## **D155AX-5 Bulldozers**



**Chapter 1: Introduction** 

### D155AX-5 m/c Feature



#### **Environment**

#### **Low Fuel Consumption**

SA6D140 + Common Rail

Increased torque converter efficiency

(Improvement of the vane)

Reduced P/L pump loss ( $80+100 \rightarrow 50+32+71 \text{ cc/rev}$ )

Optimized HSS pump size ( 104.5→71cc/rev )

Lowered fan revolution rate (1,296→1,200rpm)

#### Reduce Noise Level (at environmental)

Hydrostatic driven engine cooling fan, (△3dB)

#### **Operator Comfort**

New wide operator's cab for medium sized bulldozers (Common for D65 thru D155)

Palm Command Control System

Low noise (Noise level at the operator's ear) ( △5dB)

Improved riding characteristics (Cab damper mount)

Large capacity air conditioner

Improved pressurization

#### **Easy Maintenance**

New monitoring panel Indicating unified claim codes and Indicating changing intervals for filters

Easy Cleaning Cores with Hydraulic driven Fan



#### **Others**

#### **Electronic control system**

Transmission pre-setting function
Automatic shift-down

**KOMTRAX Step 2 (Option)** 

## **PRODUCT CONCEPT**



#### Important points in this minor change

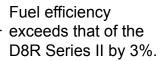
- Low fuel consumption
  - Maintaining the "SA6D140 + Common Rail" feature
  - Increased torque converter efficiency (Improvement of the vane)
  - Reduced P/L pump loss
  - Optimized HSS pump size
  - Lowered fan revolution rate (1,296 → 1,200rpm)

Others

More parts compatible with other machine models
 (Operator's cab, floor, control levers, air conditioner, etc.)

#### Concept unification with neighboring models

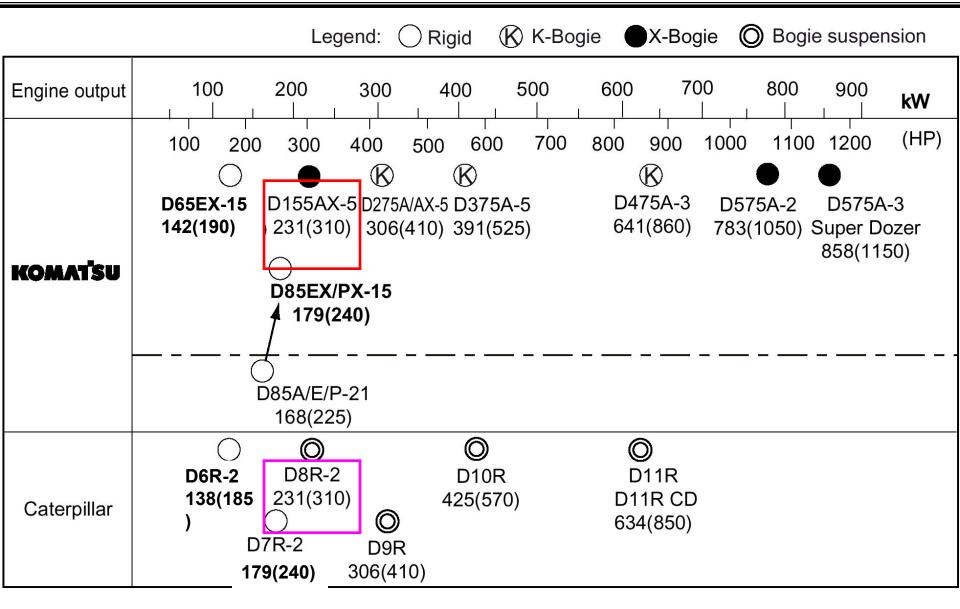
- Environment
  - Low noise (Environmental noise) Adoption of a hydraulic drive fan, etc. (  $\triangle$ 3dB)
- Riding characteristics
  - New wide operator's cab for medium sized bulldozers (Common for D65 thru D155)
  - Adoption of a new steering method (PCCS control)
  - Low noise (Noise level at the operator's ear) ( $\triangle$ 5dB)
  - Improved riding characteristics (Cab damper mount)
  - Large capacity air conditioner
  - Improved pressurization
- Serviceability
  - New monitoring panel Indicating unified claim codes and indicating changing intervals for filters
  - Improved cooling circuit cleaning capacity using a hydraulic drive fan
- Basic performance
  - Electronic control
     Transmission pre-setting function
     Automatic shift-down
  - KOMTRAX Step 2 (Option)





