

# **Method Validation and Verification Protocols for Test Methods**

# What is it ?

- **Method validation & verification** provides objective evidence that a test method is fit for purpose, i.e. that the particular requirements for a specific intended use are fulfilled.
- *The term 'method' includes kits, individual reagents, instruments, platforms and software.*
- **Method Validation** : in-house and modified standard methods
- **Method Verification** : standard methods

# When it is required ?

- **Method Validation** : in-house and modified standard methods
- **Method Verification** : standard methods

| Method  | Requirement  |
|---|--------------|
| Fully validated standard methods                | Verification |
| Standard methods – modifications                | Validation   |
| Standard methods – outside their intended scope | Validation   |
| Laboratory developed and non-standard methods   | Validation   |

# Why it is necessary ?

- *A test method must be shown to be fit for purpose by validation and verification for the customers to gain confidence in the test results*

# Verification

- Standard validated methods - AOAC, ASTM, ISO, etc
- Peer accepted methods published in scientific literature
- Commercial test kits

*Laboratory needs to verify that **analysts** using their **equipment** in their **laboratory environment** obtain the **same outcomes** as defined in the validation data*

# Verification

- **Method performance demonstrated by**
  - blanks or un-inoculated media - to assess contamination;
  - laboratory control samples - to assess accuracy;
  - duplicates - to assess precision
  - calibration check standards - for quantitative analyses
  - monitoring quality control samples, and
  - participation in a PT testing program

# Some examples

| Method   | Requirement  |
|--|--------------|
| using the same type of chromatographic column from a different manufacturer    | Verification |
| a slight change in a non-critical incubation temperature                       | Verification |
| use of a different non-selective growth medium,                                | Verification |
| differences in details of sample dilutions as a consequence of expected counts | Verification |

# Some examples

| Method  | Requirement |
|---|-------------|
| use of a different extraction solvent; use of HPLC instead of GLC   | Validation  |
| differences in the formulation of the selective/differential medium (e.g. addition of an alternative antibiotic)    | Validation  |
| different antibiotic concentration to the base medium   | Validation  |
| a change to a critical incubation temperature or time (e.g. 3 days rather than 5 days incubation)                   | Validation  |
| different confirmation procedure (e.g. use of an alternative suite of biochemical tests other than those specified) | Validation  |



# Key parameters for verification

| Tests                    | Parameters  |
|--------------------------|---|
| For quantitative results | measurement of <u>bias</u> and measurement of <u>precision</u> - minimum requirements |
| For trace analyses       | <b>limit of detection (LOD)</b> and <b>limit of quantification (LOQ)</b>              |
| For qualitative methods  | correlation studies with validated methods or comparisons with known outcomes         |
| For diagnostic methods   | sensitivity and selectivity (specificity)   |

# Validation

- Non-standard and in-house-developed methods
- Scope and validation criteria to be defined and documented

## **Tools to demonstrate the method performance**

- *Blanks*
- *Certified Reference Material (CRMs)*
- *Fortified materials*
- *Replication*
- *Statistical analysis*

# Types of Validation

- Comparative Validation
  - To demonstrate equivalent performance between two methods (validated and revised analytical method)
- Primary Validation
  - an exploratory process to establish operational limits and performance characteristics for alternative or new method

# Validation

## **Two steps**

1. to specify what you intend to identify or measure
2. to determine selected performance parameters

# Validation Parameters

1. Linearity range
2. Measuring interval
3. Matrix effects
4. Selectivity
5. Sensitivity
6. Accuracy .
7. Precision
8. Repeatability
9. Reproducibility
10. Trueness
11. Limit of detection (LOD) and limit of quantitation (LOQ)
12. Ruggedness
13. Measurement Uncertainty.

