Hydraulic System

FLOW: determines the speed of the work equipment.

Speed of work equipment is determined by the amount of pump flow.

Greater the pump flow the greater the speed.

Lesser pump flow creates slower speeds.

Pump flow rate is determined by the pump swash plate angle and rpm.

PRESSURE: determines the amount of force the work equipment can exert.

Pressure is determined by resistance up until maximum relief pressure is reached.

Resistance can come in two forms:

Flow rate and size of port the oil must pass through.

Amount of resistance from the work equipment.

When maximum relief pressure is reached the machine cannot exert any more force and the work equipment stops.



Pump RPM

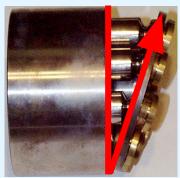


When the pump rotation speed increases, the pump flow increases. This is directly effected by engine rpm.



When the pump rotation speed decreases, the pump flow decreases. This is directly effected by engine rpm.

Pump Swash Plate Angle



As the pump swash plate angle increases more fluid can fill each chamber increasing the flow.

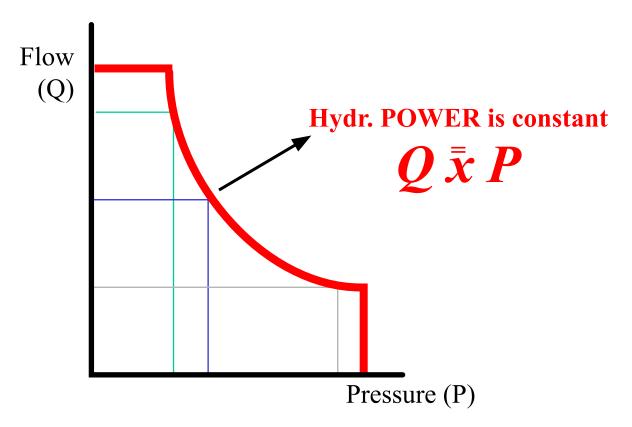


As the pump swash plate angle decreases less fluid can fill each chamber decreasing flow.

This is valid also for the gear pump not represented here



The relationship between flow and pressure is shown in the Hydraulic Output Curve. With all hydraulic equipment the relationship between flow and pressure is inversely proportional: as pressure increases flow decreases and as pressure decreases flow increases.

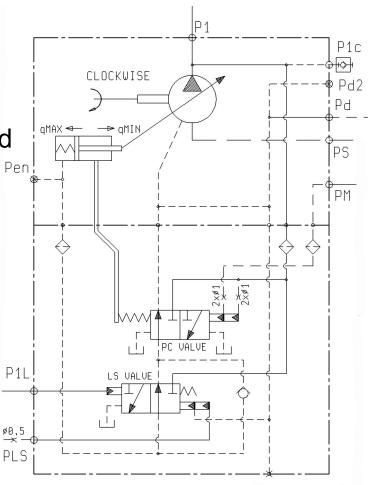




BASIC PRINCIPLE

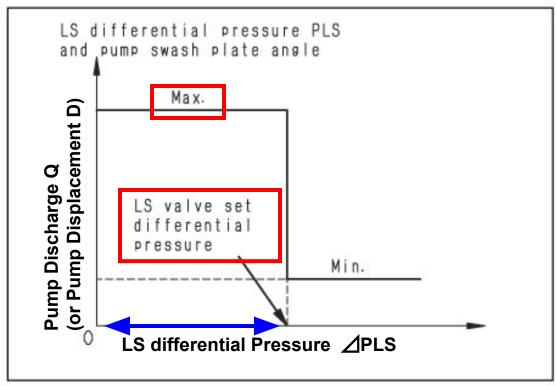
1. Control of pump swash plate angle

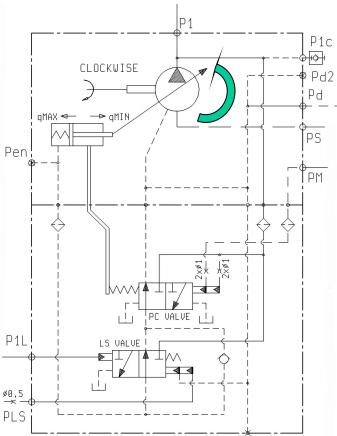
• The pump swash plate angle (pump discharge amount) is controlled so that LS differential pressure △PLS (the difference between pump (discharge) pressure PP and control valve outlet port LS pressure PLS) load pressure of actuator) is constant. (LS pressure △PLS=Pump discharge pressure PP-LS pressure PLS)