## **Product Line Comparison**





## **Main Structure Comparison**



| Engine   | SA6D140E-3                         | SA6D140E-3                         | D3406E-TA                          |  |
|--|------------------------------------|------------------------------------|------------------------------------|--|
|  | D155AX-5 B                         | D155AX-5 A                         | D8R                                |  |
| Engine   | Meets Tier 2 emissions regulations | Meets Tier 1 emissions regulations | Meets Tier 2 emissions regulations |  |
| Fan drive  | 🛨 Hydraulic                        | Mechanical                         | Mechanical                         |  |
| Power train  | Modular design                     | Modular design                     | Modular design                     |  |
| Transmission   | Planetary gear type with ECMV      | Planetary gear type                | Planetary gear type                |  |
| Steering   | HSS                                | HSS                                | Differential steer/Clutch & brake  |  |
| Steering control   | PCCS, Single-lever                 | PPC, Single-lever                  | FTC/Tiller                         |  |
| Undercarriage  | Low drive                          | Low drive                          | High drive                         |  |
| Hydraulic control  | PPC                                | PPC                                | Hydraulically assisted             |  |
| Cab mount  | ★ Cab damper mount                 | Viscous mount                      | Rubber mount                       |  |
| Monitor With self-diagnostic function and maintenance mode |                                    | Conventional monitor               | With self-diagnostic function      |  |

## **COMPARATIVE SPECIFICATIONS**



| Ma                  |       |   | Manufacturer | KOMATSU              |  | CATERPILLAR                          |
|---------------------|-------|---|--------------|----------------------|--|--------------------------------------|
| Item                |       |   | Model        | D155AX-5 (New)       | D155AX-5 (Current)                         | D8R-II                               |
| E SPECIFICATIONS    |       | FLYWHEEL HORSEPOWER®                      |              |                      |  |                                      |
|                     | 5     | ISO 9249 / SAE J1349 Gross                | HP(KW)/rpm   | 332(248)/1900        | 338(252)/1900                              | 338(252)/2000                        |
|                     | ENGIN | Net                                       | HP(KW)/rpm   | 310(231)/1900        | 310(231)/1900                              | 310(231)/2000                        |
|                     |       | MODEL                                     | -            | SA6D140E-3           | SA6D140E-3                                 | D3406E-TA                            |
|                     | ОР    | ERATING WEIGHT                            | kg(lb)       | 38800(85,540)        | 37800(83,330)                              | 37875(83,500)                        |
| _                   | BLA   | ADE CAPACITY(SAE)                         | m3(yd3)      | 8.8(11.5)            | 8.8(11.5)                                  | 8.7(11)                              |
| COMPARATIV          | LEN   | NGTH OF TRACK ON GROUND                   | mm(ft.in)    | 3210(10'6")          | 3210(10'6")                                | 3206(10'6")                          |
|                     | TR    | ACK GAUGE                                 | mm(ft.in)    | 2100(6'11")          | 2100(6'11")                                | 2082(6'10")                          |
|                     | PO    | WER LINE                                  |              | * T/C+T/M+HSS        | * T/C+T/M+HSS                              | * T/C+T/M+D/S                        |
| S                   | RIP   | PING AND DOZING PRODUCTION                | m3/h         | 1,05                 | 1,05                                       | 1.0                                  |
| iding characteristi | NO    | ISE LEVEL AT OPERATOR'S EARS              | dB(A)        | 77                   | 82   | 79                                   |
|                     | AM    | BIENT NOISE LEVEL AT 15m (16.4yd)         | dB(A)        | 77.0                 | 79.5                                       | 81.5                                 |
|                     | MBF   | RATION LEVEL, INDEPENDENT TRANEL (F3/R3)  | VL(dB)       | 98                   | 98   | D8R: Not measured yet / D8N:100      |
|                     | MO    | UNT METHOD                                | -            | CAB DAMPER MOUNT     | VISCOUS MOUNT                              | RUBBER MOUNT                         |
|                     | FAN   | N DRIVE METHOD                            | -            | HYDRAULIC (VARIABLE) | BELT (DIRECT)                              | BELT (DIRECT)                        |
|                     | ОР    | ERATOR'S CAB                              |              | MEDIUN SIZE WIDE CAB | BXX CAB® SMALL SIZE®                       | -                                    |
| and                 | TRA   | AVEL CONTROL LEVER                        | (C)          | PCCSN ELECTRICN      | FULL MONO LEVER<br>(ELECTRIC / MECHANICAL) | MONO LEVER<br>(ELECTRIC / HYDRAULIC) |
|                     | PRE   | SET TRAVEL SPEED/AUTO-SHIFT DOWN FANCTION |              | STD                  | NOT EQUIPPED                               | STD                                  |
| Serviceabilit       | у МОІ | NITOR WITH TROUBLE SHOOTING FUNCTION      | × <u>-</u>   | STD                  | STD  | STD                                  |
| 0&0 COST            | ENG   | SINE OIL AND FILTER CHANGING INTERVALS    | h            | 500                  | 500  | 250                                  |