# Analytical Performance Characteristics Procedure

- *Before validation, design, maintain, calibrate and validate the **analytical system (protocol, conc. range and specified material)***
- ***Train** all the personnel who perform the validation testing*
- *Get **approval** of method validation protocol from CA before execution.*

## 1. Specificity

**Test procedure:** Investigate by injecting of the extracted sample to demonstrate the absence of interference with the elution of analyte

**Documentation :** Print chromatograms.

**Acceptance criteria :** The excipient compounds must not interfere with the analysis of the targeted analyte.

## 2. Linearity

- **Test procedure :**
- Prepare standard solutions at six concentrations, typically 25, 50, 75, 100, 150, and 200% of target conc.
- Analyze three individually prepared replicates at each concentration.
- Use same method of standard preparation and number of injections as in the protocol
- **Documentation:**
- Record results on a datasheet.
- Calculate the mean, standard deviation, and RSD for each conc.
- Plot concentration (x-axis) versus mean response (y-axis) for each conc.
- Calculate the simple regression or weighted regression equation & correlation coefficient and record.

## 2. Linearity

- **Acceptance criteria :**
- The correlation coefficient for six conc. levels will be  $\geq 0.999$  for the range of 80 to 120% of the target conc.
- The y-intercept must  $\leq 2\%$  of the target conc. response.
- A plot of response factor vs conc. must show all values within 2.5% of the target level response factor.
- The coefficient for active ingredients should be  $\geq 0.997$ , for impurities 0.98 and for biologics 0.95



### 3. Range

- **Test procedure :**
- Use the data obtained during linearity and accuracy studies to assess the range of the method.
- We can use the precision data for this assessment, if precision of the three replicate samples is analyzed at each level in the accuracy studies.
- **Documentation :** Record the range on the datasheet.
- **Acceptance criteria**  
Acceptable range (- defined as the conc. interval over which linearity and accuracy are obtained)  
It yields a precision of  **$\leq 3\%$  RSD.**

## 4. Accuracy

- **Test procedure**
- Prepare spiked samples at three conc. over the range of 50 to 150% of the target conc.
- Analyze three individually prepared replicates at each conc..
- When it is impossible or difficult to prepare known sample, use a low concentration of a known standard.
- **Documentation :**
- For each sample, report the theoretical value, assay value, and percent recovery.
- Calculate the mean, standard deviation, RSD, and percent recovery for all samples.
- Record results on the datasheet.

## 4. Accuracy

- **Acceptance criteria**
- The mean recovery will be within 90 to 110% of the theoretical value for non-regulated products.
- For the U.S. pharmaceutical industry,  $100 \pm 2\%$  is typical for an assay of an active ingredient in a drug product over the range of 80 to 120% of the target concentration.
- Lower percent recoveries may be acceptable based on the needs of the methods.
- Health Canada states that the required accuracy is a bias of  $\leq 2\%$  for dosage forms and  $\leq 1\%$  for drug substance.

## 5. Precision - Repeatability

- **Test procedure:**
  - Prepare one sample solution containing the target level of analyte
  - Make ten replicates from this sample solution
- **Documentation:**
  - Record retention time, peak area, & peak height on datasheet.
  - Calculate the mean, standard deviation, and RSD.
- **Acceptance criteria:**
  - FDA states - typical RSD should be 1% for drug substances and drug products,  $\pm 2\%$  for bulk drugs and finished products.
  - HC states - RSD should be 1% for drug substances and 2% for drug products. For minor components, it should be  $\pm 5\%$  but may reach 10% at the LOQ.

## 6. Intermediate Precision

- **Test procedure:**
- Demonstrate Intermediate precision (within-laboratory variation) by two analysts, using two HPLC systems on different days and evaluate the relative percent purity data across the two HPLC systems at three conc. levels (50%, 100%, 150%) covering range of 80 to 120%.
- **Documentation:**
- Record the relative % purity (% area) of each conc. on the datasheet.
- Calculate the mean, standard deviation, and RSD for operators and instruments.
- **Acceptance criteria:**
- The results obtained by two operators using two instruments on different days should have a statistical RSD  $\leq 2\%$ .

## 7. Limit of Detection

- **Test procedure**
- Determine the lowest concentration of the standard solution by sequentially diluting the sample.
- Make six replicates from this sample solution.
- **Documentation**
- Print the chromatogram and record the lowest detectable concentration and RSD on the datasheet.
- **Acceptance criteria**
- The International Conference on Harmonization (ICH) references a signal-to-noise ratio of 3:1.2
- Health Canada recommends a signal-to-noise ratio of 3:1.
- Some analysts calculate the standard deviation of signal (or response) of a number of blank samples and then multiply this number by 2 to estimate the signal at LOD

## 8. Limit of Quantitation

- **Test procedure**

- Determine the lowest concentration at which an analyte in the sample matrix can be measured with the accuracy & precision.
- This value may be the lowest concentration in standard curve.
- Make six replicates from this solution.

