

КАЗАНСКИЙ (ПРИВОЛЖСКИЙ) ФЕДЕРАЛЬНЫЙ УНИВЕРСИТЕТ



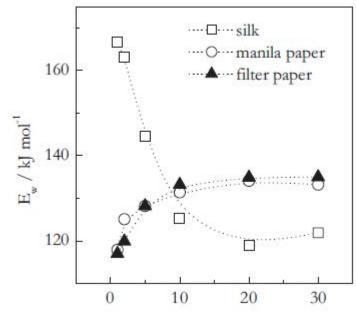
## **Early Methods**

$$\log t = \frac{Q}{T} - F(w),$$

$$g(\alpha) \equiv \int_0^{\alpha} \frac{d\alpha}{f(\alpha)} = A \exp\left(\frac{-E}{RT}\right) t,$$

$$\frac{\mathrm{d}\alpha}{\mathrm{d}t} = A \exp\left(\frac{-E}{RT}\right) f(\alpha).$$

$$\log t = \frac{E}{2.303RT} - \log \left[ \frac{g(\alpha)}{A} \right].$$



## Friedman methods

$$\log t = \frac{Q}{T} - F(w),$$

$$\frac{\mathrm{d}\alpha}{\mathrm{d}t} = A \exp\left(\frac{-E}{RT}\right) f(\alpha)$$

$$\frac{\mathrm{d}\alpha}{\mathrm{d}t} = A \exp\left(\frac{-E}{RT}\right) f(\alpha). \qquad \ln\left(\frac{\mathrm{d}\alpha}{\mathrm{d}t}\right)_{\alpha,i} = \ln[f(\alpha) A_{\alpha}] - \frac{E_{\alpha}}{RT_{\alpha,i}},$$

$$S(T) \approx \int_{0}^{T} \exp\left(\frac{-E}{RT}\right) dT.$$

$$g(\alpha) = A \int_{0}^{t} \exp\left(\frac{-E}{RT}\right) dt.$$

$$T = T_0 + \beta t,$$

$$g(\alpha) = \frac{A}{B} \int_{a}^{T} \exp\left(\frac{-E}{RT}\right) dT = \frac{A}{B} I(E, T),$$
$$S(T) \approx \int_{a}^{T} \exp\left(\frac{-E}{RT}\right) dT.$$

$$I(E,T) \approx S(T) - S(T_0)$$
.

$$\ln\left(\frac{\beta_i}{T_{\alpha,i}^B}\right) = \text{Const} - C\left(\frac{E_\alpha}{RT_{\alpha,i}}\right),\,$$

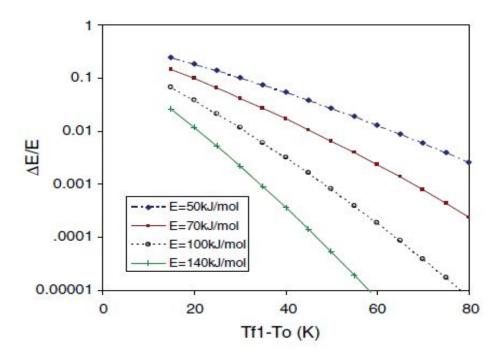


Fig.1.2.

The relative error in the activation energy as a function of the activation energy and the distance between the initial temperature (TO) and temperature of a given conversion (Tf1) at the slowest heating rate  $\beta1$ . (Reproduced from Starink [18] with permission of Springer)

$$\ln\left(\frac{\beta_i}{T_{\alpha,i}^B}\right) = \text{Const} - C\left(\frac{E_\alpha}{RT_{\alpha,i}}\right),\,$$

Ozawa, and Flynn and Wall

$$\ln(\beta_i) = \text{Const} - 1.052 \left( \frac{E_{\alpha}}{RT_{\alpha,i}} \right),$$

Kissinger–Akahira–Sunose

$$\ln\left(\frac{\beta_i}{T_{\alpha,i}^2}\right) = \operatorname{Const} - \frac{E_{\alpha}}{RT_{\alpha,i}}.$$

Starink

$$\ln\left(\frac{\beta_i}{T_{\alpha,i}^{1.92}}\right) = \text{Const} - 1.0008 \left(\frac{E_{\alpha}}{RT_{\alpha,i}}\right).$$