#### **Dozing Production** 1.2 1.2⊢ 1.2 1.11 1.05 1.1 1.1 1.1 1.05 1.02 1.03 1.0 1.0 1.0 0.95 1.0 1.0 1.0 0.9 0.9 0.9 D155AX-5 (New) D155AX-5 (Current) D155AX-5 (Current) D8R-II D155AX-5 (New) D8R-II D155AX-5 (New) D155AX-5 (Current) D8R-II

| (TAGAA) (Callell)  | (New) (Current)   | (New) (Current)                               |
|--|---|---|
| Hourly production  | Fuel consumption  | Production per fuel                           |
| <ul> <li>★ Test conditions         Machine specifications : semi-U dozer versions shank ripper, ROPS and cab.     </li> <li>Test area</li> </ul> | With multi- Hauling Digging 30m (16.4 yd.) (32.8 yd.)  FKD00087 | (Always returns to this point for each cycle) |
| Digging width  | Blade widt  | h   |

10 passes Measurement of depth x digging width at 2 m intervals

Diesel fuel

Simple fuel gauge

Sandy soil mixed with gravel Digging: F1, Hauling: F2, Return: R3

Number of dozing passes

Fuel

Type of soil

Speed range used

Method for measuring production

Method for measuring fuel consumption

## **Dimension of D155AX-5B**



3500

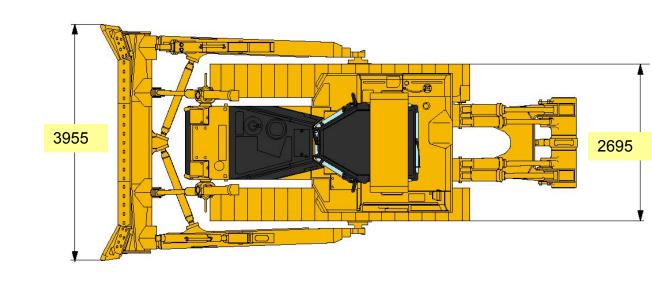
925

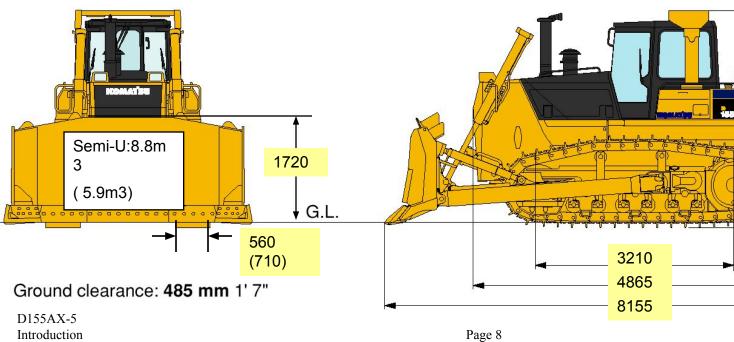
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Prepared by J. Ghesquiere