- **Documentation**

- Print the chromatogram and record the lowest quantified concentration and RSD on the datasheet.
- Provide data that demonstrates the accuracy and precision required in the acceptance criteria.

## 8. Limit of Quantitation

- **Acceptance criteria:**
- The limit of quantitation for chromatographic methods is described as the conc. that gives a signal-to-noise ratio of 10:1.2
- Quantitation limit is the best estimate of a low conc. that gives an RSD of approx. 10% for a minimum of six replicate determinations.



## 9. System Suitability

- **Test procedure**
- Perform system suitability tests on both HPLC systems to determine the accuracy and precision of the system by injecting six injections of a solution containing analyte at 100% of test conc..
- Determine plate count, tailing factors, resolution, & reproducibility (% RSD of retention time, peak area, & height)
- **Documentation:**
- Print the chromatogram and record the data on the datasheet

## 9. System Suitability

- **Acceptance criteria:**
- Retention factor (k): the peak of interest be well resolved from other peaks and the void volume; generally k should be  $\geq 2.0$ .
- Resolution ( $R_s$ ):  $R_s$  should be  $\geq 2$  between the peak of interest and the closest eluted peak (impurity, excipient, and degradation product).
- Reproducibility: RSD for peak area, height, and retention time will be 1% for six injections.
- Tailing factor (T): T should be 2.
- Theoretical plates (N):  $\geq 2000$

## 10. Robustness

- Measures the capacity of an analytical method to remain unaffected by small but deliberate variations in method parameters.
- Provides some indication of the reliability of an analytical method during normal usage.
- Parameters investigated - % organic content in the mobile phase or gradient ramp, pH of the mobile phase, buffer concentration, temperature, and injection volume.
- Evaluate these parameters - one factor at a time or simultaneously as part of a factorial experiment.

## 10. Robustness

- Compare the chromatography obtained for a sample containing representative impurities, when using modified parameter(s), to the chromatography obtained using the target parameters.
- Determine the effects of the following changes in chromatographic conditions :
  - methanol content in mobile phase adjusted by  $\pm 2\%$ ,
  - mobile phase pH adjusted by  $\pm 0.1$  pH units,
  - Column temperature adjusted by  $\pm 5^{\circ}\text{C}$ .
- If these changes are within the limits that produce acceptable chromatography, incorporate in the method procedure.

## 11. Measurement Uncertainty

- Calculation of measurement uncertainty by mathematical model according to law of propagation of uncertainty

$$u [y (x_1, x_2, \dots)] = \sqrt{\sum_{i=1, n} c_i^2 u(x_i)^2}$$

Where

$u [y (x_1, x_2, \dots)]$  is a function of several independent variables  $x_1, x_2, \dots$

$c_i$  is a sensitivity coefficient evaluated as  $c_i = \partial y / \partial x_i$ , the partial differential of  $y$  with respect to  $x_i$

$u(x_i)$  and  $u(y)$  are **standard uncertainties** i.e measurement uncertainties expressed as SD

So,  $u [y (x_1, x_2, \dots)]$  is referred as a **combined standard uncertainty**

## Estimation of Uncertainty

Uncertainty calculation for Chloramphenicol analysis

- Type A and Type B errors are the sources to calculate uncertainty.
- **Type A** – Due to sample (Repeatability Measurement) ( $U_{\text{Rep}}$ )
- **Type B** – a). Due to Equipments ( $U_{\text{Equip}}$ )  
b). Due to Purity of Chemicals and CRM ( $U_{\text{Pur}}$ )  
c). Due to Glassware ( $U_{\text{g}}$ )
- **Coverage factor  $k = 2$**  at 95 % confidence level.

