

MY21 exterior plastic tooling delivery and launch

Global target: SORP – W2052 (21.12.2020)

Problem: late tooling delivery to Region Volga

Reason: late design freeze, unplanned time for graining repair and mold hot running system breakdown for rear door moldings

Counter measure: to split and speed up tooling delivery: 1st batch 2 trucks (left on 30.09) and 2nd batch 5 trucks (plan 12.10) + rear door 112 mold (plan 19.10)

Stages	October					November				December					January	
	40	41	42	43	44	45	46	47	48	49	50	51	52	53	1	2
Rear door moldings tooling repair and sample production																
Rear door moldings sample delivery																
32 samples delivery (T-3 2)																
Parts final acceptance (T-3 2, except rear door moldings)																
Tooling packaging																
Tooling transfer and cust.clearance batch_1 (2 trucks)																
Tooling transfer and cust.clearance batch_2 (5 trucks)																
Tooling transfer and cust.clearance batch_3 (rear door moldings)																
Tooling mounting on suppliers side																
Tooling trial run																
Parts measurement																
Lab tests																
PPAP document's providing																
Master samples agreed																
SORP injection parts																
SORP painted parts																
SORP parts delivery to LADA WEST TLT																
SORP																

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