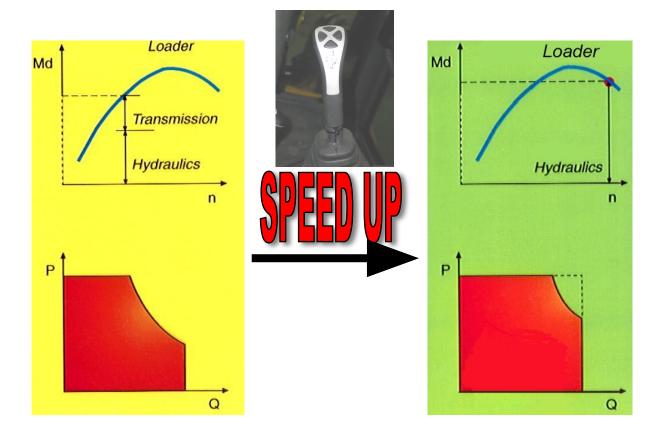
<If the △PLS is lower than the △PLS set
 pressure>









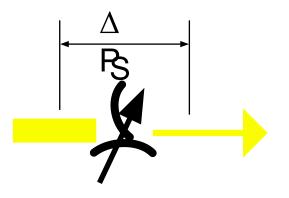


POWER MODE & SPEED UP ADVANTAGES:

- PERFECT CONTROL OF THE AVAILABLE POWER
- NO ENERGY LOSS AND COSTS SAVING
- SELF-ADJUSTMENT SYSTEM ACCORDING TO THE APPLICATION
- OVERDIMENSIONED COMPONENTS TO GUARANTEE RELIABILITY AND DURABILITY
- WORKING MODE SELECTION LIKE IN KOMATSU EXCAVATORS
- TWO FRONT LOADER SPEEDS LIKE IN KOMATSU WHEEL LOADERS