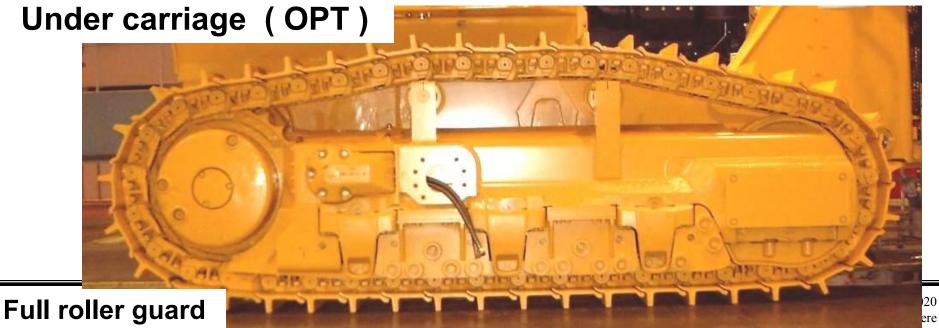
870

2510









## **HSS (Hydrostatic Steering System) No 1**

 The Hydrostatic Steering system (HSS) is powered by an independent hydraulic pump with engine power transmitted to both tracks without power interruption.

When the machine turns, the outside track moves faster and inside slower.

#### Clutch & Brake

Clutch & Brake model turn by deactivating the clutch on one side.

## **Effective applications**

1. Dozing while turning:

As fast as dozing in a straight line.

2. Leveling:

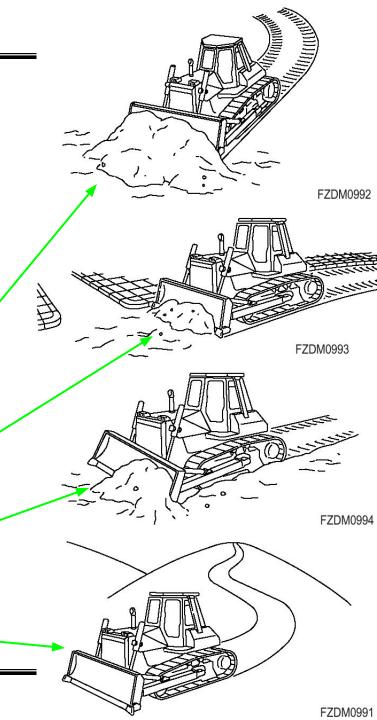
Leaves minimum tracks on soft ground.

3. Side cutting:

Easy to hold a straight line.

4. Work on steep slopes:

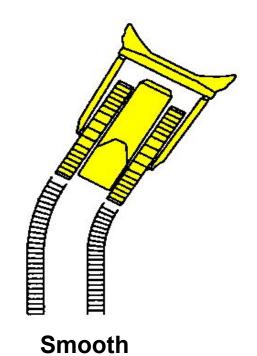
Machine moves in direction that lever is pushed.



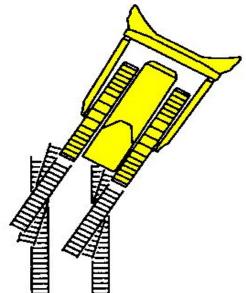
## HSS (Hydrostatic Steering System) No 2

HSS and Cl & Br Comparison

|                  | HSS          | Cl & Br      |
|------------------|--------------|--------------|
| Pivot turn       | Not possible | Possible     |
| Counter rotation | Possible     | Not possible |

