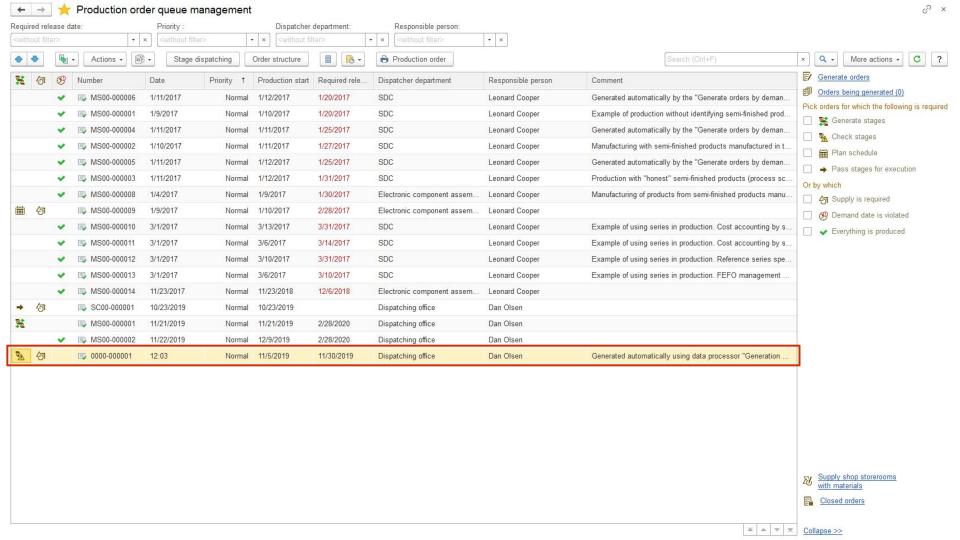


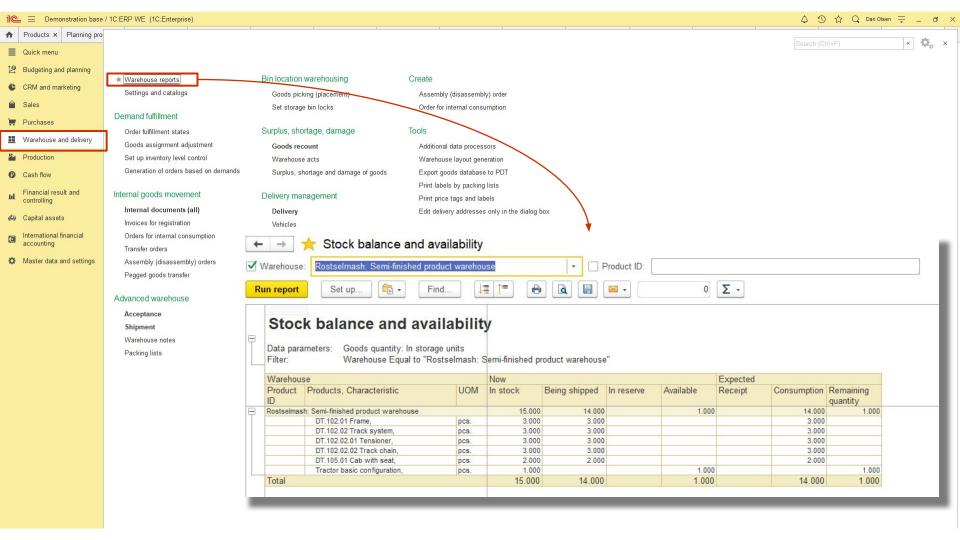
## Production plan with semi-finished products