## Type A Error

| Repeatability<br>Readings $X_i$ | Average $\bar{X}$ | Std.    | $U_{STD} = Sd/\sqrt{n}$ |
|---------------------------------|-------------------|---------|-------------------------|
| 0.28000                         | 0.2912            | 0.02100 | 0.00860                 |
| 0.27300                         |                   |         |                         |
| 0.30000                         |                   |         |                         |
| 0.26700                         |                   |         |                         |
| 0.32000                         |                   |         |                         |
| 0.30700                         |                   |         |                         |

## Type B

i. Uncertainty due to Equipments

| Equipment                  | Uncertainty | k | U. Equip= $U/k$ |
|----------------------------|-------------|---|-----------------|
| Weighing<br>Balance        | 0.09        | 2 | 0.045           |
| Refrigerated<br>Centrifuge | 0.06        | 2 | 0.03            |
| Vortex Mixer               | 0.06        | 2 | 0.03            |

## ii. Uncertainty due to Chemicals and CRM ( $U_{\text{pur}}$ )

| Chemical              | Purity % | U. Chem % | % Conv = U | k     | Std Uncertainty = U/k |
|-----------------------|----------|-----------|------------|-------|-----------------------|
| Chloramphenicol (CRM) | 99.7     | 0.3       | 0.003      | 2     | 0.0015                |
| Acetonitrile          | 99.9     | 0.1       | 0.001      | 1.732 | 0.0006                |
| Carbon Tetrachloride  | 99       | 1         | 0.01       | 1.732 | 0.0058                |
| Ethyl Acetate         | 99.7     | 0.3       | 0.003      | 1.732 | 0.0017                |

## iii. Due to Standard Uncertainty Glassware ( $U_g$ )

| Glassware                             | Capacity           | Std Uncertainty |
|---------------------------------------|--------------------|-----------------|
| Volumetric Flask ( $U_{\text{Vol}}$ ) | 10 ml              | 0.00200         |
| Measuring Cylinder                    | 25 ml              | 0.00200         |
| Micro Pipette ( $U_{\text{Pip}}$ )    | 1000 $\mu\text{l}$ | 0.11000         |
| Micro Pipette ( $U_{\text{Pip}}$ )    | 100 $\mu\text{l}$  | 0.01000         |
| Micro Pipette ( $U_{\text{Pip}}$ )    | 20 $\mu\text{l}$   | 0.09500         |



# Calculation of Combined Standard Uncertainty

| Uncertainty Sources                            | Value<br>X | Standard<br>Uncertainty<br>$U_{(X)}$ | Relative<br>Uncertainty<br>$U_R = U_{(X)} / X$ |
|--|------------|--------------------------------------|--|
| $U_{Rep}$                                      | 0.2912     | 0.0086                               | 0.029536                                       |
| $U_{Bal}$                                      | 2.0050     | 0.04500                              | 0.022444                                       |
| U.RF   | 6000.00    | 0.03000                              | 0.000005                                       |
| U. VM  | 2500.00    | 0.03000                              | 0.000012                                       |
| $U_{pur (CAP)}$                                | 99.70      | 0.0015                               | 0.000015                                       |
| $U_{pur (ACN)}$                                | 99.90      | 0.0006                               | 0.000006                                       |
| $U_{pur (Ethyl Acetate)}$                      | 99.70      | 0.0017                               | 0.000017                                       |
| $U_{pur (Carbon Tetrachloride)}$               | 99.00      | 0.0058                               | 0.000059                                       |
| Volumetric Flask ( $U_{Vol}$ )                 | 10.00      | 0.0020                               | 0.000200                                       |
| Measuring Cylinder                             | 25.00      | 0.00200                              | 0.000080                                       |
| Micro Pipette ( $U_{Pip}$ )                    | 1000.00    | 0.00200                              | 0.000002                                       |
| Micro Pipette ( $U_{Pip}$ )                    | 100.00     | 0.11000                              | 0.001100                                       |
| Micro Pipette ( $U_{Pip}$ )                    | 20.00      | 0.01000                              | 0.000500                                       |
|  |            |                                      |  |
| Combined Standard Uncertainty $\sqrt{U_R^2} =$ |            |                                      | <b>0.01080707</b>                              |

**Therefore, Chloramphenicol residues in shrimp (ppb) =  $0.2912 \pm 0.011$**