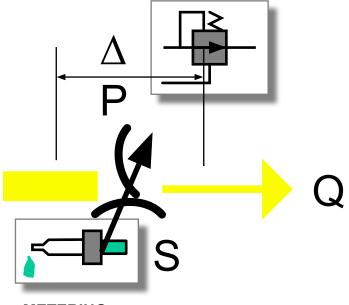
FLOW CONTROL



$$Q = k S \sqrt{\frac{1}{\Delta P}}$$

FLOW CONTROL

COMPENSATION



METERING

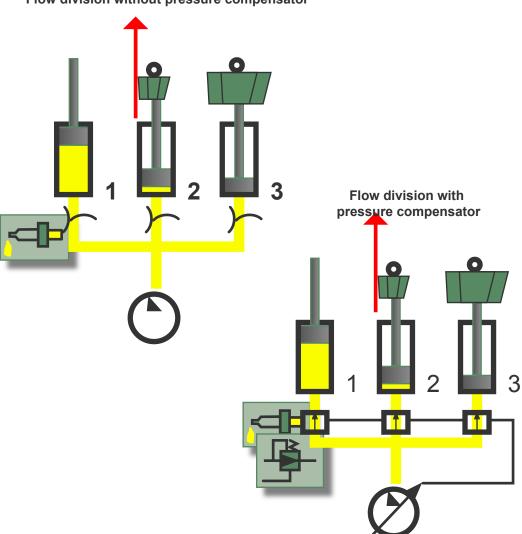
Customer Service Department



Hydraulic System: Compensators

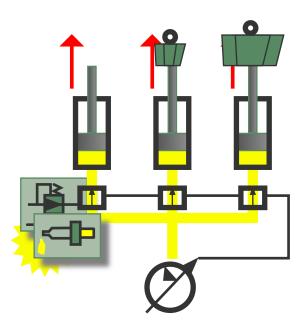
CONVENTIONAL SYSTEM

Flow division without pressure compensator



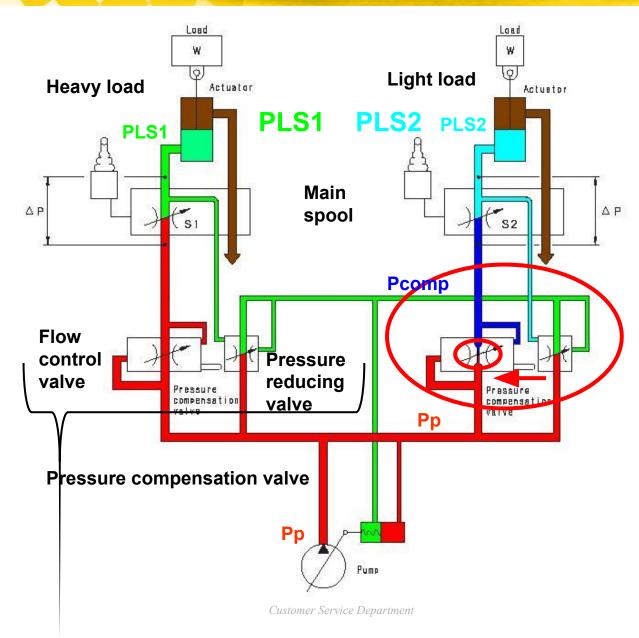
THE INNOVATIVE
SYSTEM
INSTALLED
ON THE
NEW
KOMATSU
BACKHOE
LOADERS

Flow division with





Customer Service Department

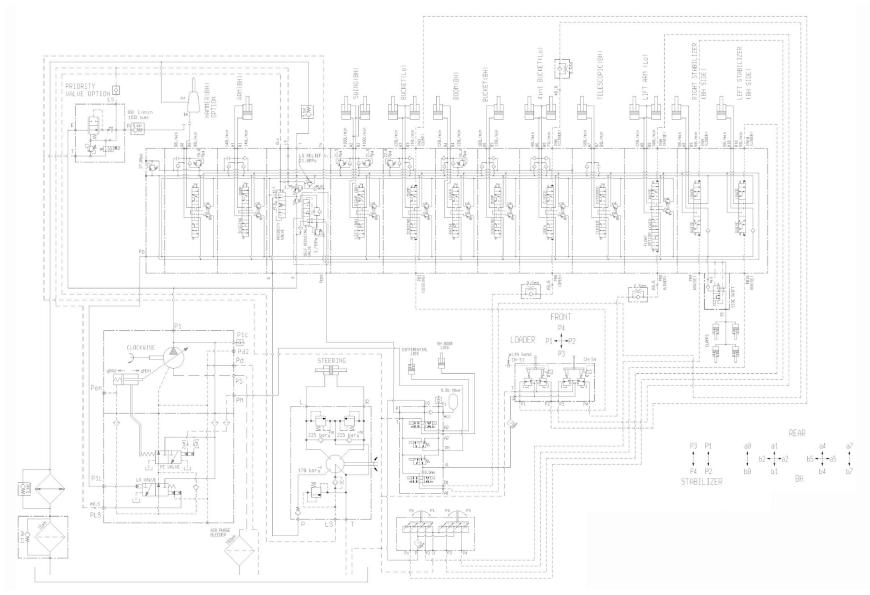




2.Light load 1.Heavy load (Compensated side) PLS2 < PLS1 (Compensating side) PLS₁ PPA PA PLSS PP PPA PA