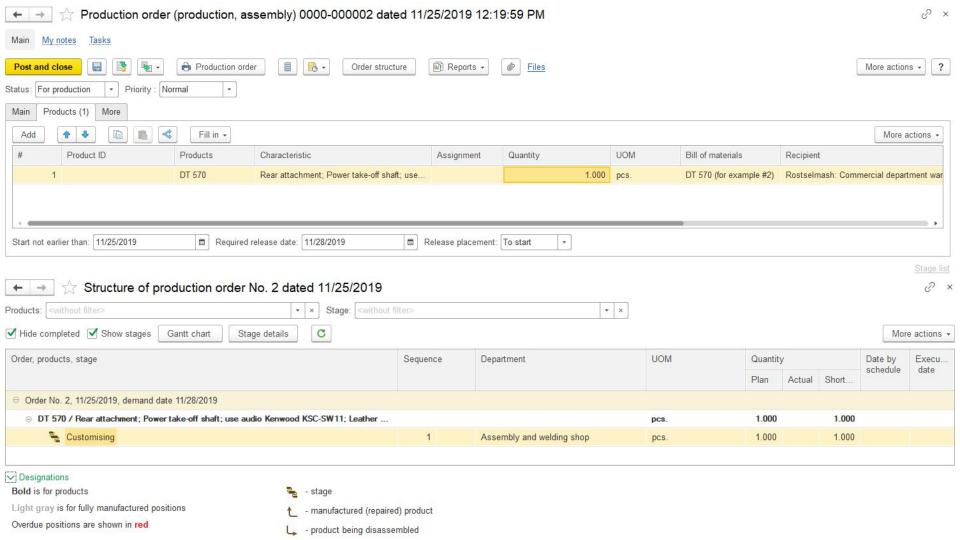




| Generation of production orders a                       | according to plan  |                     | €) ×                  |          |          |                |               |                          |                        |                       |
|---|--|---------------------|-----------------------|----------|----------|----------------|---------------|--------------------------|------------------------|-----------------------|
| Step 1 of 3. Filter plans                               |  |                     |                       |          |          |                |               |                          |                        |                       |
|   |  | Mo                  | ore actions 🕶         |          |          |                |               |                          |                        |                       |
| Create orders by:                                       |  |                     |                       |          |          |                |               |                          |                        |                       |
| Scenario: Rostselmash 🔻                                 |  |                     |                       |          |          |                |               |                          |                        |                       |
| Type: Production, assembly                              |  |                     |                       |          |          |                |               |                          |                        |                       |
| Demand calculation mode by plan:                        |  |                     |                       |          |          |                |               |                          |                        |                       |
|   | •  |                     |                       |          |          |                |               |                          |                        |                       |
|   | <b>(0)</b>   |                     |                       |          |          |                |               |                          |                        |                       |
| ☐ Dispatcher department: <other departments=""></other> | 1  |                     |                       |          |          |                |               |                          |                        |                       |
| Arbitrary filter  |  |                     |                       |          |          |                |               |                          |                        |                       |
| Populate in the orders:                                 |  |                     |                       |          |          |                |               |                          |                        |                       |
| Company   | ← → Generation of produ  Step 2 of 3. Determine order content and volume | ction orders acc    | cording to plan       |          |          |                |               |                          |                        | E >                   |
| 3 (3 (3))   |  | order" mark Find    | d Cancel search       | R↓ Z↓ Z↓ | C Update | Order creation | on parameters | Fill in 🔻                |                        | More actions -        |
|   | Products, Characteristic   | Bill of materials   | Dispatcher department | UOM      |          |                | Launch date   | Order fulfillment period | Planning period        | ⊕ In plans ⊕          |
|   | Tractor basic configuration  | Tractor basic confi |                       | pcs.     | <b>V</b> | 670.000        | 11/5/2019     | 17                       | 11/1/2019 - 11/30/2019 | 670.000               |
|   | DT 570, Rear attachment; Power take-off shaf                             | DT 570 (for examp   |                       | pcs.     |          | 300.000        | 11/28/2019    | 1                        | 12/1/2019 - 12/31/2019 | 300.000               |
|   | DT 570, Rear attachment; Power take-off shaf                             | DT 570 (for examp   |                       | pcs.     |          | 320.000        | 11/28/2019    | 1                        | 12/1/2019 - 12/31/2019 | 320.000               |
|   | DT 570, NO Rear attachment; Power take-off                               | DT 570 (for examp   |                       | pcs.     |          | 50.000         | 11/28/2019    | 1                        | 12/1/2019 - 12/31/2019 | 50.000                |
|   | •  |                     |                       |          |          |                |               |                          |                        |                       |
|   | Orders to be registered  |                     |                       |          |          |                |               |                          |                        |                       |
|   | Start not earlier than Required release date Dispatcher department       |                     |                       |          |          |                |               |                          |                        | Total number of lines |
|   | 11/5/2019 11/30/2019   |                     |                       |          |          |                |               |                          |                        | 1                     |
|   | < Back   |                     |                       |          |          |                |               |                          | P. Com                 | ate orders > Close    |