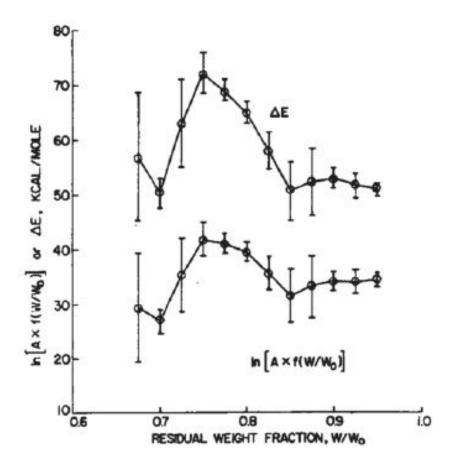


Fig. 1.3. The activation energies determined by Friedman for the thermal degradation of phenolic plastic. (Reproduced from Friedman [13] with permission of Wiley)

## Modern Methods (Vyazovkin)

$$g(\alpha) = A \int_{0}^{t} \exp\left(\frac{-E}{RT}\right) dt.$$

$$g(\alpha) = \frac{A_{\alpha}}{\beta_1} I(E_{\alpha}, T_{\alpha, 1}) = \frac{A_{\alpha}}{\beta_2} I(E_{\alpha}, T_{\alpha, 2}) = \dots = \frac{A_{\alpha}}{\beta_n} I(E_{\alpha}, T_{\alpha, n}).$$

$$\sum_{i=1}^{n} \sum_{j\neq i}^{n} \frac{I(E_{\alpha}, T_{\alpha,j})\beta_{j}}{I(E_{\alpha}, T_{\alpha,j})\beta_{i}} = n(n-1).$$

$$\Phi(E_{\alpha}) = \sum_{i=1}^{n} \sum_{j\neq i}^{n} \frac{J[E_{\alpha}, T_{i}(t_{\alpha})]}{J[E_{\alpha}, T_{j}(t_{\alpha})]},$$

$$J[E_{\alpha}, T(t_{\alpha})] = \int_{0}^{t_{\alpha}} \exp\left[\frac{-E_{\alpha}}{RT(t)}\right] dt$$

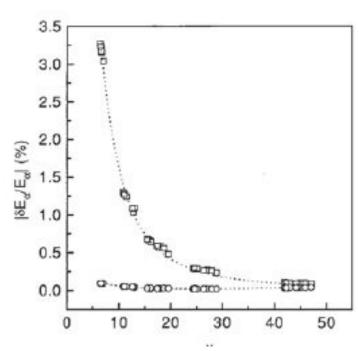


Fig 1.4
Relative error in the activation energy as a function of x= E RT; nonlinear method,(circles), linear Kissinger—Akahira— Sunose equation, Eq. 2.13 (squares). (Reproduced from Vyazovkin and Dollimore [34] with permission of ACS

$$\sum_{i=1}^{n} \sum_{j\neq i}^{n} \frac{I(E_{\alpha}, T_{\alpha,j})\beta_{j}}{I(E_{\alpha}, T_{\alpha,j})\beta_{i}} = n(n-1).$$

$$\Phi(E_{\alpha}) = \sum_{i=1}^{n} \sum_{j \neq i}^{n} \frac{J[E_{\alpha}, T_{i}(t_{\alpha})]}{J[E_{\alpha}, T_{j}(t_{\alpha})]},$$

$$J[E_{\alpha}, T(t_{\alpha})] = \int_{0}^{t_{\alpha}} \exp\left[\frac{-E_{\alpha}}{RT(t)}\right] dt$$

$$J[E_{\alpha}, T(t_{\alpha})] = \int_{t_{\alpha-\Delta\alpha}}^{t_{\alpha}} \exp\left[\frac{-E_{\alpha}}{RT(t)}\right] dt.$$

$$I(E_{\alpha}, T_{\alpha}) = \int_{T_{\alpha}, t_{\alpha}}^{T_{\alpha}} \exp\left(\frac{-E_{\alpha}}{RT}\right) dT$$

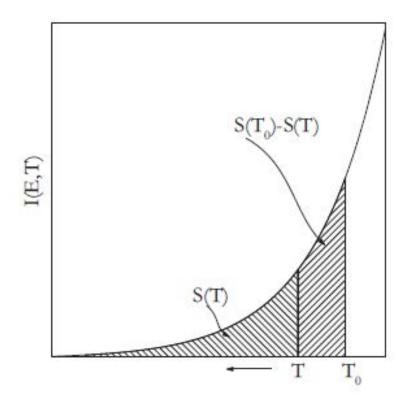


Fig 1.5 For a process that takes place on cooling from T0 to T, the flexible methods estimate E $\alpha$  from the area S(T0)-S(T) that corresponds to the actually accomplished extent of conversion. The rigid methods estimate E $\alpha$  from S(T) that represents the conversion, which is yet to be accomplished