## **SAC SVC Bulletin**

Q









Product : DVM Indoor Model : refer to excel file

Title: How to fix EDM type EEV locking phenomenon

**■** Symptom

- EEV does not open during operation

- It does not make ref gas flow, even though EEV open on s-net data

Address 4	Capacity	Power	Mode	Fan Speed	Set Temperature	Room Temp.	Eva In1	Eva Out1	EEV1	Booster Fan1	Booster Fan2
1	3,6 kW		Cool	AutoHigh	22 °C	25,1 °C	17,4 °C	23 °C	169	1958	9-3
2	3,6 kW		Cool	AutoMid	22 °C	24 °C	5,2 °C	14,6 °C	343	1-1	-
3	4,4 kW	•	Auto Cool	AutoMid	22 °C	23,4 °C	5,2 °C	15,5 °C	299	12.0	12
4	4,4 kW		Cool	AutoHigh	22 °C	25,9 °C	27,8 °C	27,3 °C	100	-	
5	4,4 kW		Cool	AutoHigh	22 °C	25,5 °C	7,3 °C	13,3 °C	441	-	-
6	2,2 kW		Cool	AutoHigh	22 °C	26,2 °C	29,3 °C	29,1 °C	134	1850	15/4
7	2,2 kW		Cool	AutoHigh	22 °C	26,3 °C	29,4 °C	28,5 °C	132	(1-2)	0.0

#### **■** Presumed cause

- Increasing demand opening torque according to the tightening of the feeding screw by closing Overstock  $\rightarrow$  cause intermittent operation failure

#### ■ Solution

- Use jig to forcibly open and close EEV (refer to next page)
- Update indoor S/W after open EEV using jig

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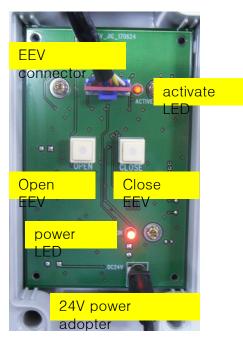


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■ How to Use Jig



- 1. Connect power adopter
- 2. Connect EEV connector which is in indoor
- 3. push "CLOSE" button
- 4. push "OPEN" button
- 5. By checking the vibration of the EEV head during activation, you can check whether the EEV is operating normally



Connection Jig



Check operation EEV

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Product : DVM Indoor Model : refer to excel file

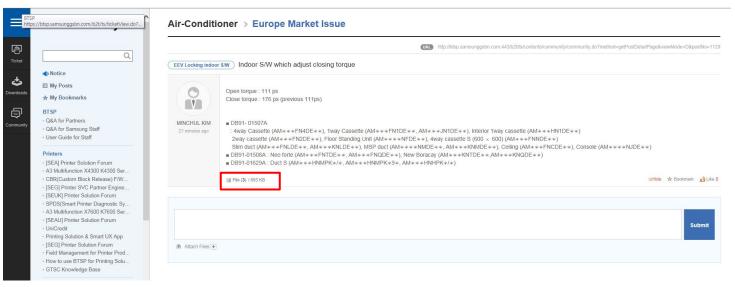
Title: How to fix EDM type EEV locking phenomenon

### ■ Indoor S/W which adjust closing torque

	Improvement	Item	AS IS	TO BE
S/W	Open torque ≥	Close torque	111pps	167pps ( 19%↓)
S/ VV	Close torque	Open torque	111pps	111pps

- How to download Indoor S/W

.Access BTSP community → "Europe Market Issue" Topic → "Indoor S/W ..." Post



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**Product : DVM Indoor** 

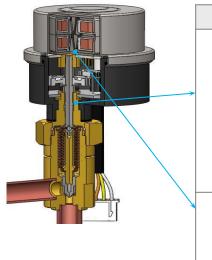
Model: refer to excel file

Title: How to fix EDM type EEV locking phenomenon

### **■** Improvement plan

- Date : ~ 7/25

- Improvement of EEV's open operation by changing the shape of feeding screw 30%  $\uparrow$ 



		Improvement	Item	AS IS	TO BE
•			Shape (Effective cross-sectional area)	Triangular thread ( 9.4mm²)	Trapezoidal thread (8.3๓๓ื , 12%↓)
	EEV Parts	Change shape of feed screw	Size	M4×0.5	M4×0.75 (Rotation demand torque 15%↓)
			Minimum operating voltage	7.5V	5.2V (30%↑)
	S/W	Open torque ≥ Close torque	Close torque	111pps	167pps ( 19%↓)
			Open torque	111pps	111pps

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■ Model List