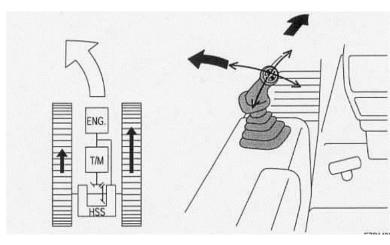




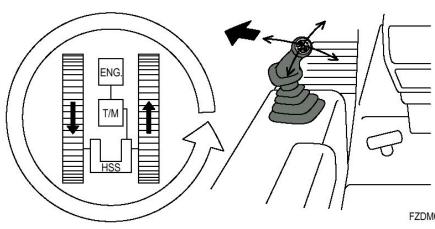


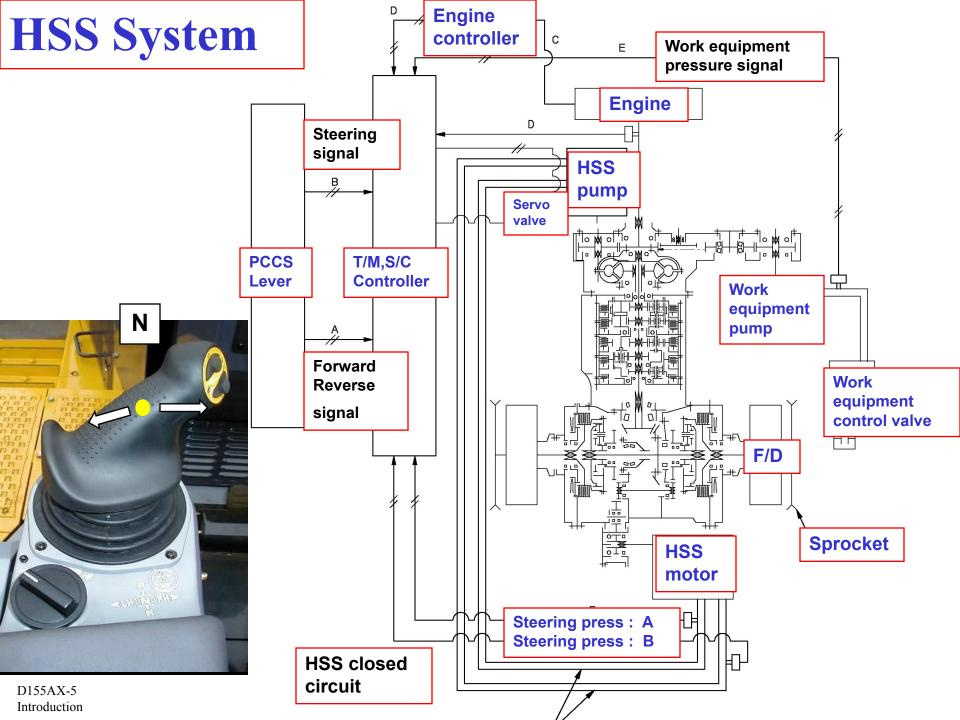
Rough

CI&Br



## [When Using Counter-Rotation]

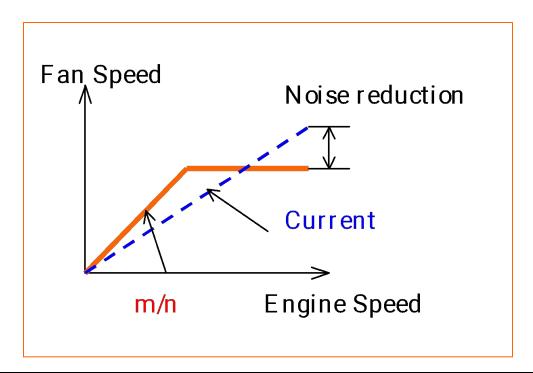


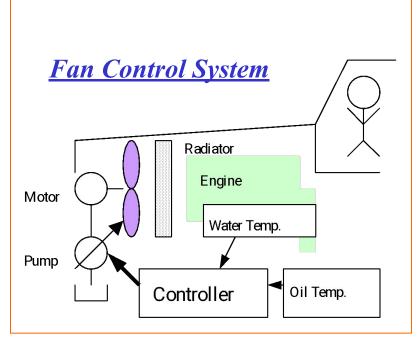


## REDUCED NOISE WITH A HYDRAULIC DRIVE FAN COMATSU



| Model                                      |       | KOMATSU       |                   | CAT    |
|--|-------|---------------|-------------------|--------|
| Item                                       |       | D155AX-5(New) | D155AX-5(Current) | D8R-II |
| Noise level at operator's ears             | 4D(4) | 77            | 82                | 79     |
| Ambient noise level at 15 m (16.4yd) dB(A) |       | 77.0          | 79.5              | 81.5   |