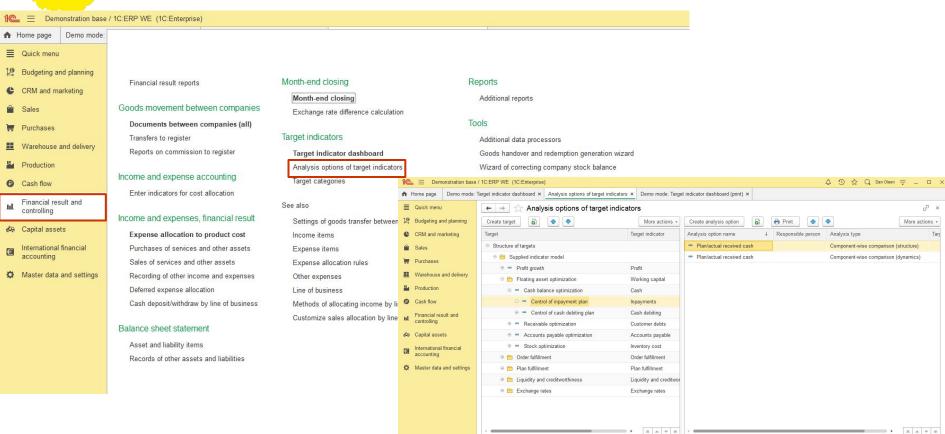


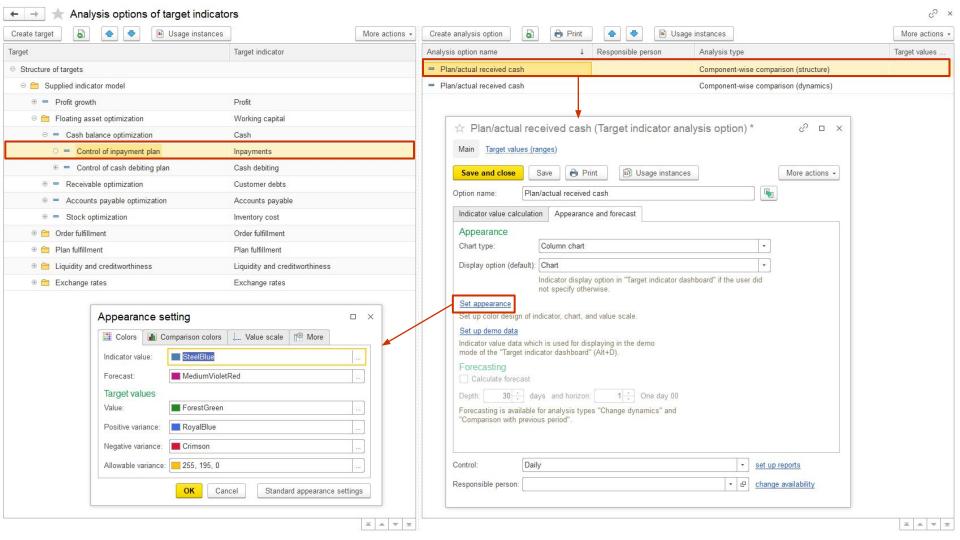


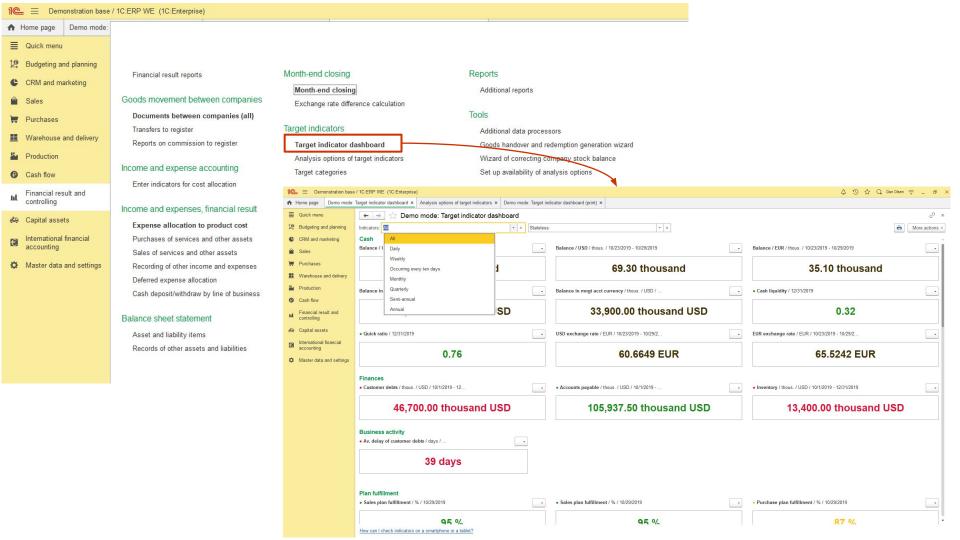
# **Balanced scorecard**



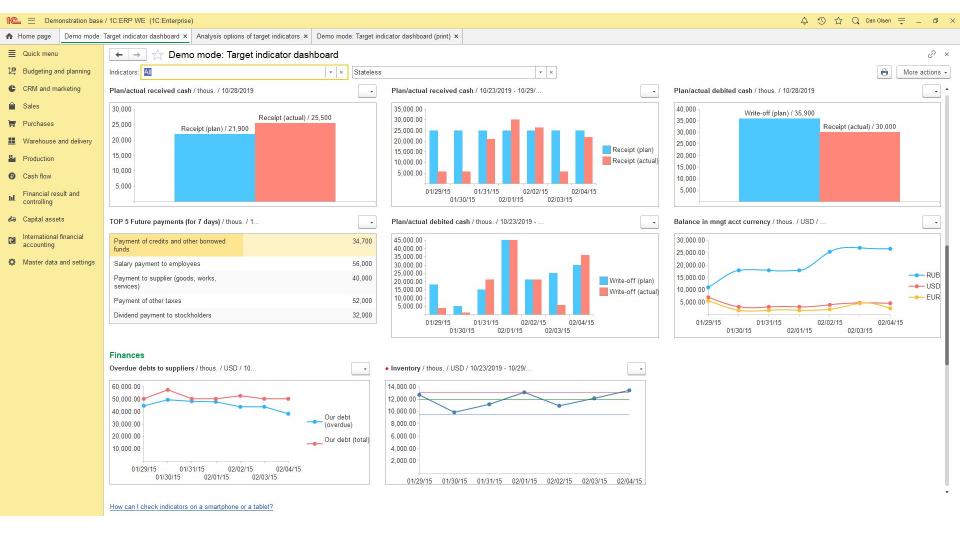
### Target indicators











Thank you for your attention!