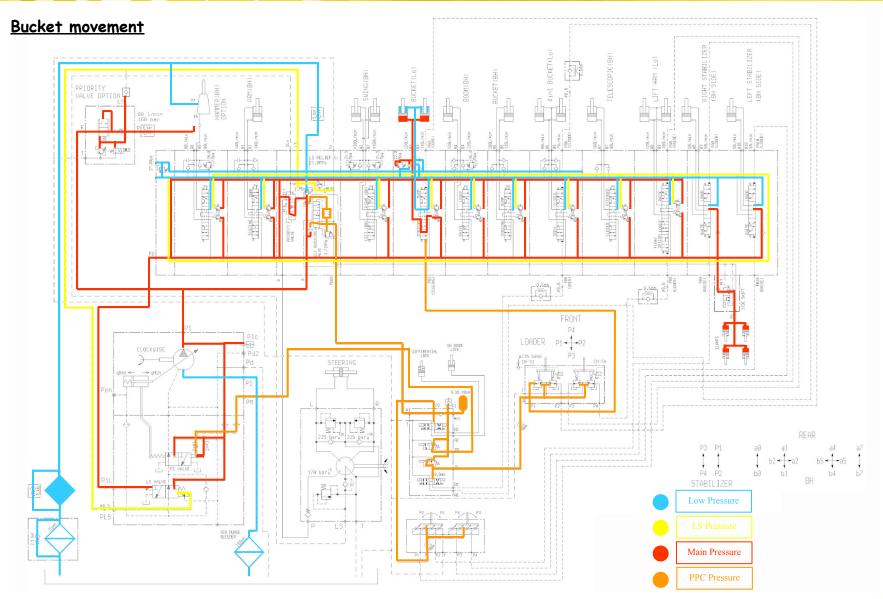
Hydraulic System: Lay Out



Customer Service Department



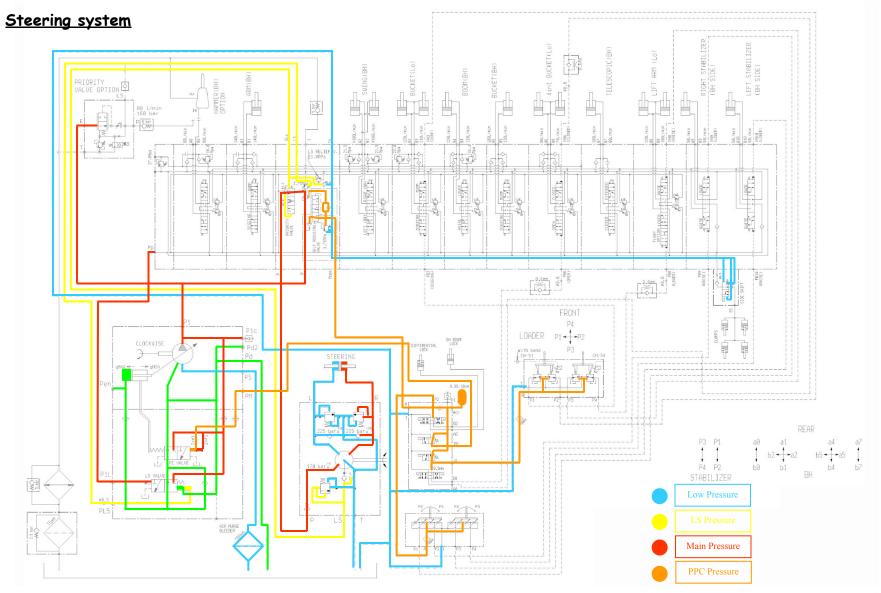
Hydraulic System: Lay Out





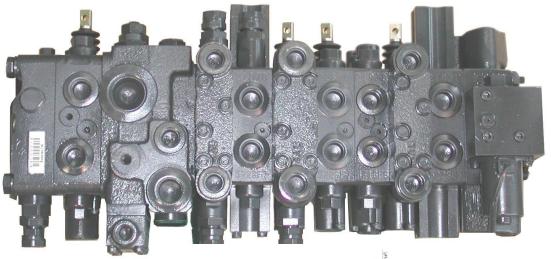


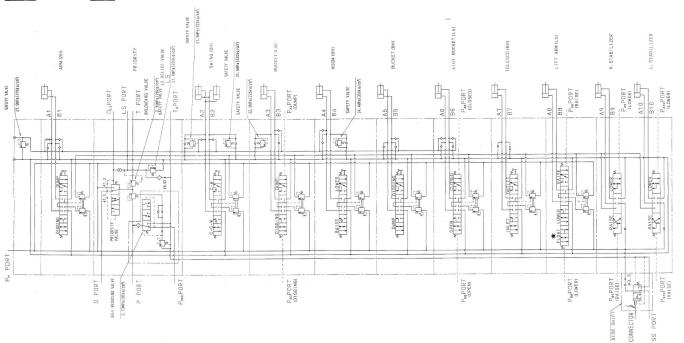
Hydraulic System: Lay Out











Customer Service Department