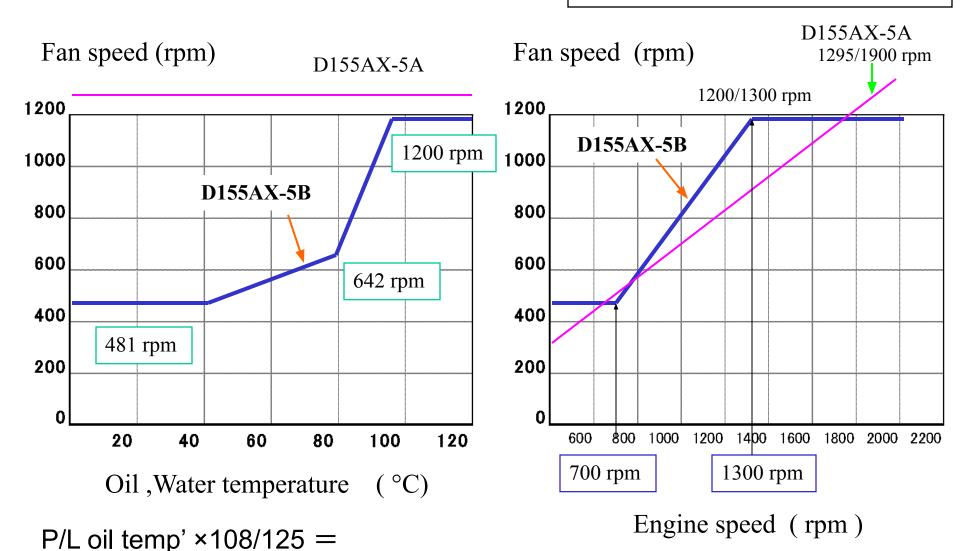
### **D155AX-5B**

#### **FAN CONTROL MAP**

Water temp' : 95 °C

-P/L Oil temp' : 108 °C

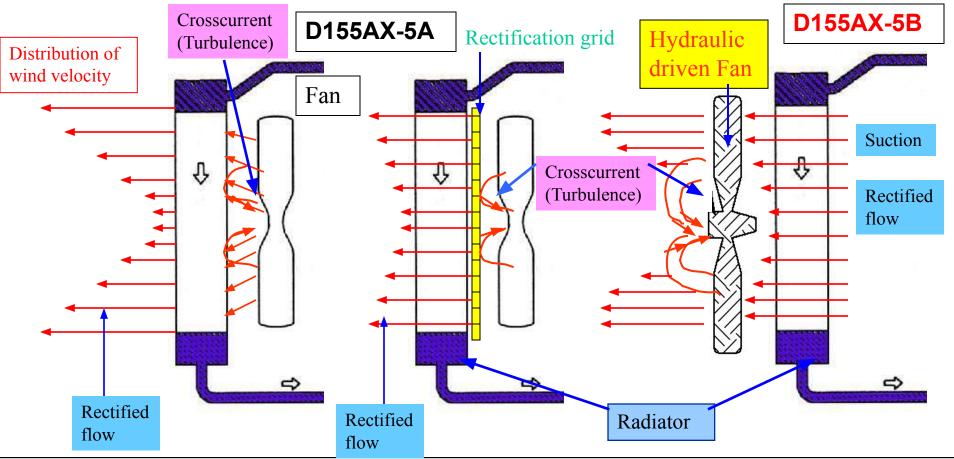
Hyd Oil temp' : 95 °C





- 1. Reduced loss of horse power (When ambient temperature is low)
- 2. Reversing of fan can be easily done (easier to clean radiator)
- 3. Serviceability is improved (No need to change fan belt)

The reason for rectification grid becoming unnecessary in dusty area

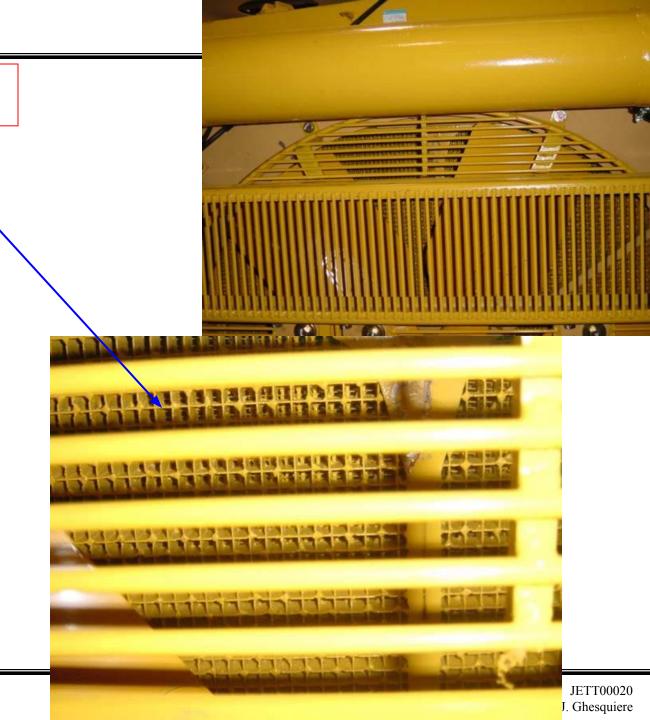


## Rectification grid

10 mm

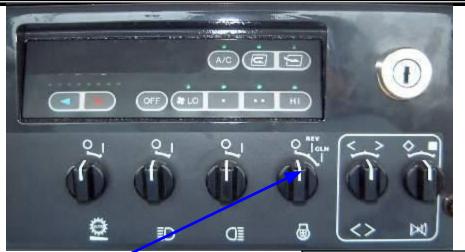


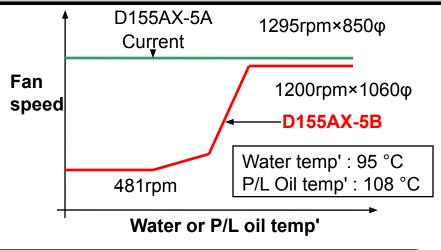
Example



#### FAN SELECTOR SWITCH







STD REV CLN

D1

For cold weather condition (The fan rotates in reverse.)

When cleaning the radiator fins, reverse the rotation of the fan and change the direction of the air flow,

Set the fan selector switch to the CLN position and start the engine.

The fan rotates at 100 rpm speed in reverse and cleans the fins.

The fan selector switch cannot be operated when the engine is running

If dirt is caught in the radiator fins, blow with compressed air or steam to clean.

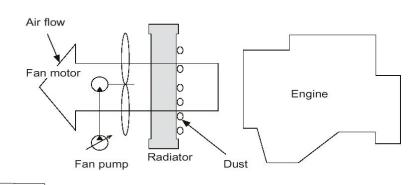
## Reversible radiator fan

★ The engine fan is driven hydraulically. It can be operated in reverse with the reverse switch in the operator's cab to blow off the dirt from the rear

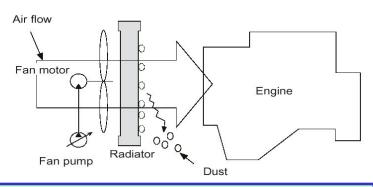


side of the radiator. Consequently, the cleaning interval of the cores can be greatly increased.

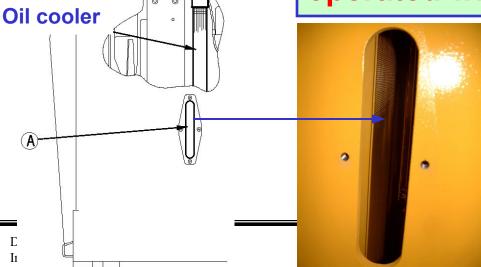
#### **Usual operation**



Cleaning operation(Reverse rotation)



## The fan selector switch cannot be operated when the engine is running



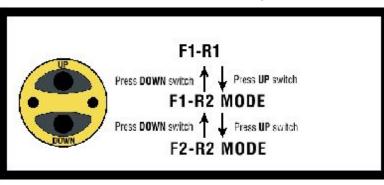
# Cab Concept with Palm Command Control System

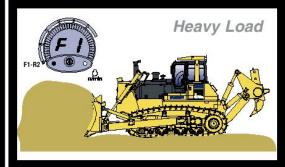


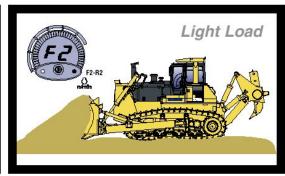
# PCCS (Palm Command Control System)

## Preset Travel Speed Selection Function

- Three preset patterns: F1-R1, F1-R2, F2-R2
- Moving joystick forward/rearward selects speed automatically
- Reduces cycle time & fatigue







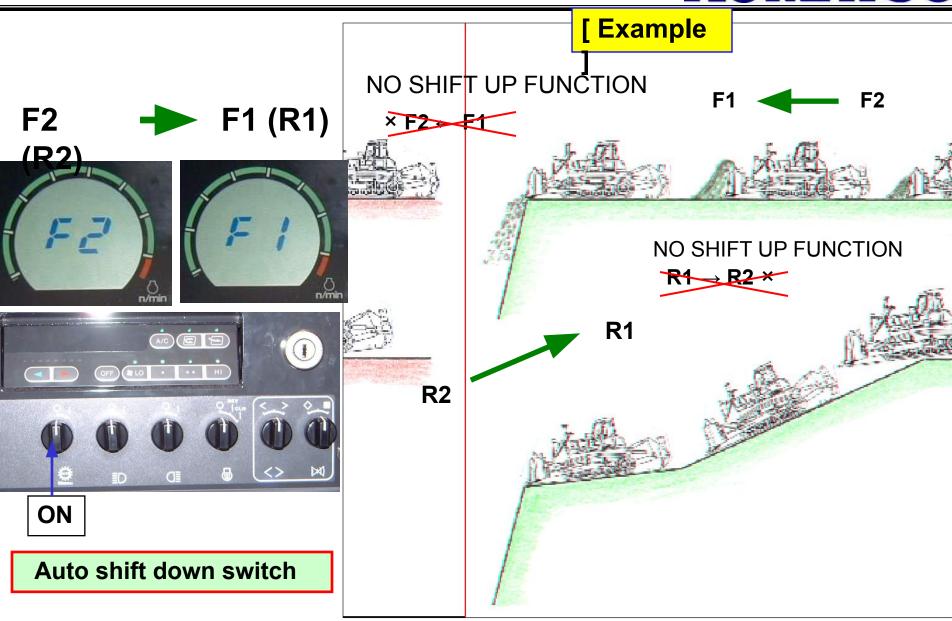
#### Auto-shift Down Function

- Controller monitors engine speed, travel gear, travel speed
- When load applied & speed reduced, automatically shifts down to optimum gear speed to achieve more effective fuel consumption
- Comfortable operation and highly efficient production

The auto-shift down function does not work when the brake pedal is used.

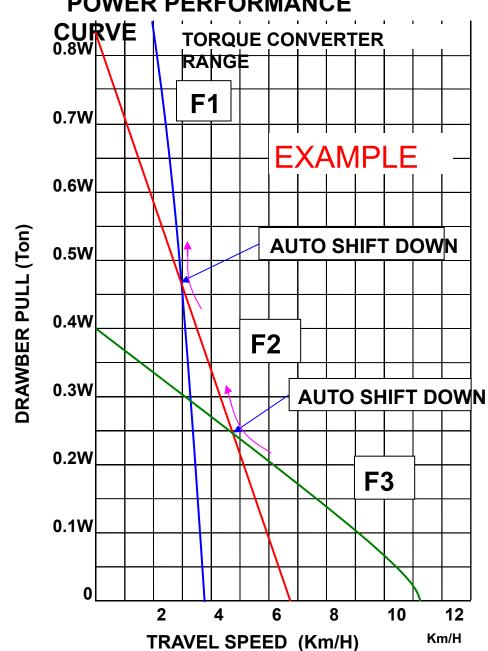
## **AUTO SHIFT DOWN SYSTEM**





## D155AX-5B DRAWBAR PULL POWER PERFORMANCE





$$Ps = \frac{F \times V}{270}$$